

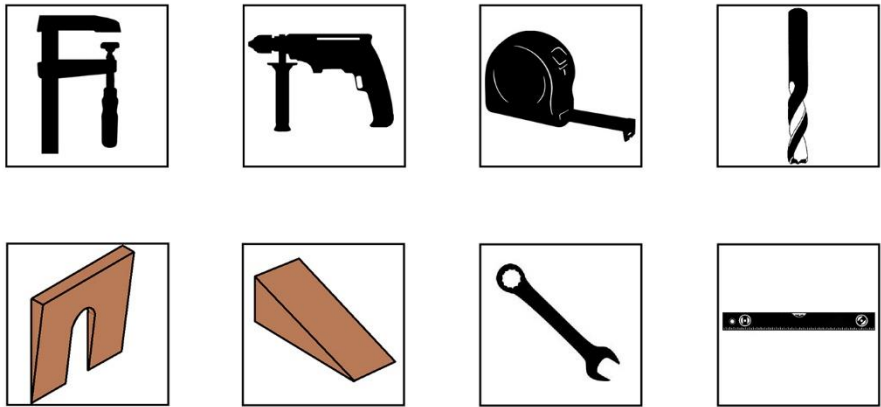
Normstahl

INSTALLATION MANUAL NORMSTAHL INDUSTRIAL DOORS VL (VLB) TRACK NON-PTS



K068406/G

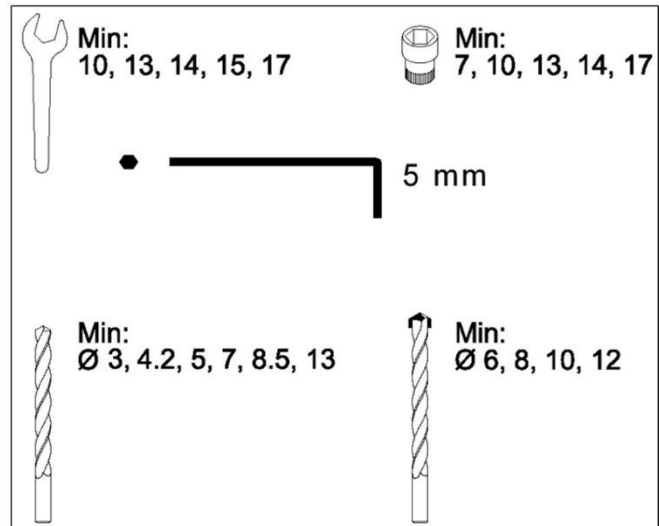
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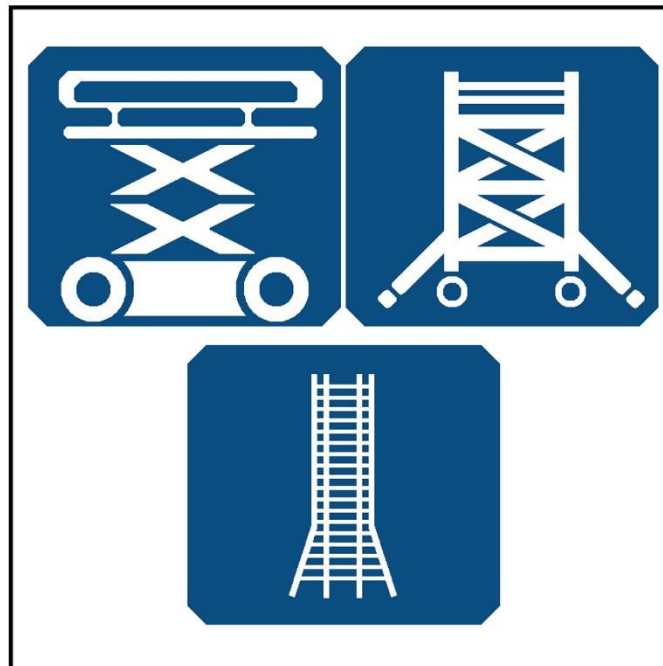
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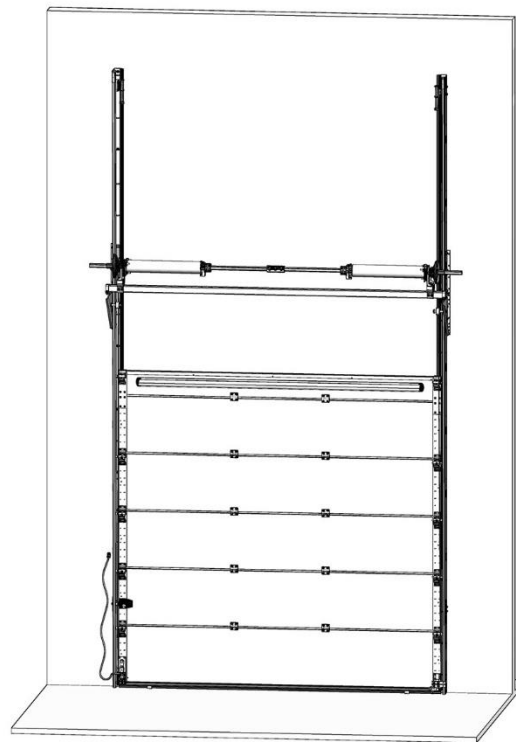
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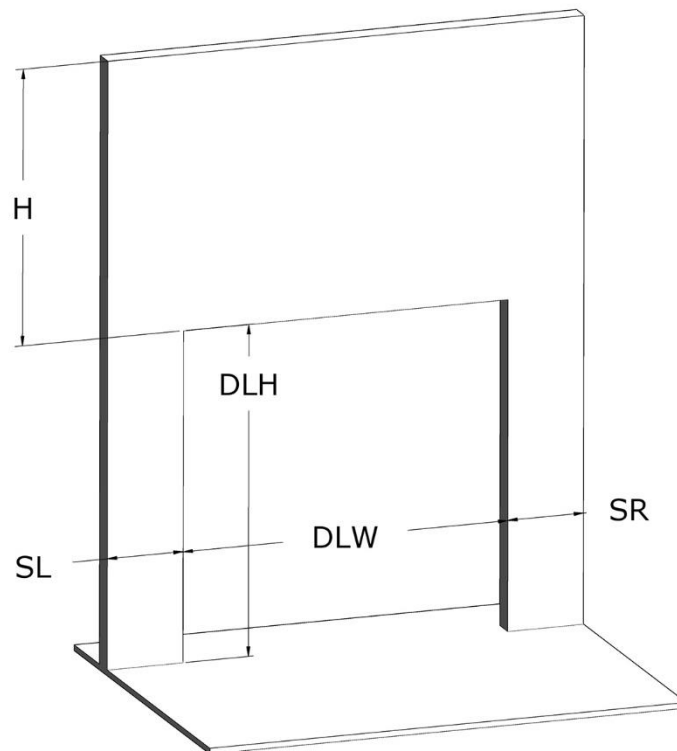
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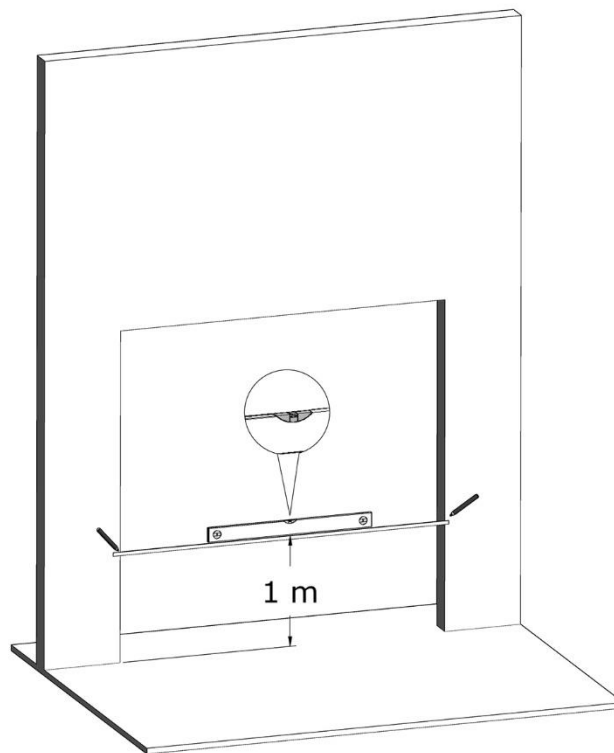
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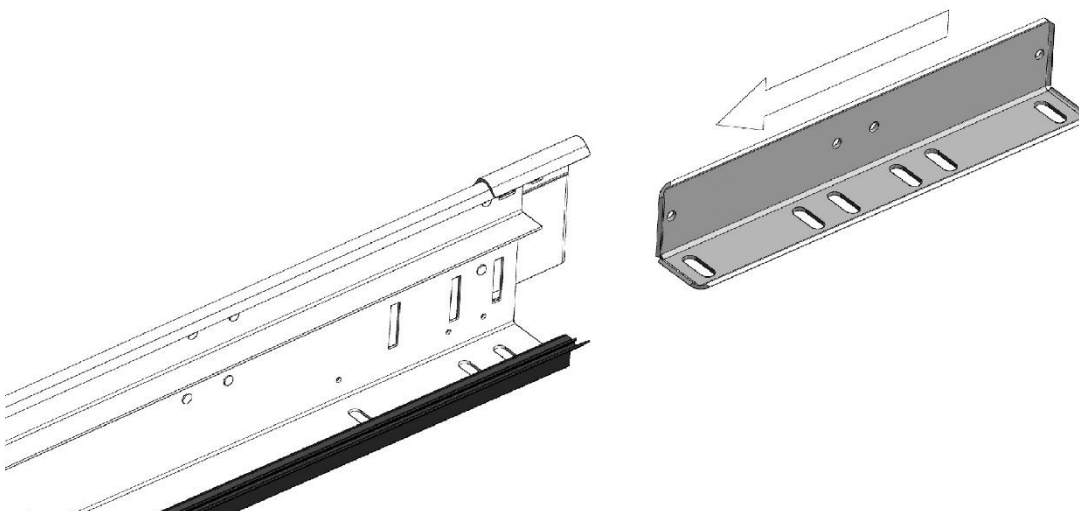
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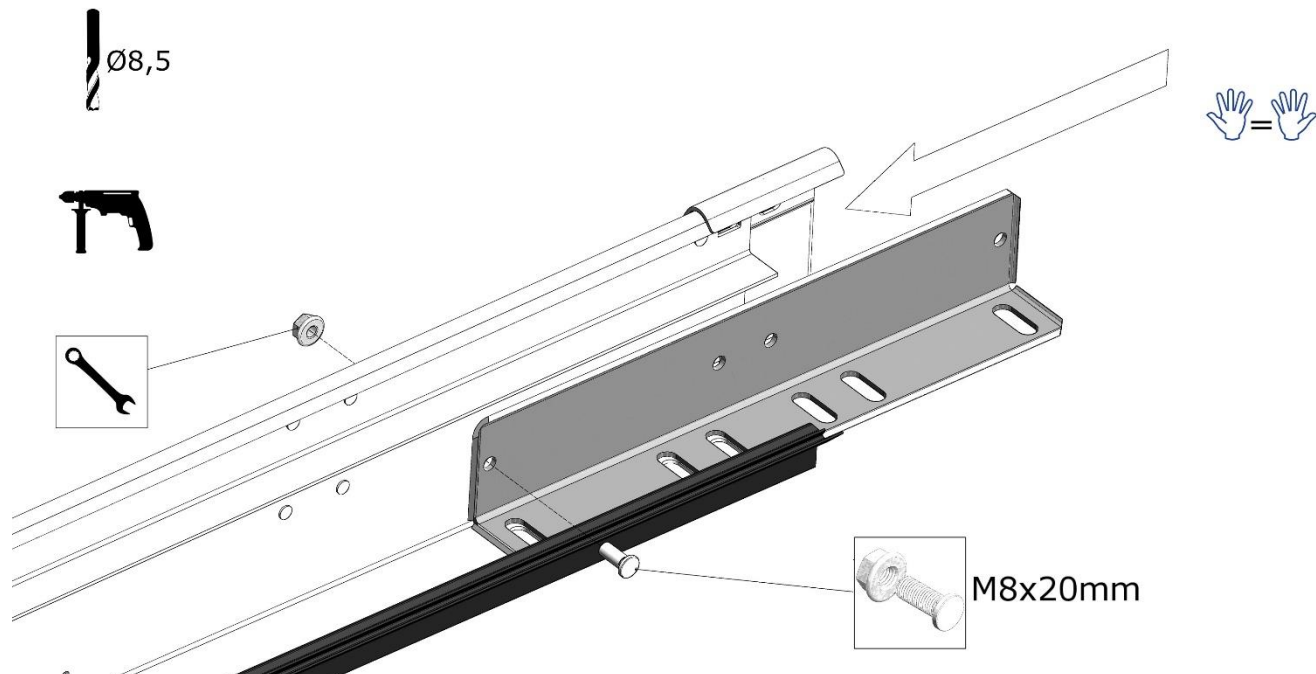


OPTION

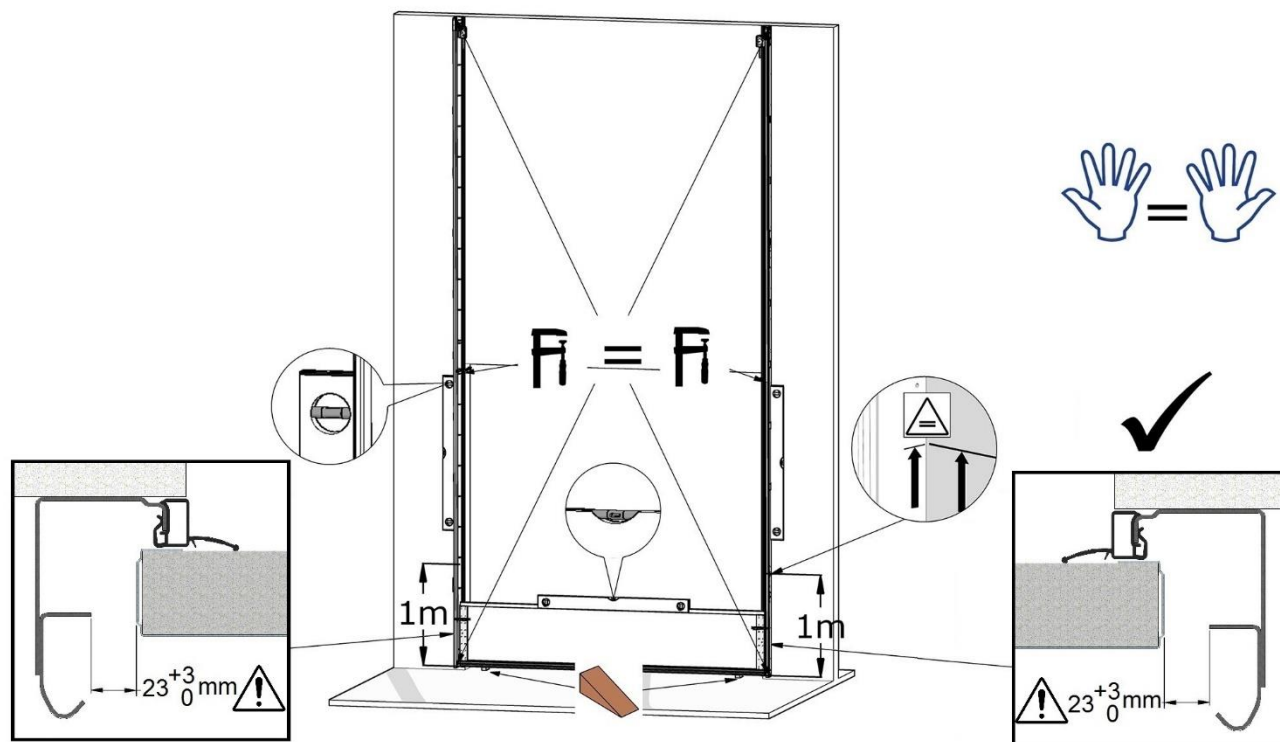


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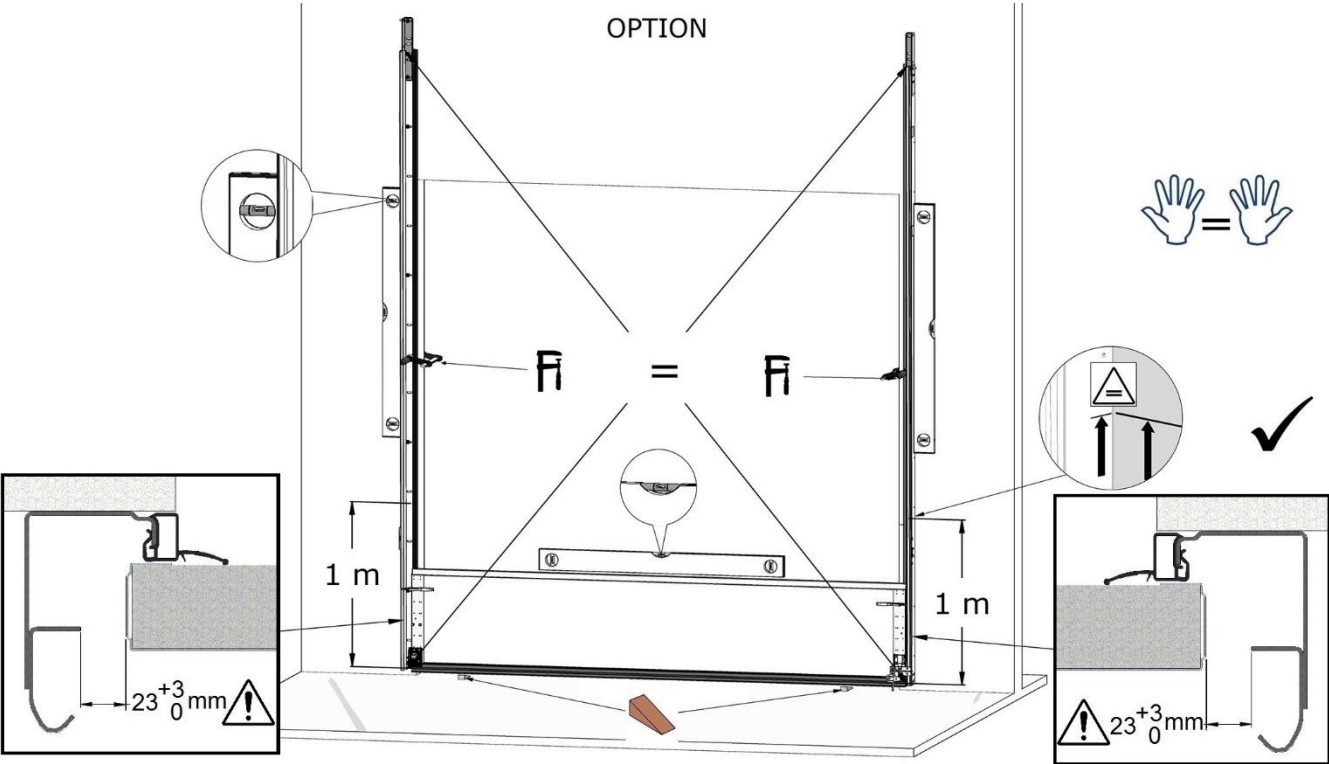
OPTION



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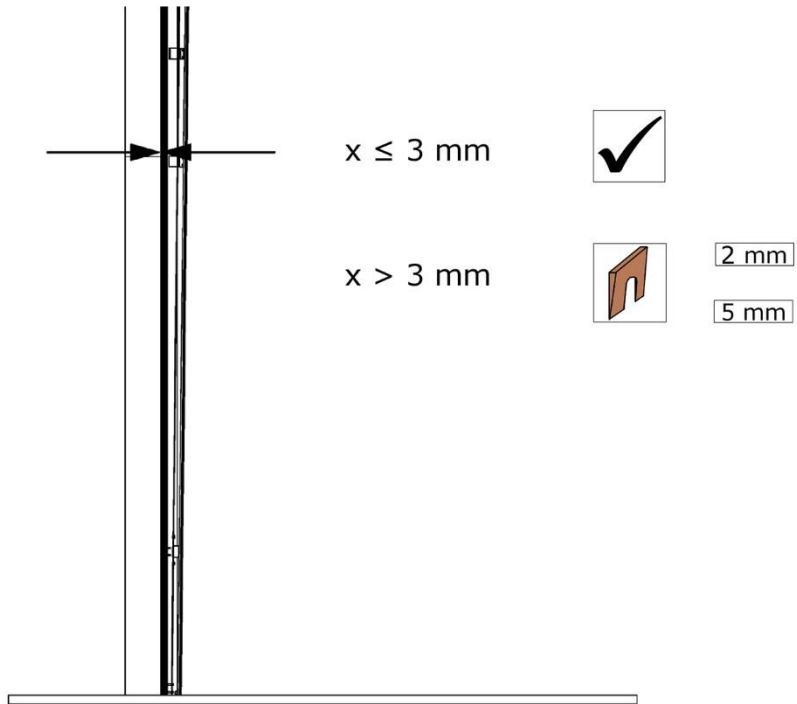
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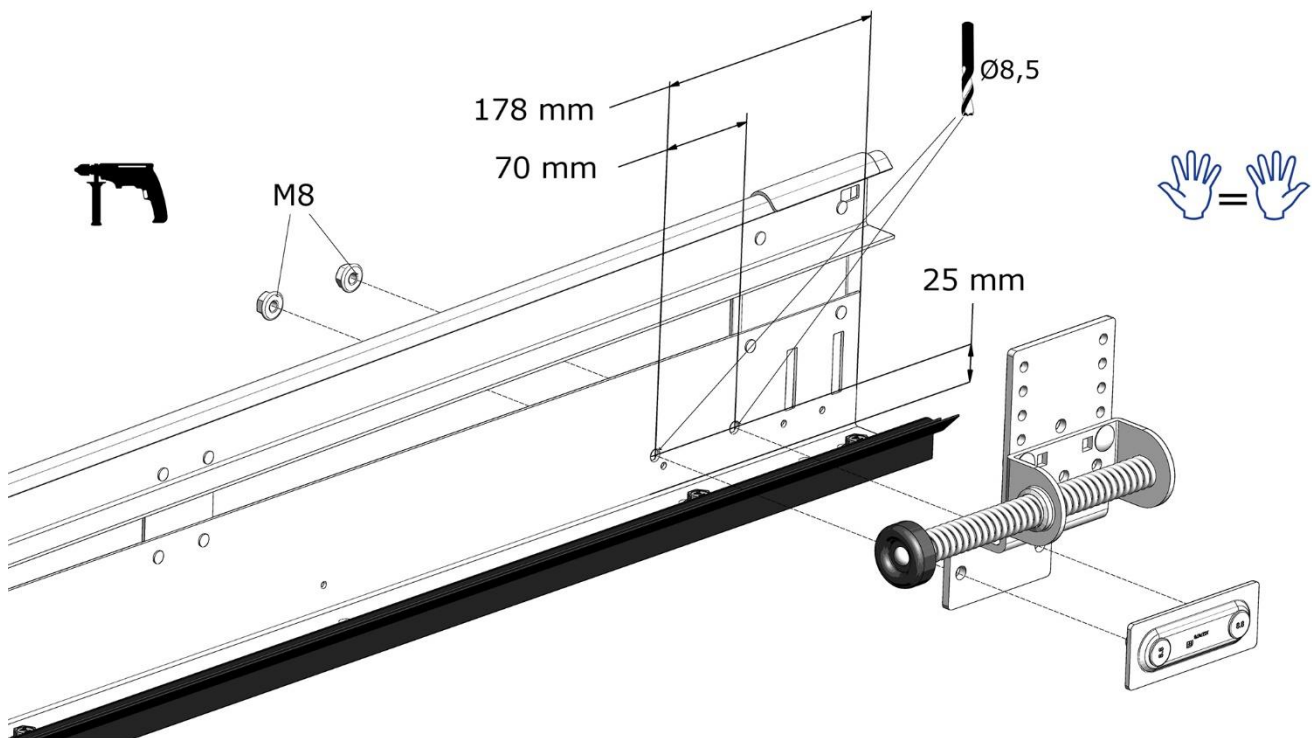
12

		$T \downarrow$ $\uparrow$	$T = 2 = 7.5 \text{ MM} *$ $T > 2 = 8.5 \text{ MM}$
			10 MM
			10 MM
			5 MM
$*T < 2 \text{ MM} \times$			

