

Normstahl

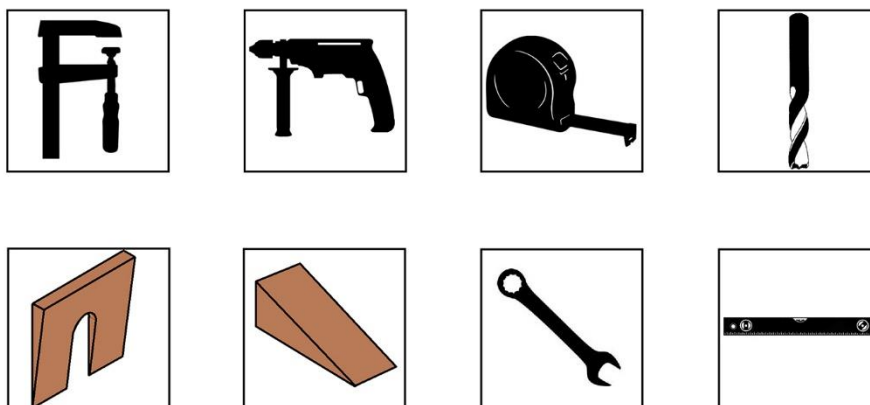
INSTALLATION MANUAL NORMSTAHL INDUSTRIAL DOORS HL (SHB BEAM) TRACK NON-PTS



K068398/H

HL (SHB beam) Track NON-PTS

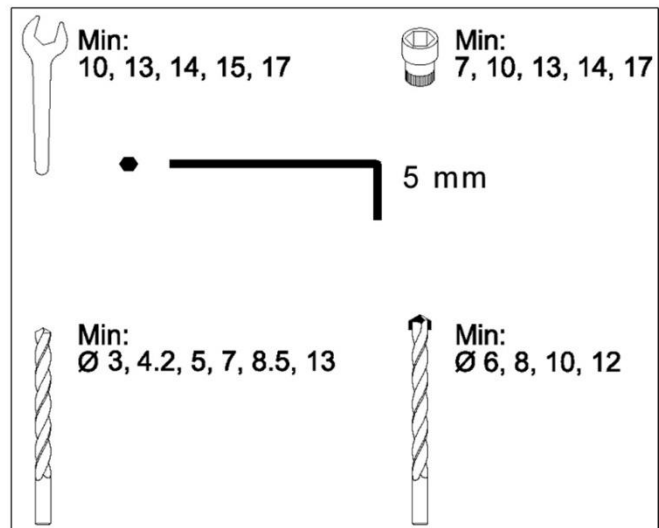
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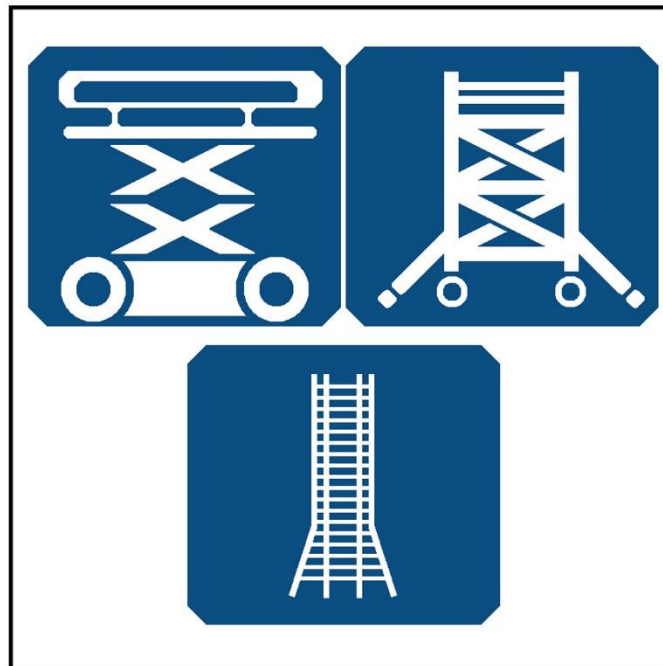
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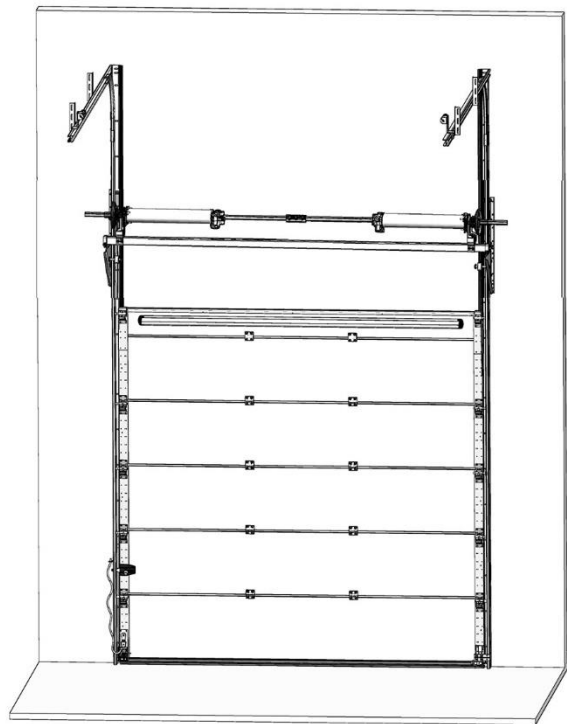
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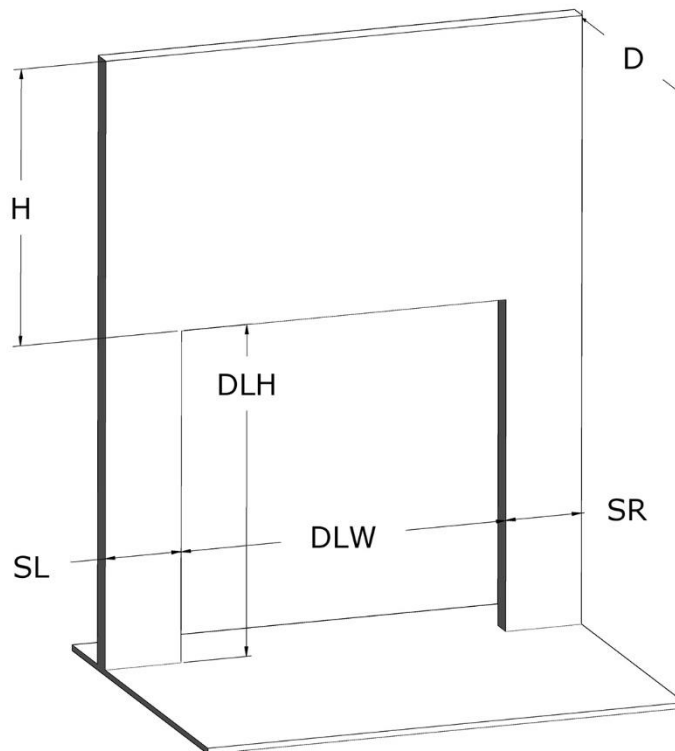
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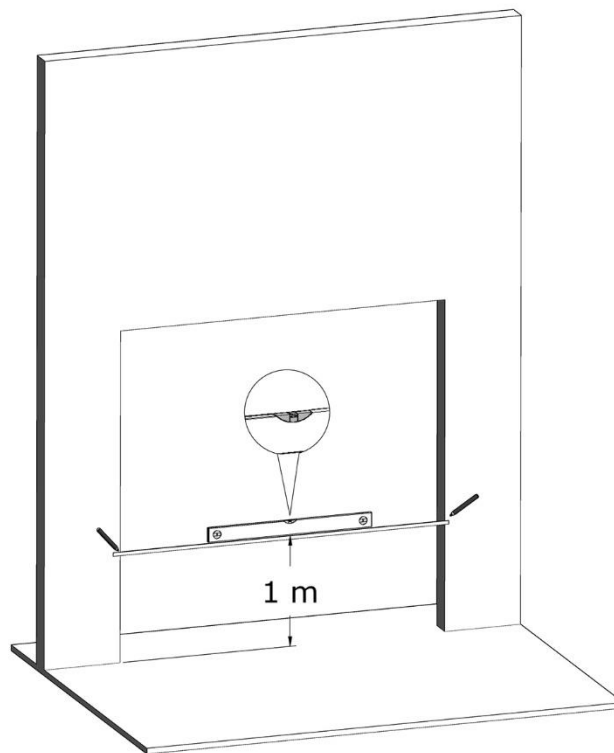
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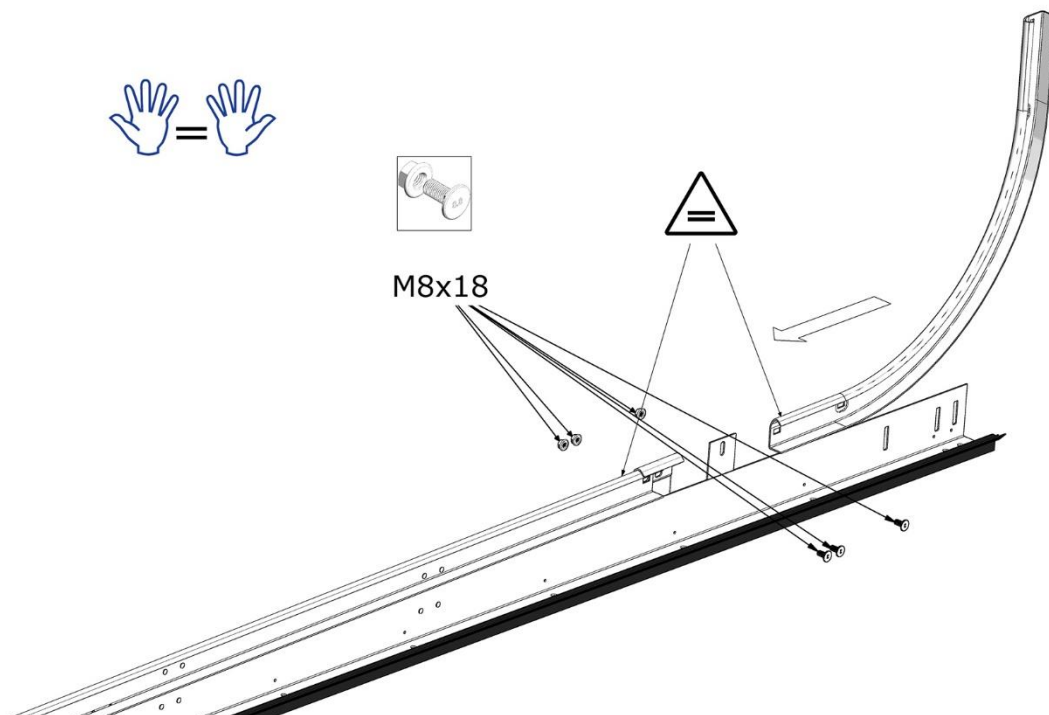
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7



8



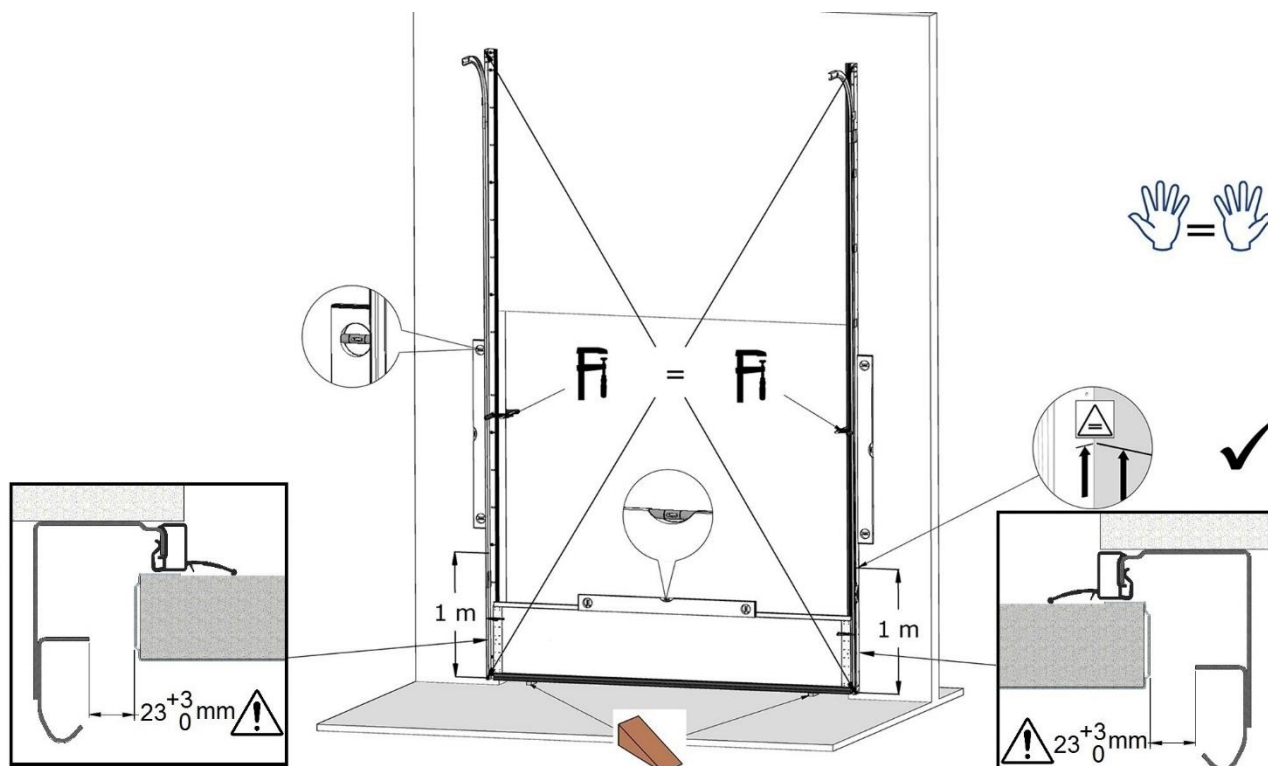
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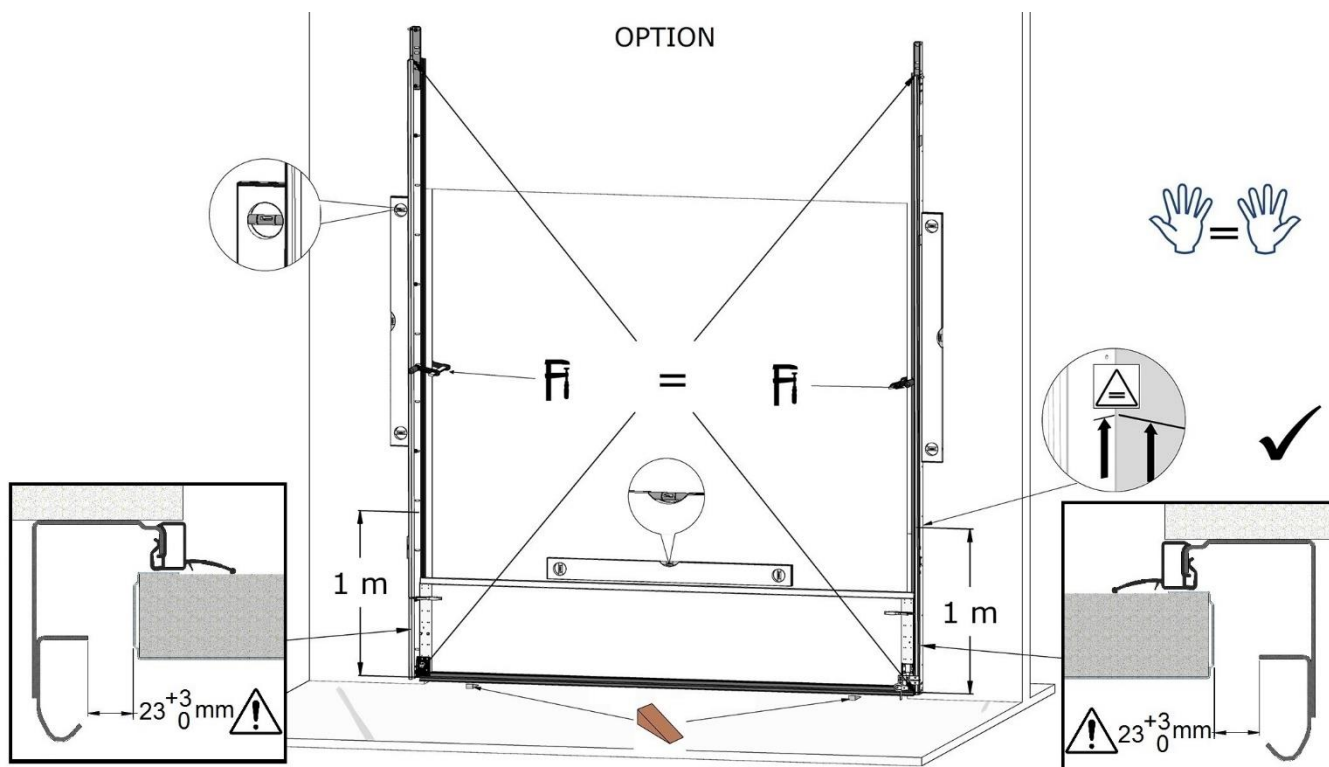
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M8x20mm