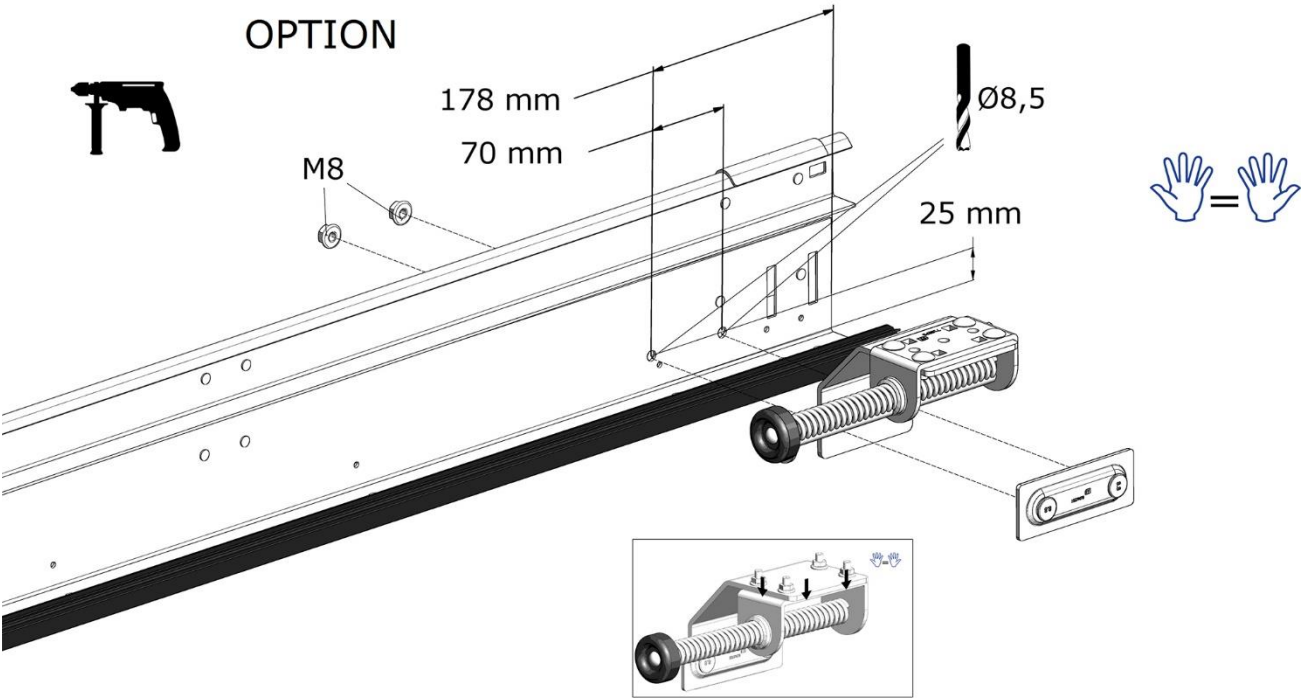
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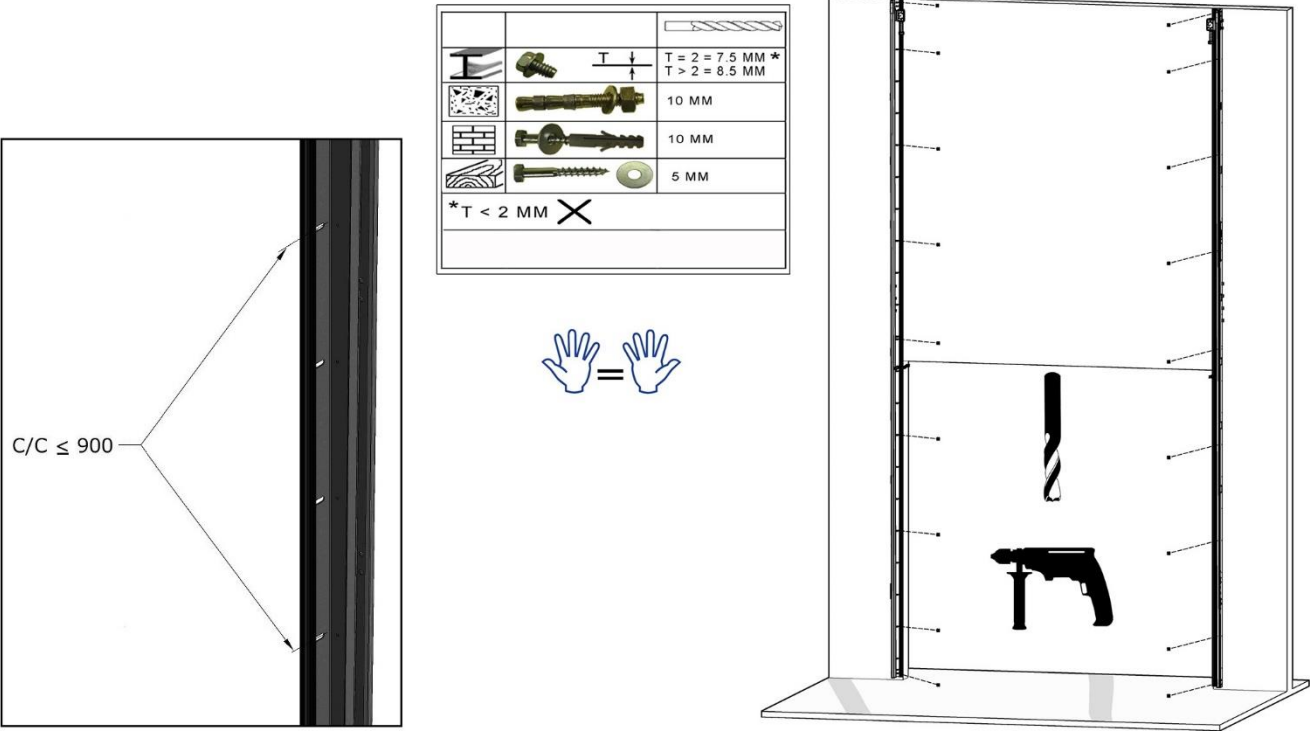
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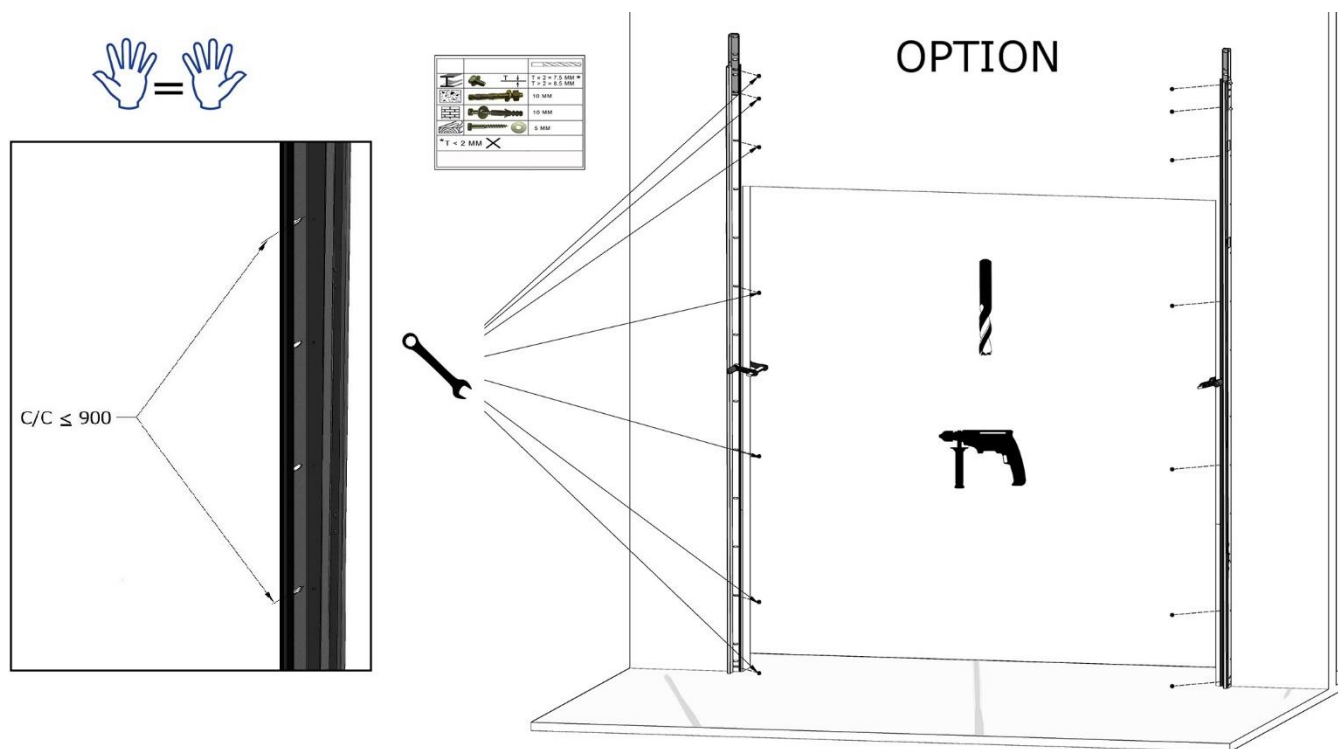
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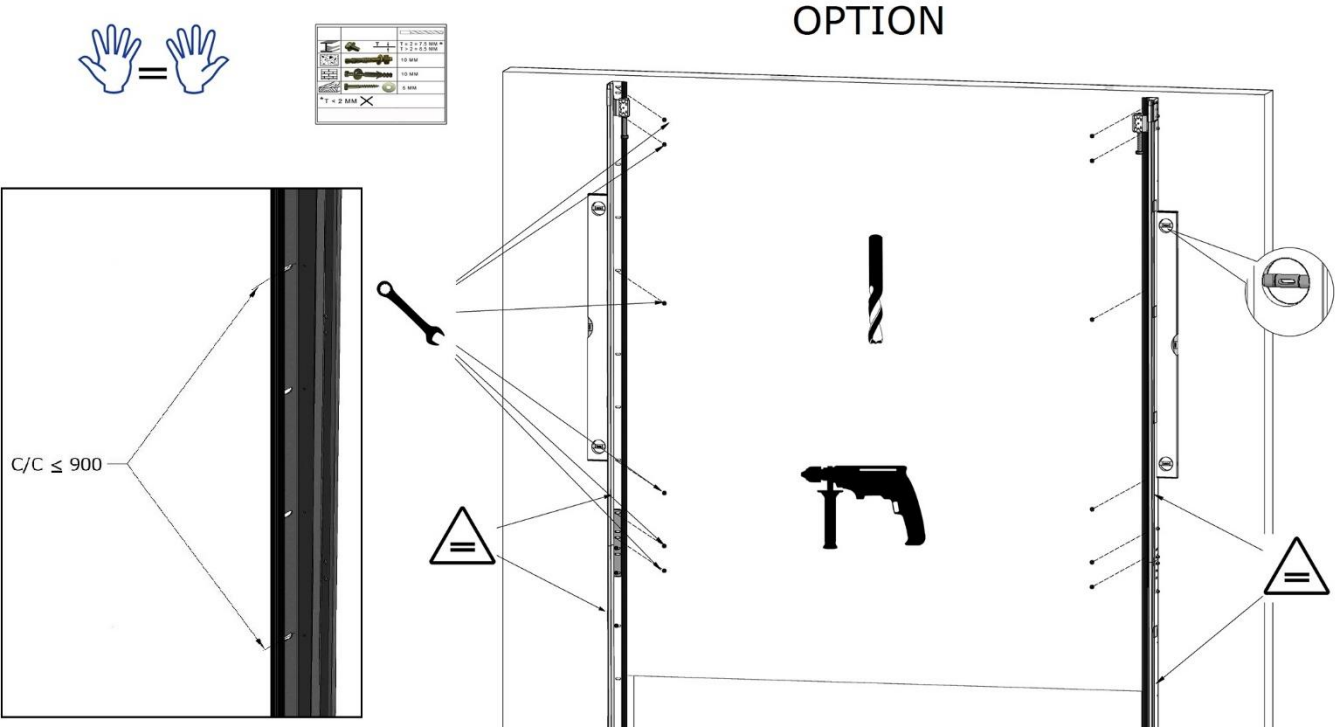
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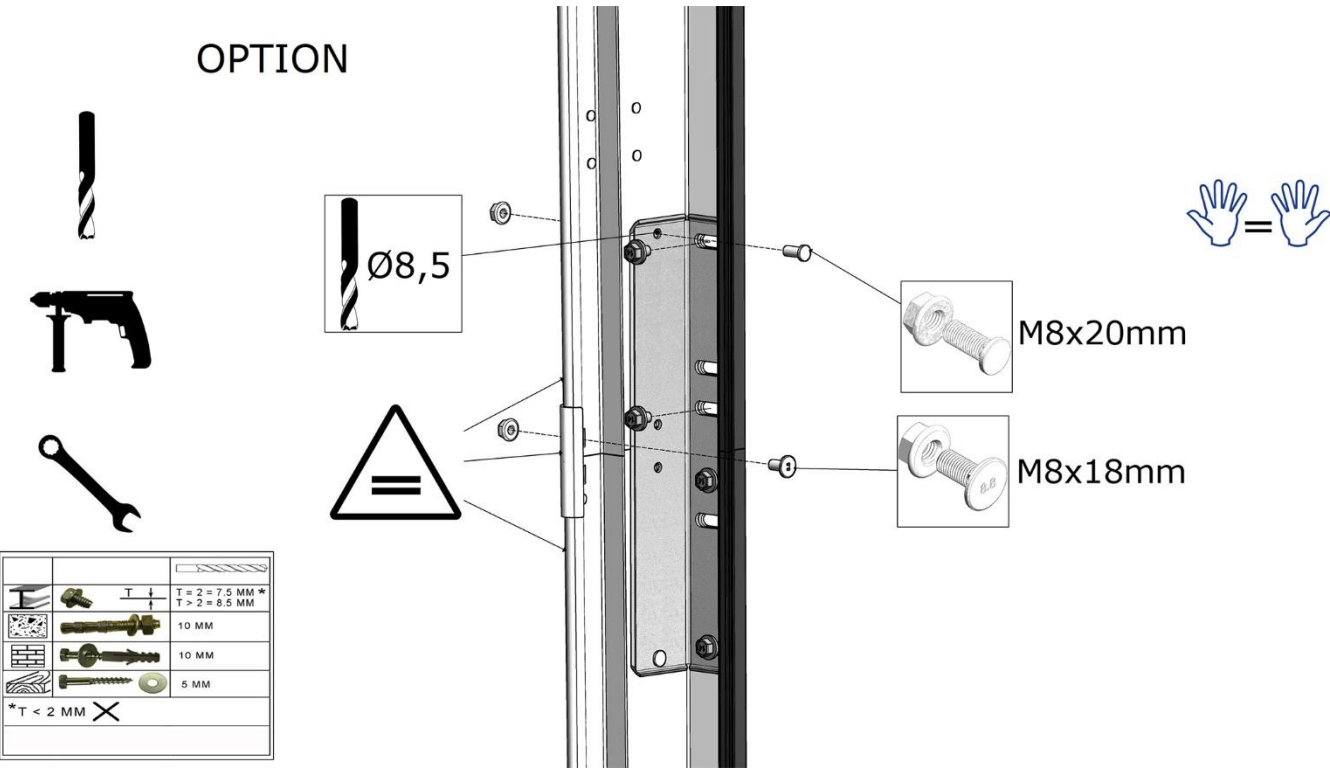
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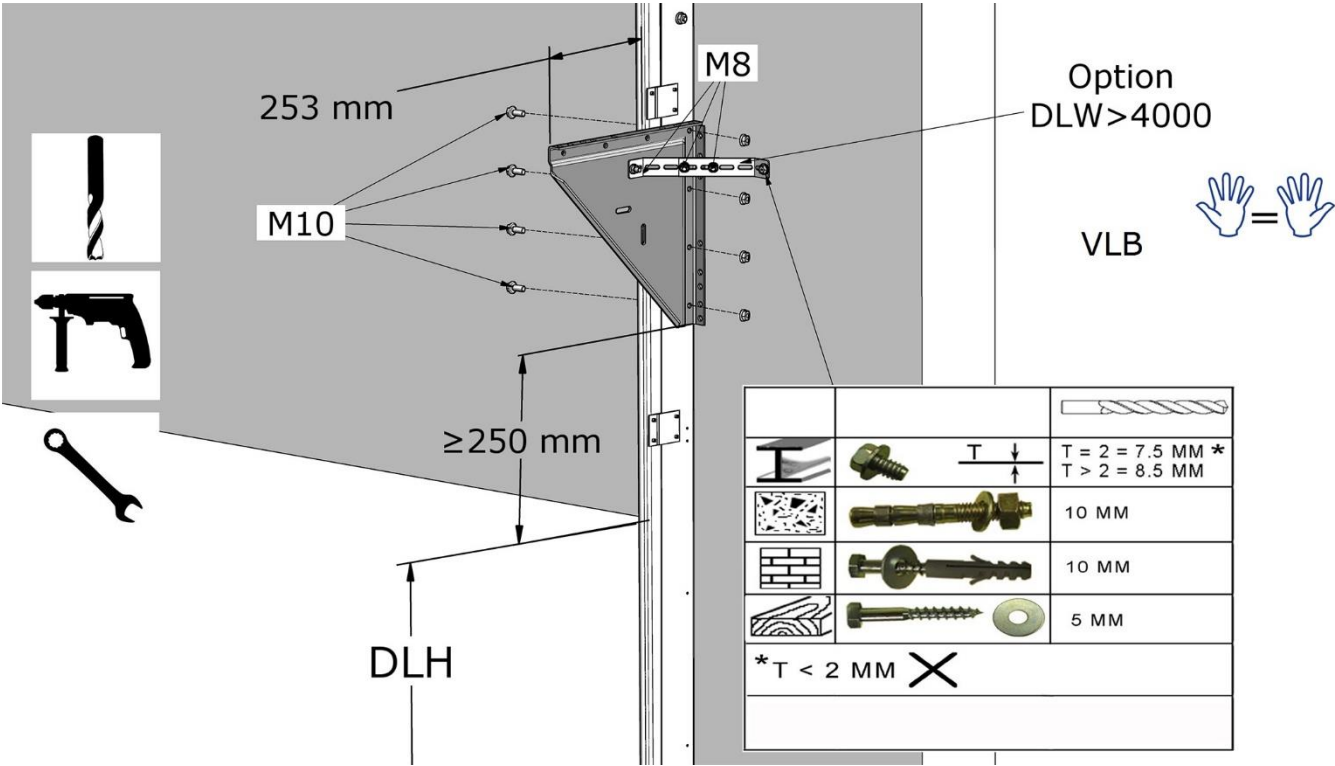
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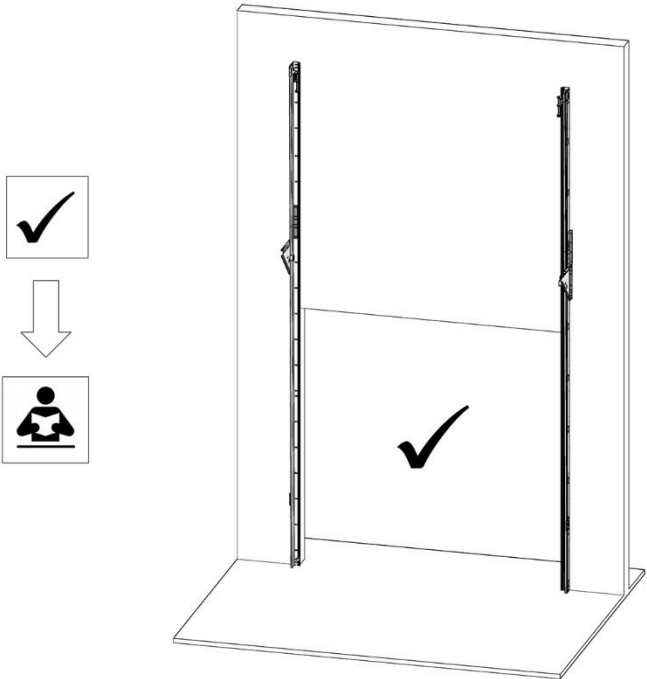
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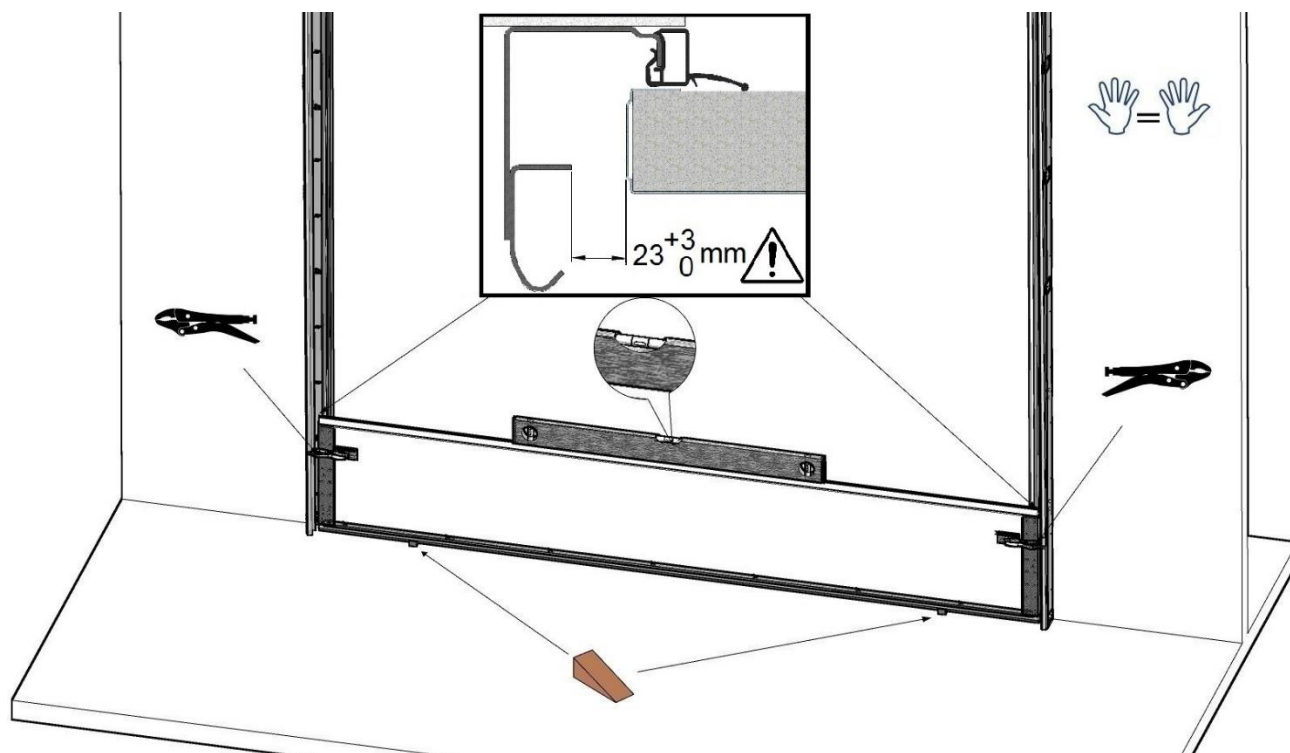
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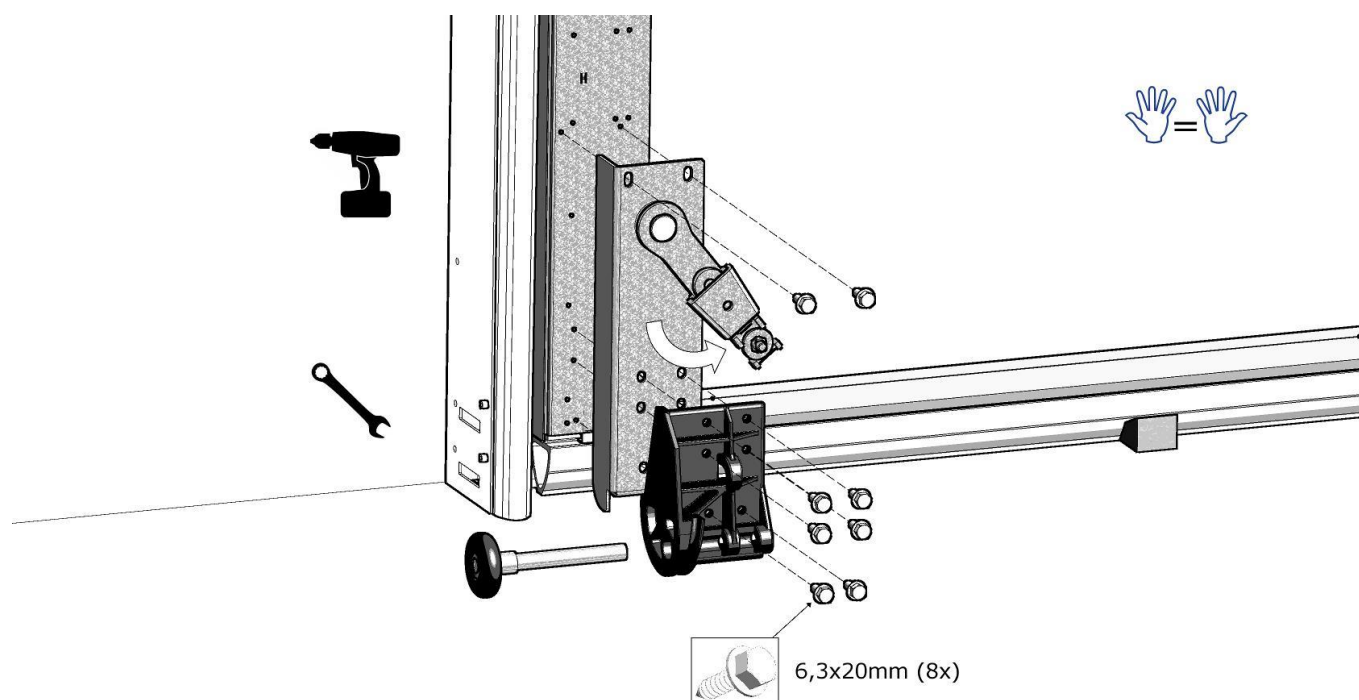
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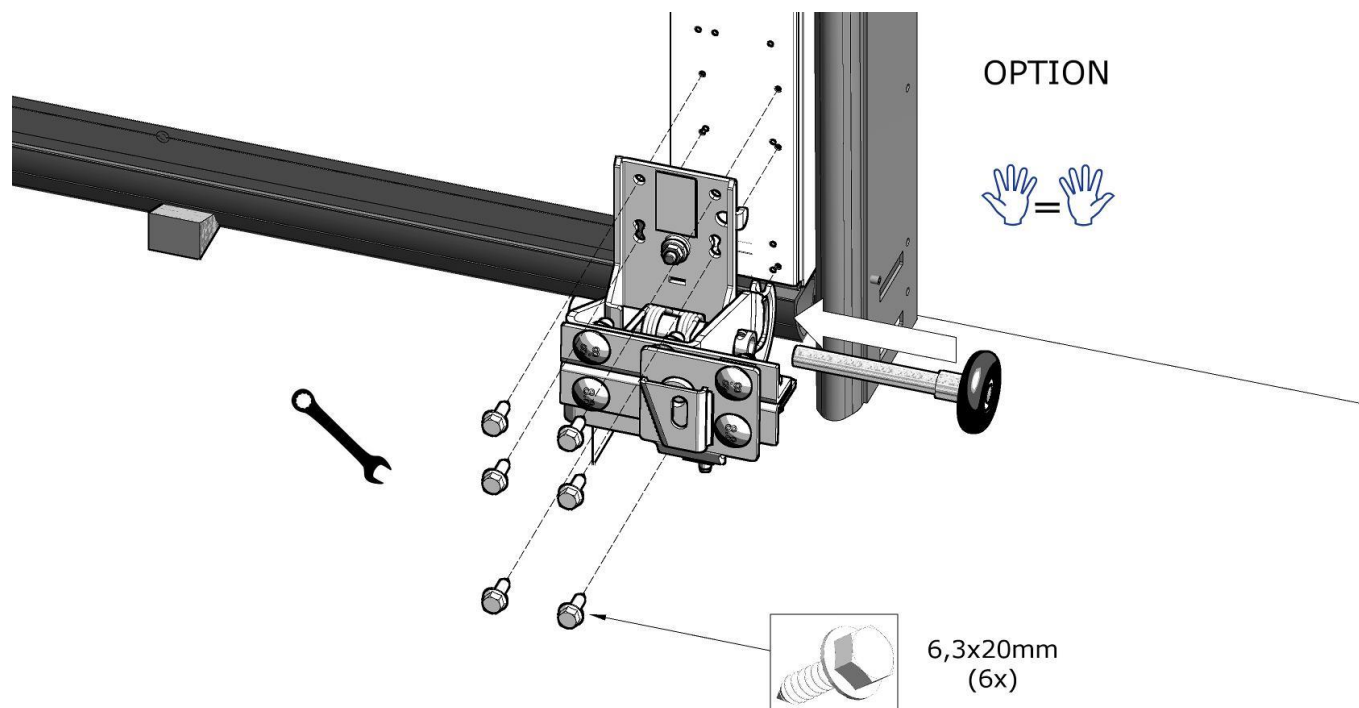
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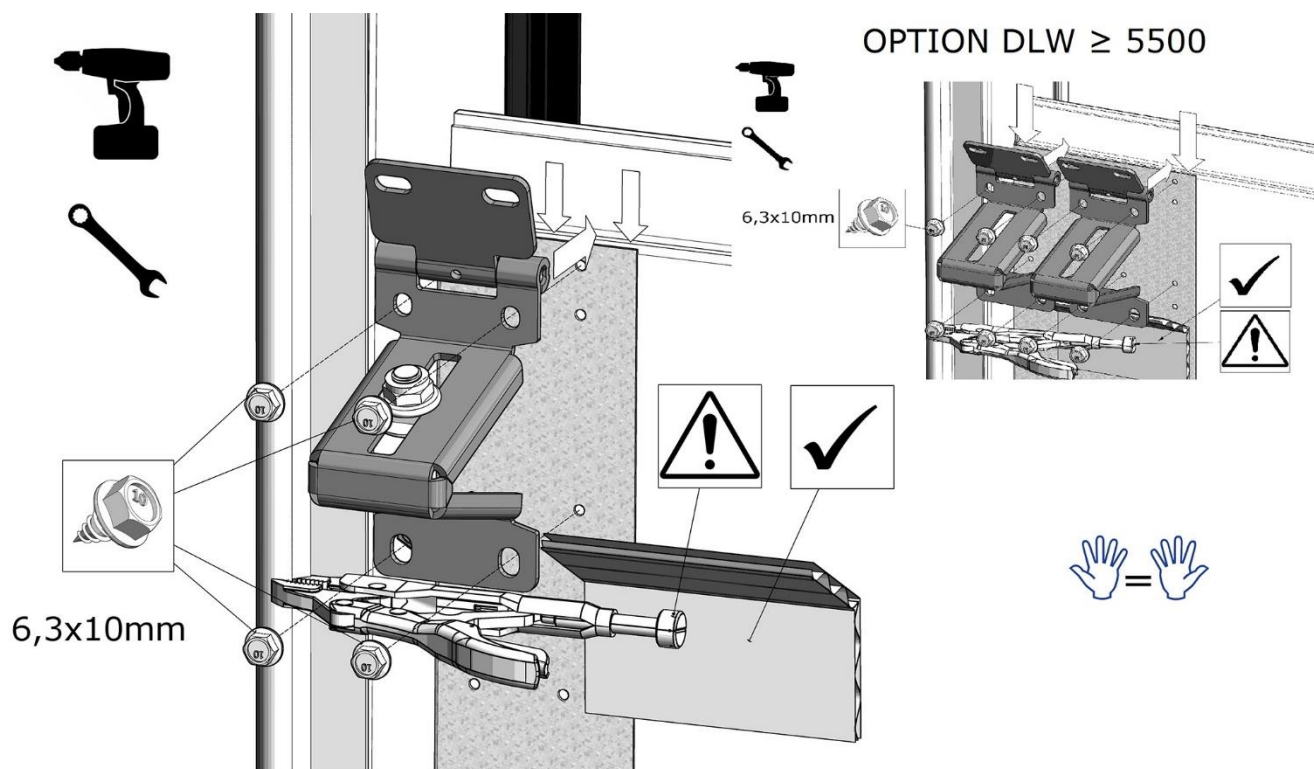
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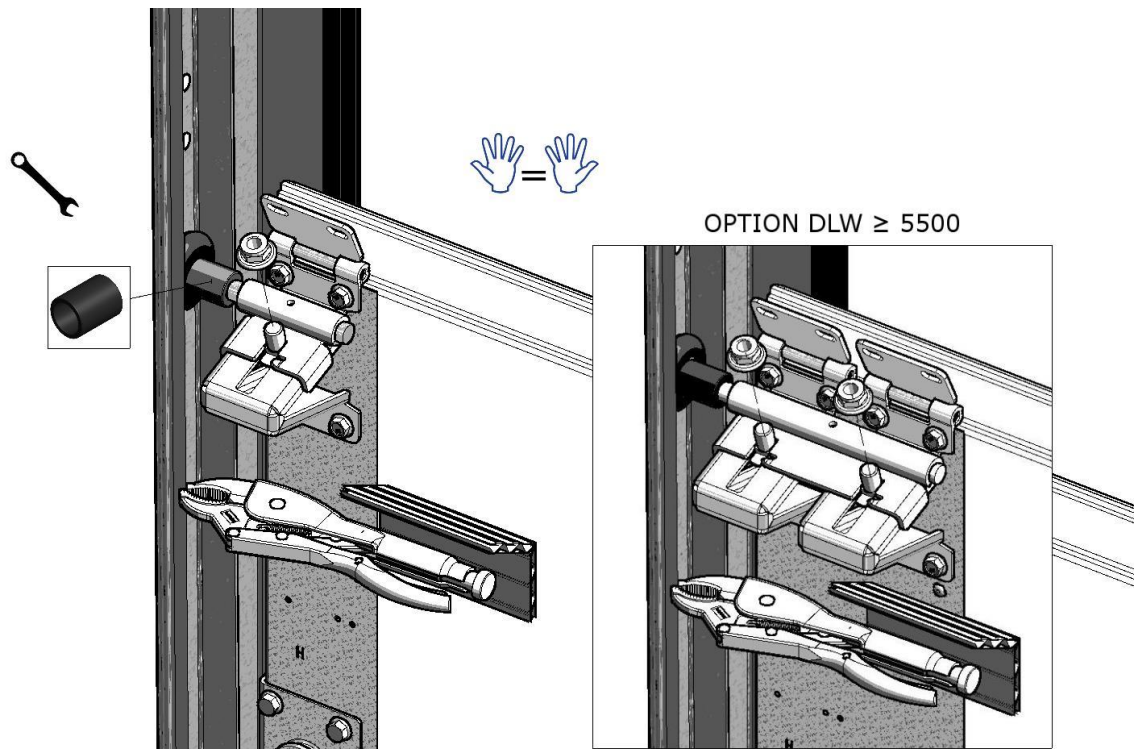
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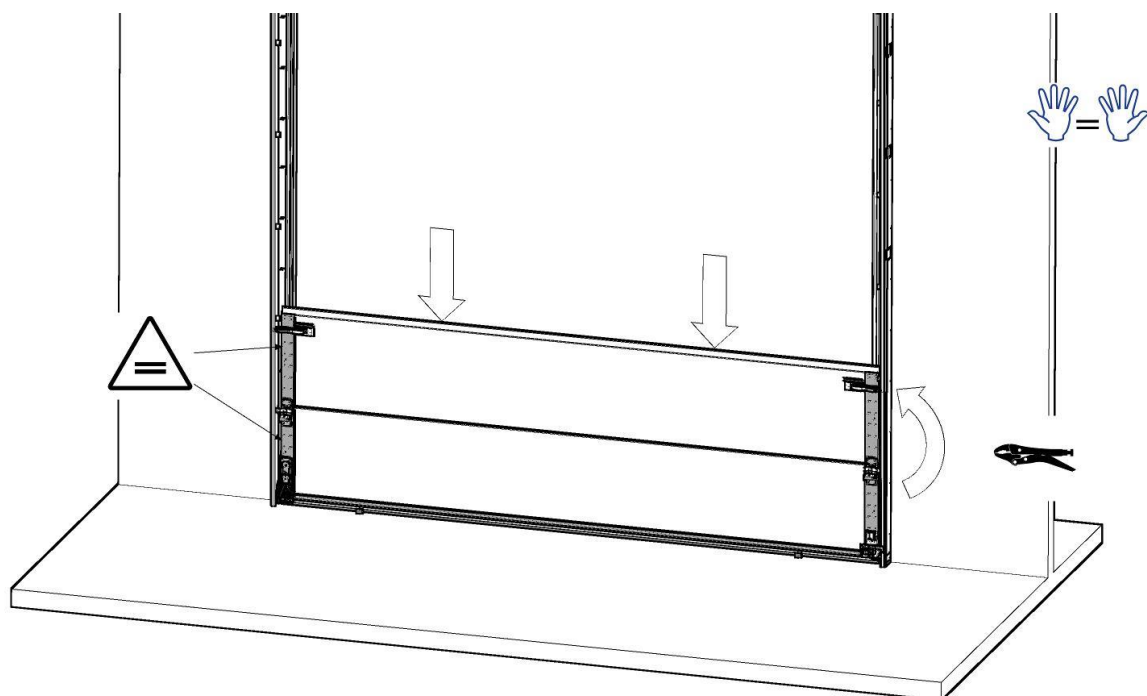
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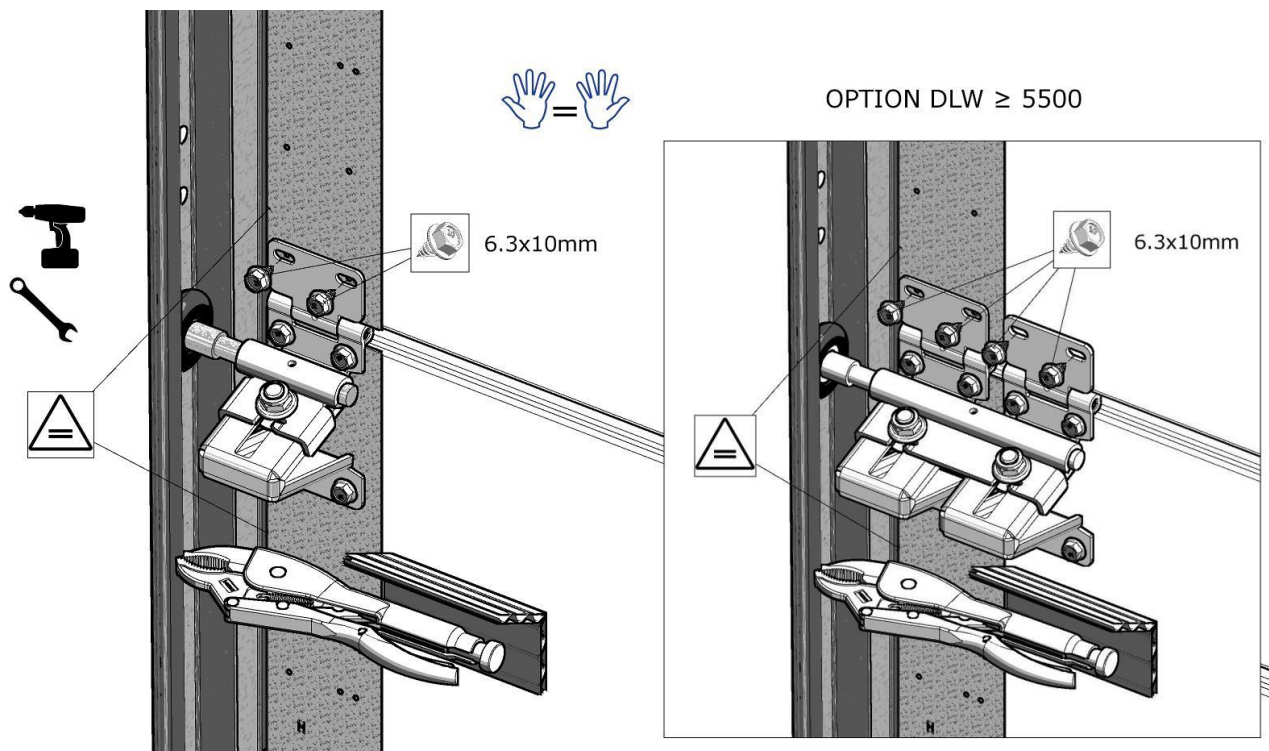
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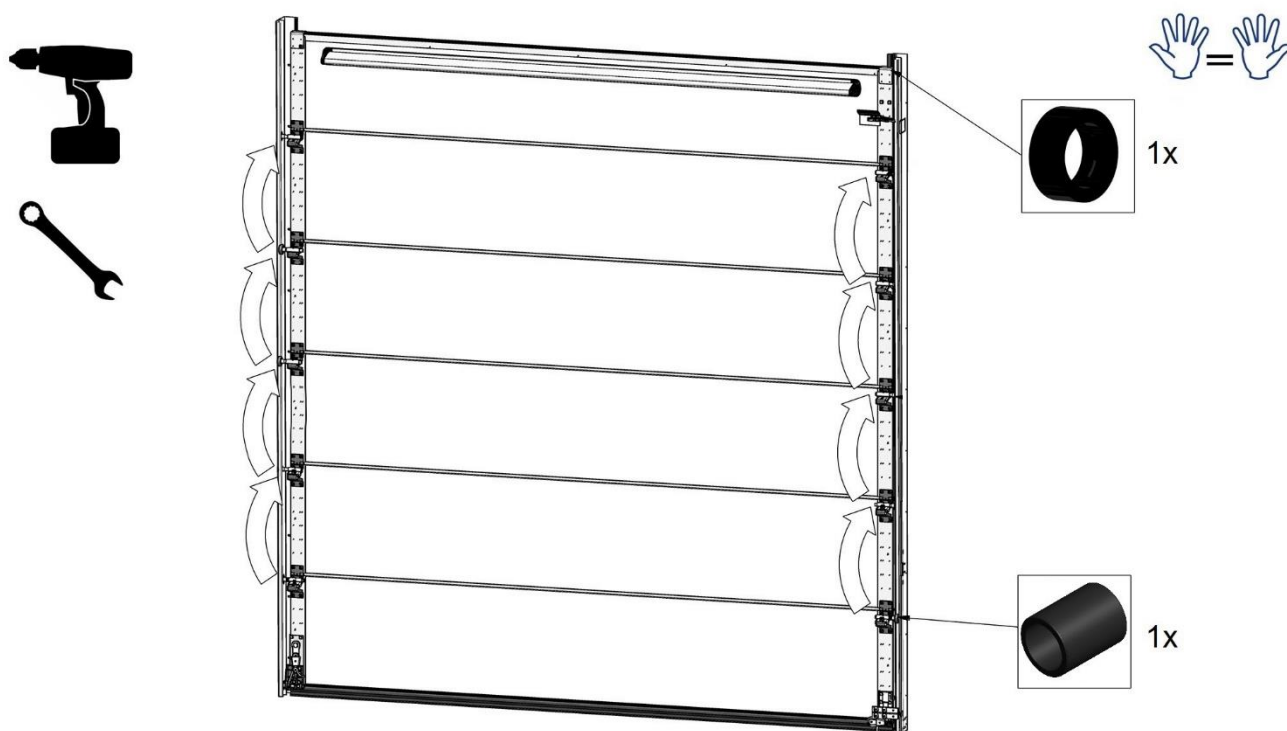
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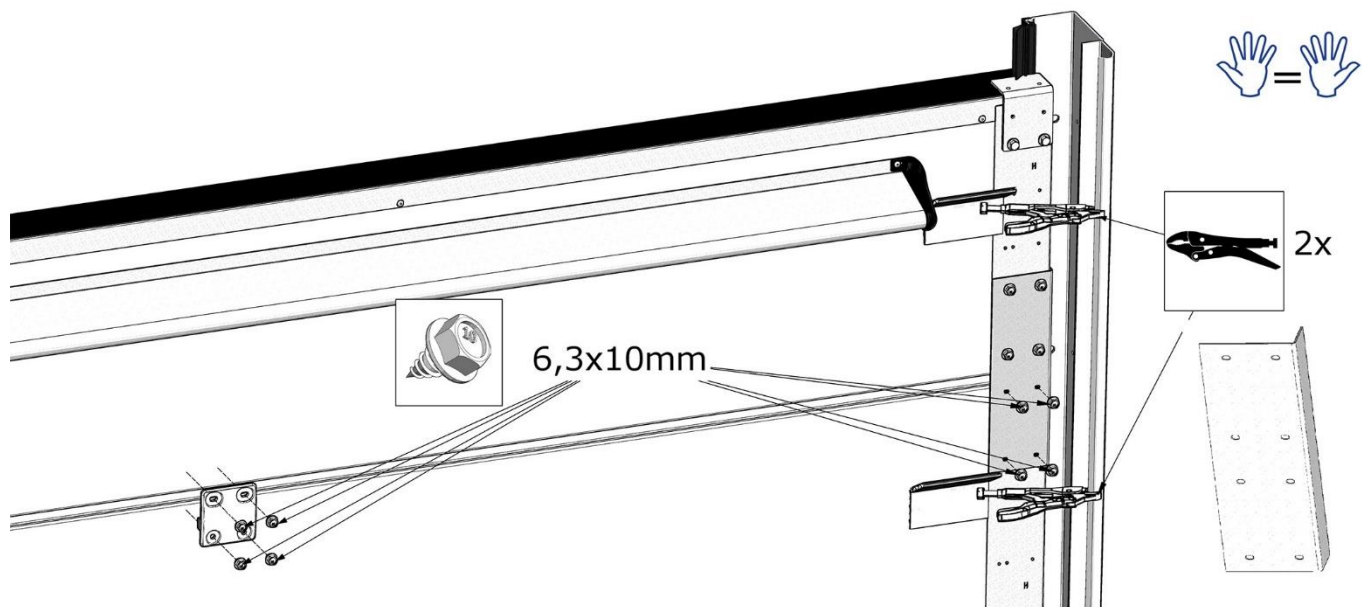