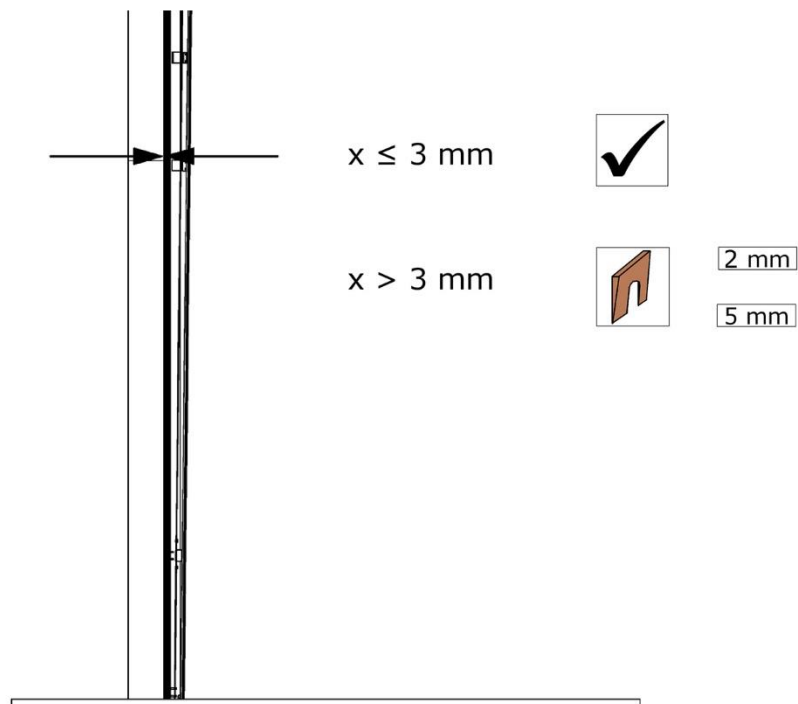
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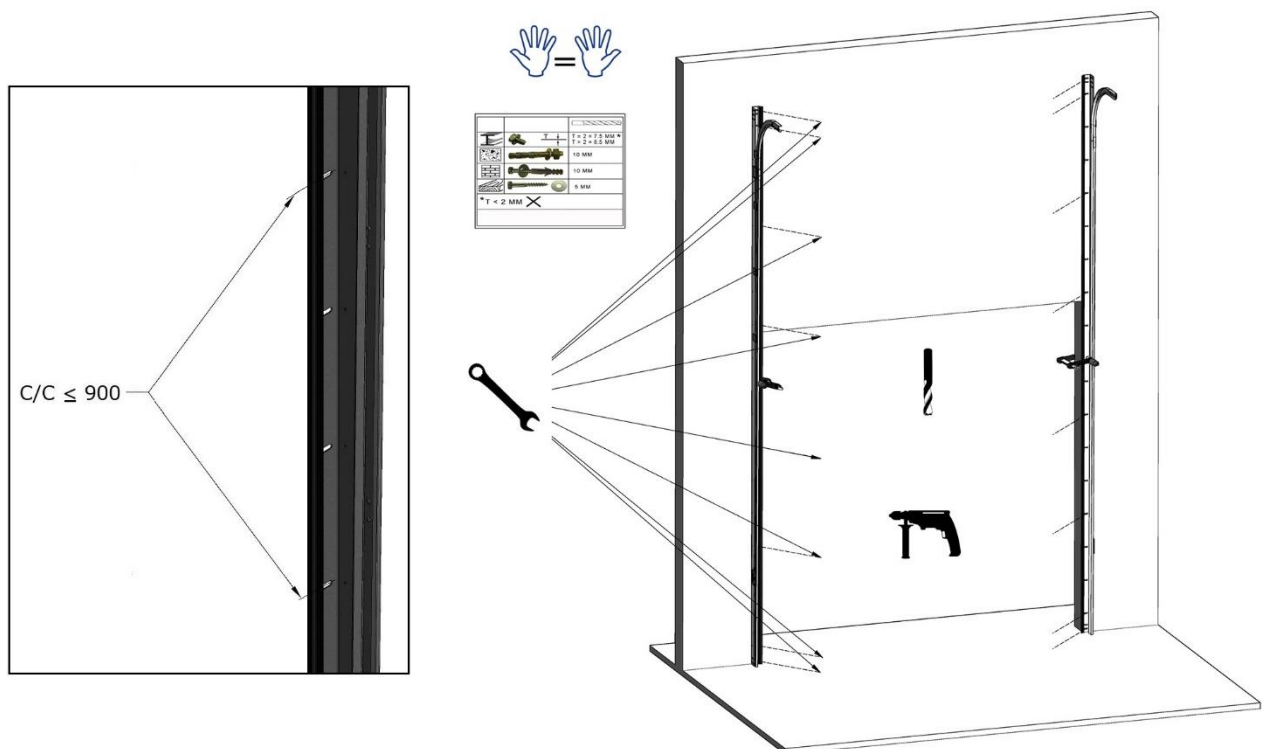
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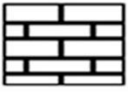



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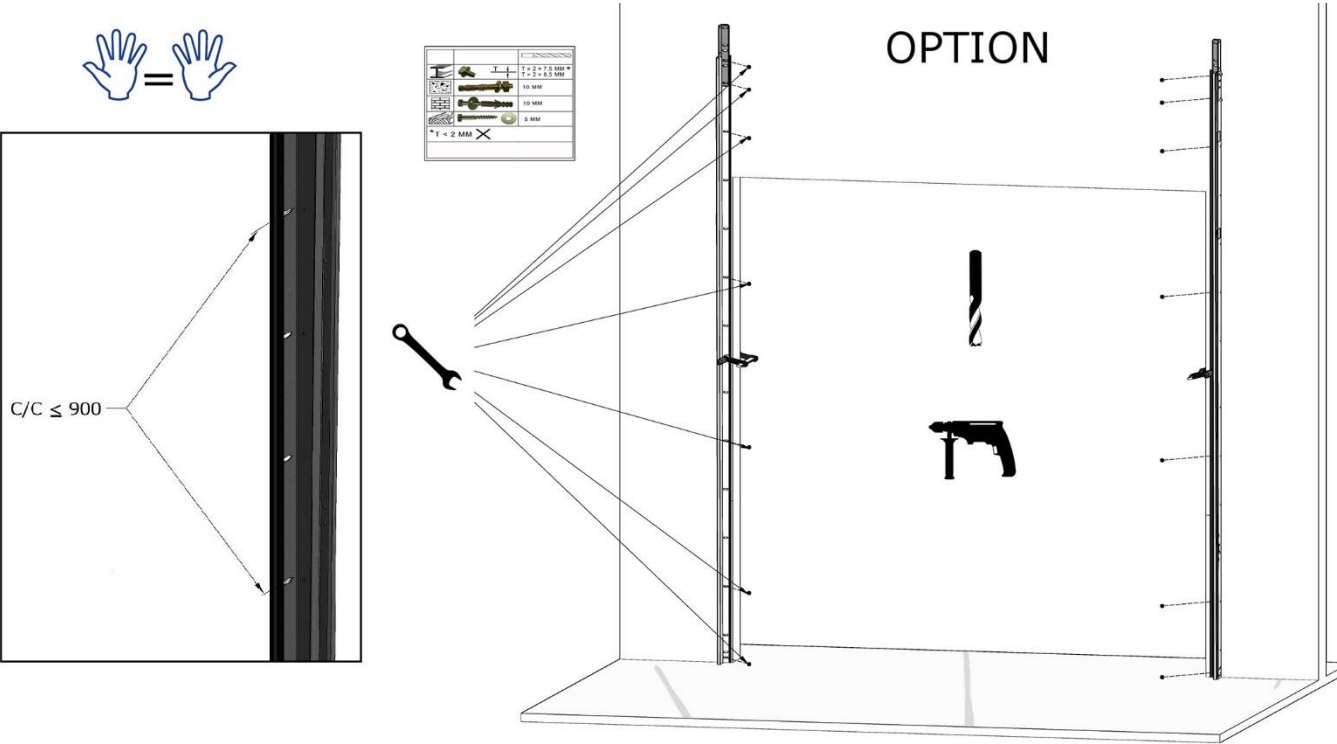
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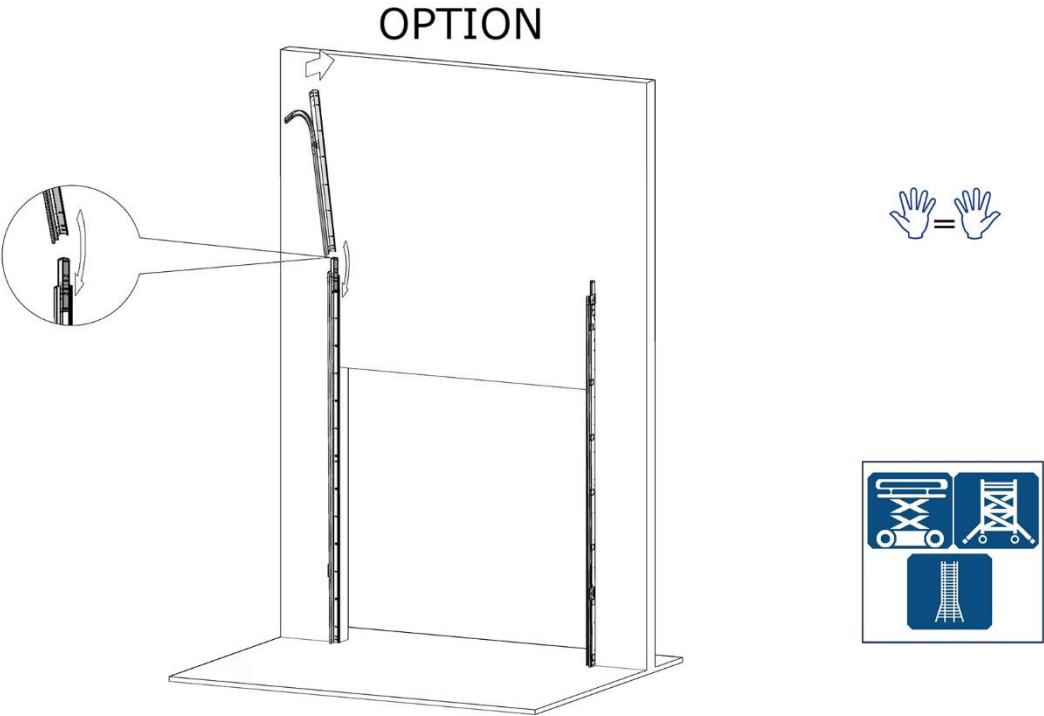
15

			
			$T = 2 = 7.5 \text{ MM} *$ $T > 2 = 8.5 \text{ MM}$
			10 MM
			10 MM
			5 MM
$*T < 2 \text{ MM} \times$			

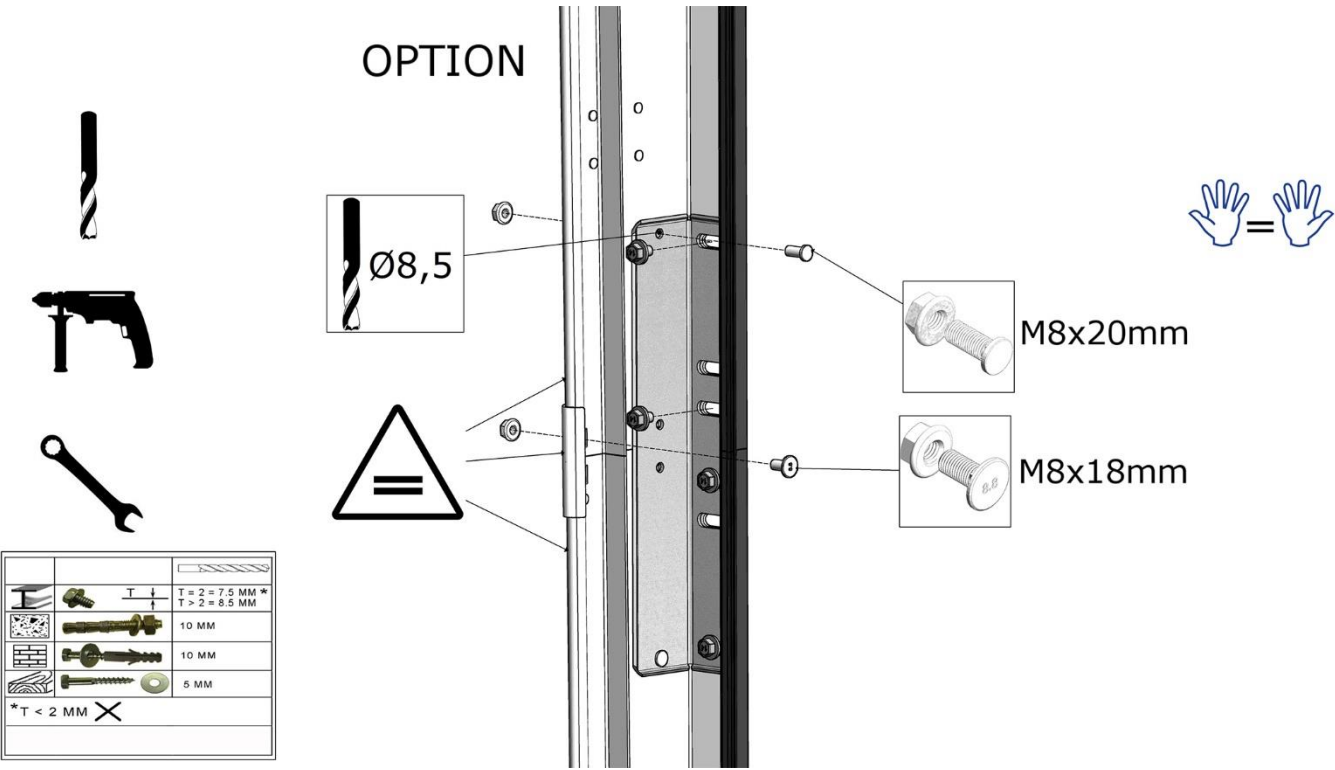
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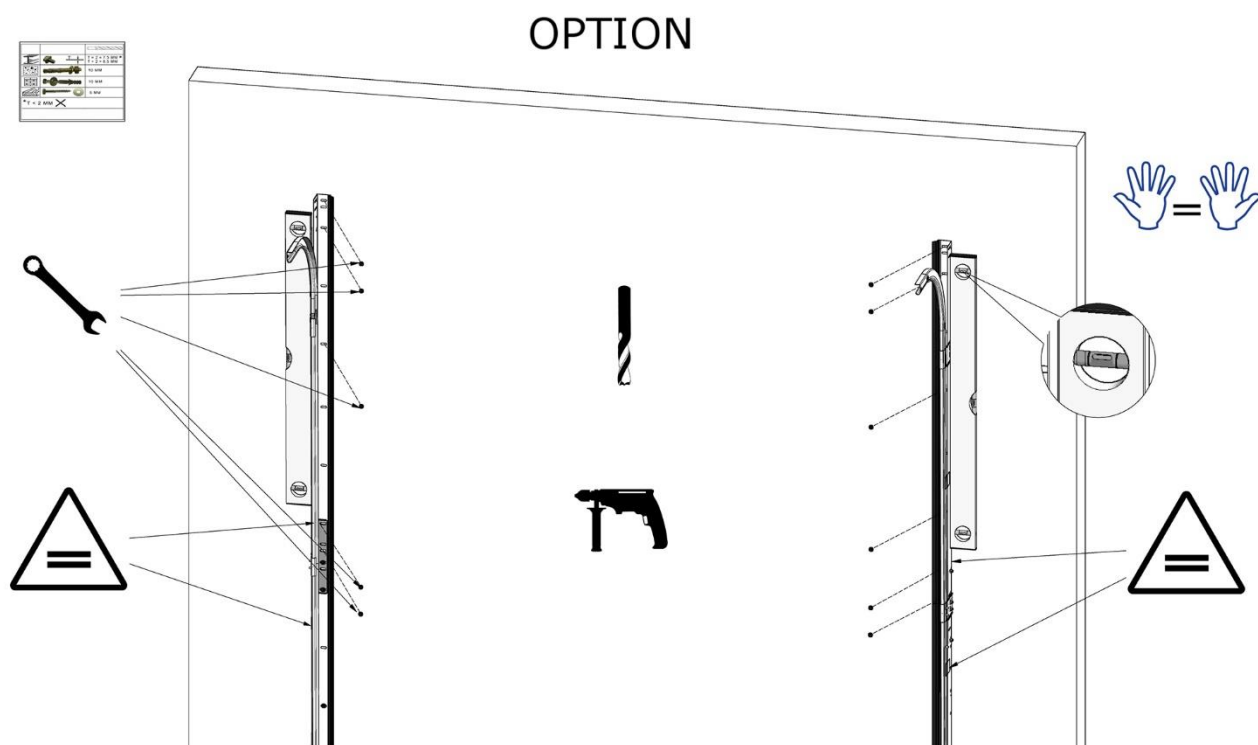
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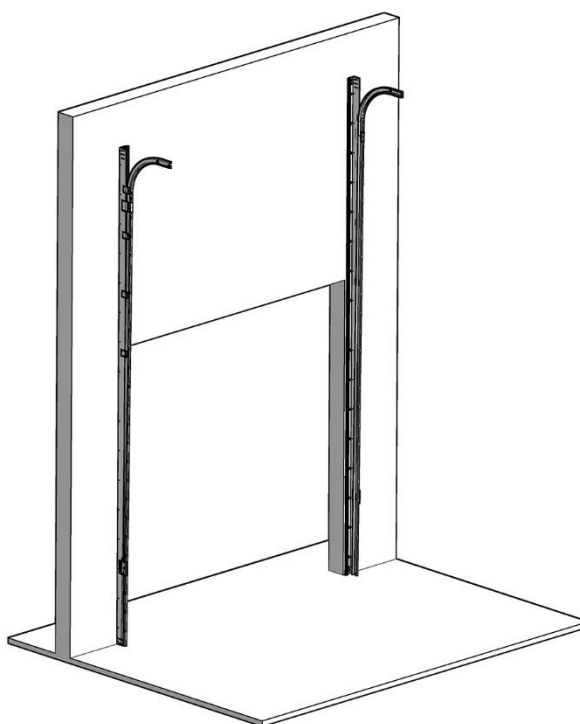
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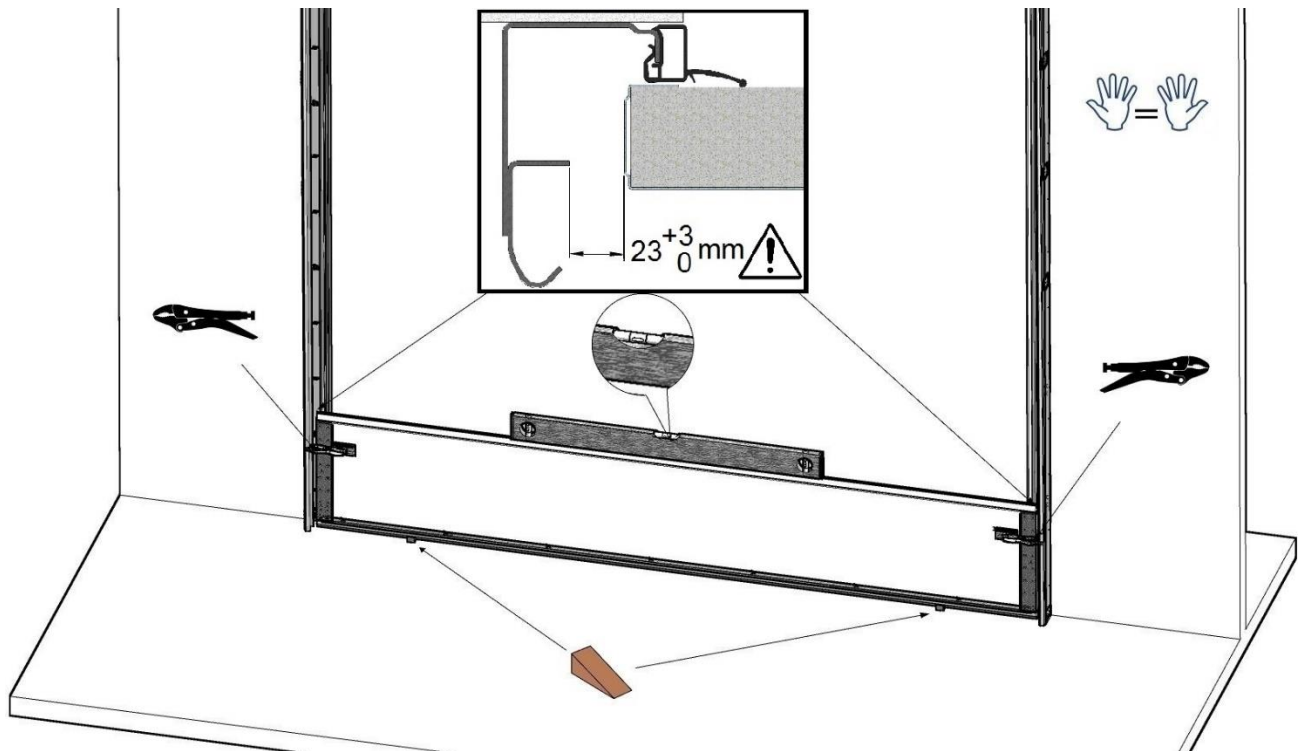
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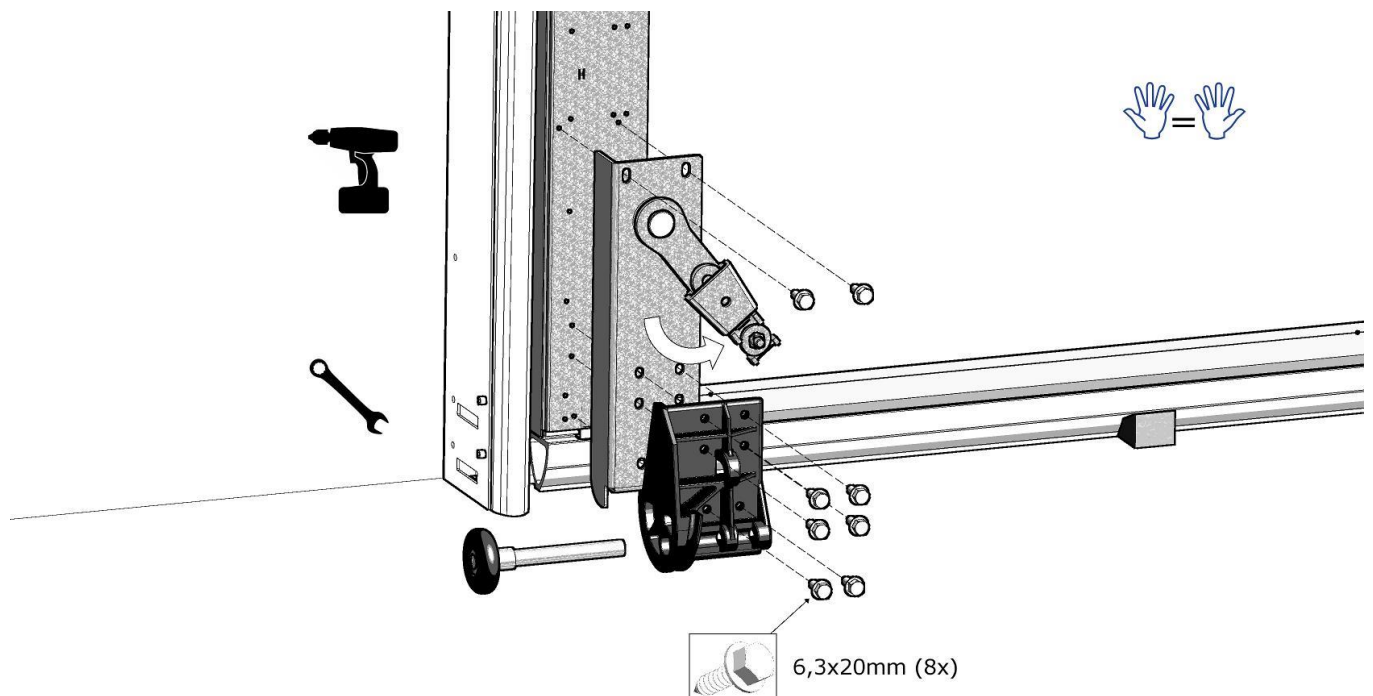
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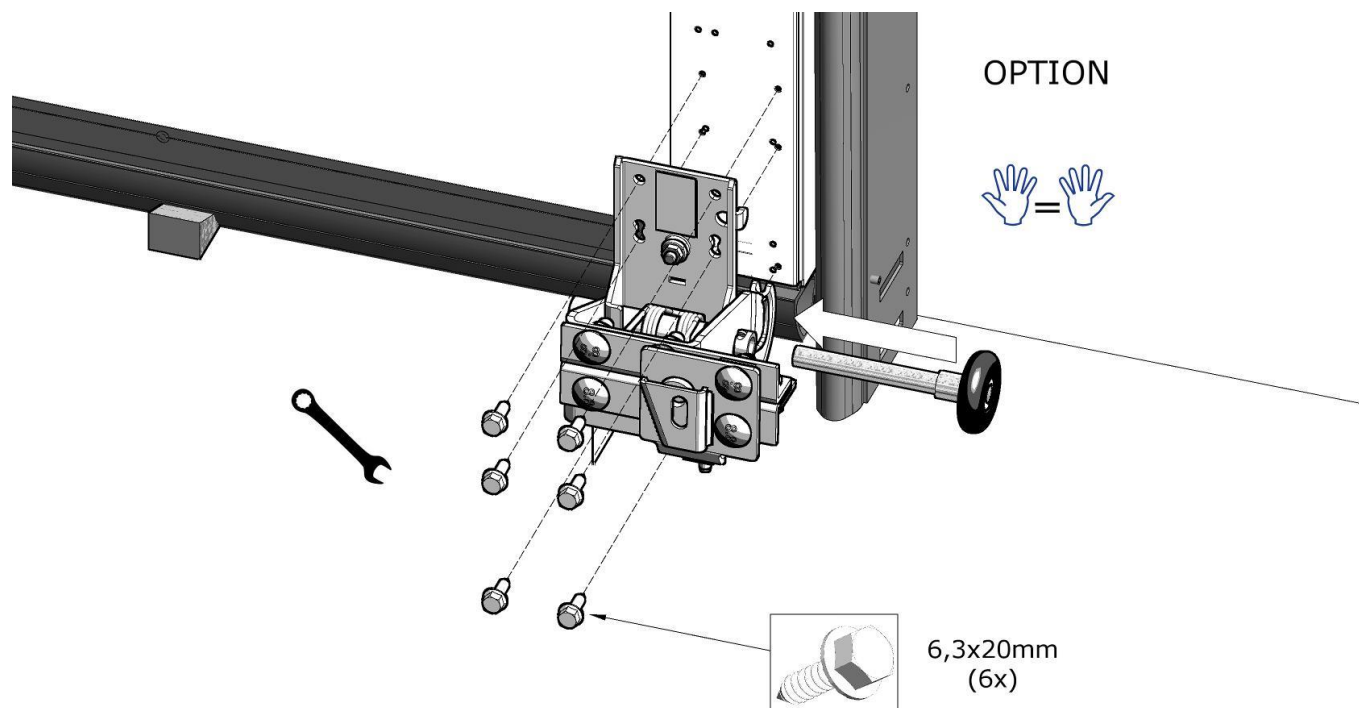
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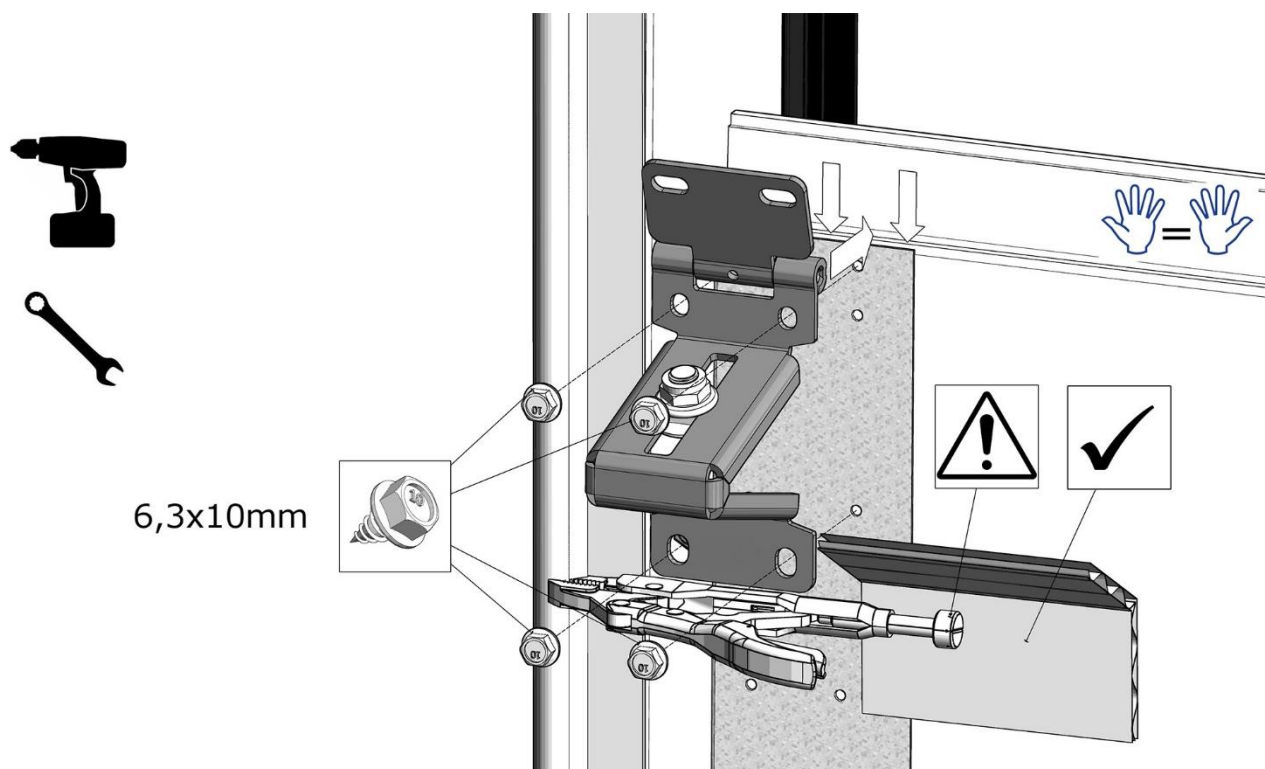