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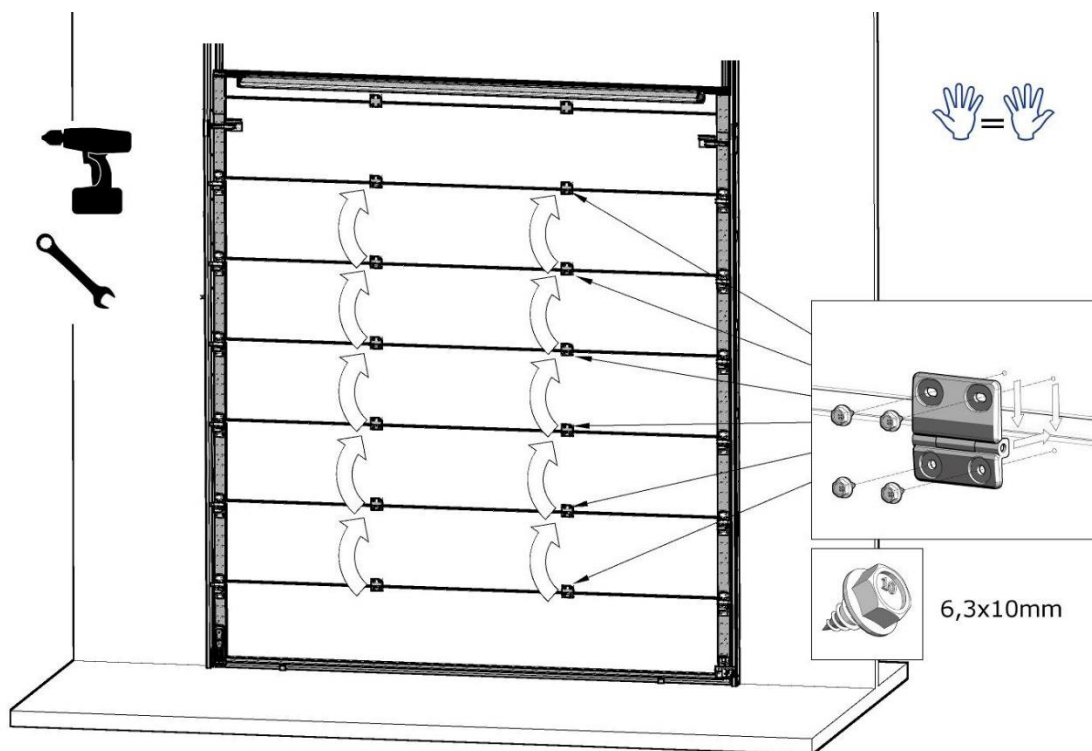