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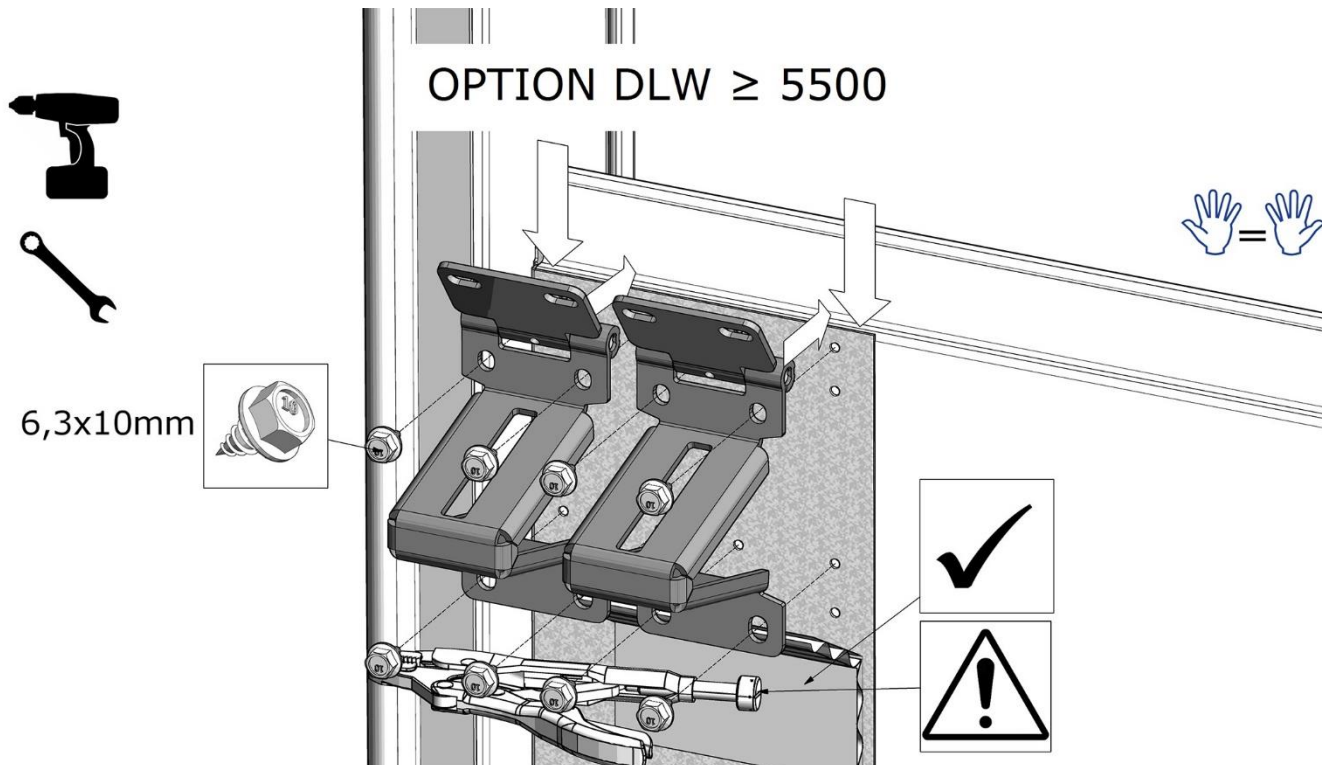
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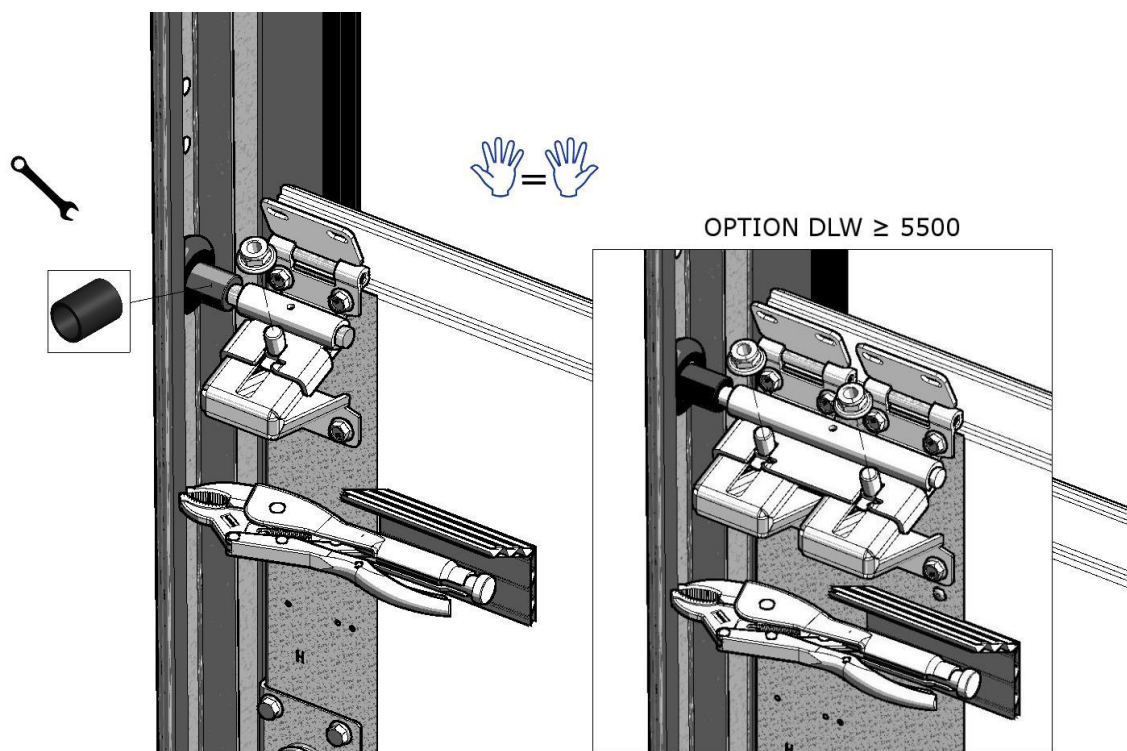
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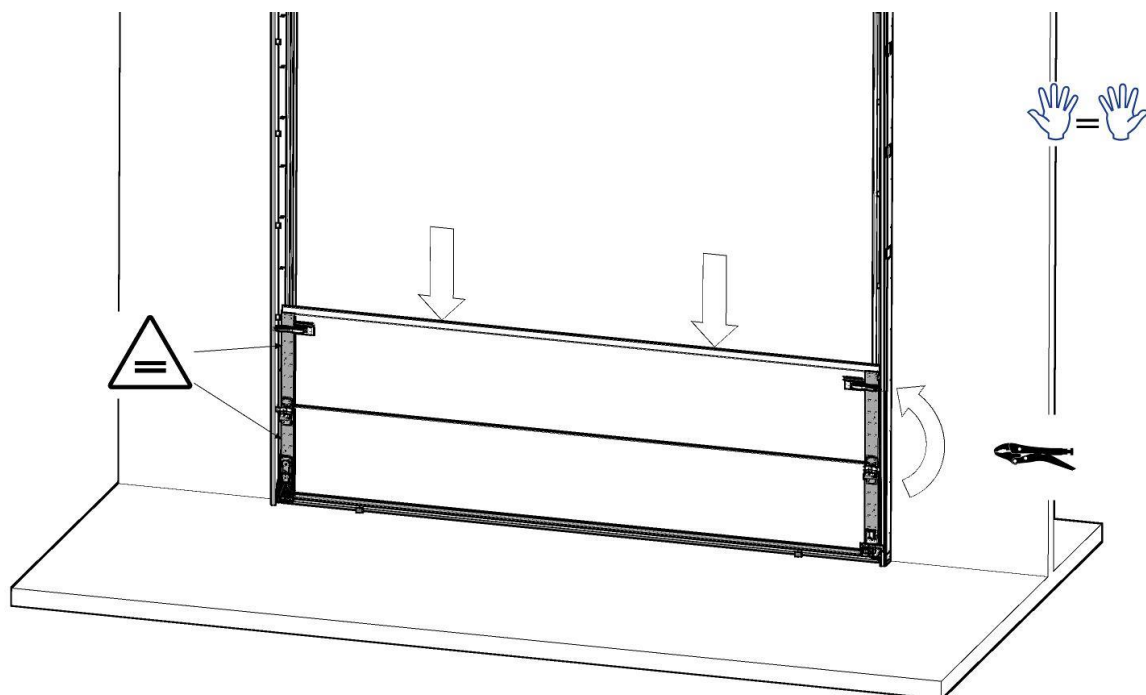
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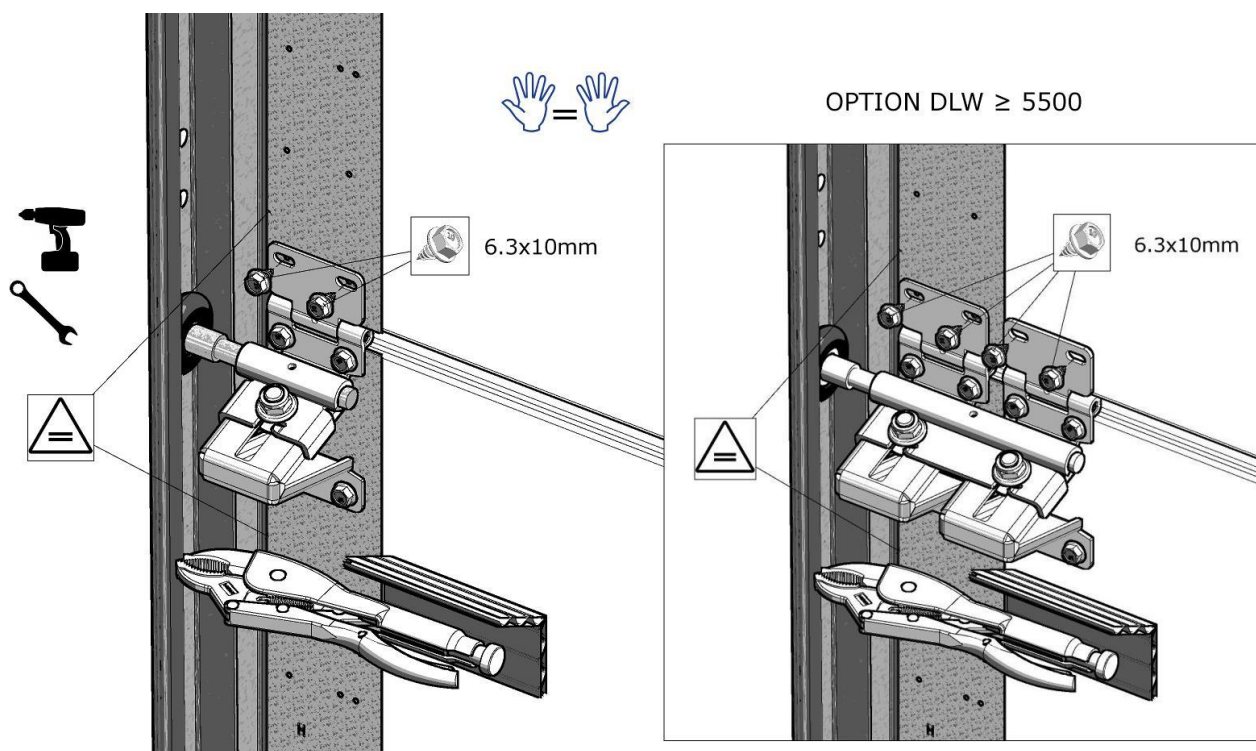
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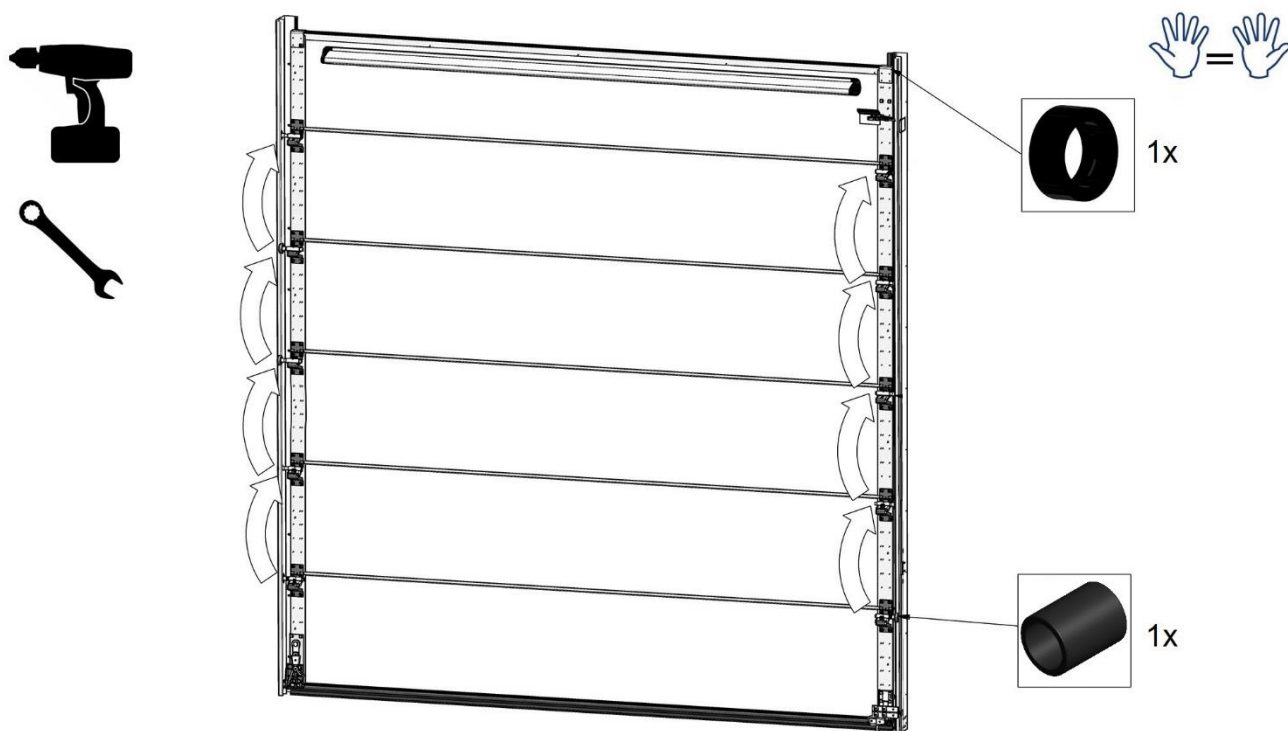
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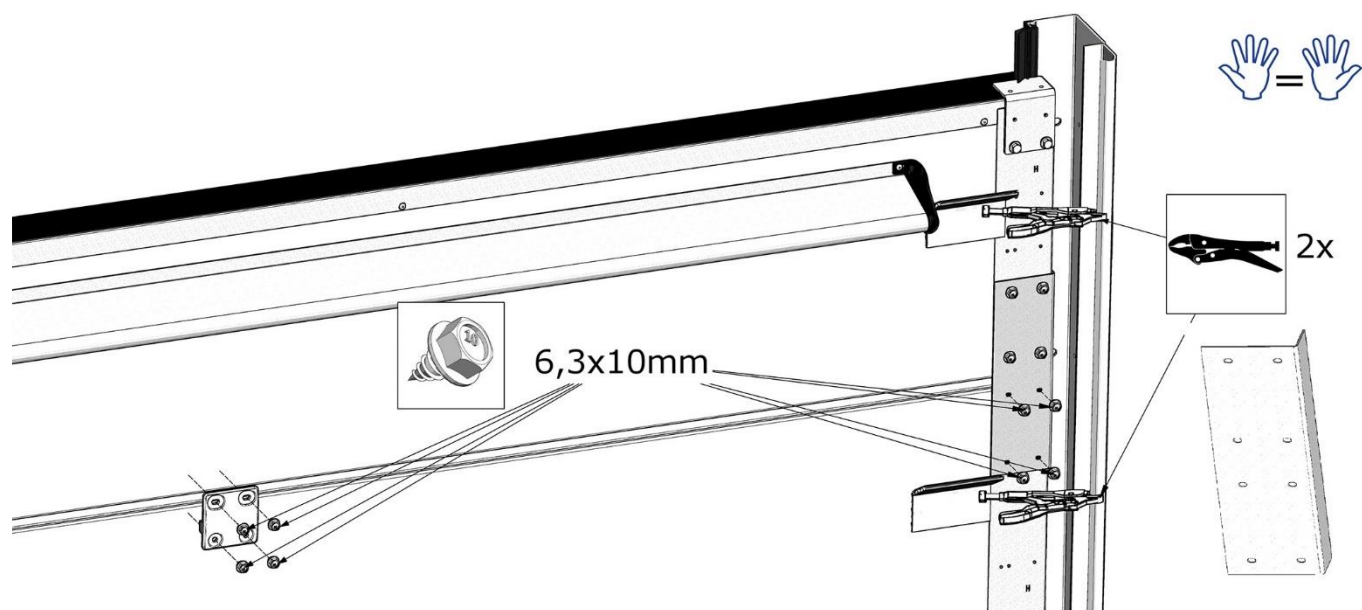