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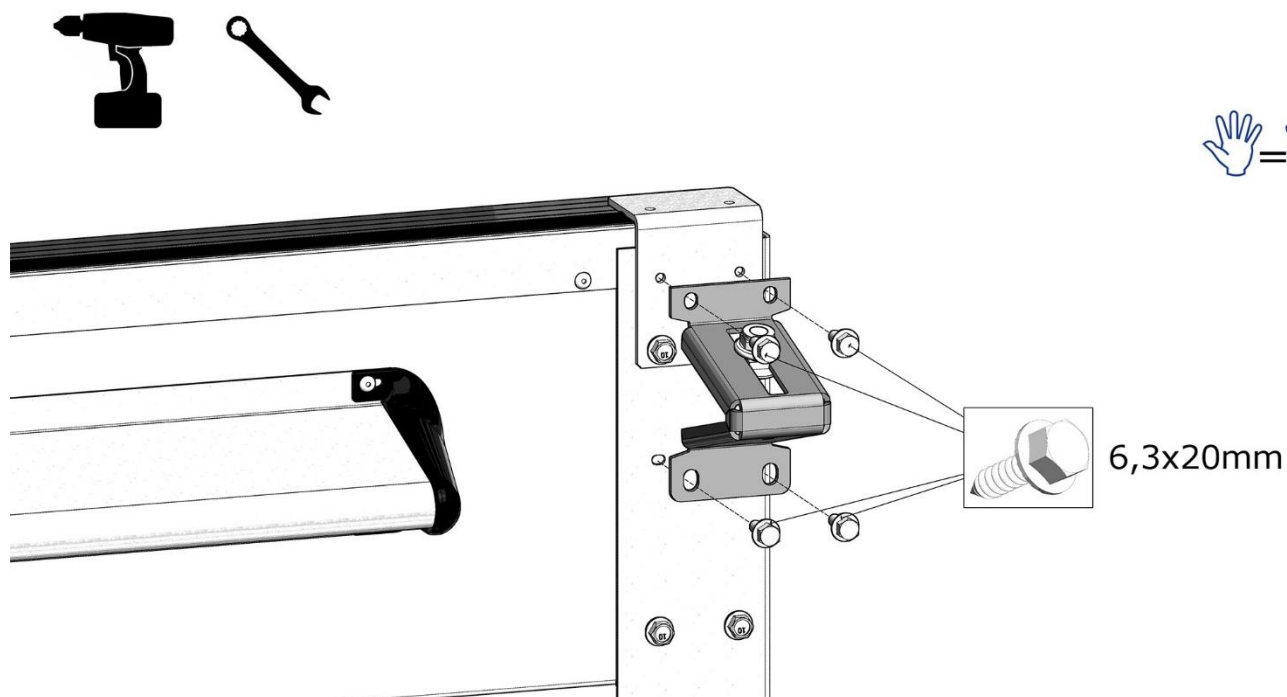
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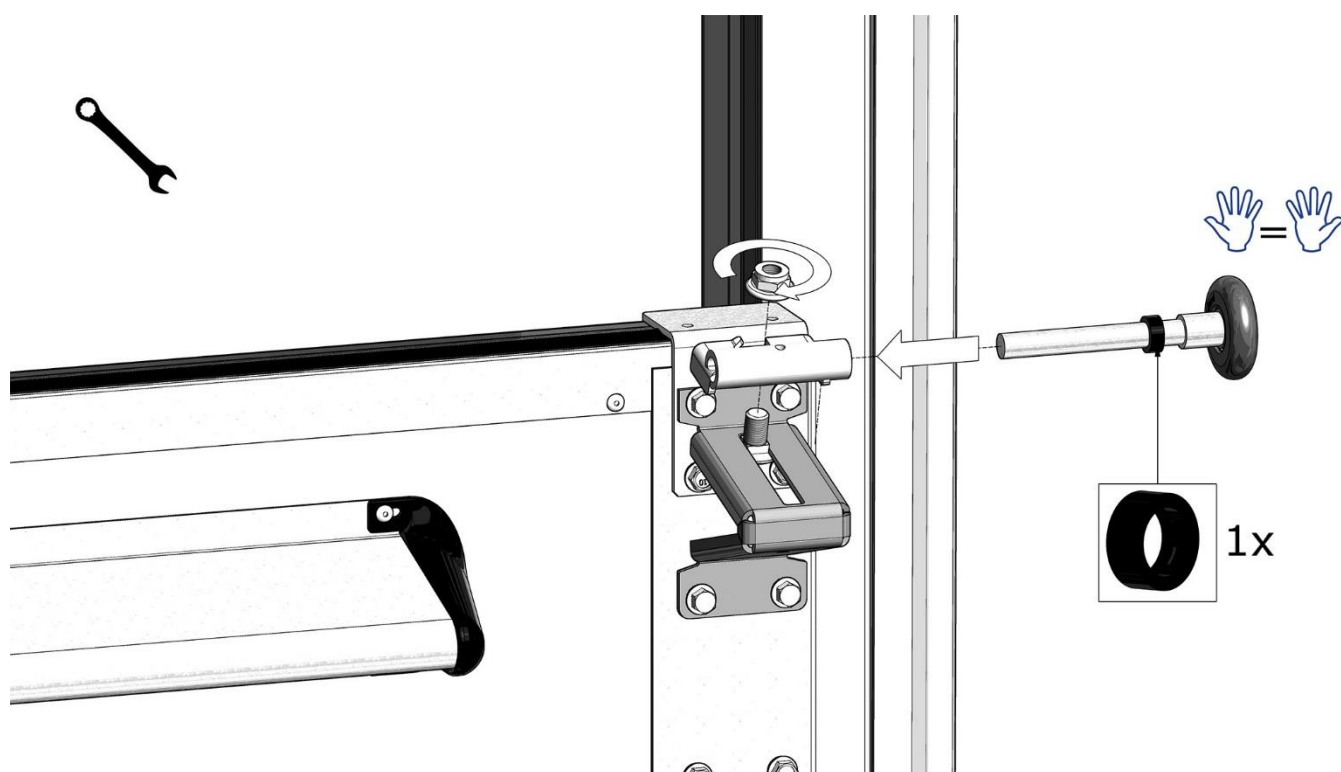
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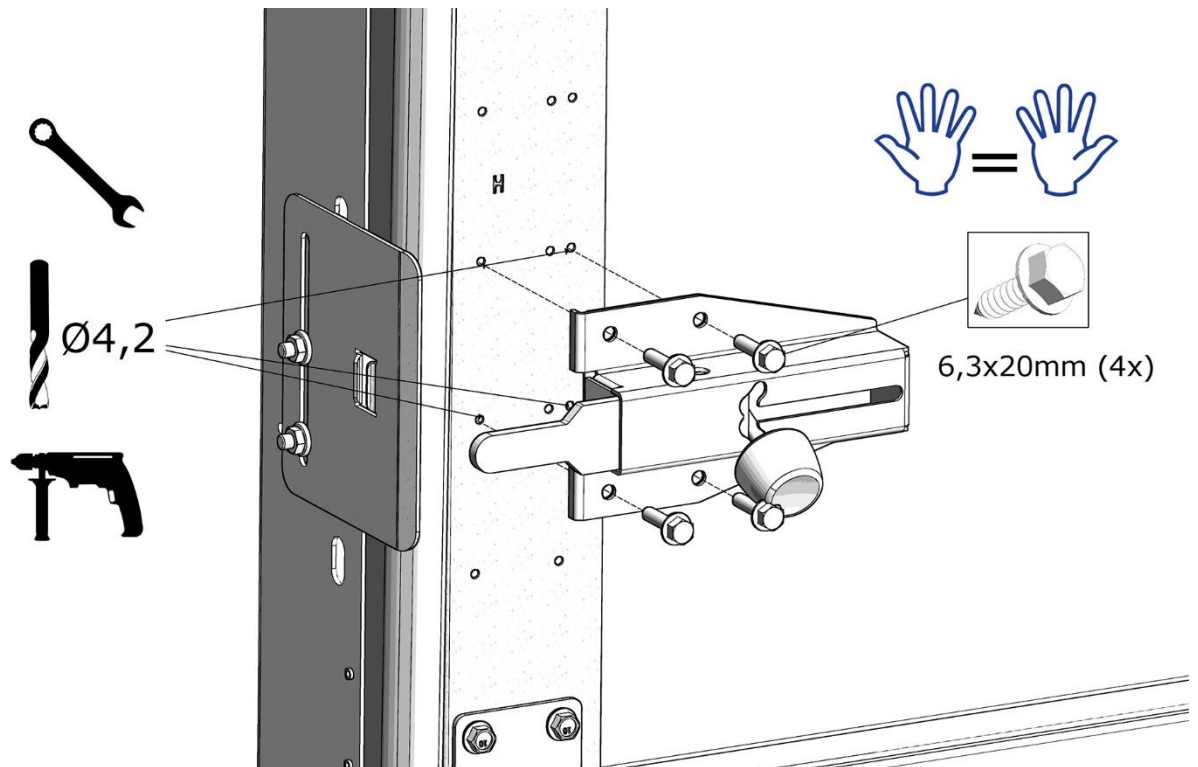
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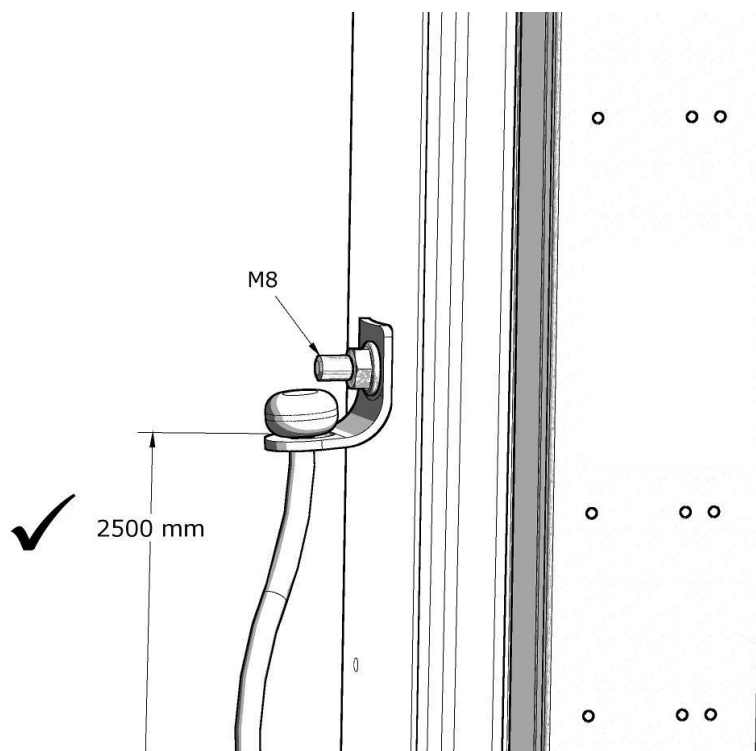
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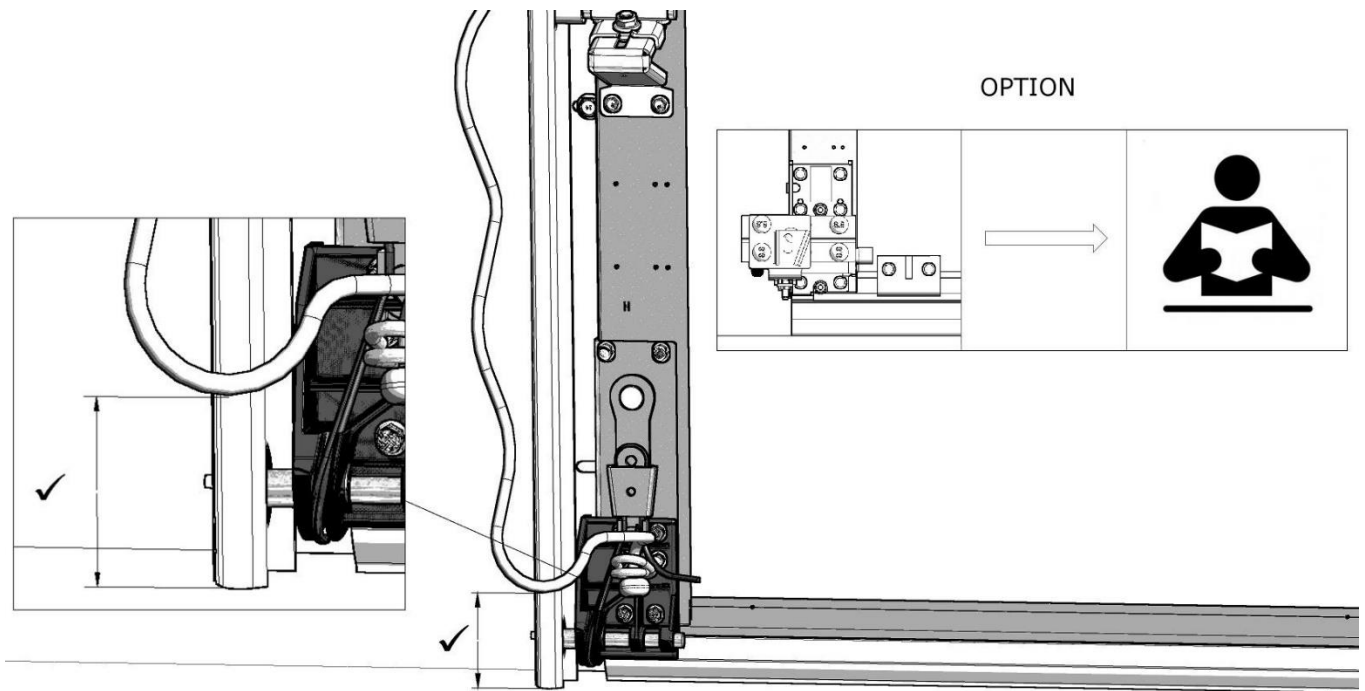
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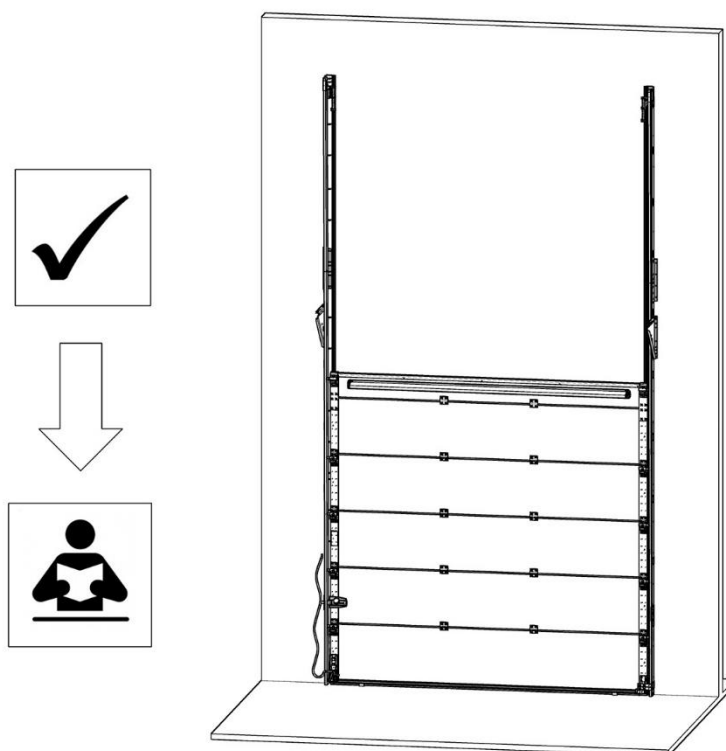
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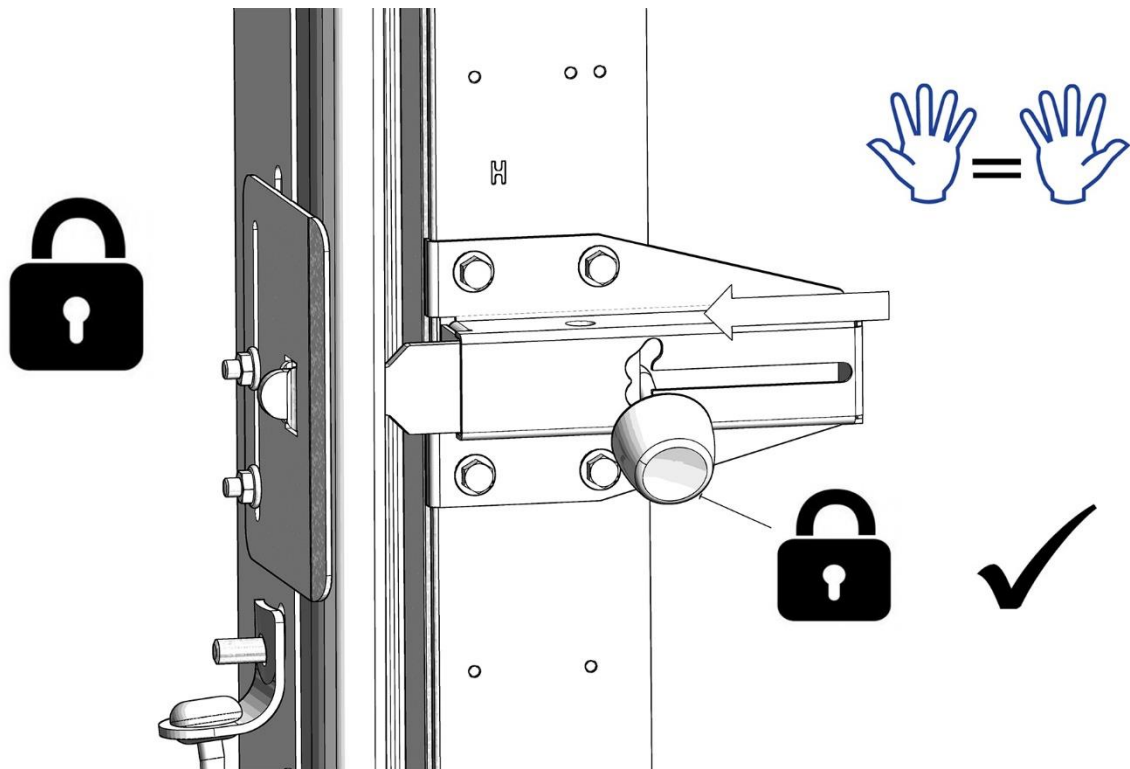
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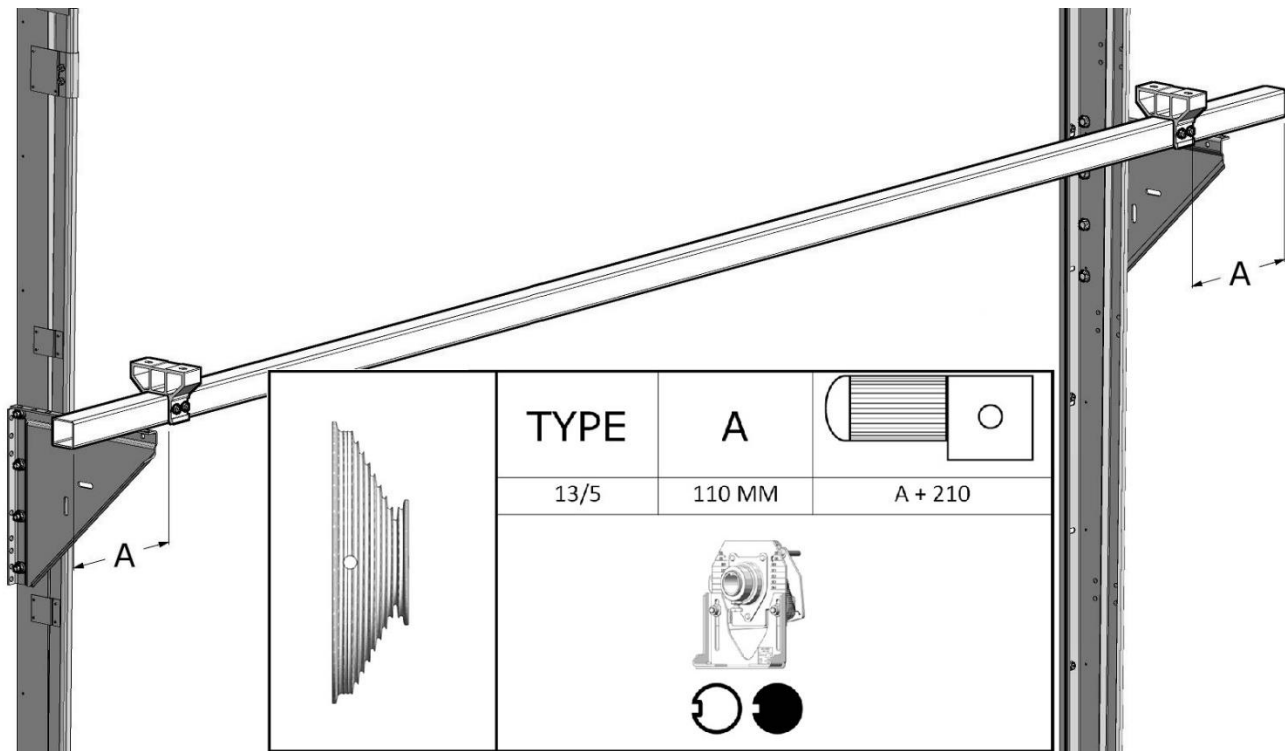
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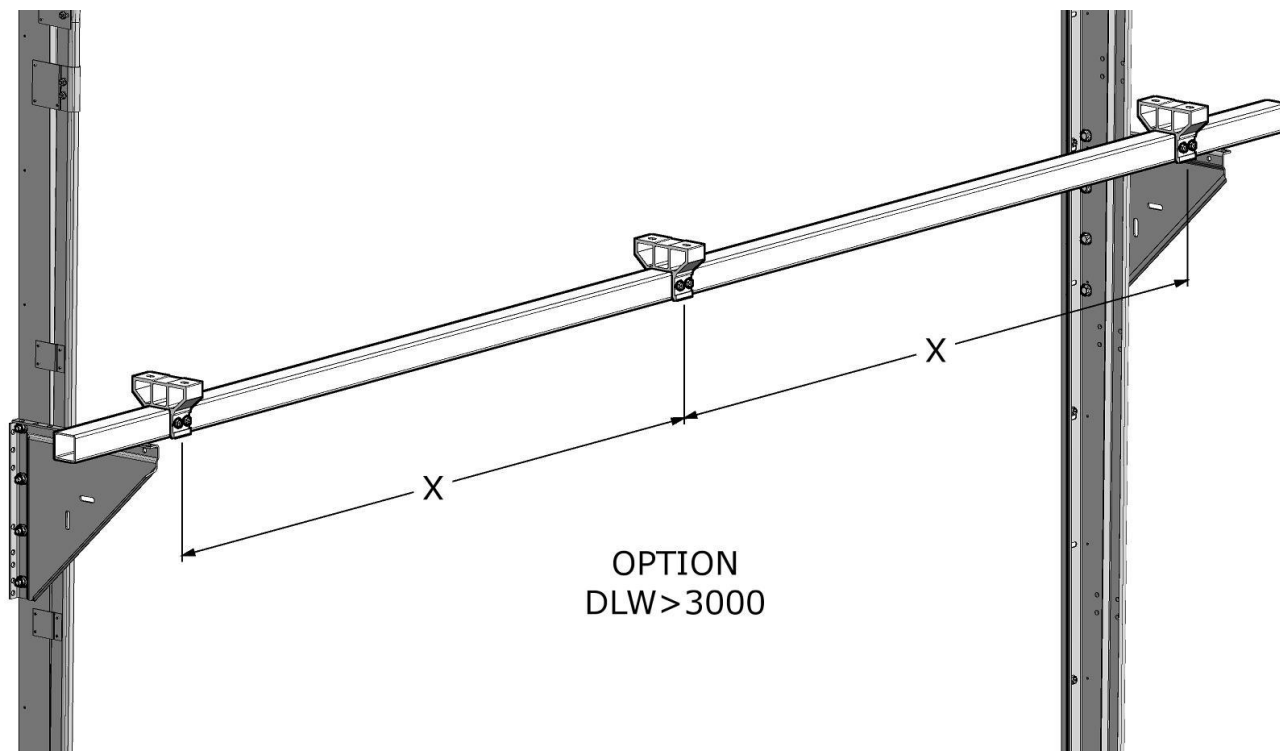
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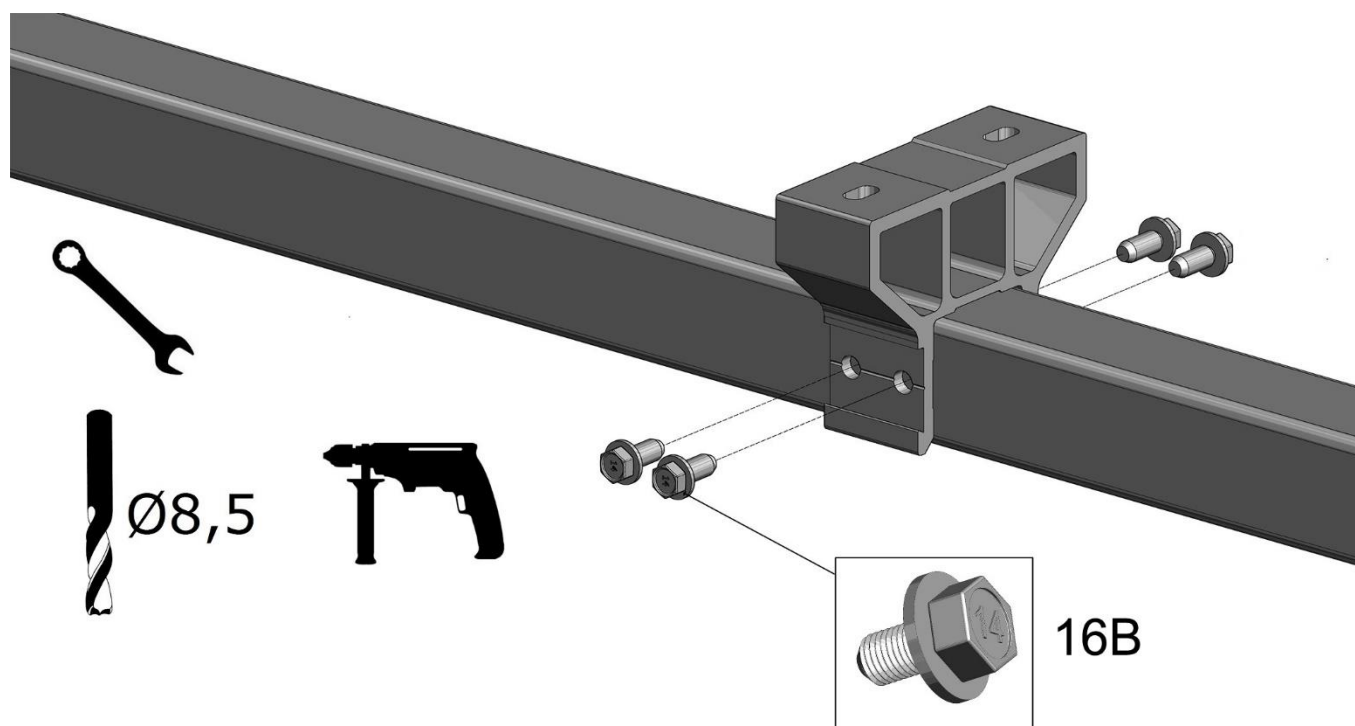
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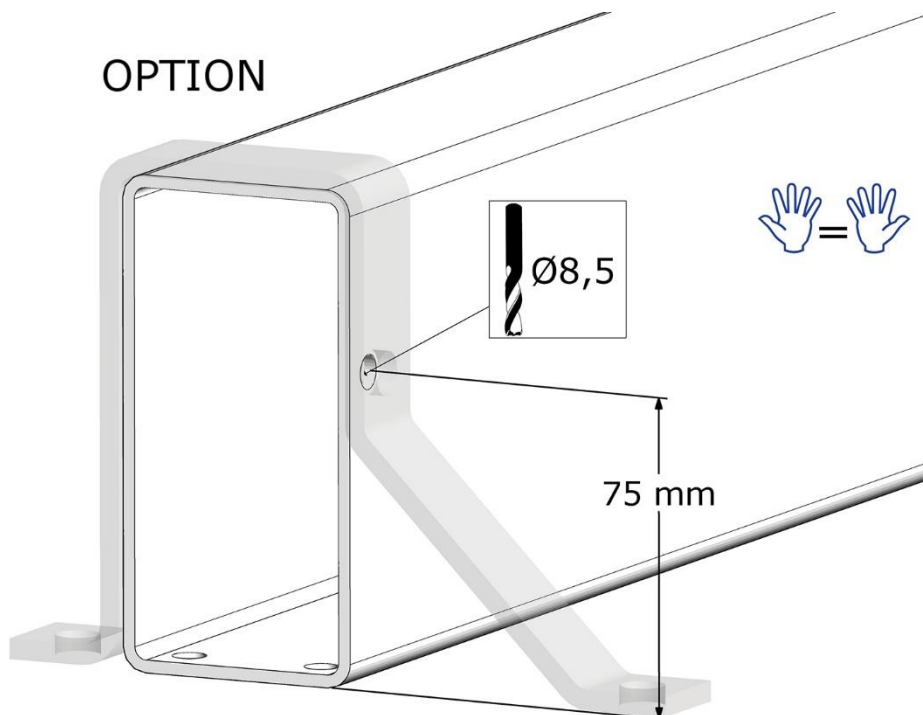
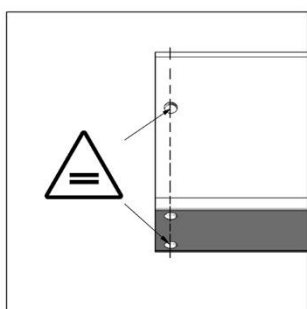
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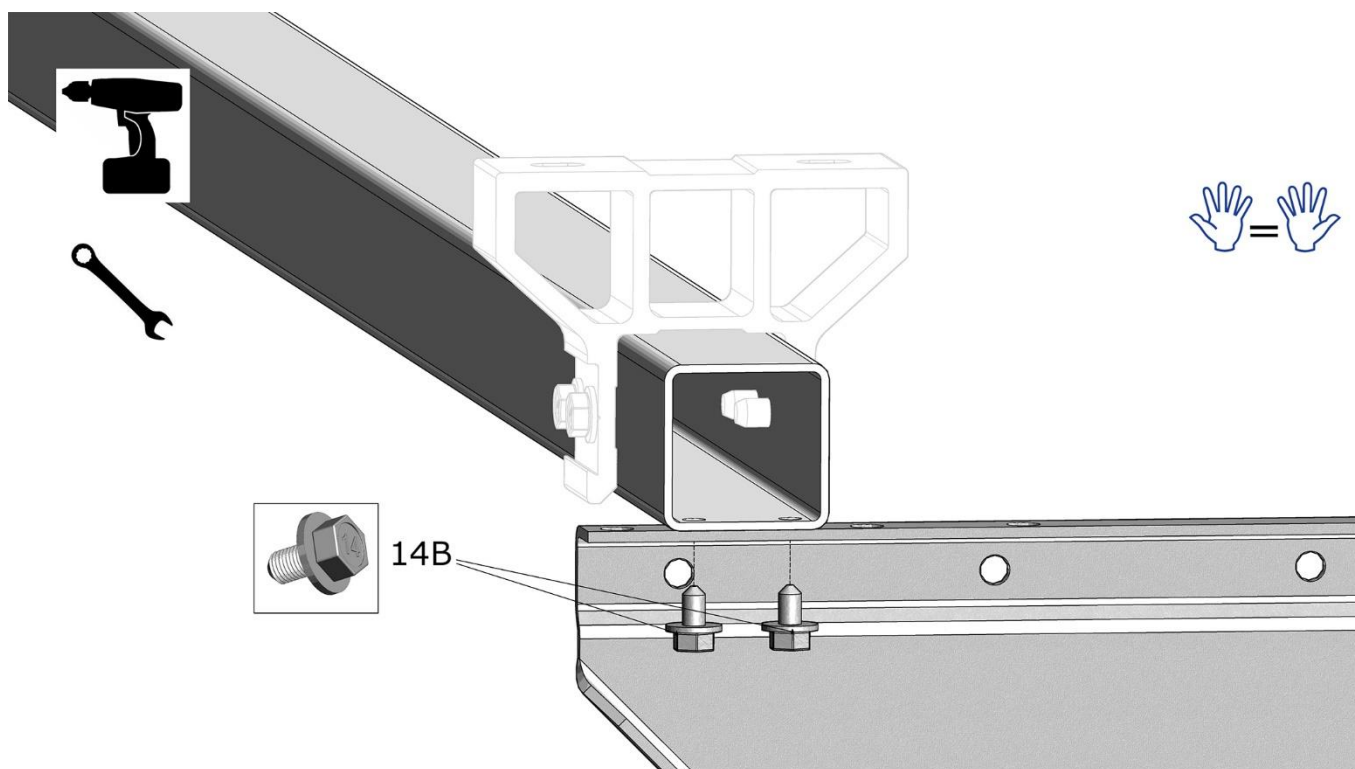
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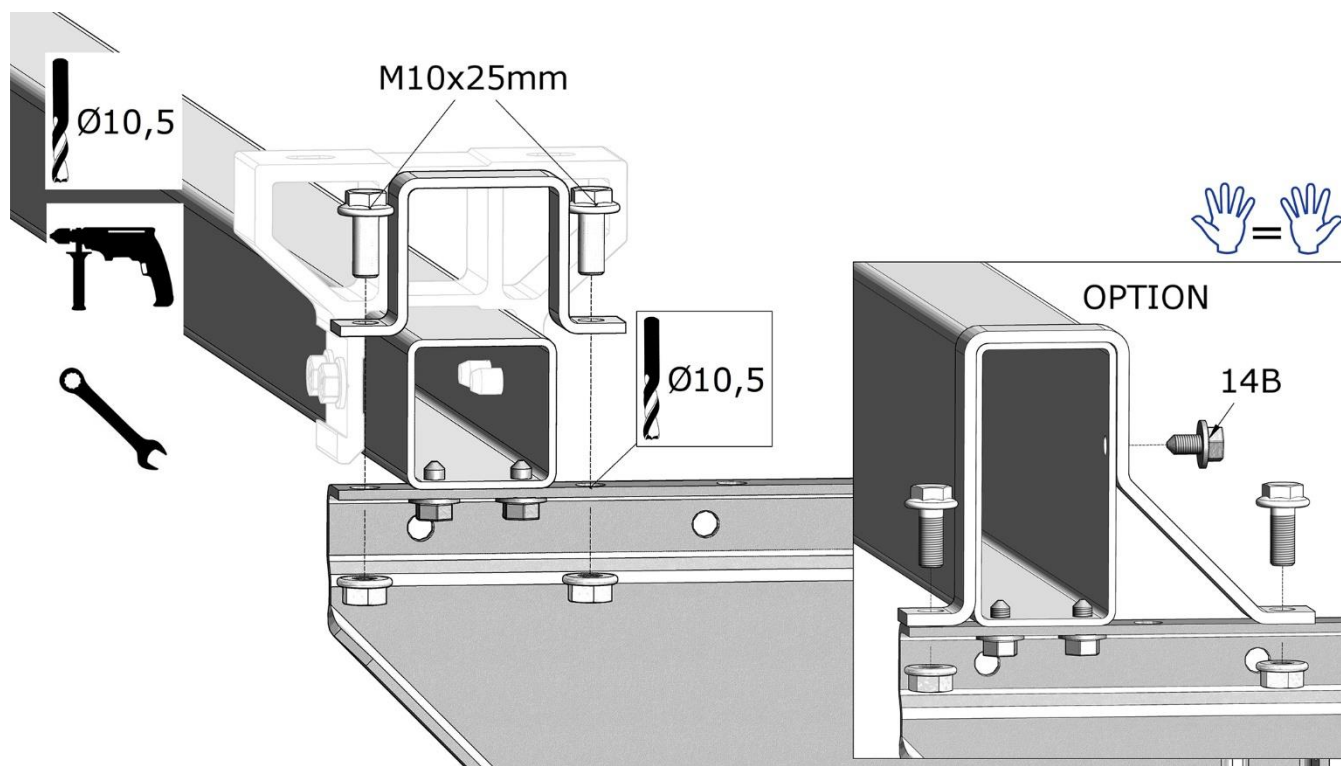
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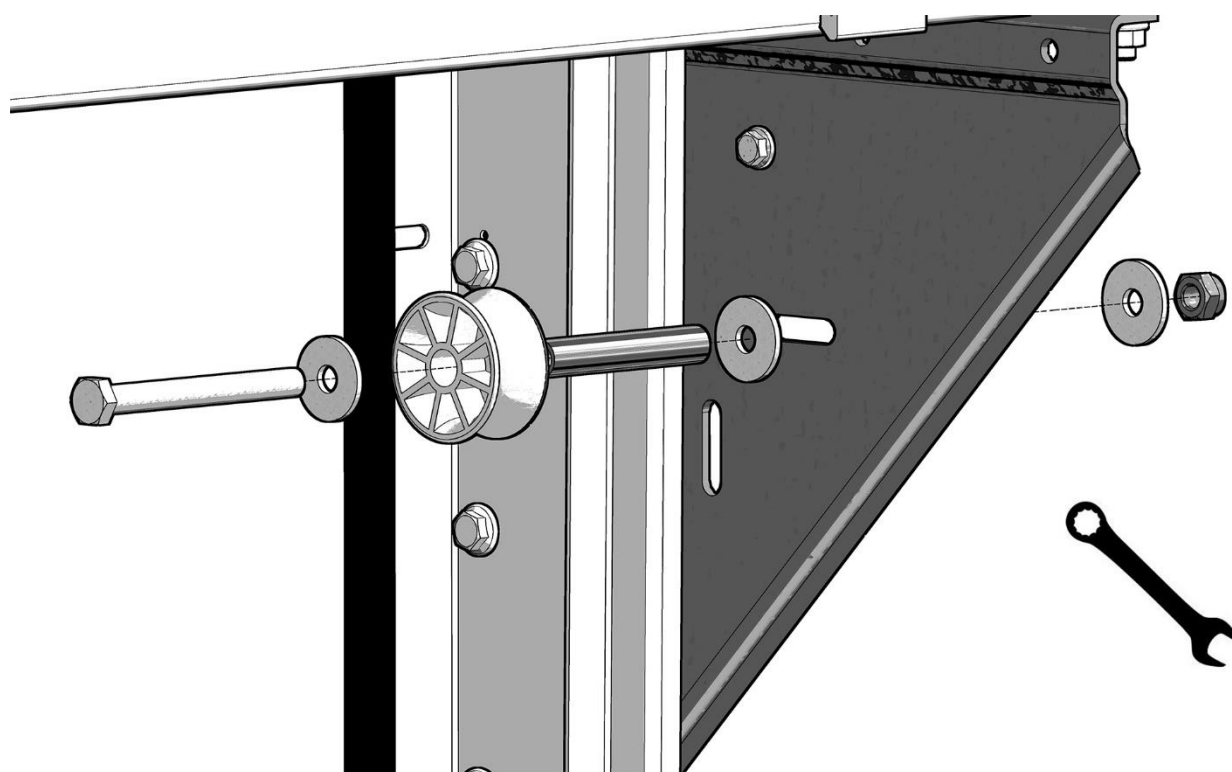
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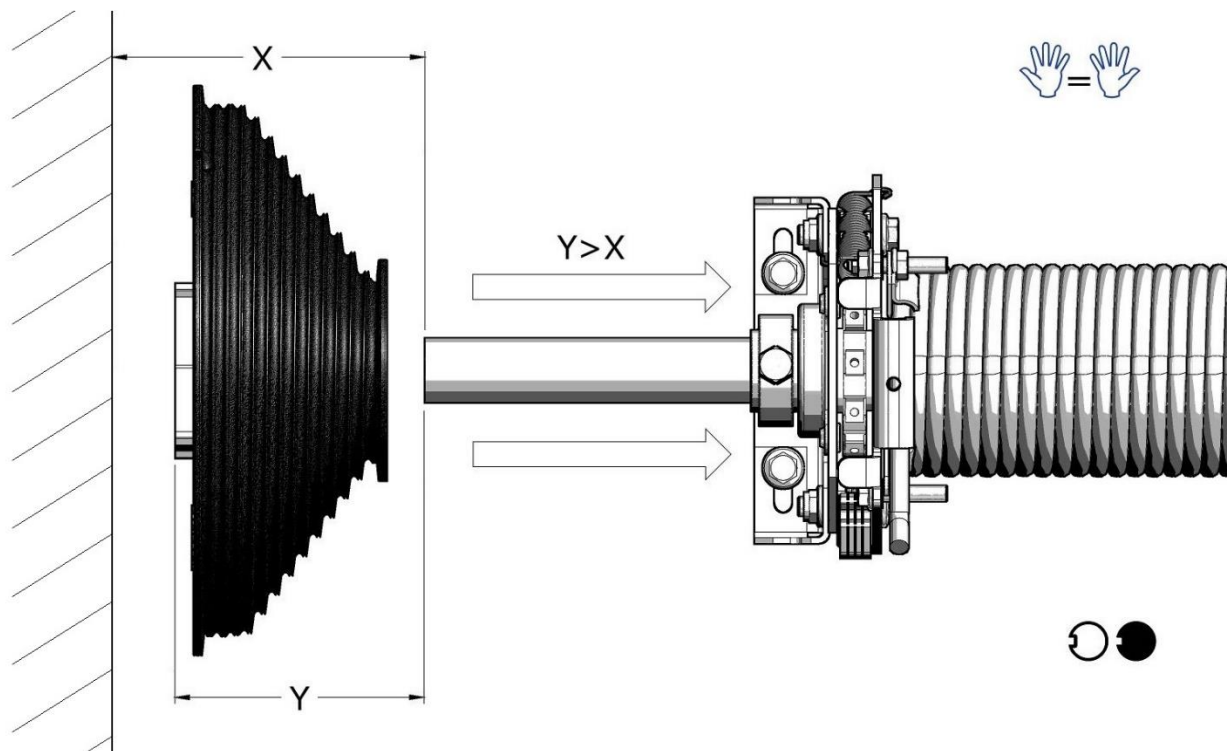
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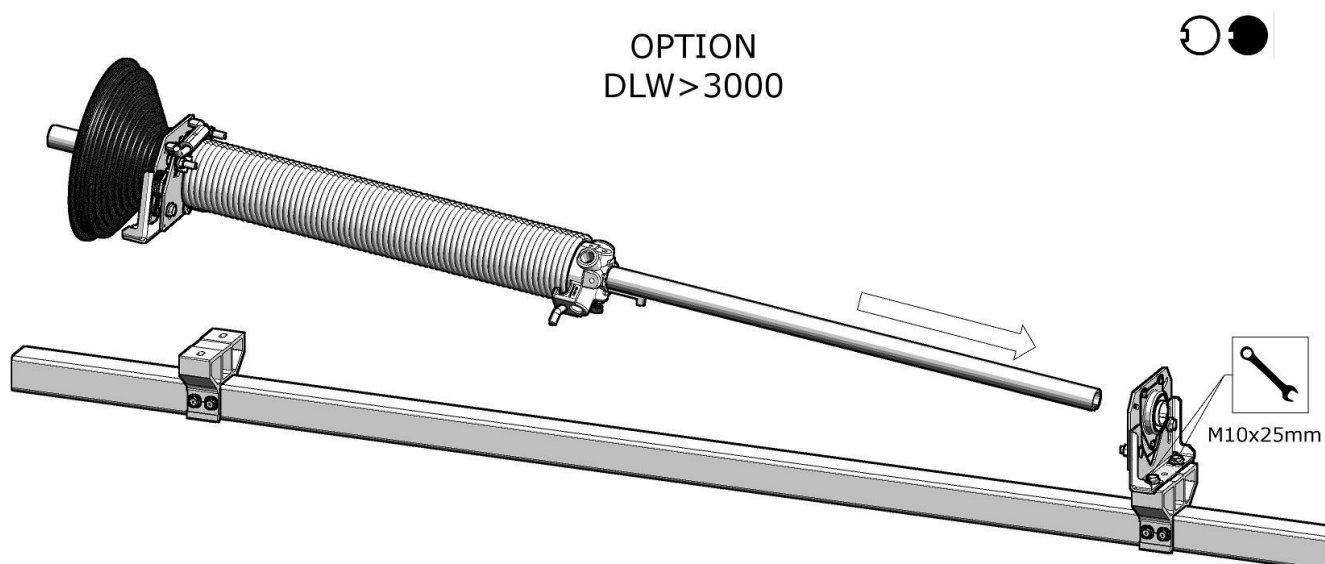
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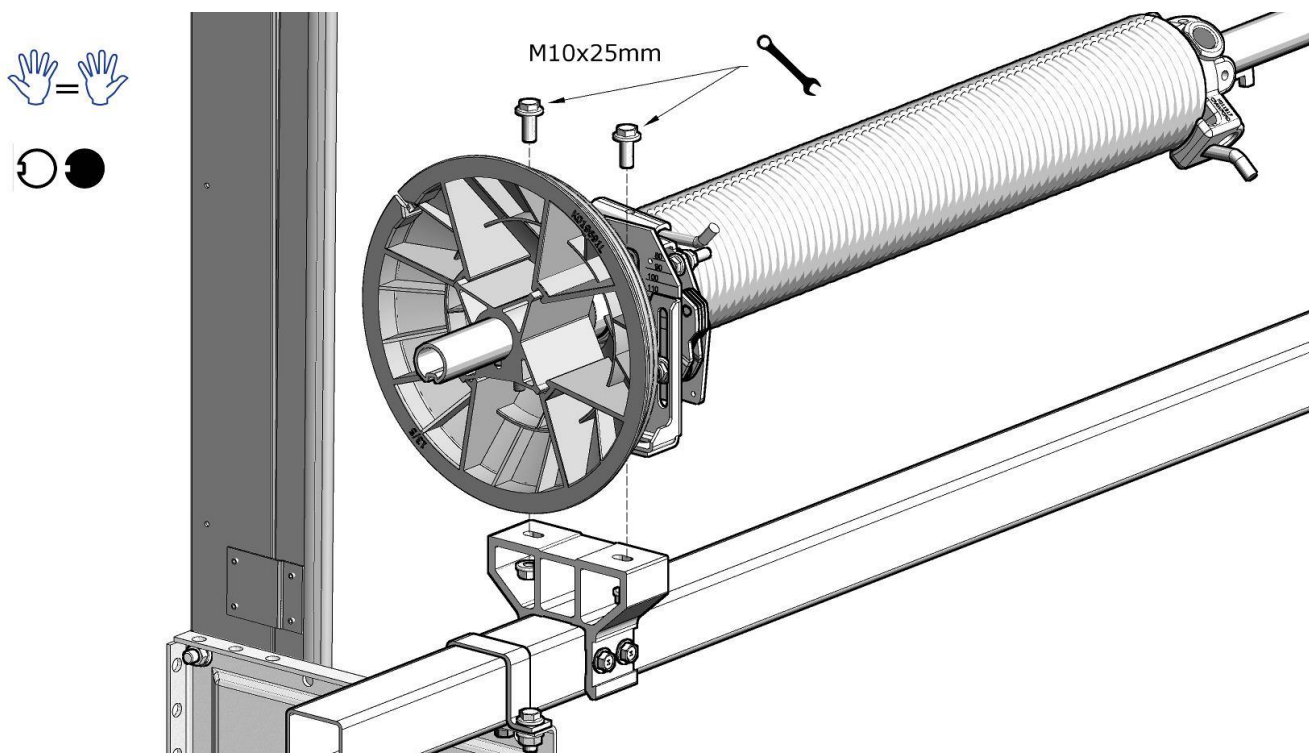
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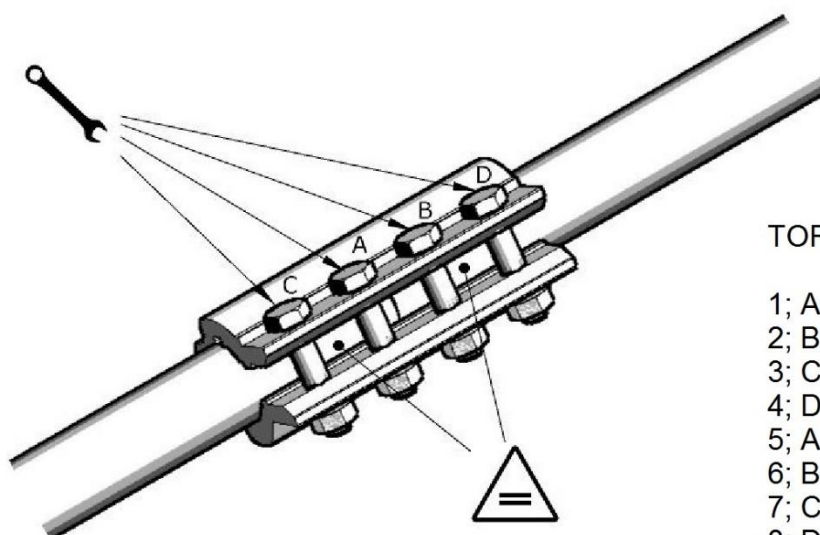
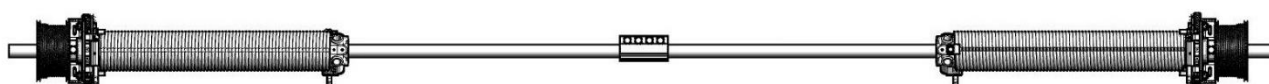
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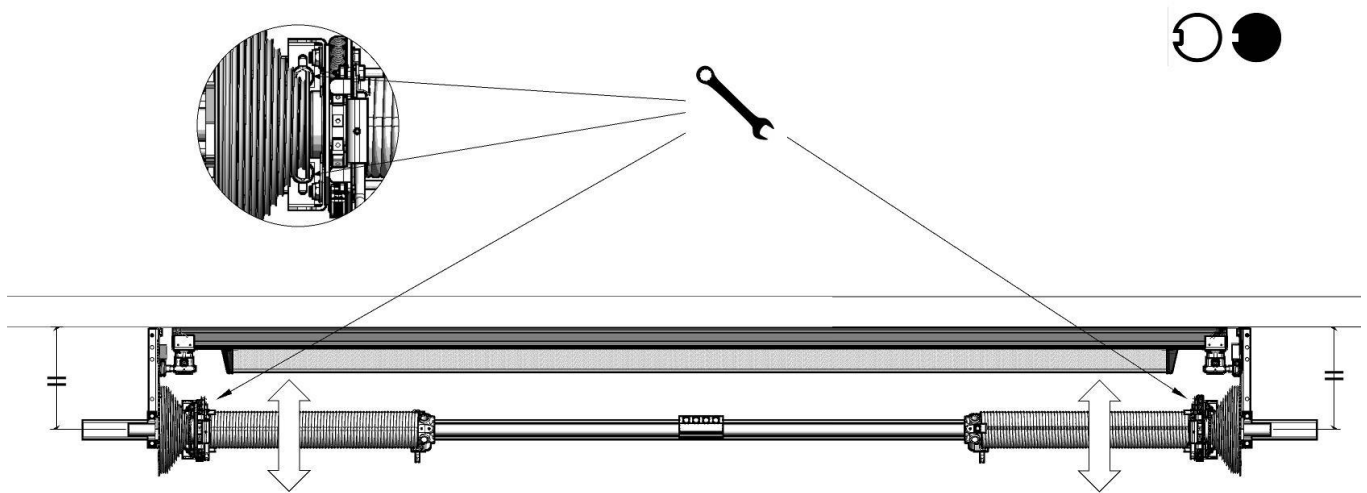
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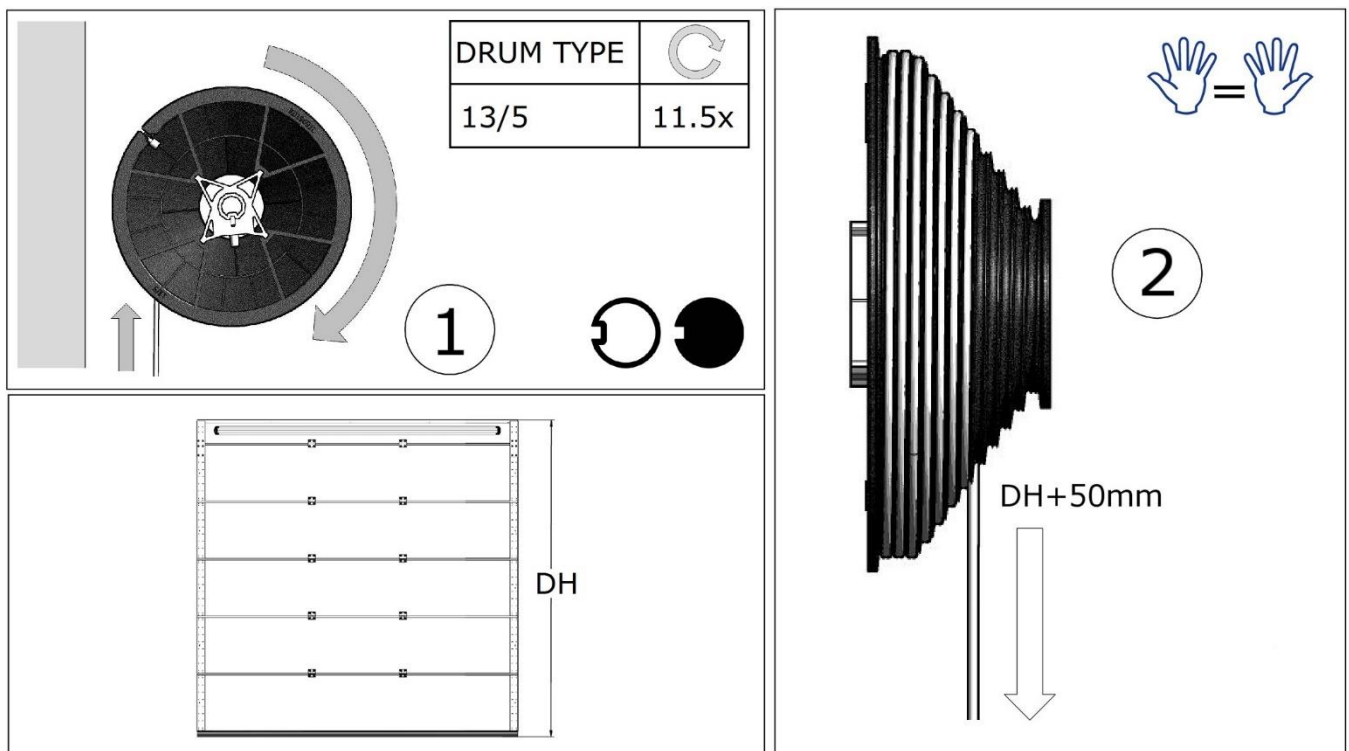
TORQUE SEQUENCE

- 1; A = 20 Nm
- 2; B = 20 Nm
- 3; C = 20 Nm
- 4; D = 20 Nm
- 5; A = 35 Nm (MAX.)
- 6; B = 35 Nm (MAX.)
- 7; C = 35 Nm (MAX.)
- 8; D = 35 Nm (MAX.)

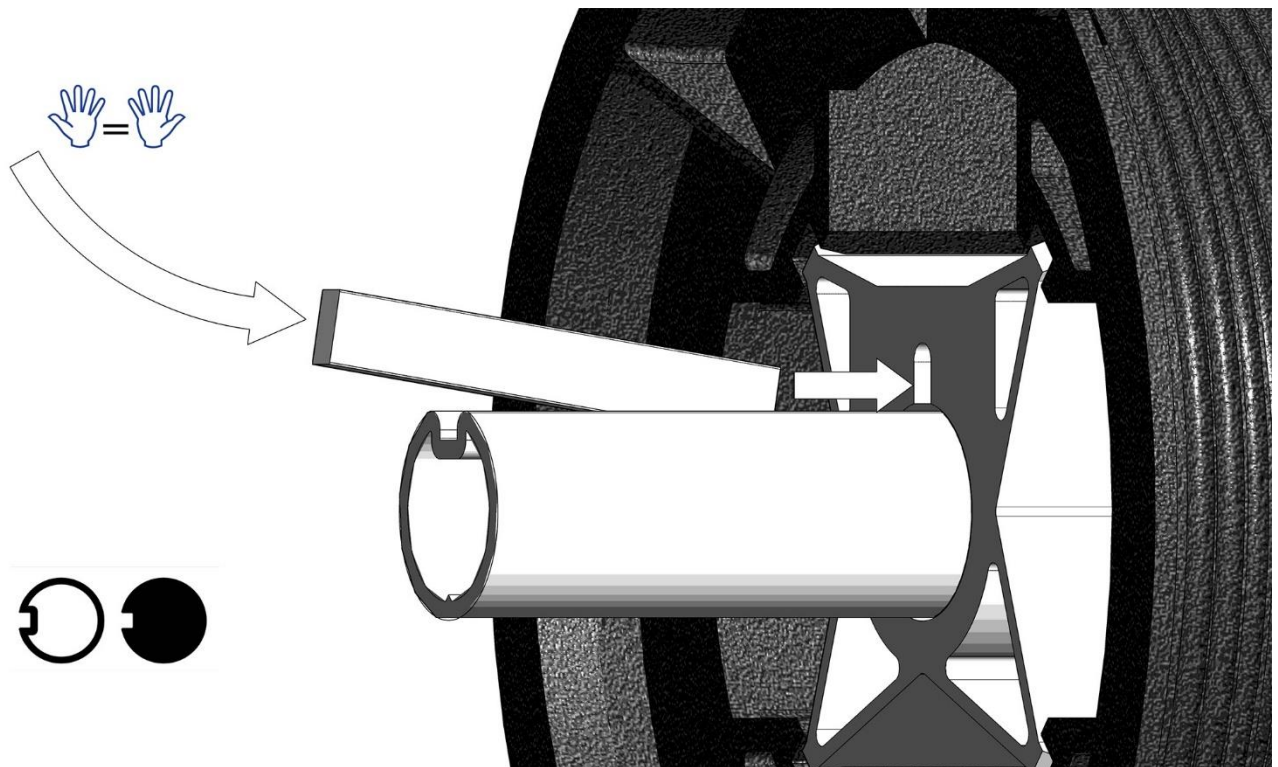
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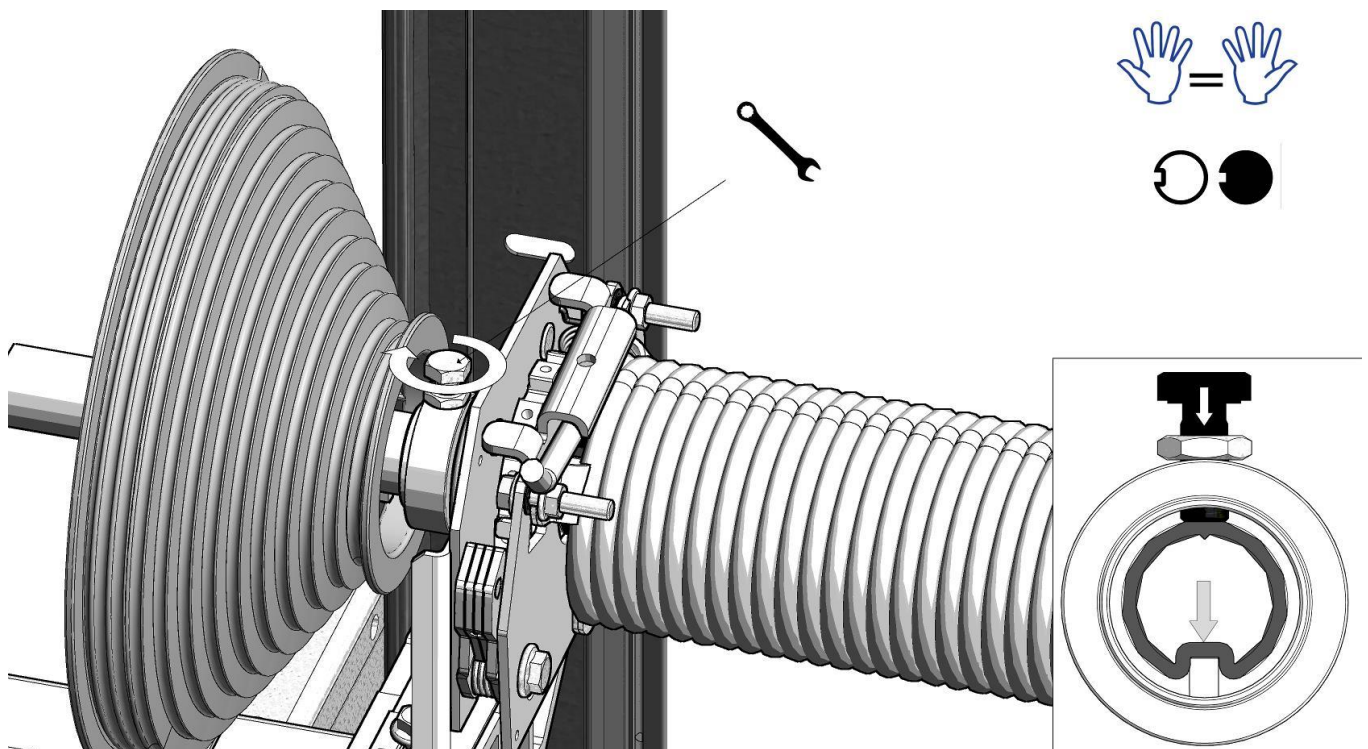
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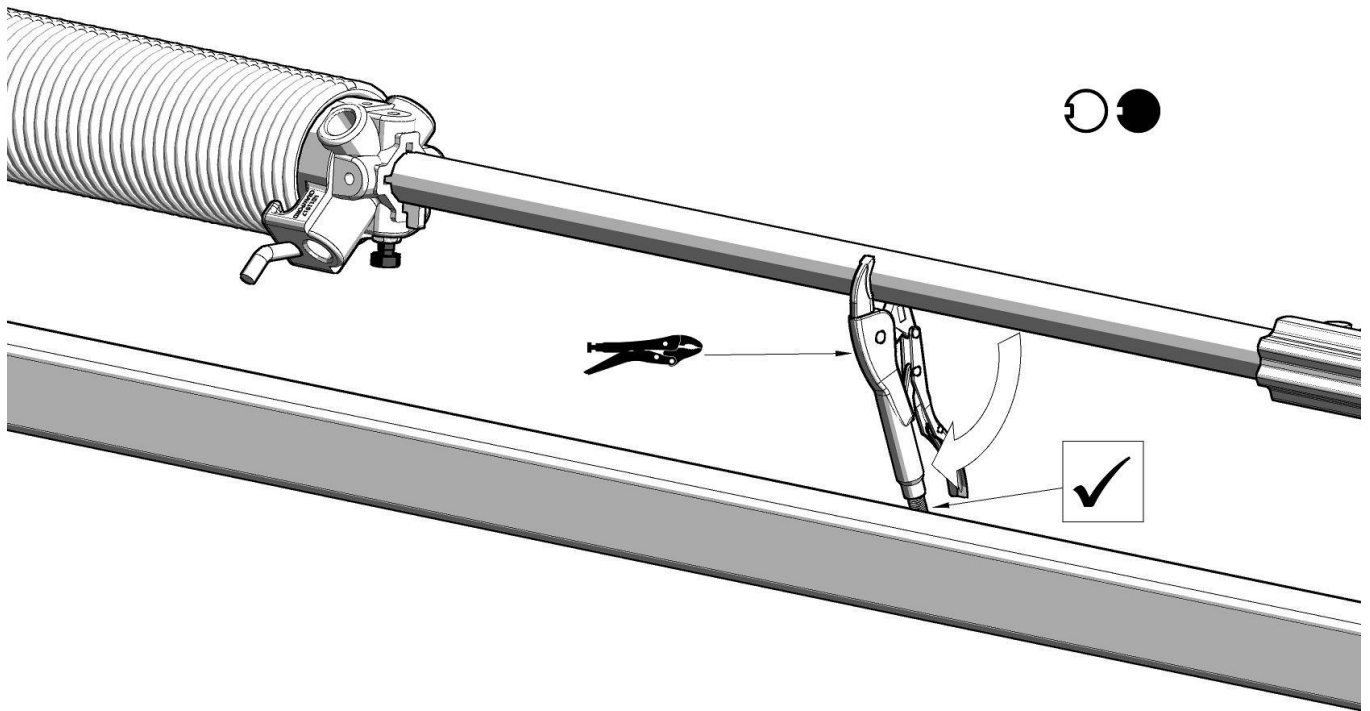
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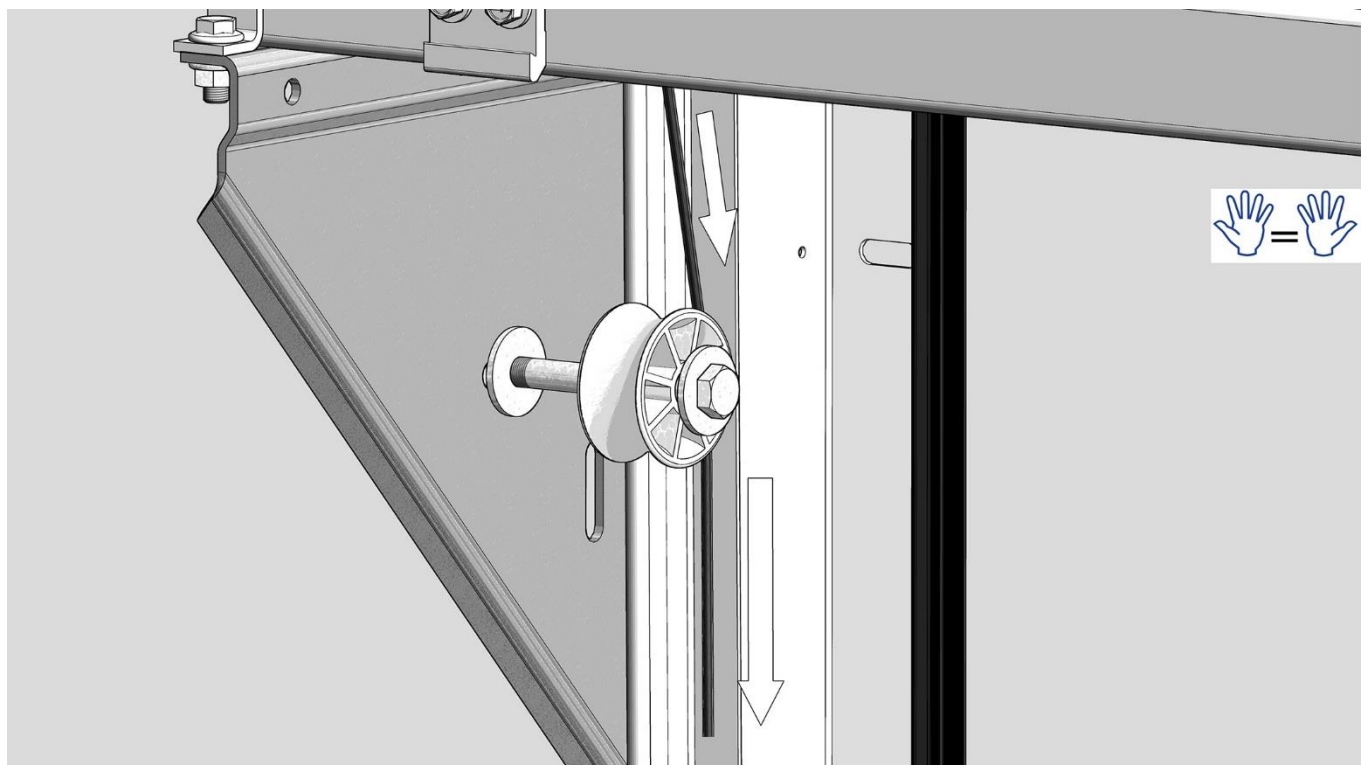
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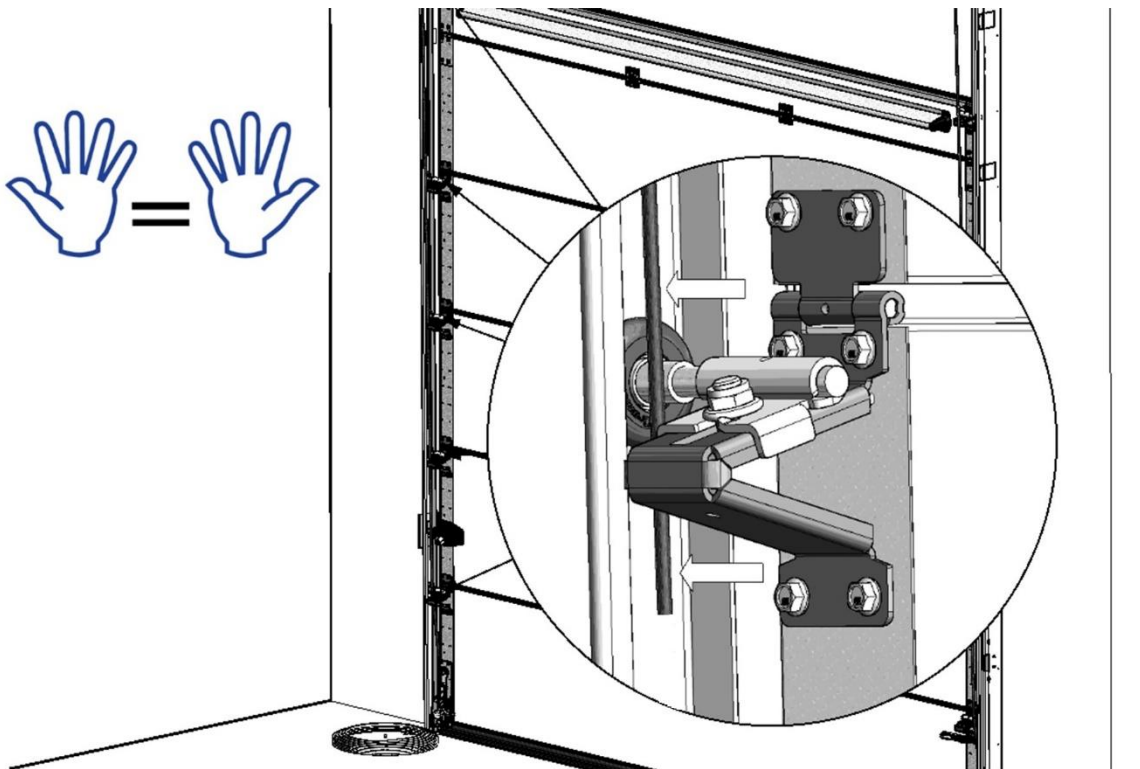
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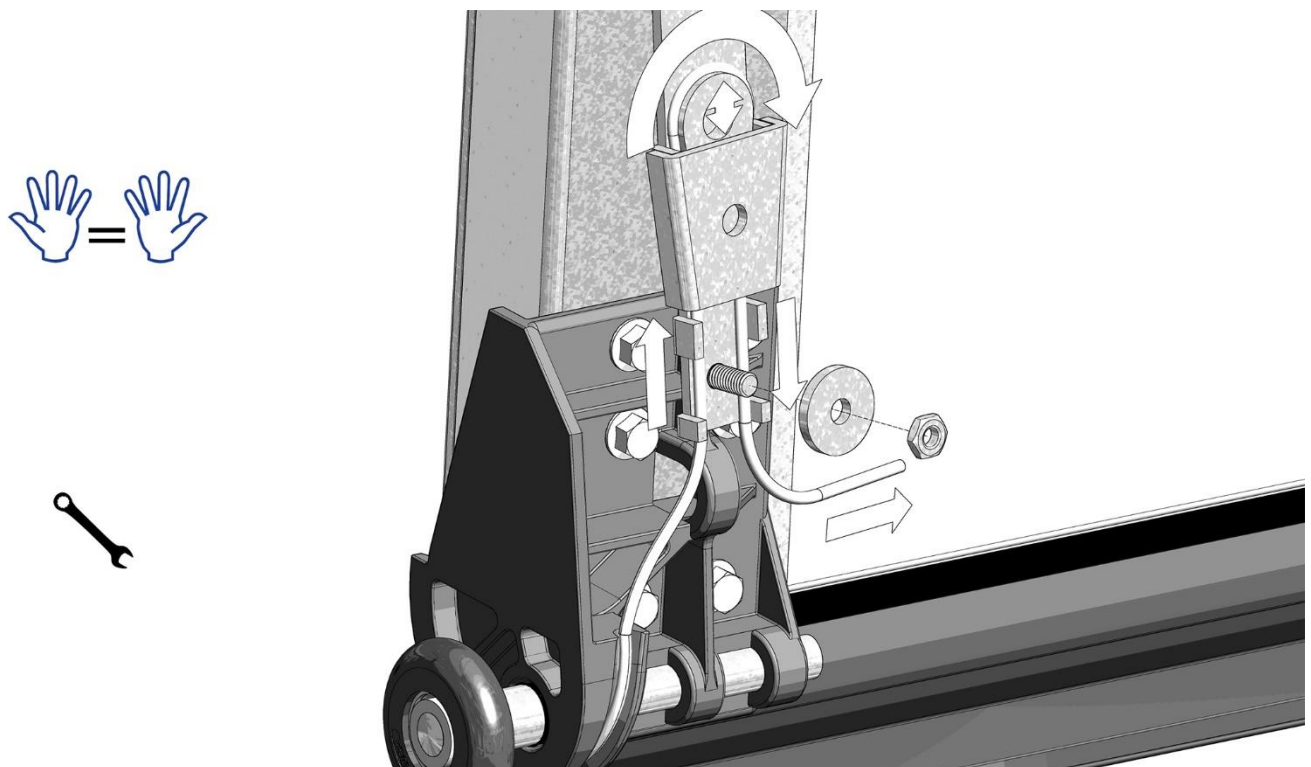
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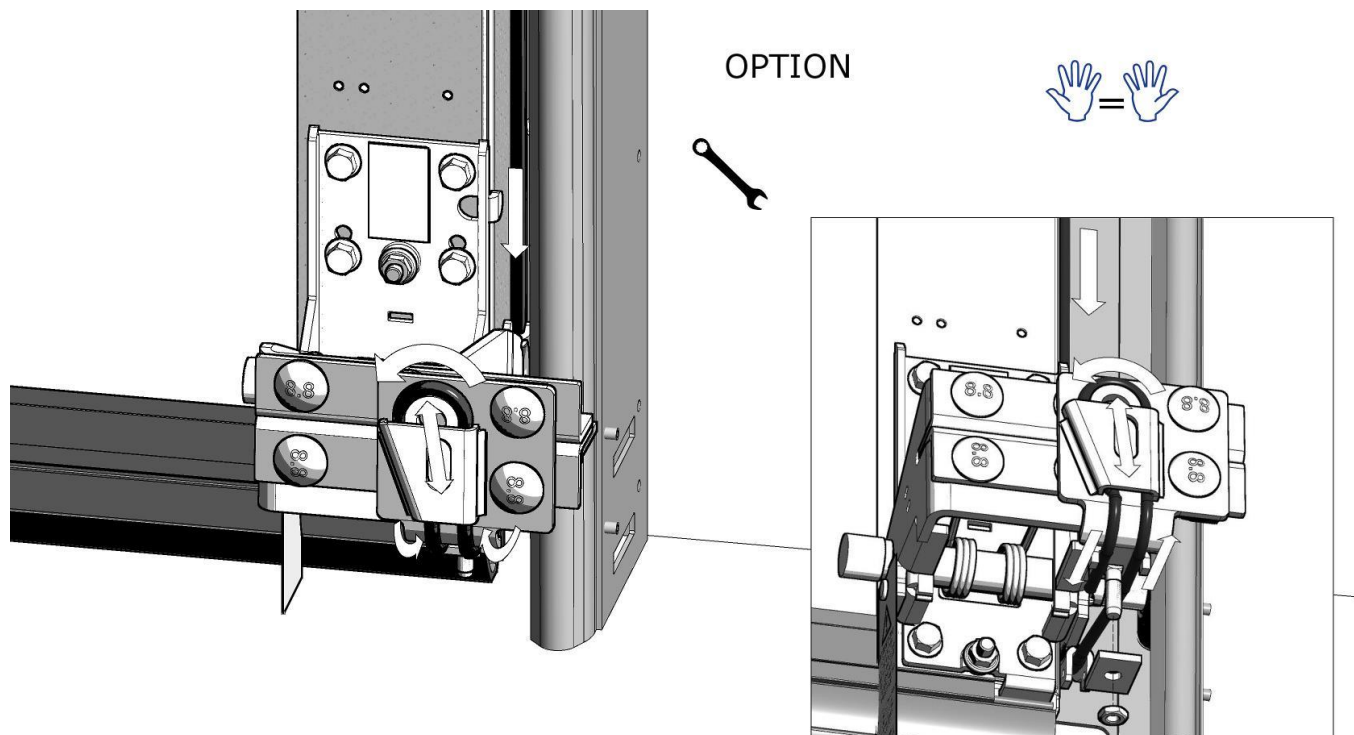
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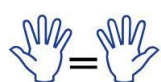
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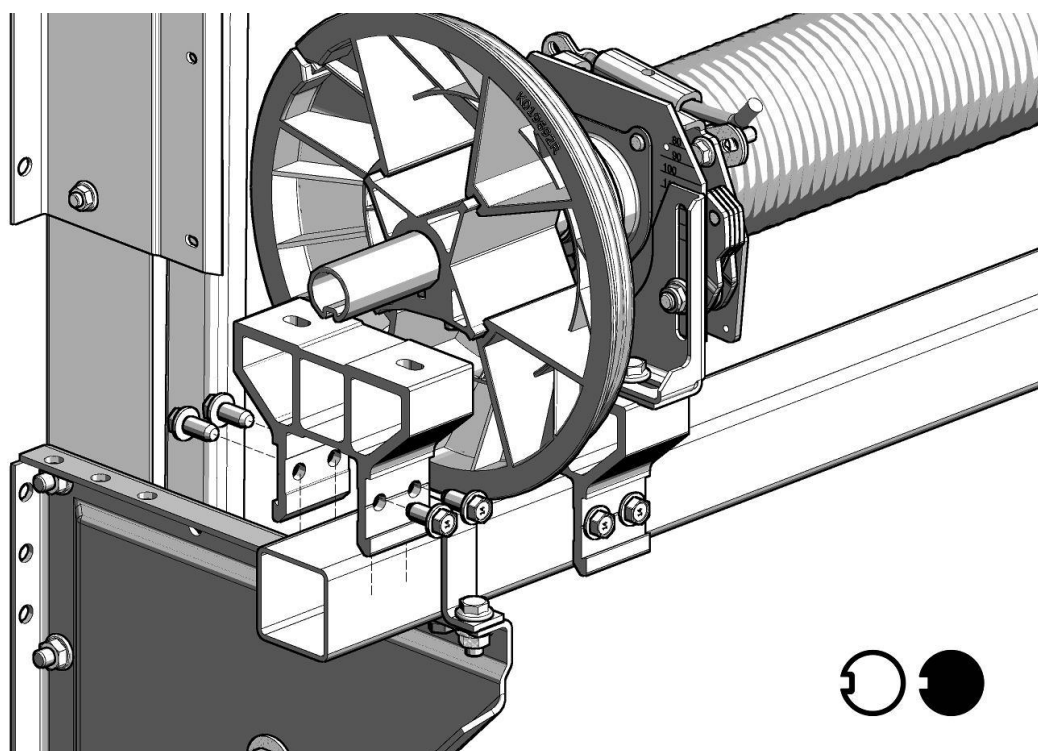
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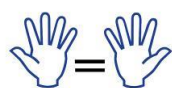
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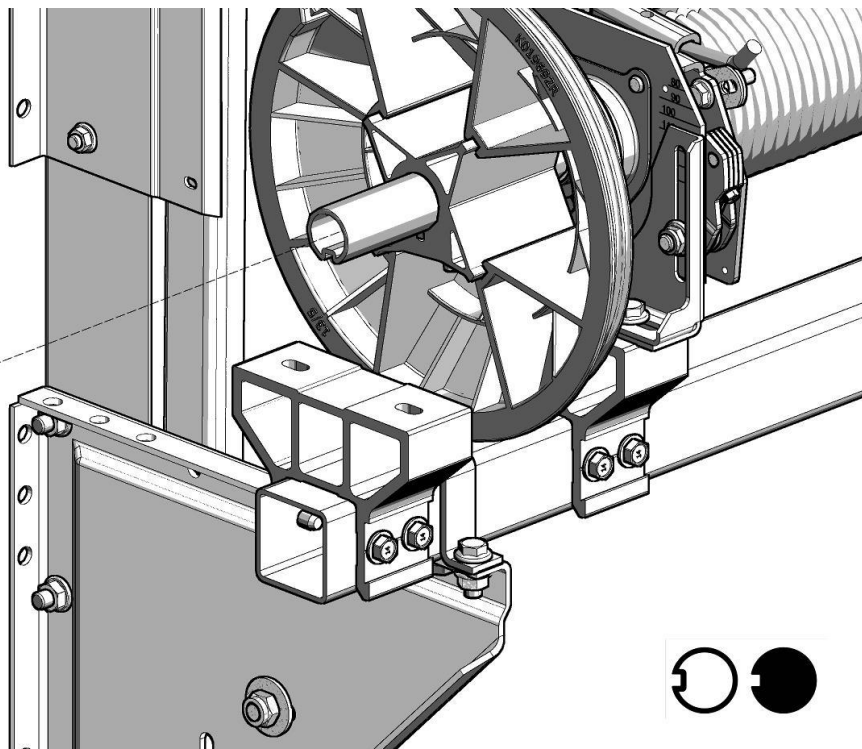
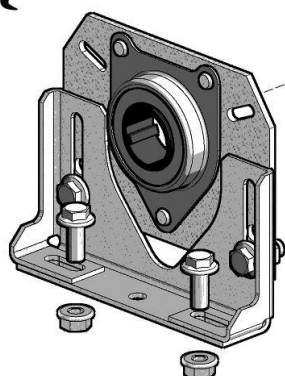
OPTION