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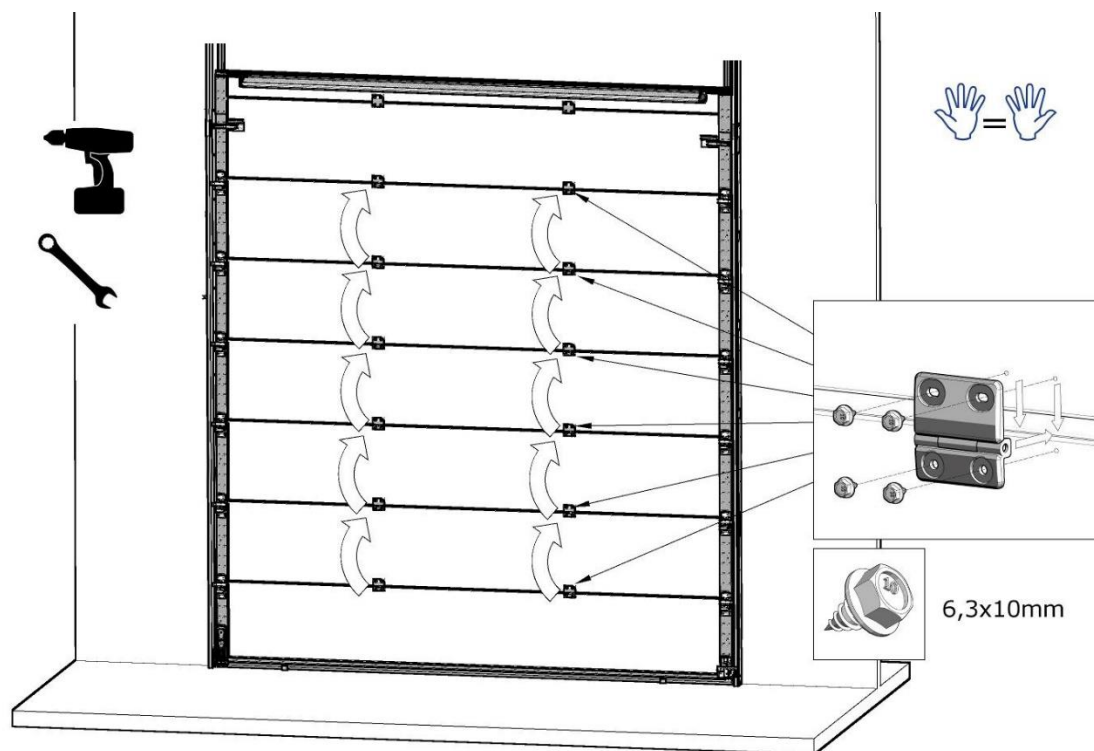
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OPTION

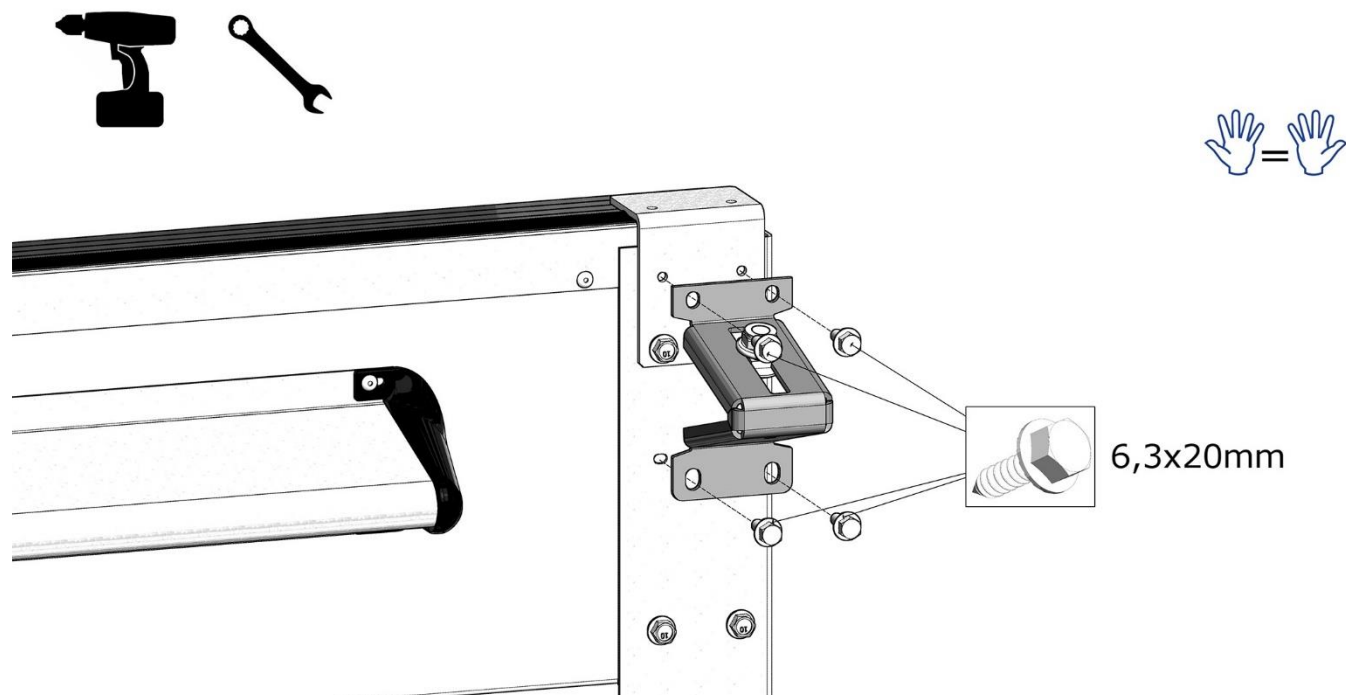


HL (SHB beam) Track NON-PTS

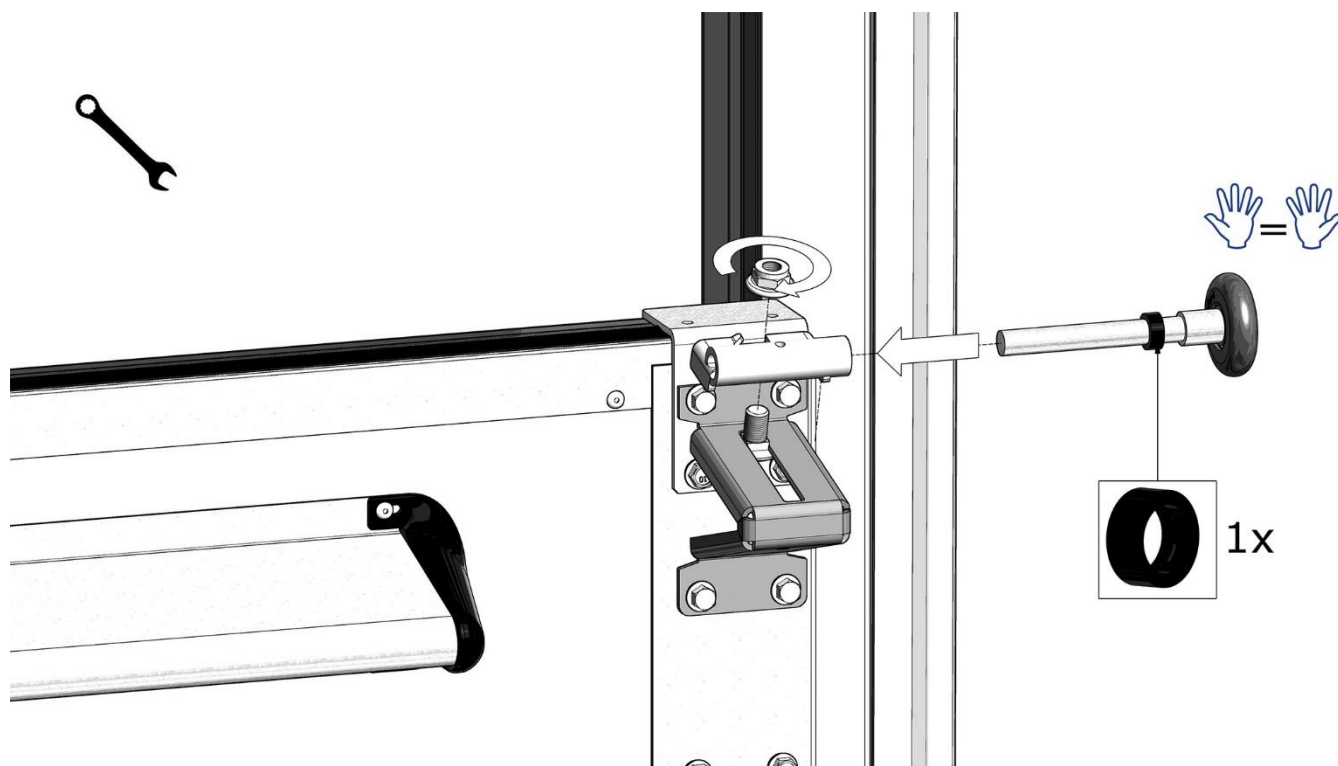
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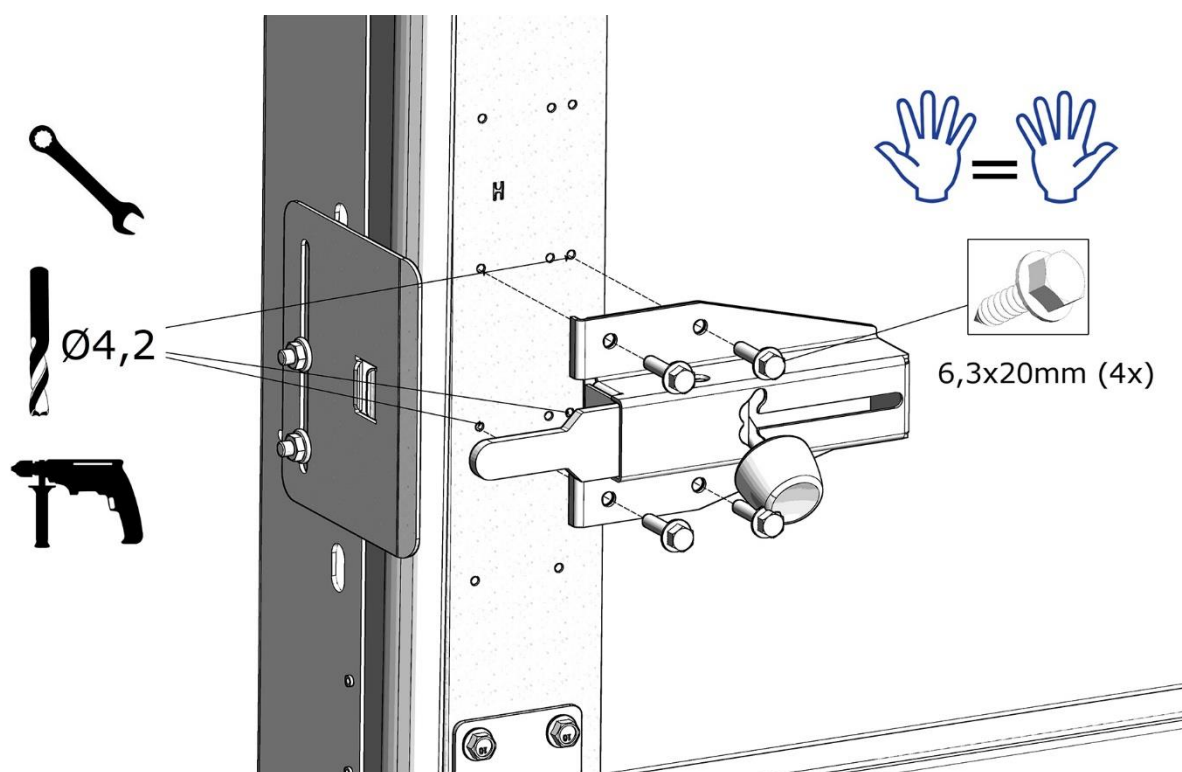
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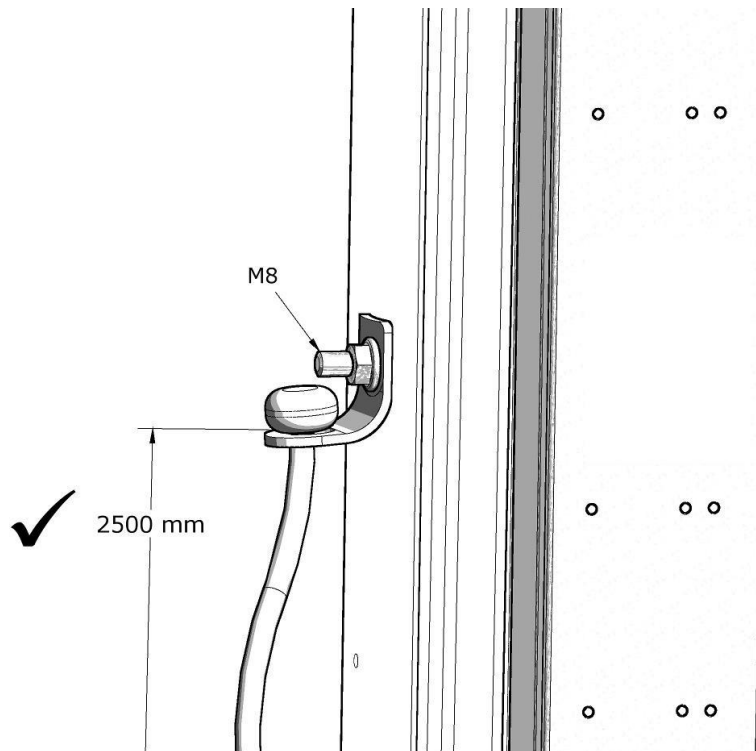
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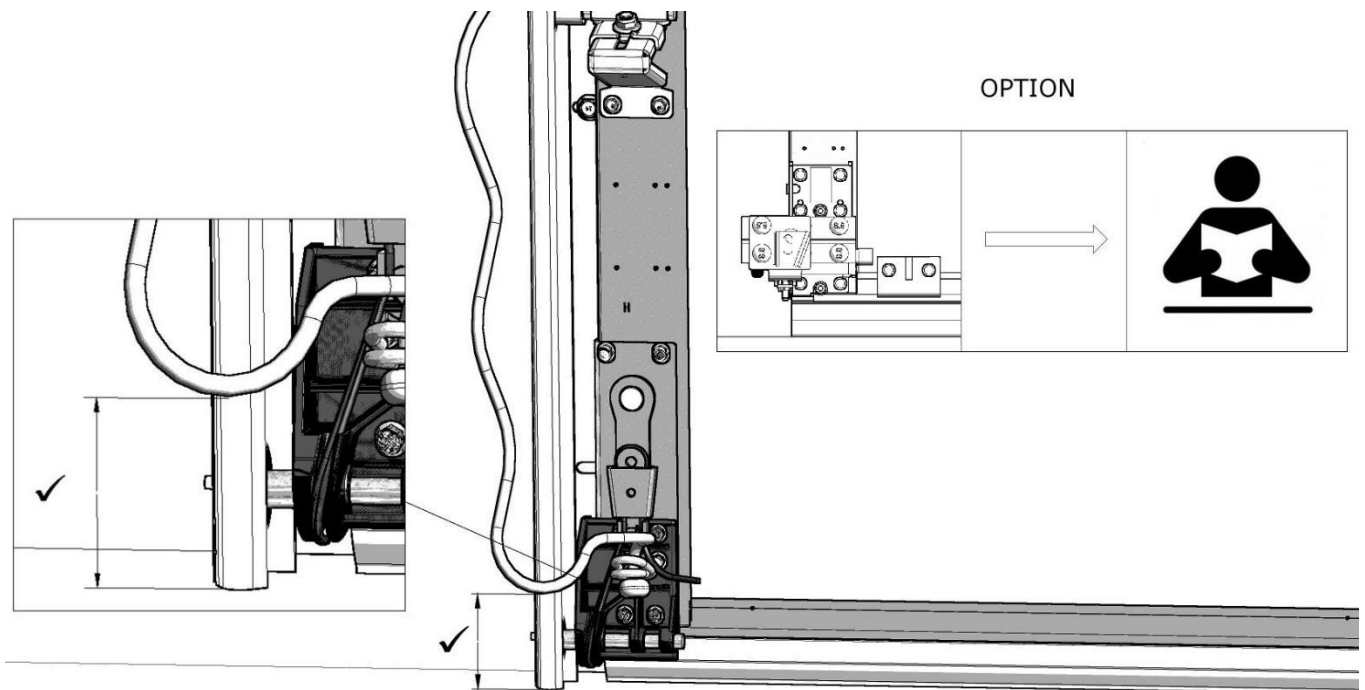
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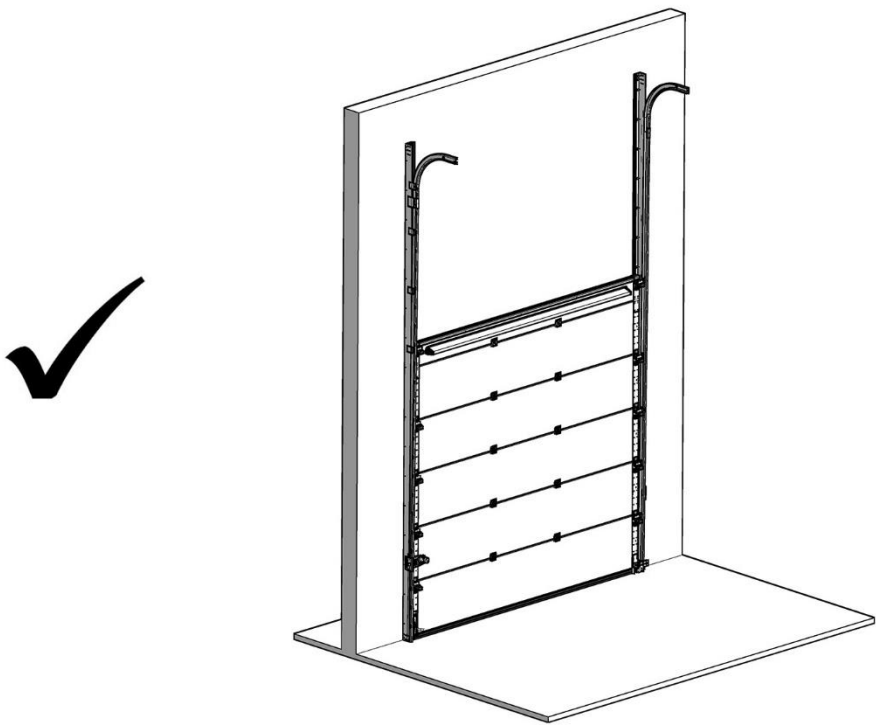
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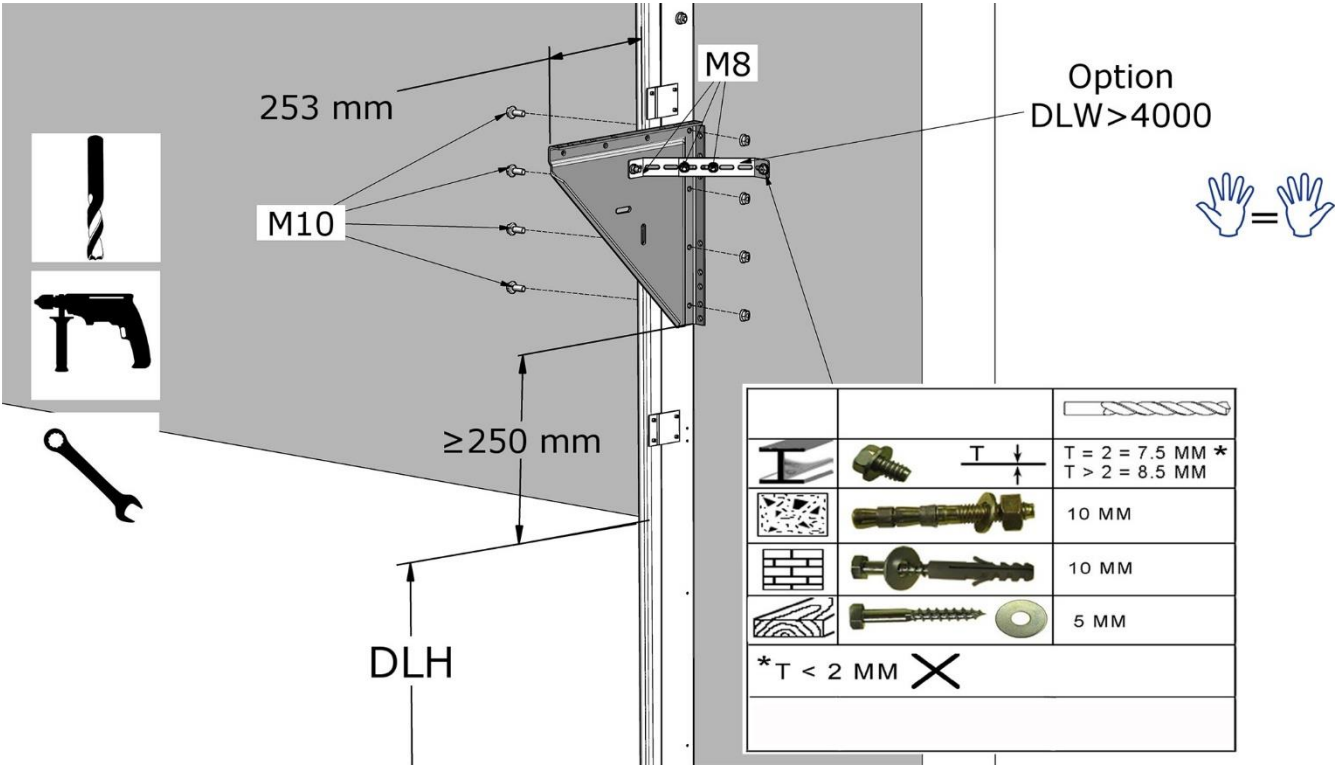
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37

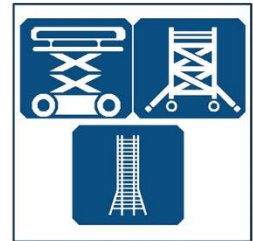
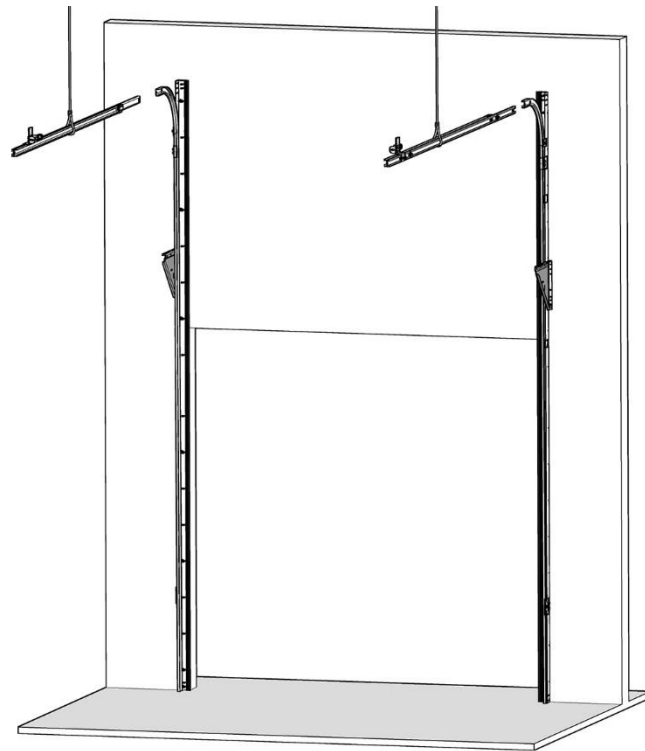