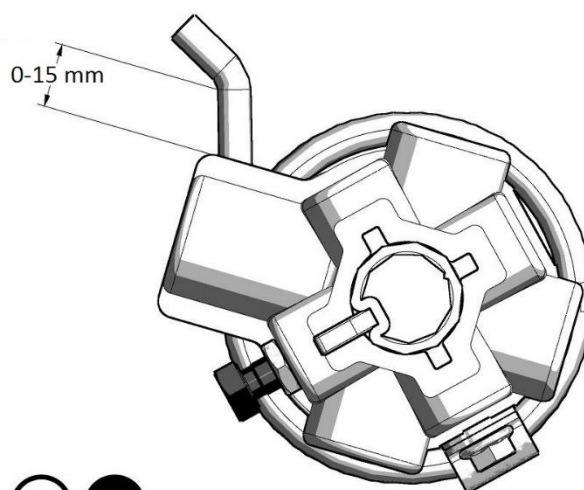
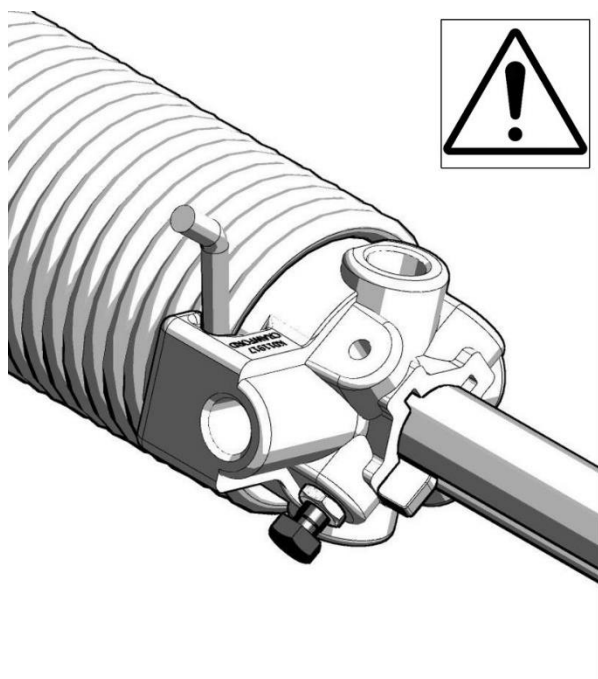
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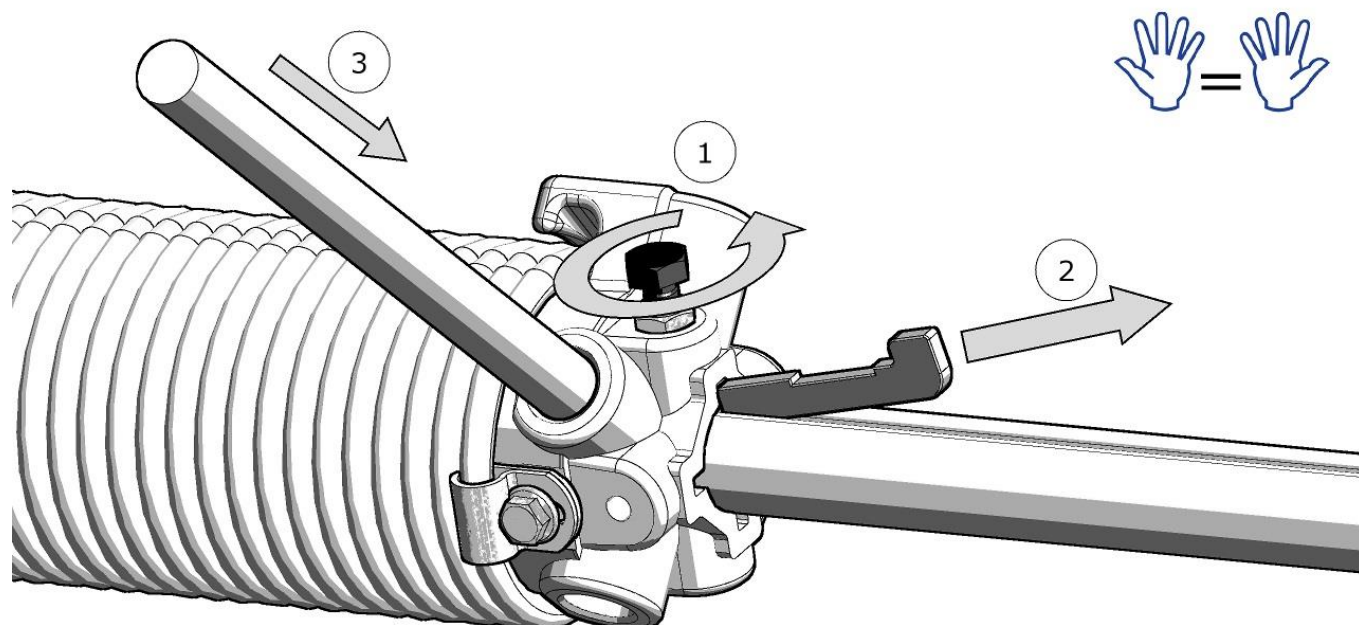
OPTION