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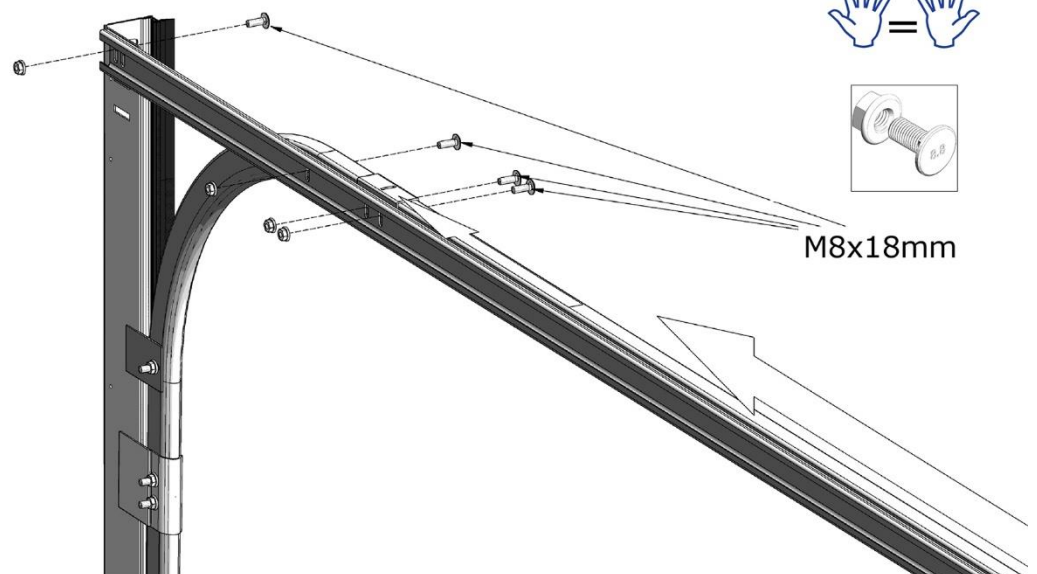


		T	$T = 2 = 7.5 \text{ MM} *$	
			$T > 2 = 8.5 \text{ MM}$	
			10 MM	
			10 MM	
			5 MM	
* $T < 2 \text{ MM}$ X				

39

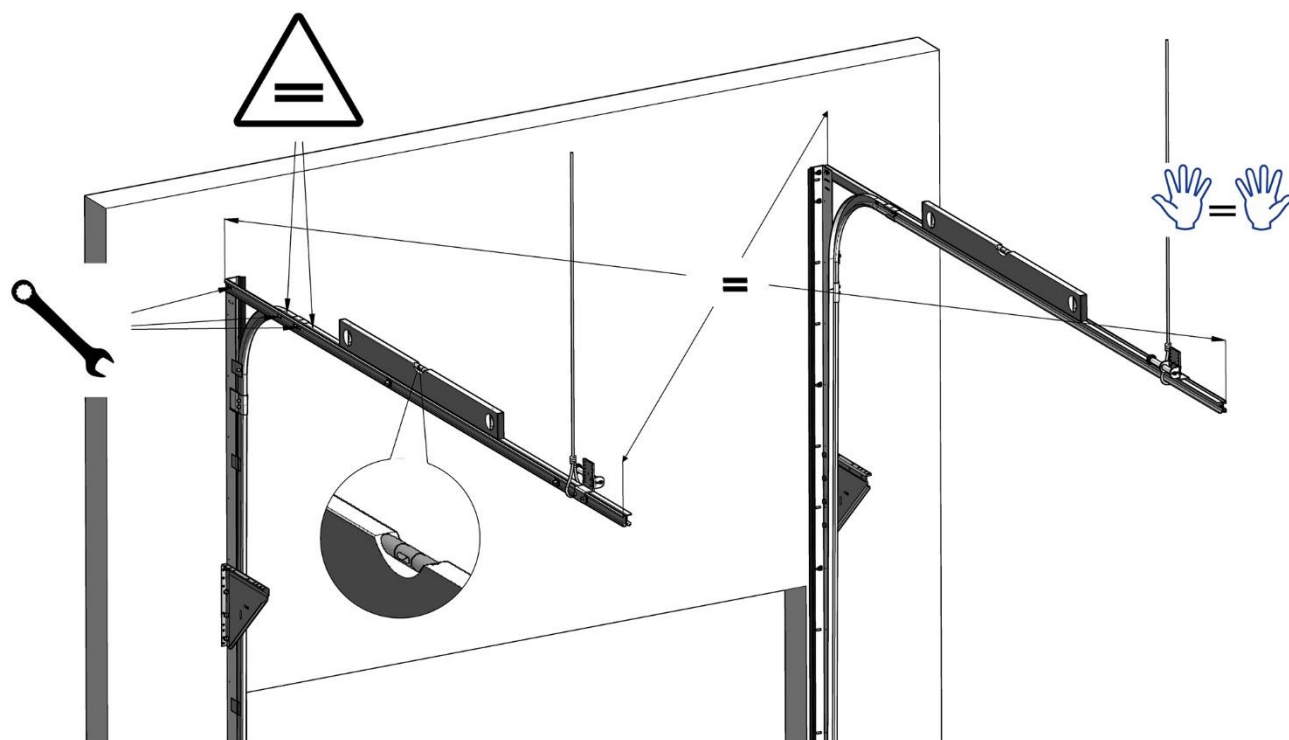


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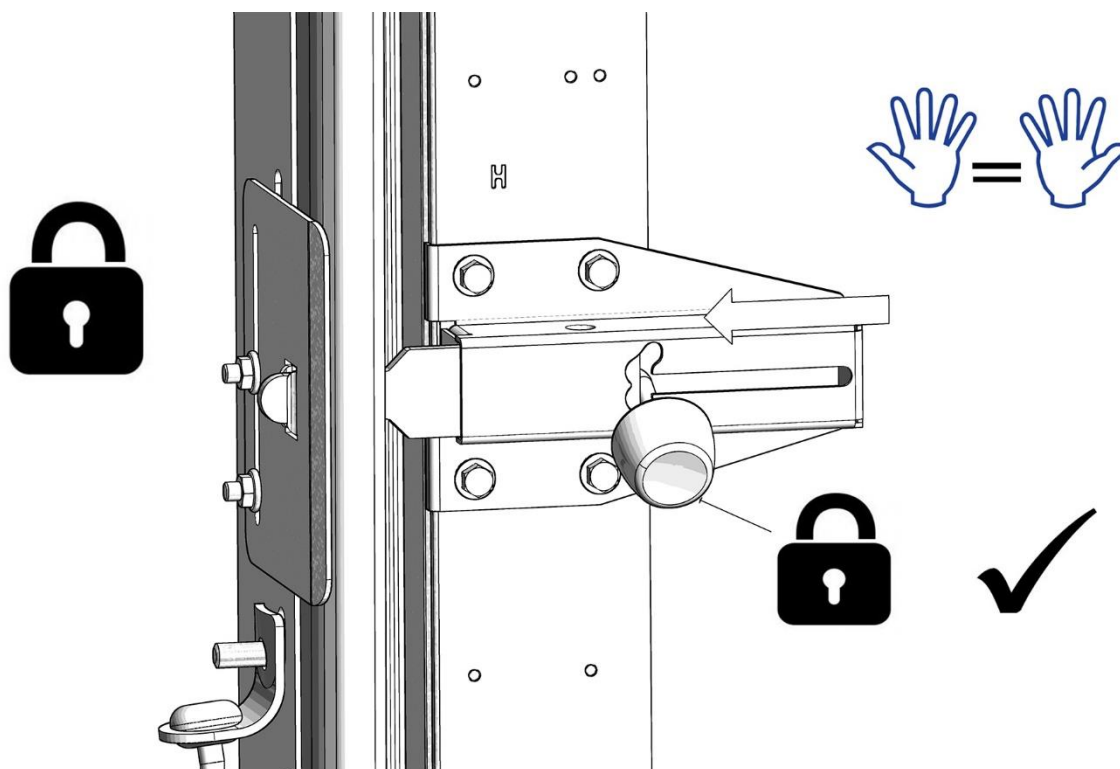