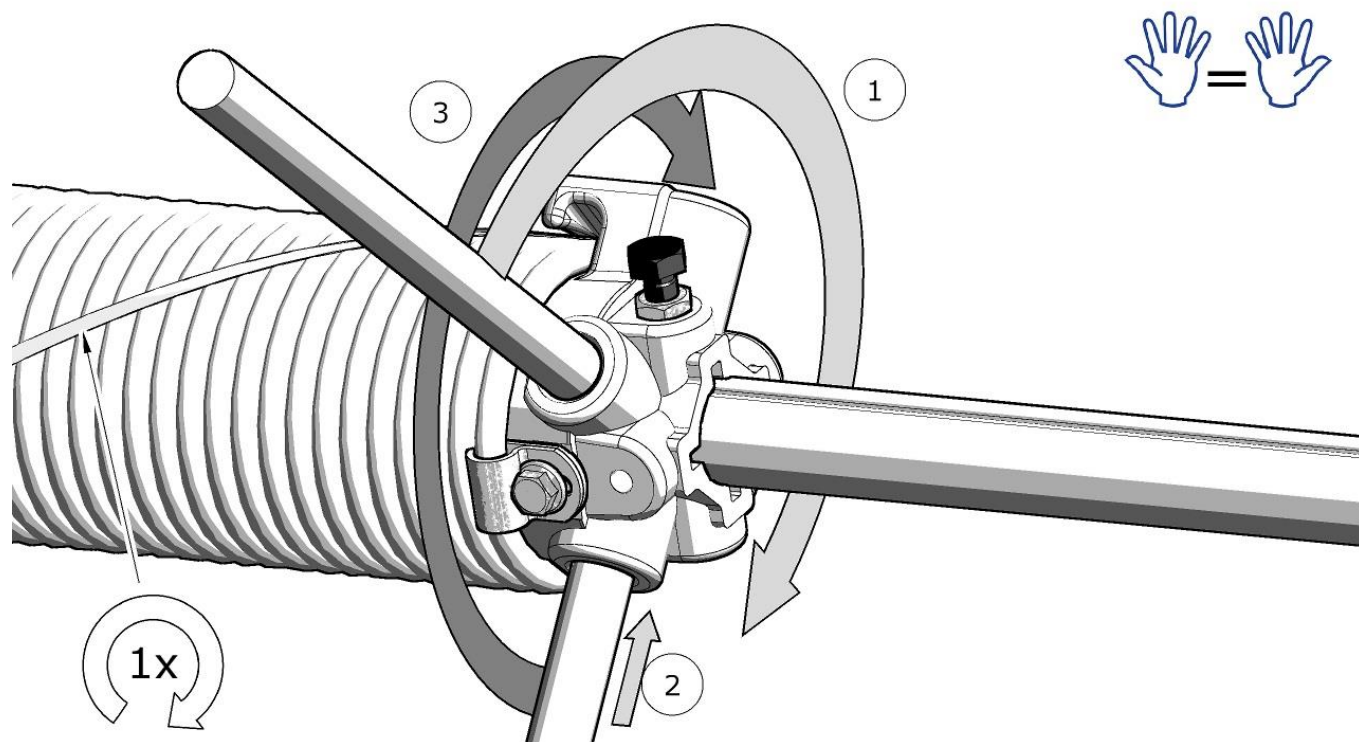
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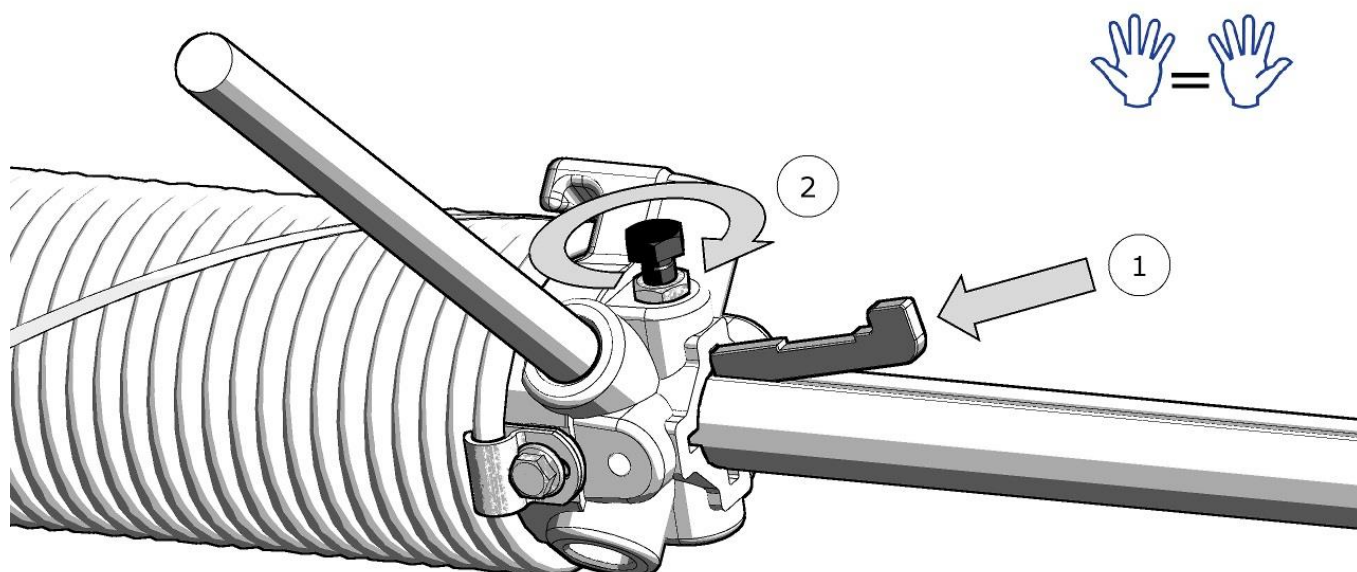
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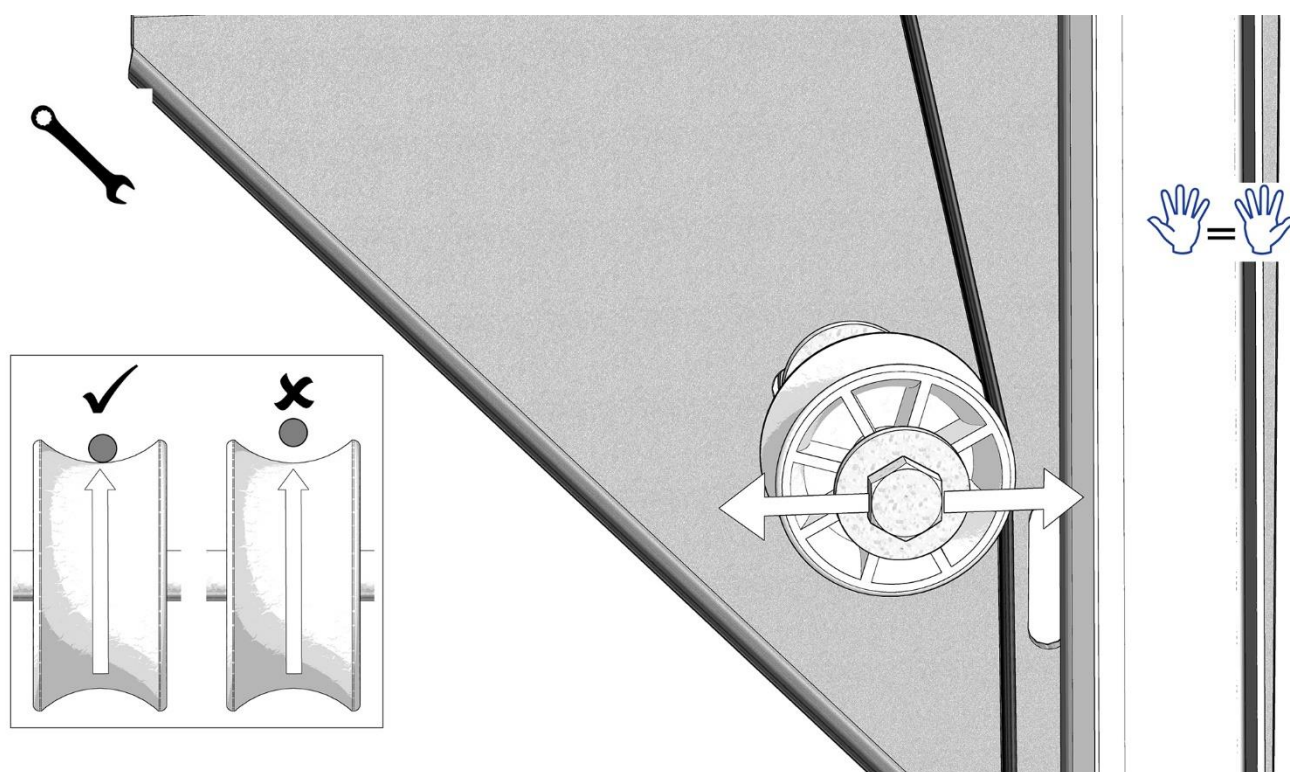
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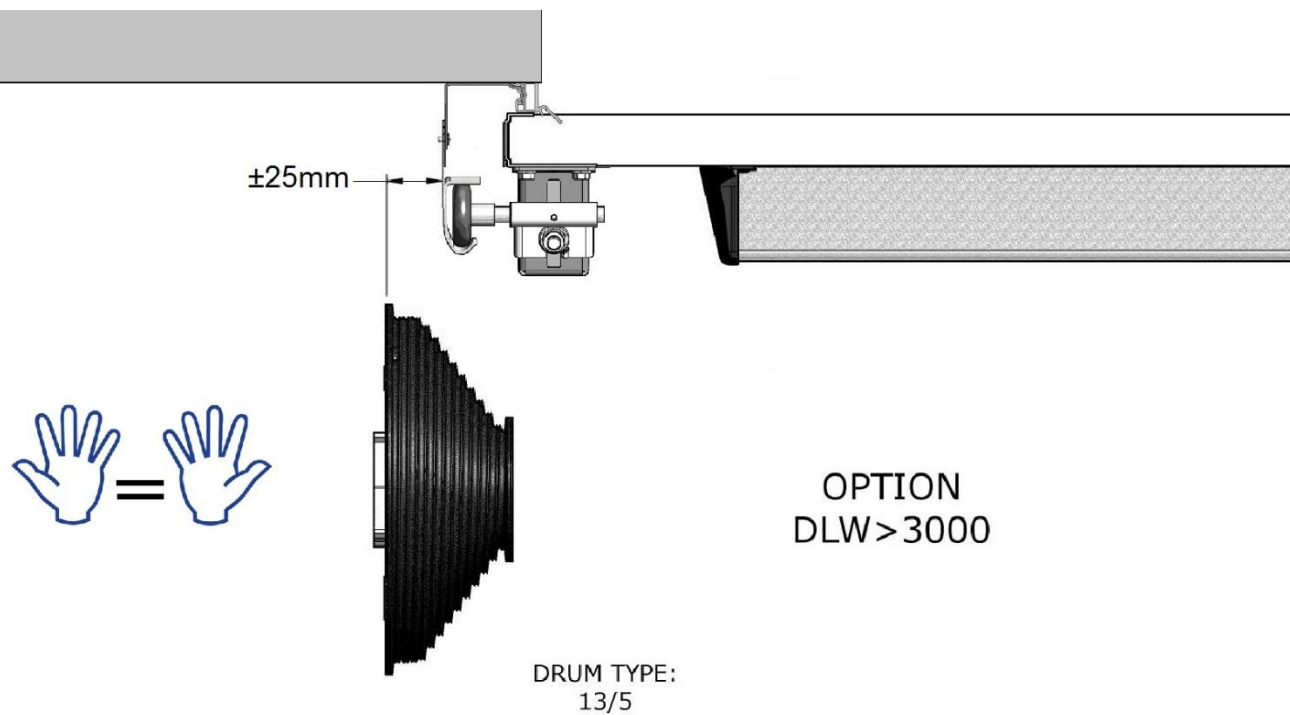
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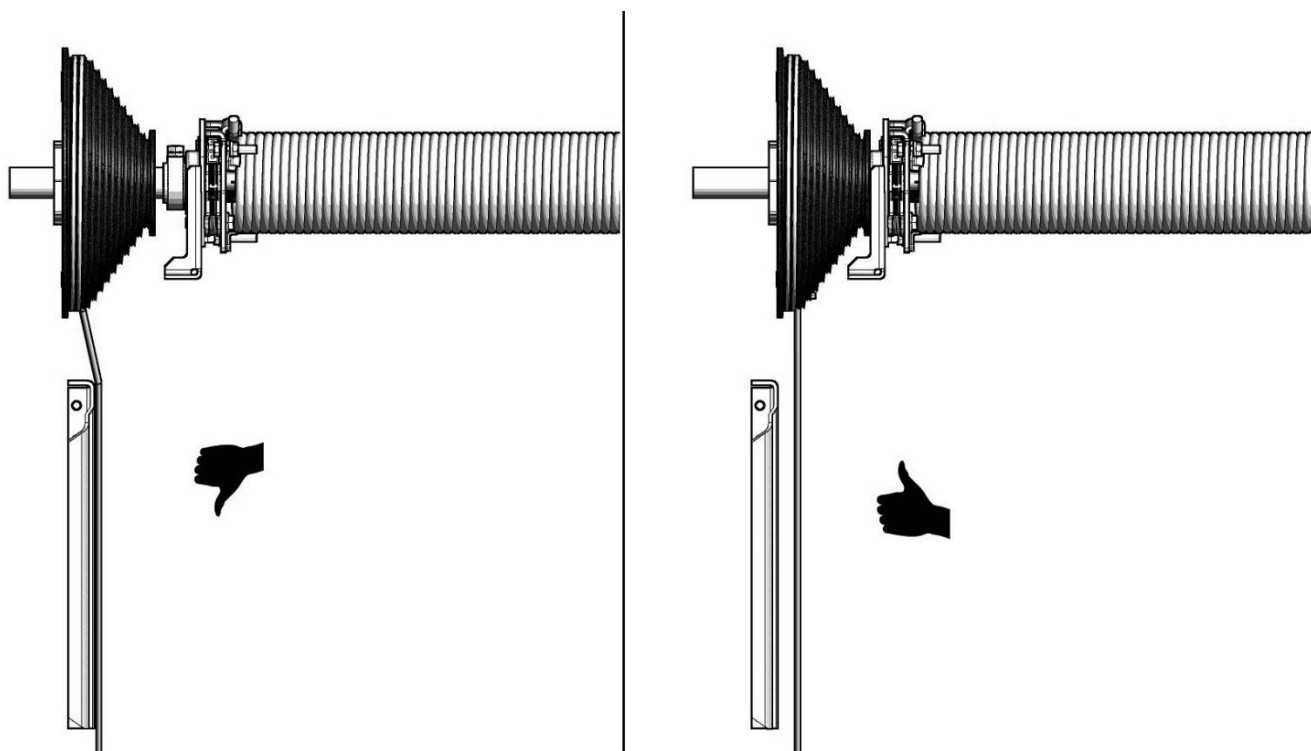
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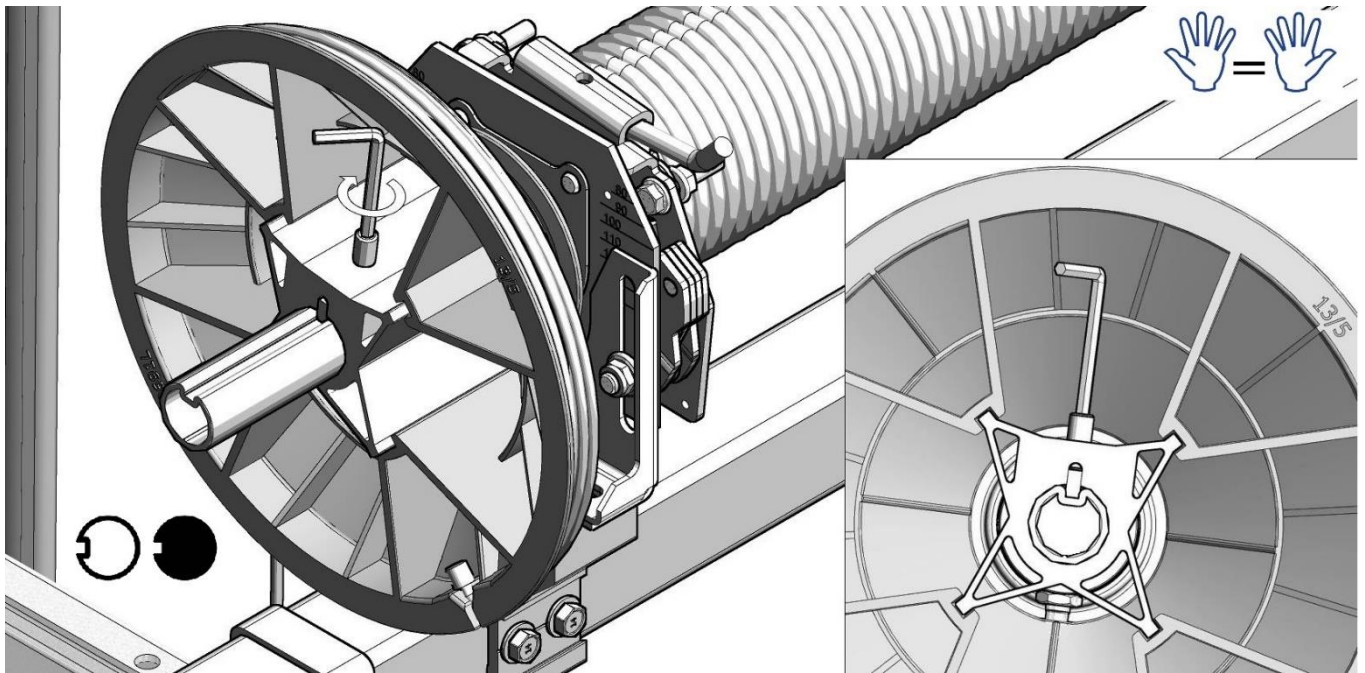
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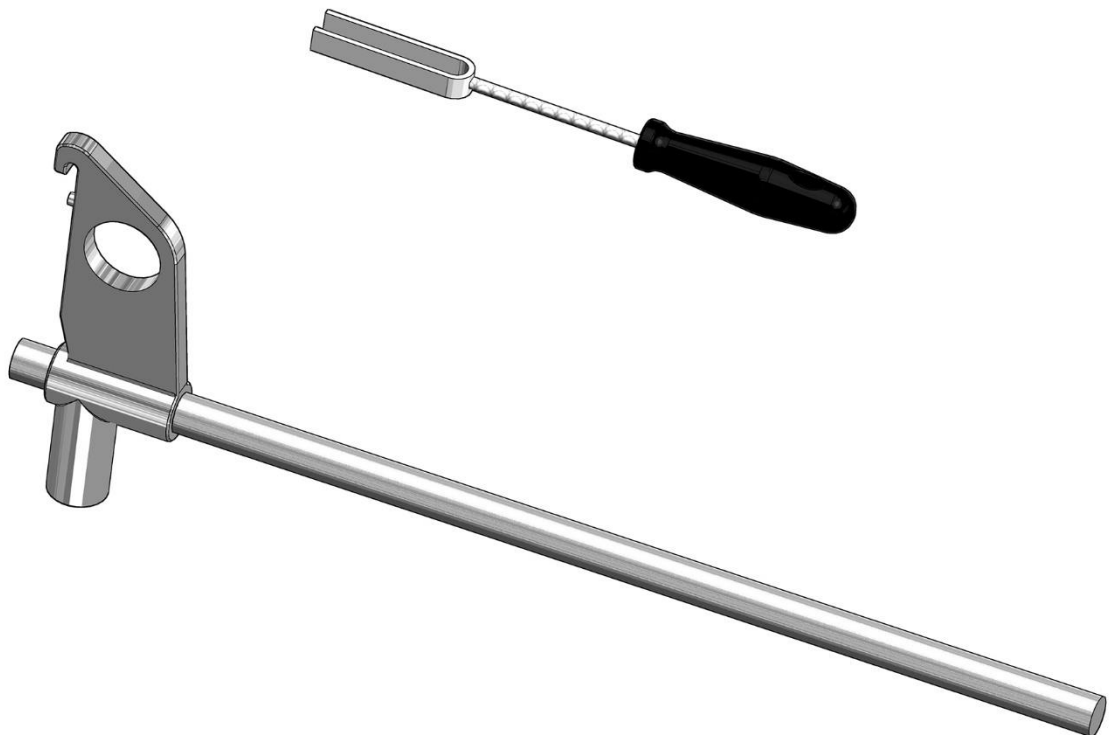
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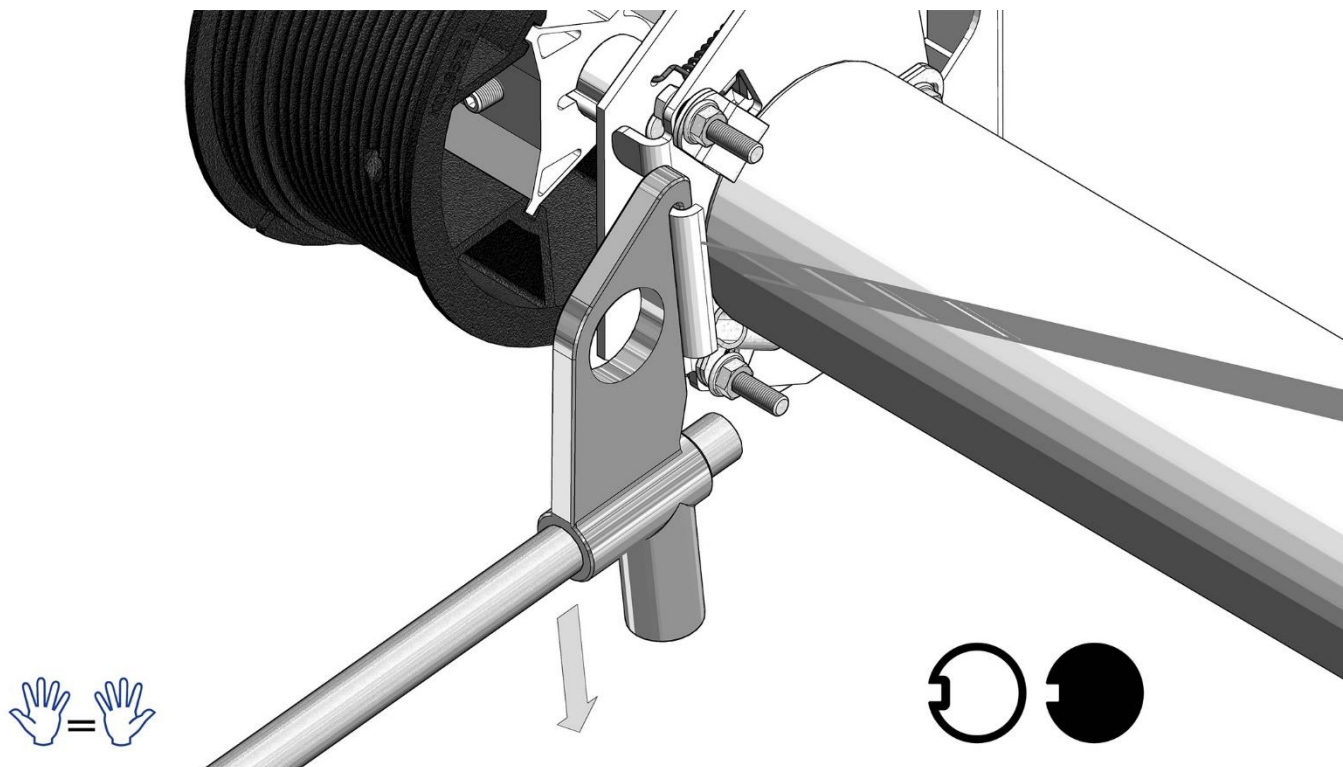
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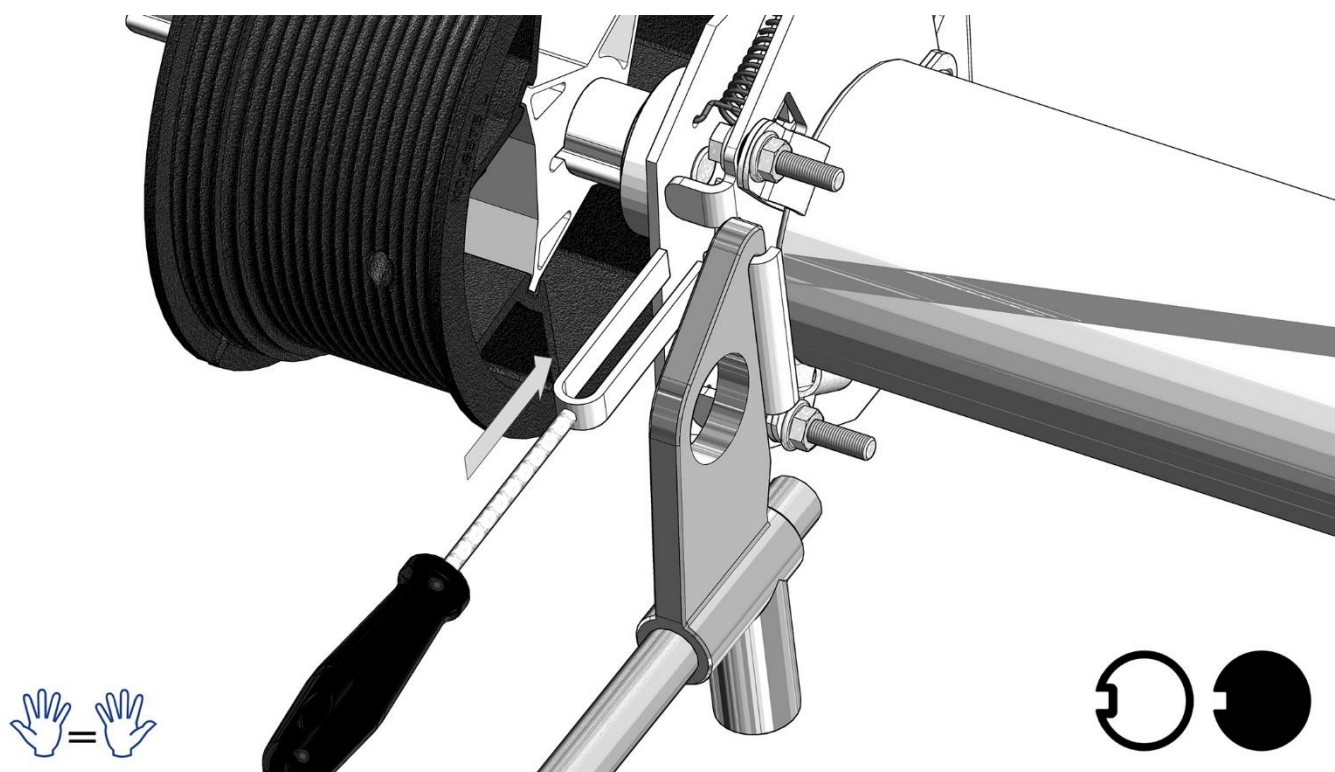
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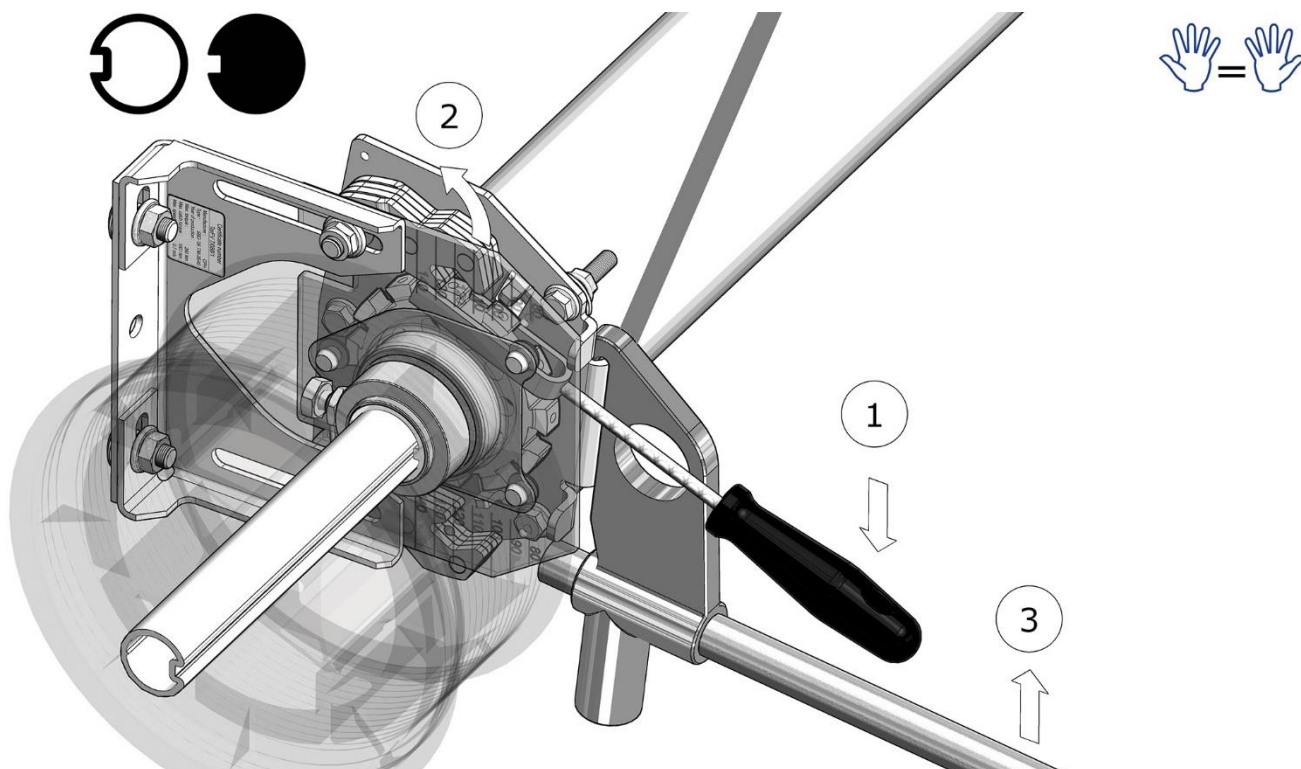
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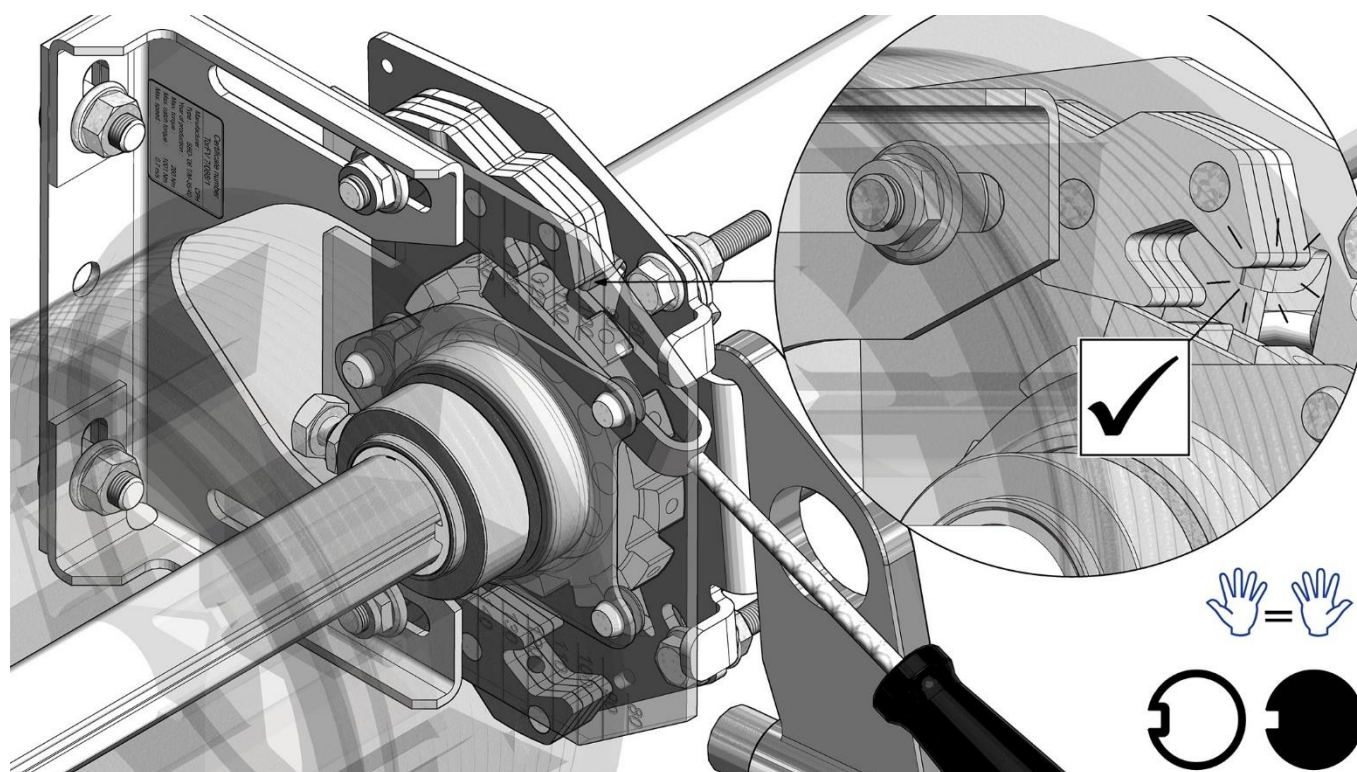
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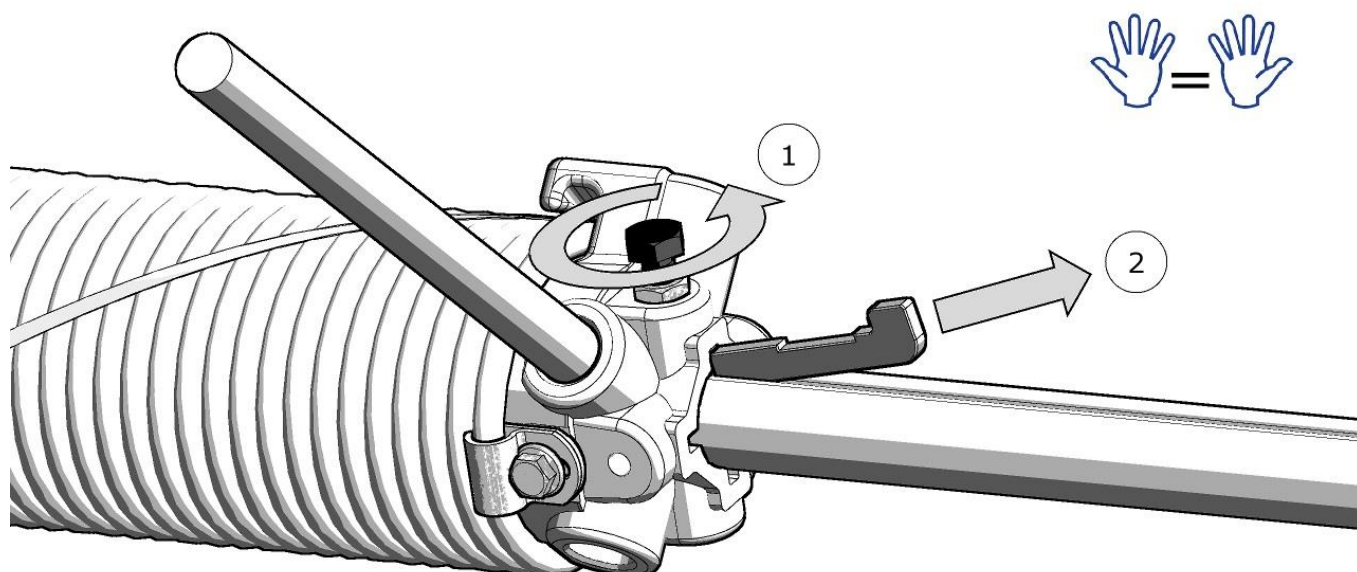
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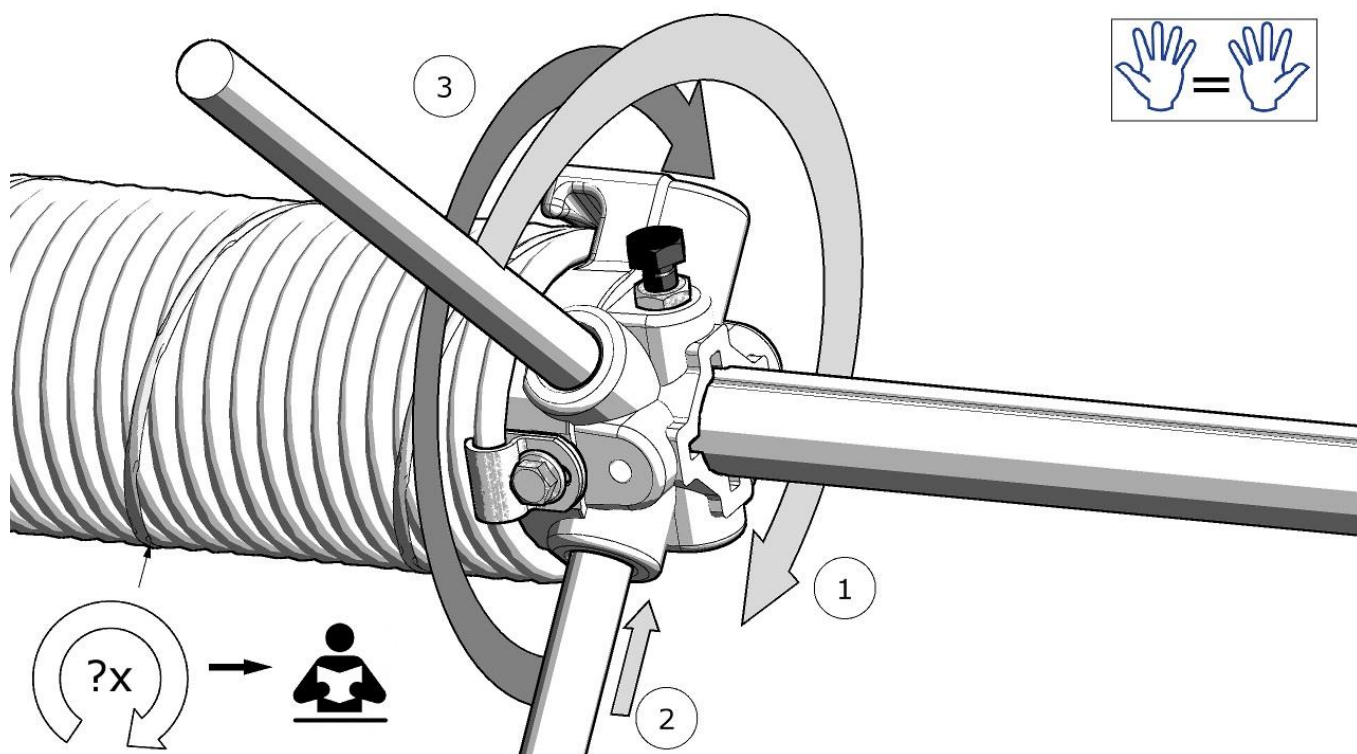
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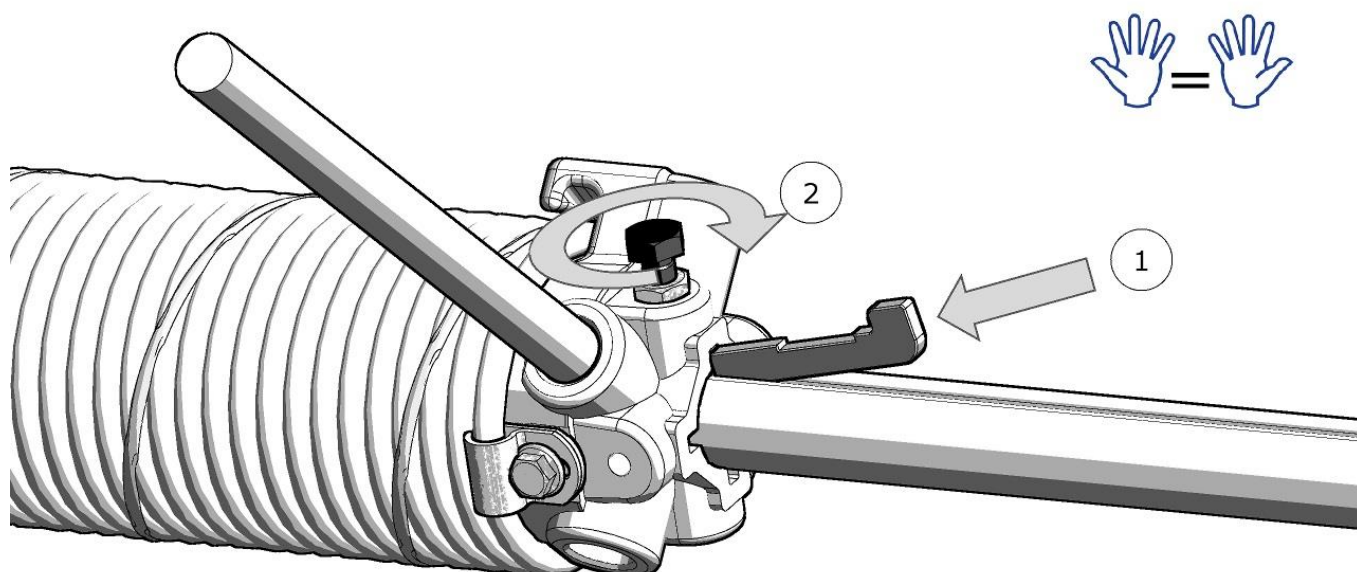
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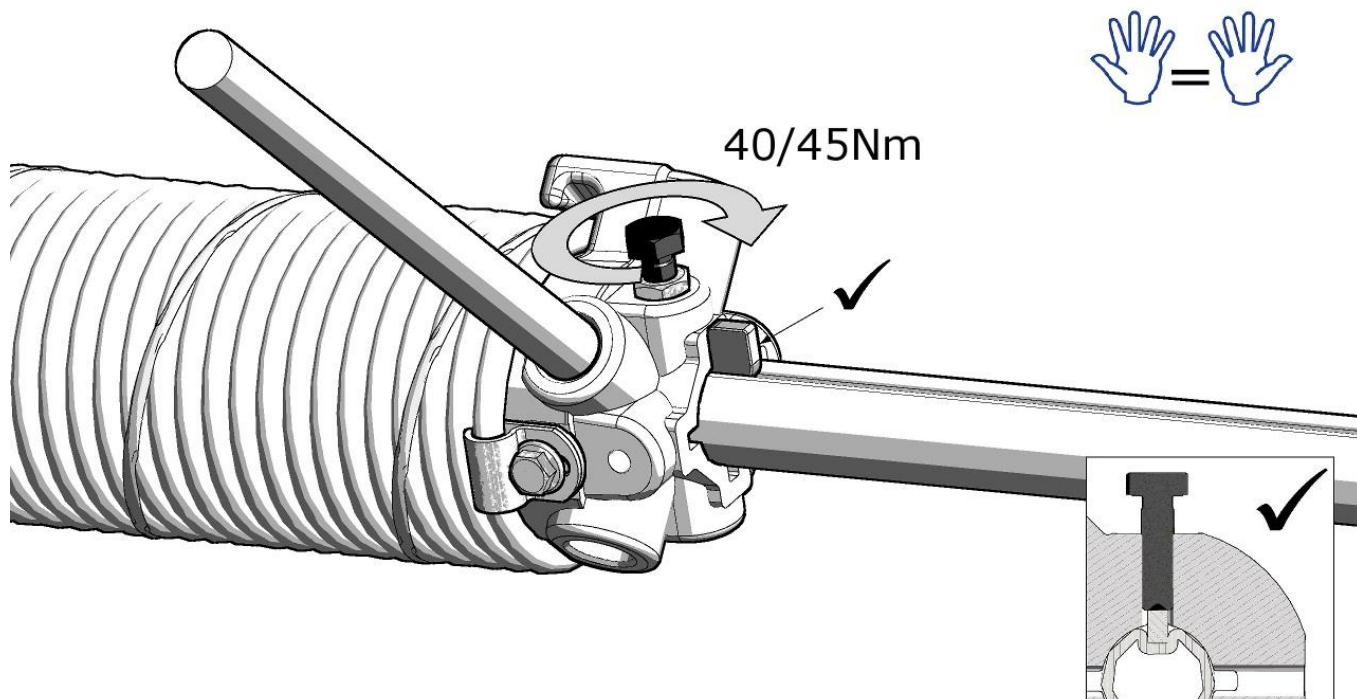
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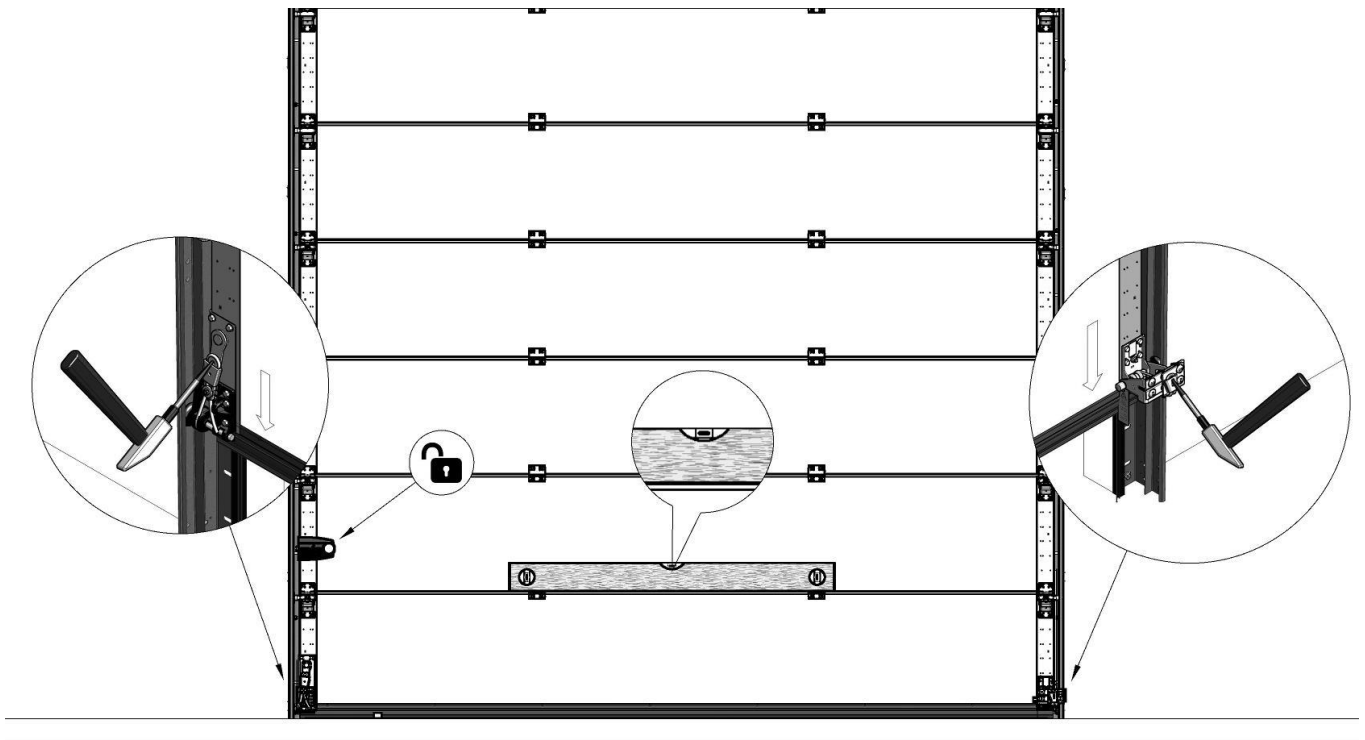
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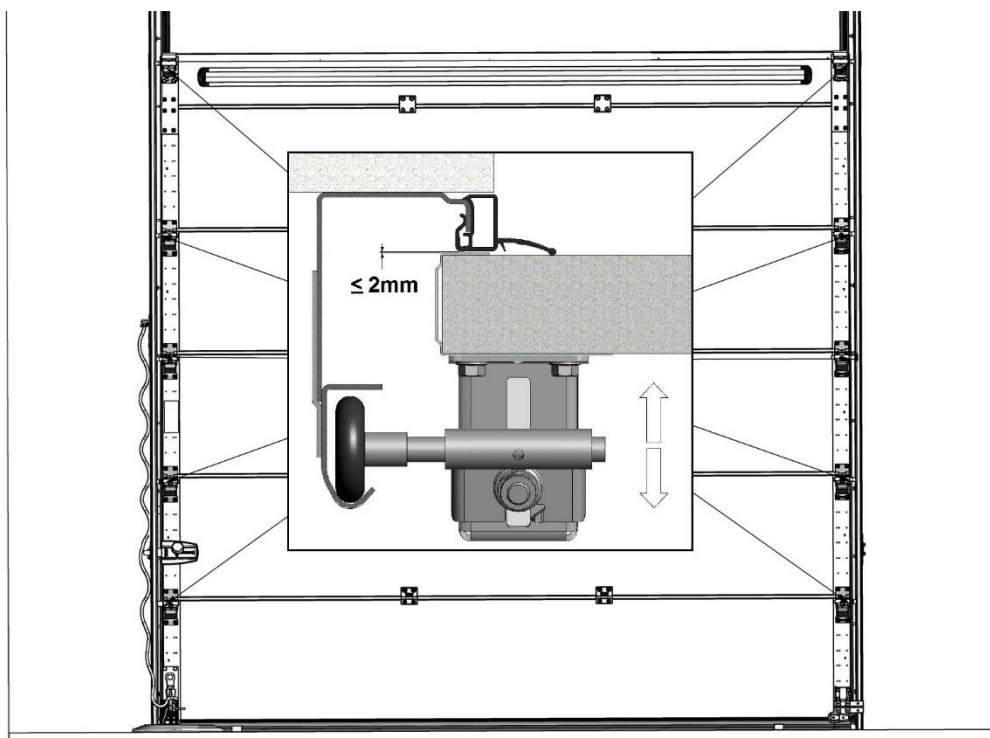
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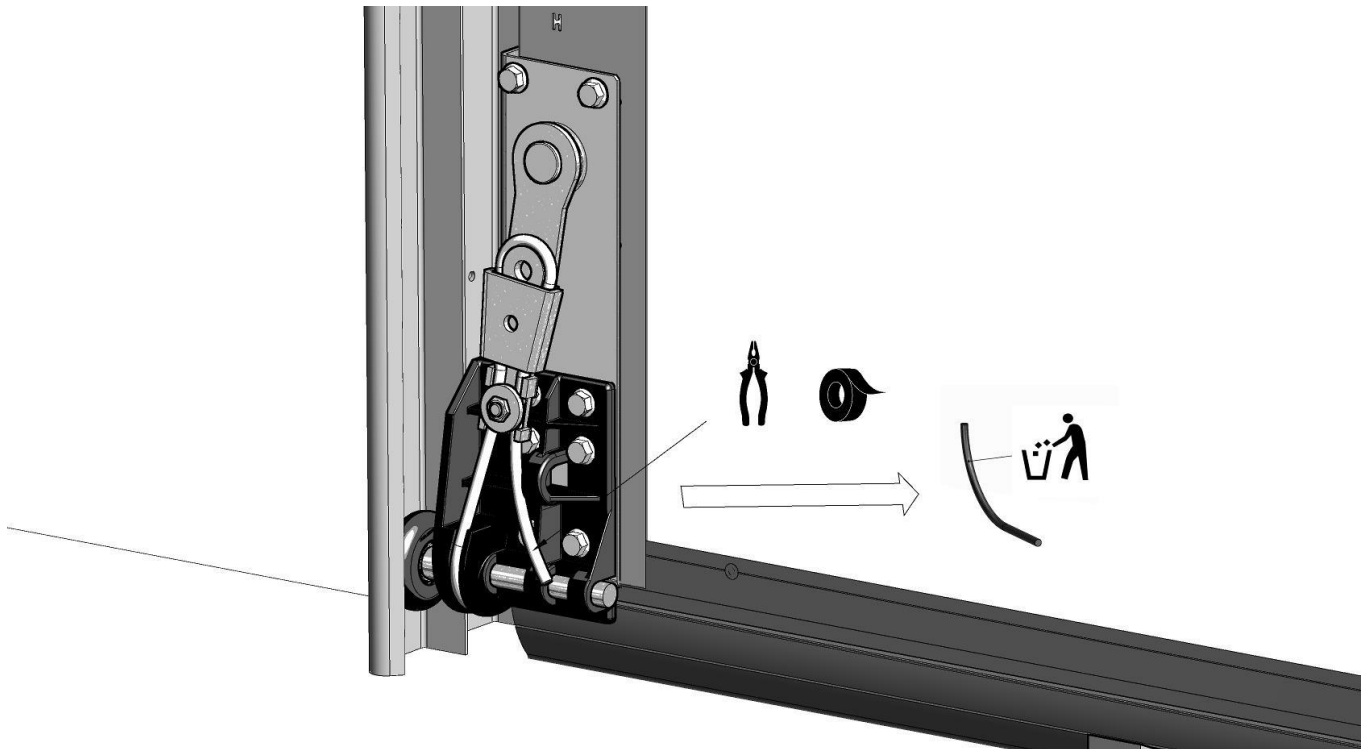
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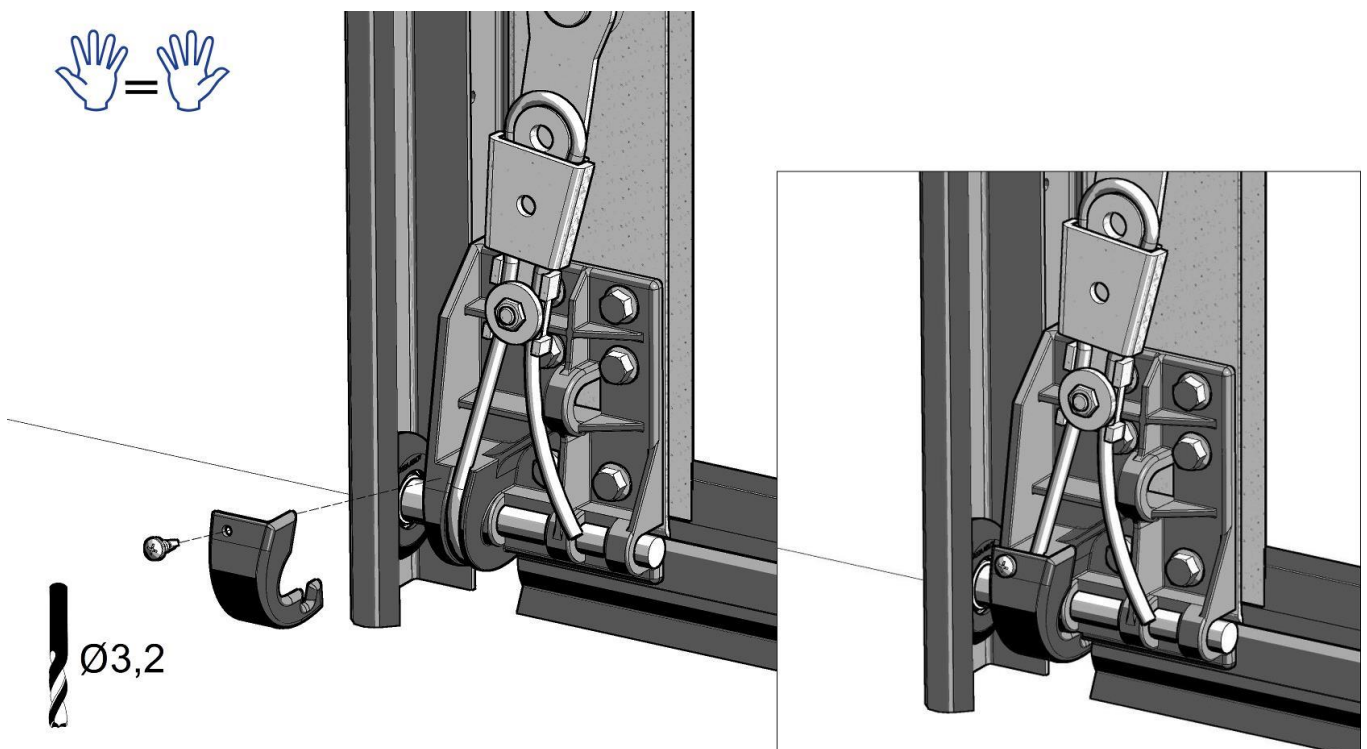
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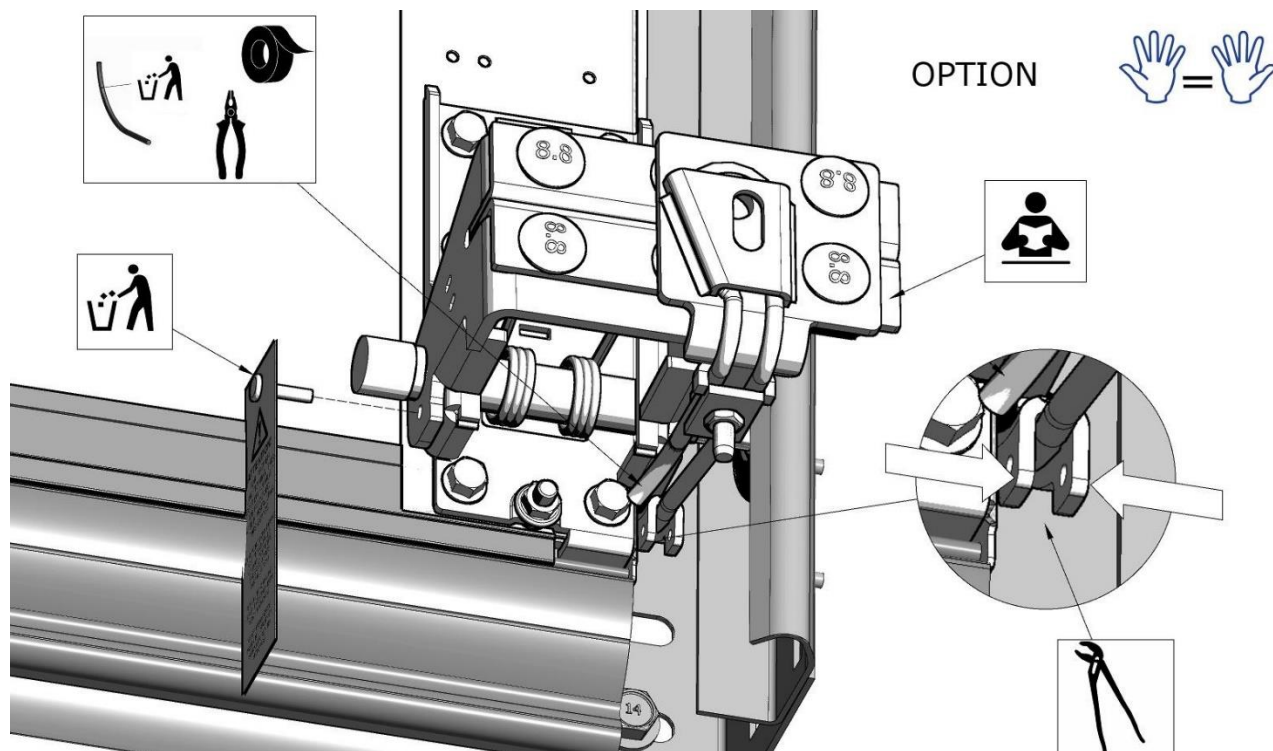
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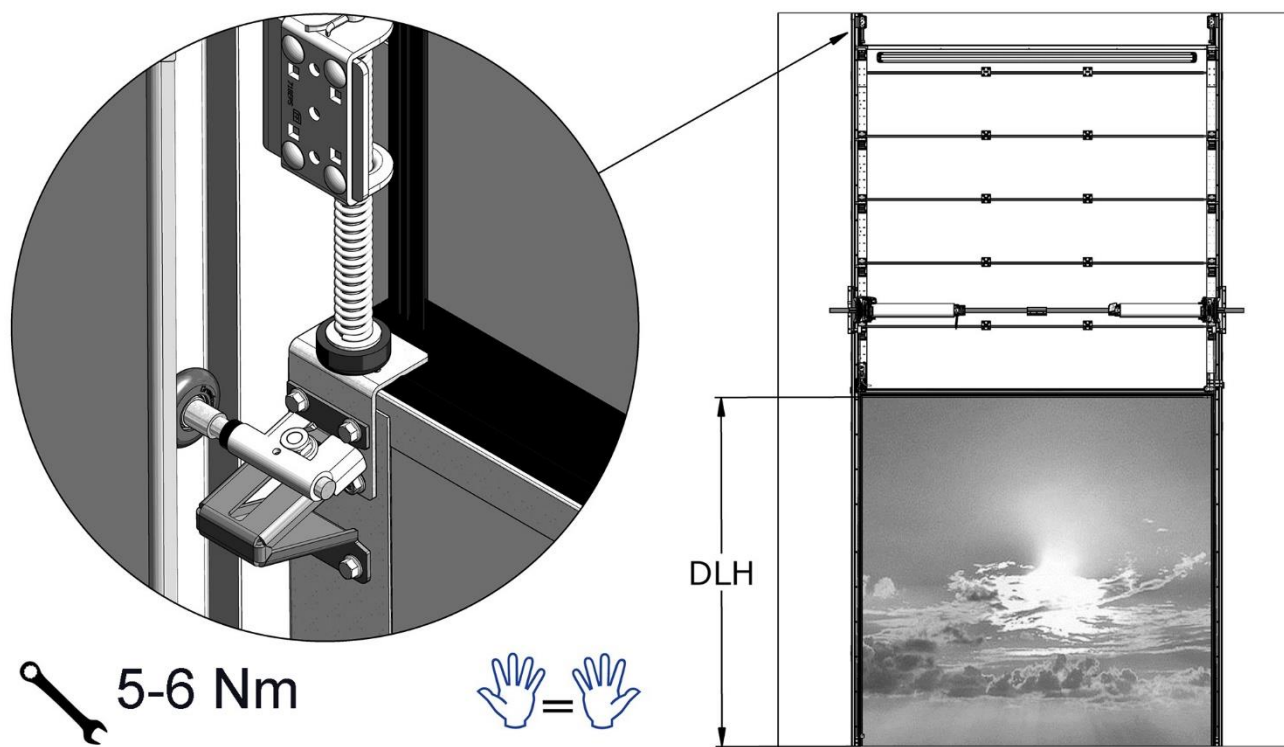
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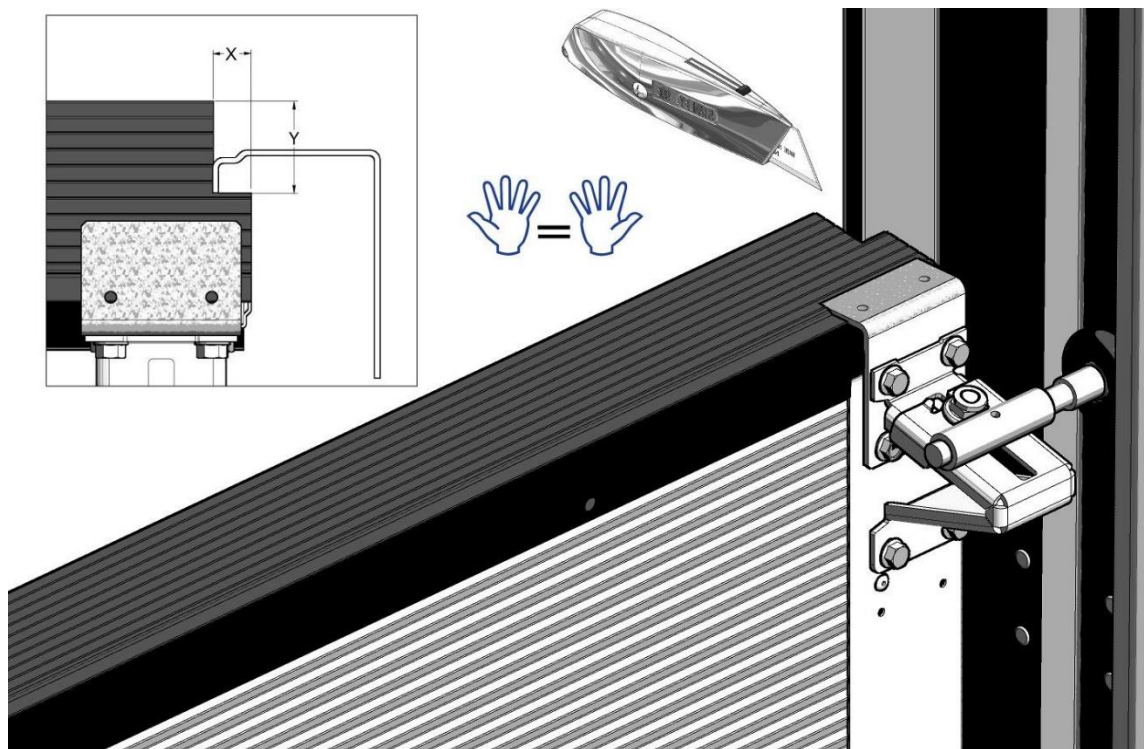
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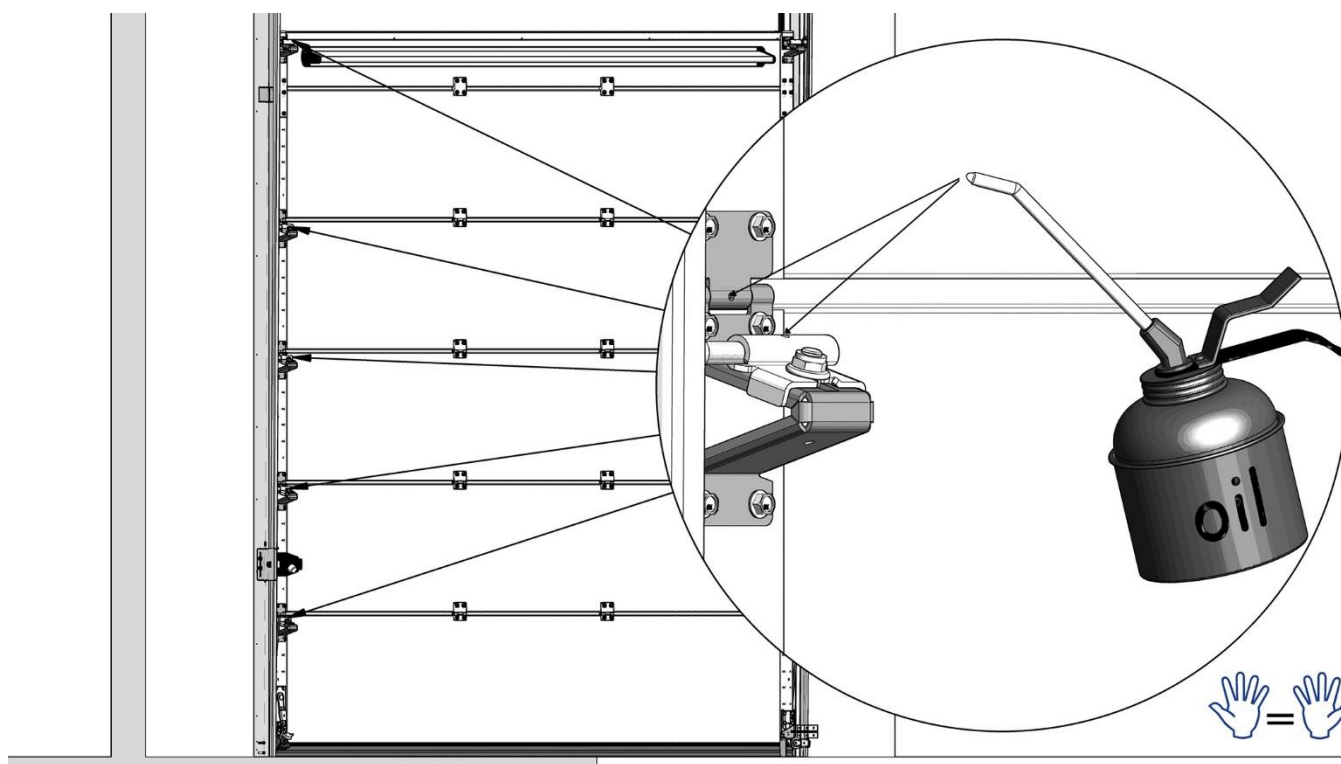
84



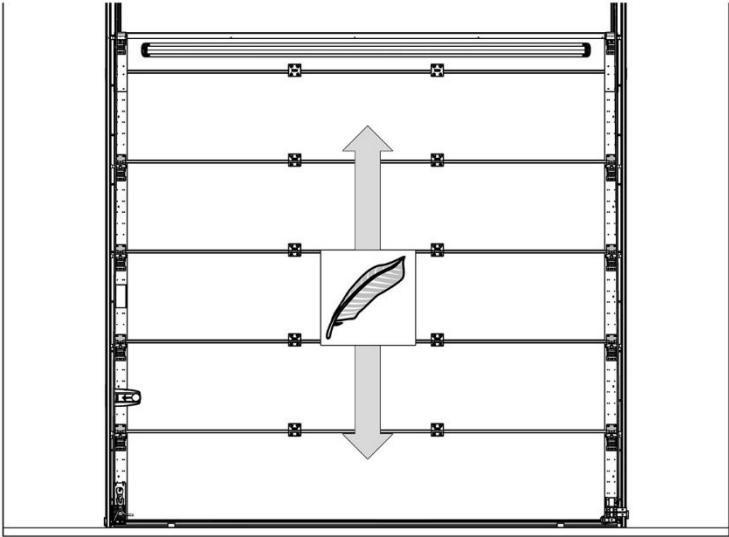
85



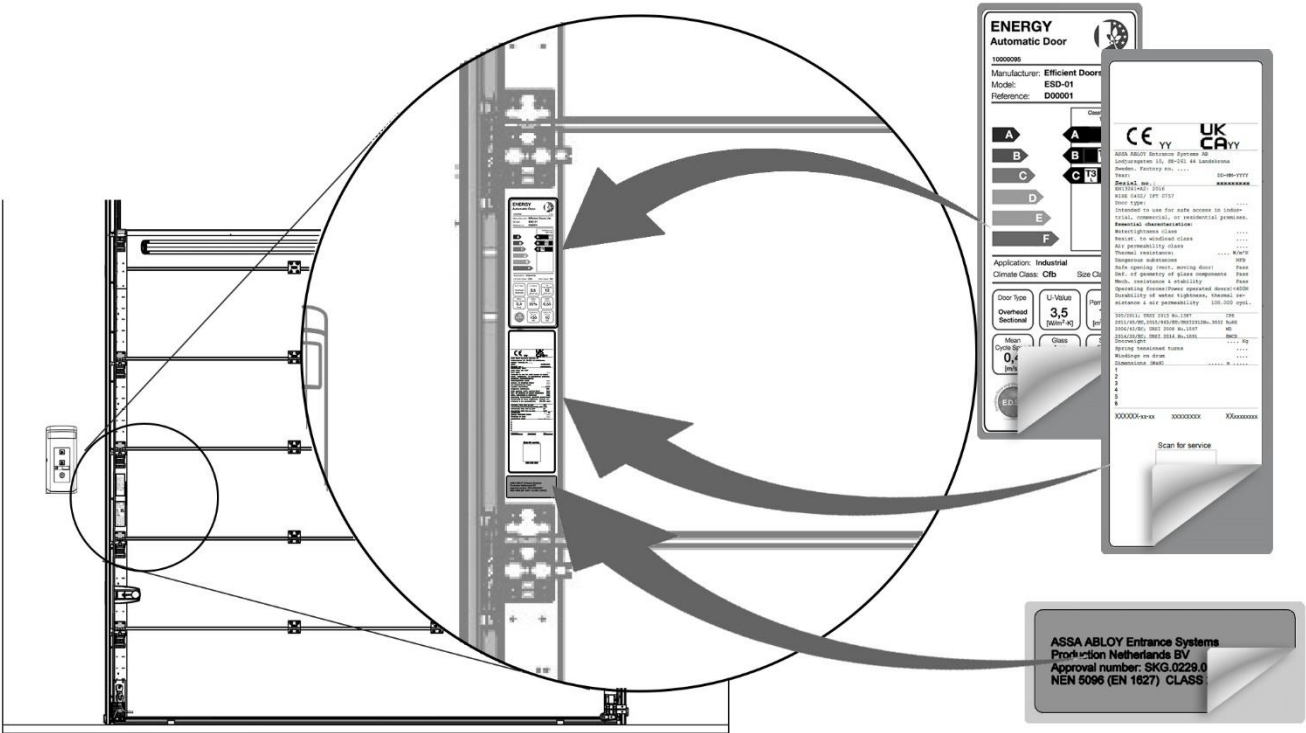
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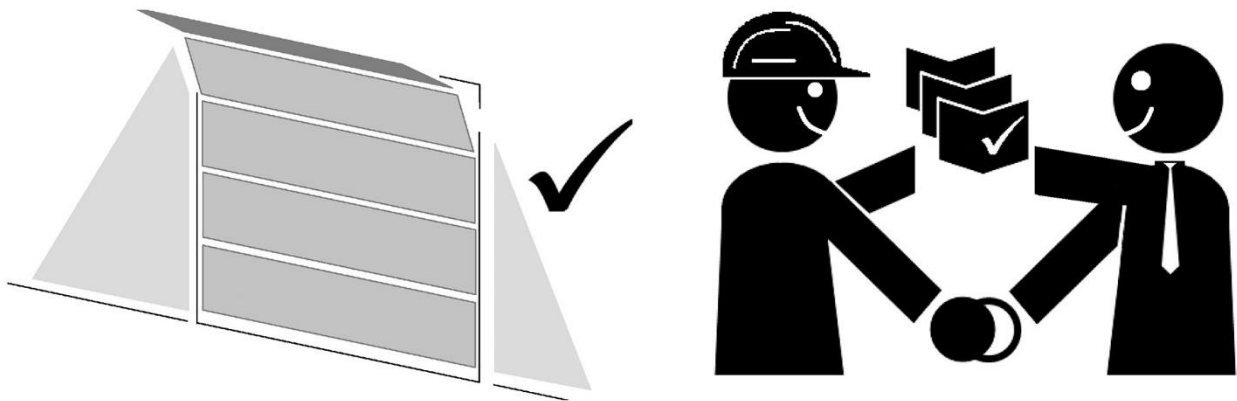
87



88



89





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