M8x18mm

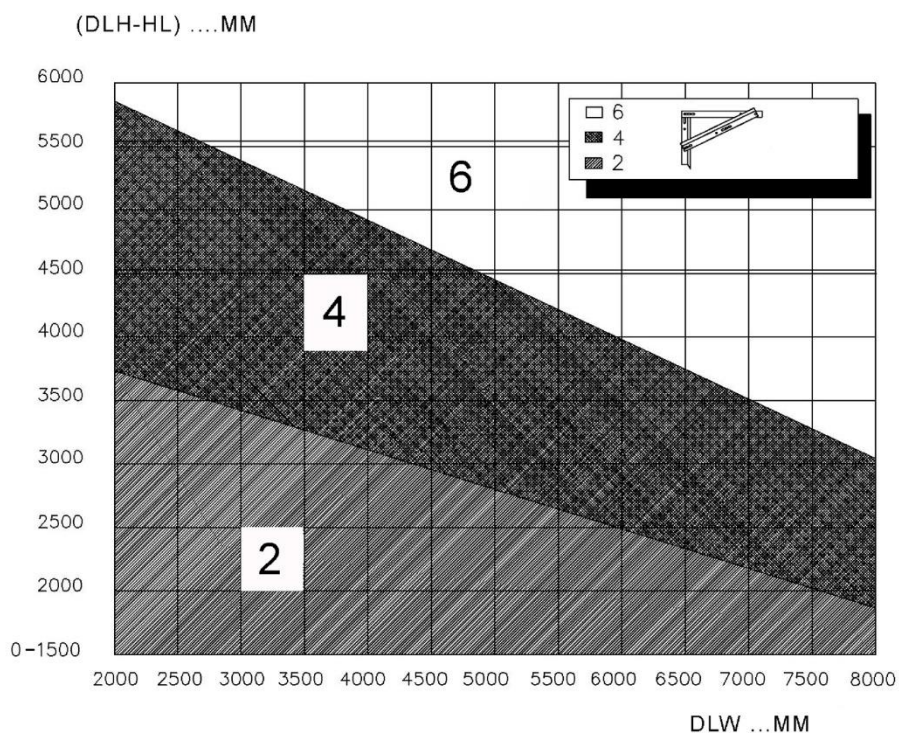
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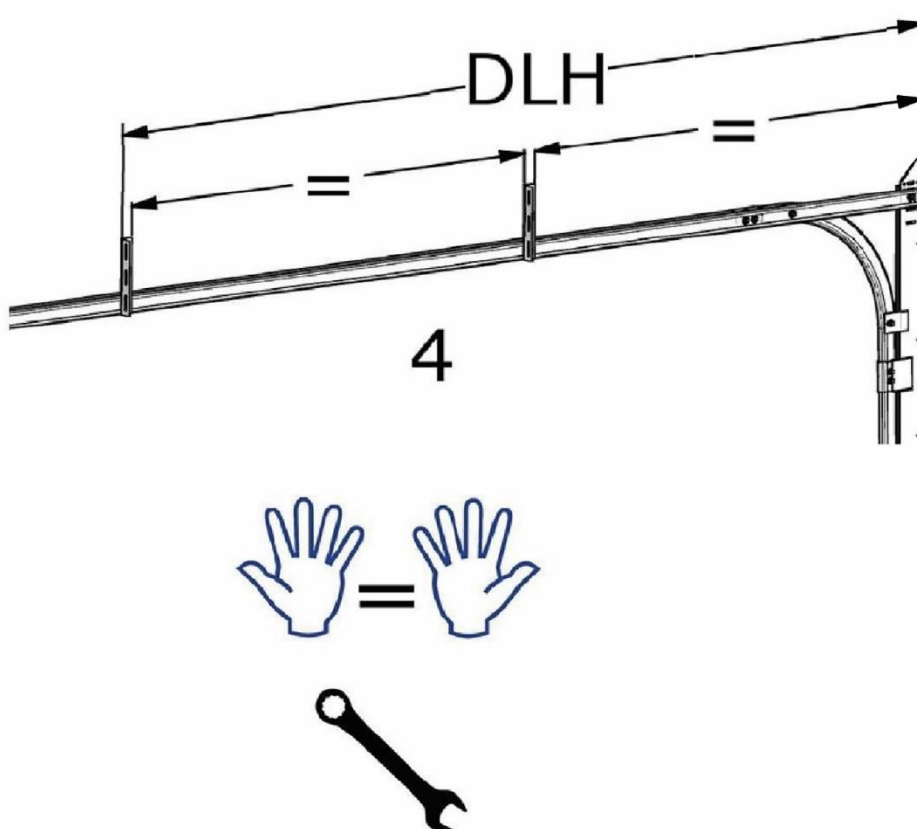
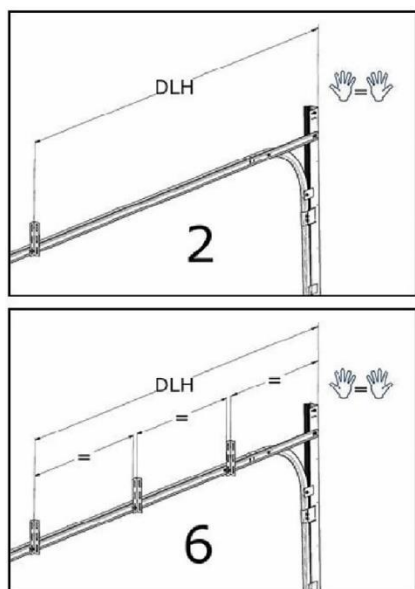
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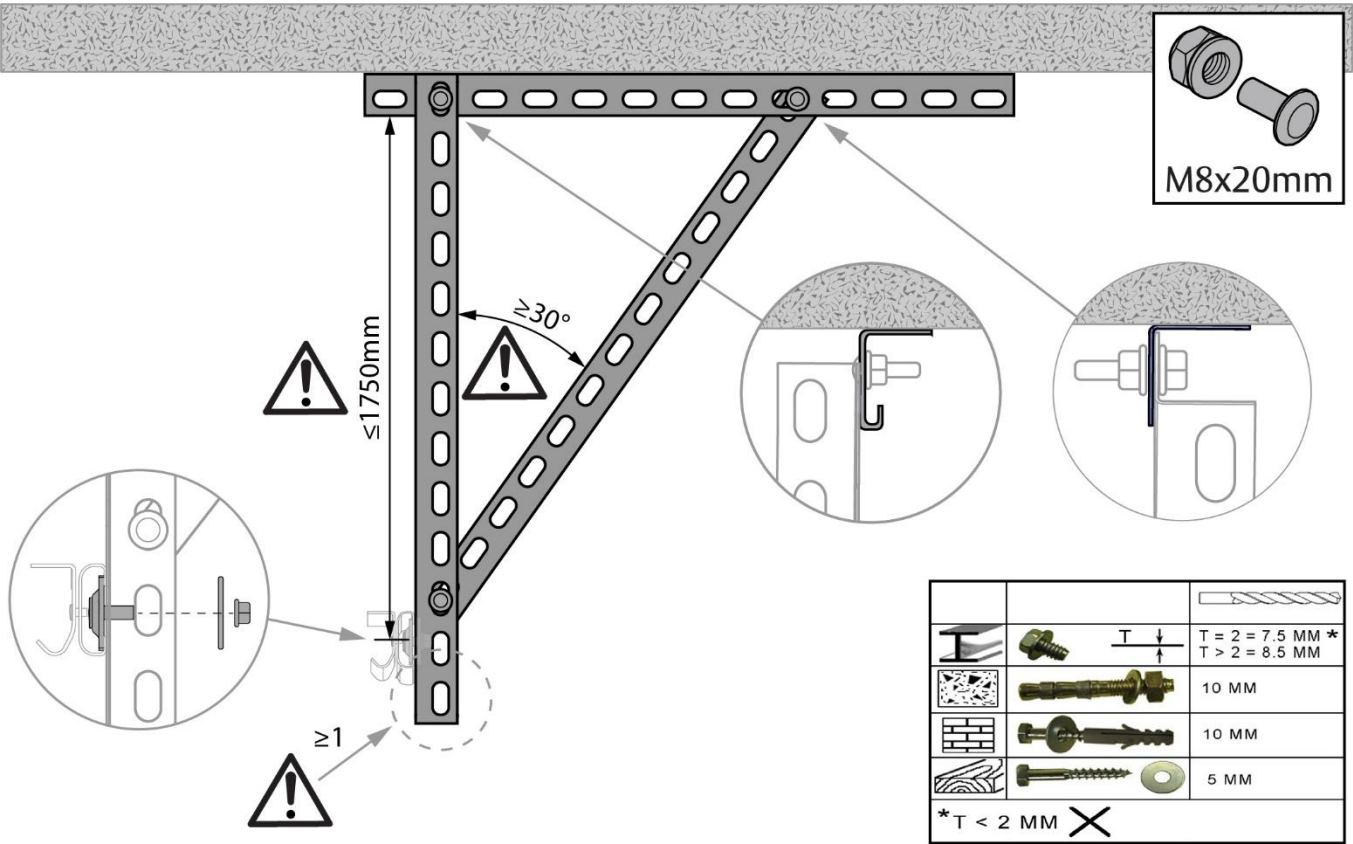
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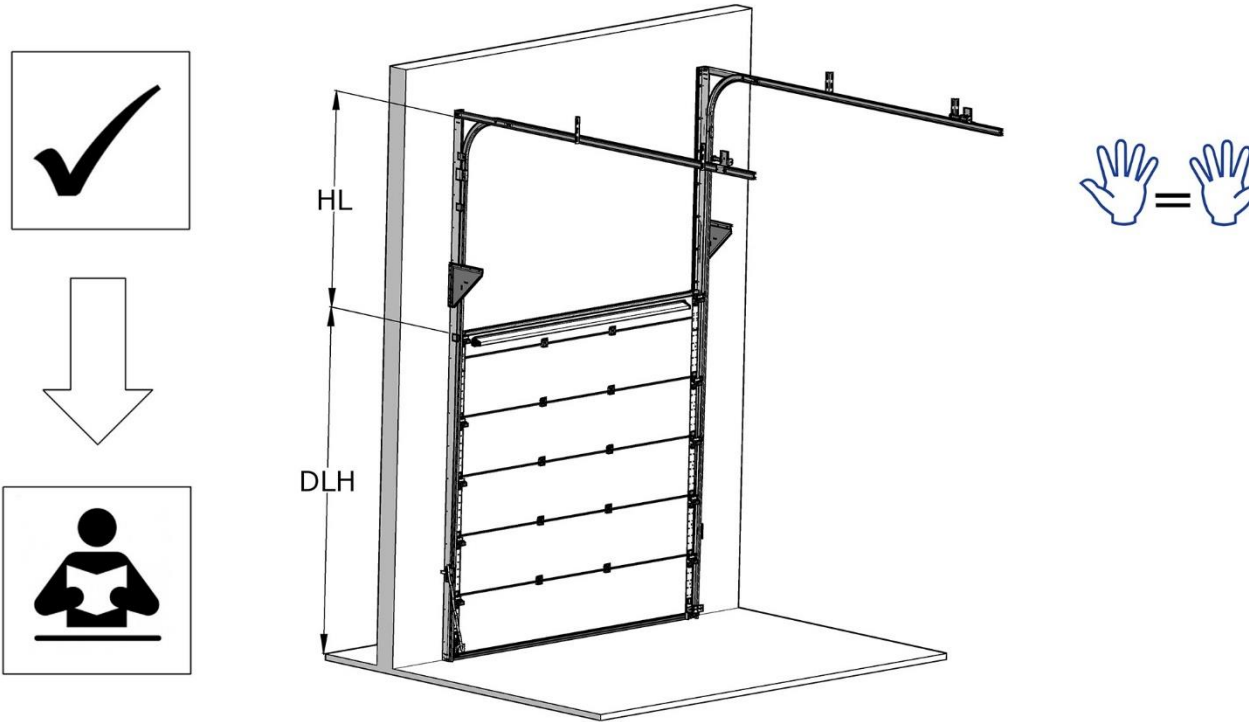
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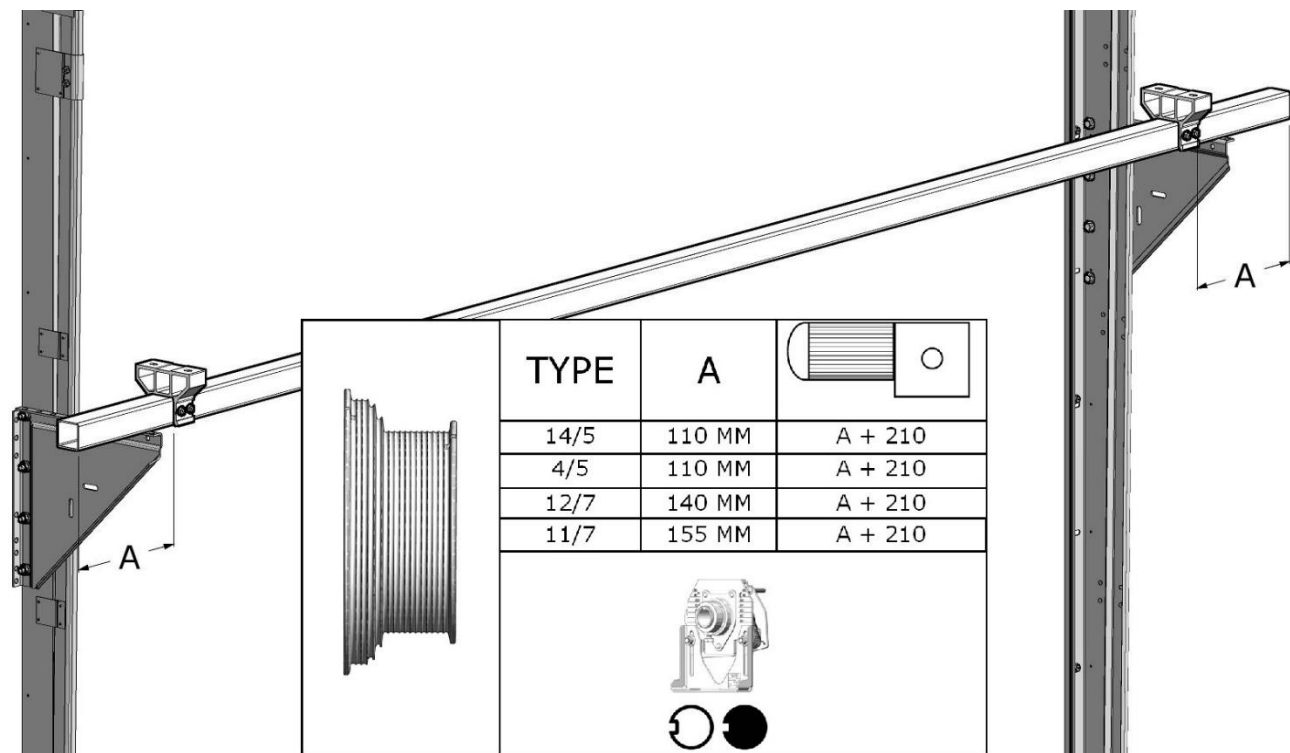
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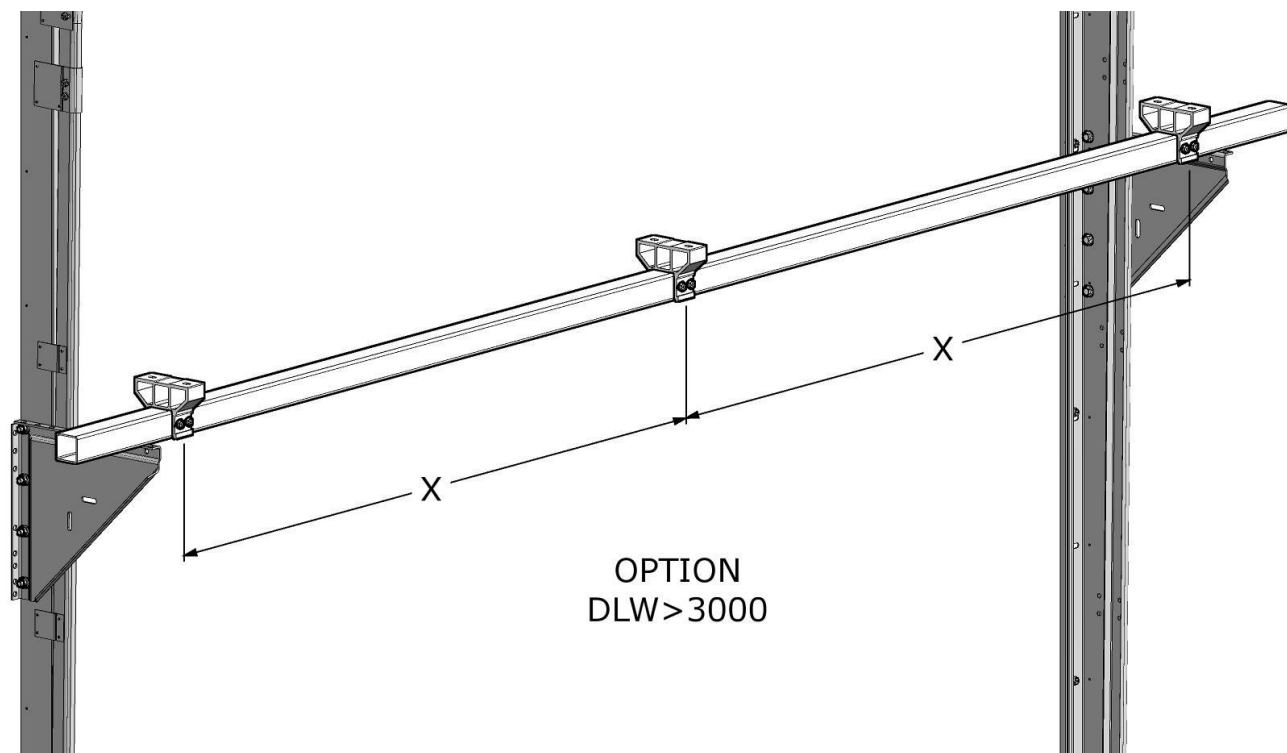
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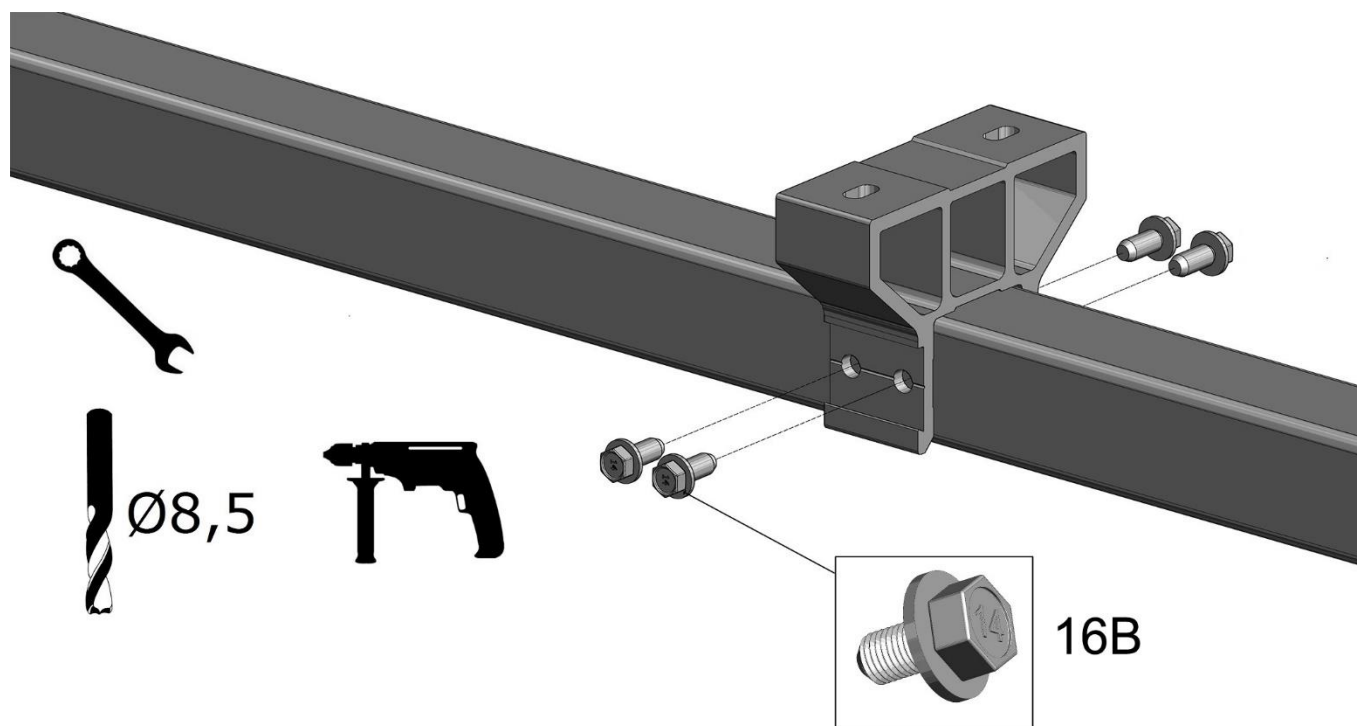
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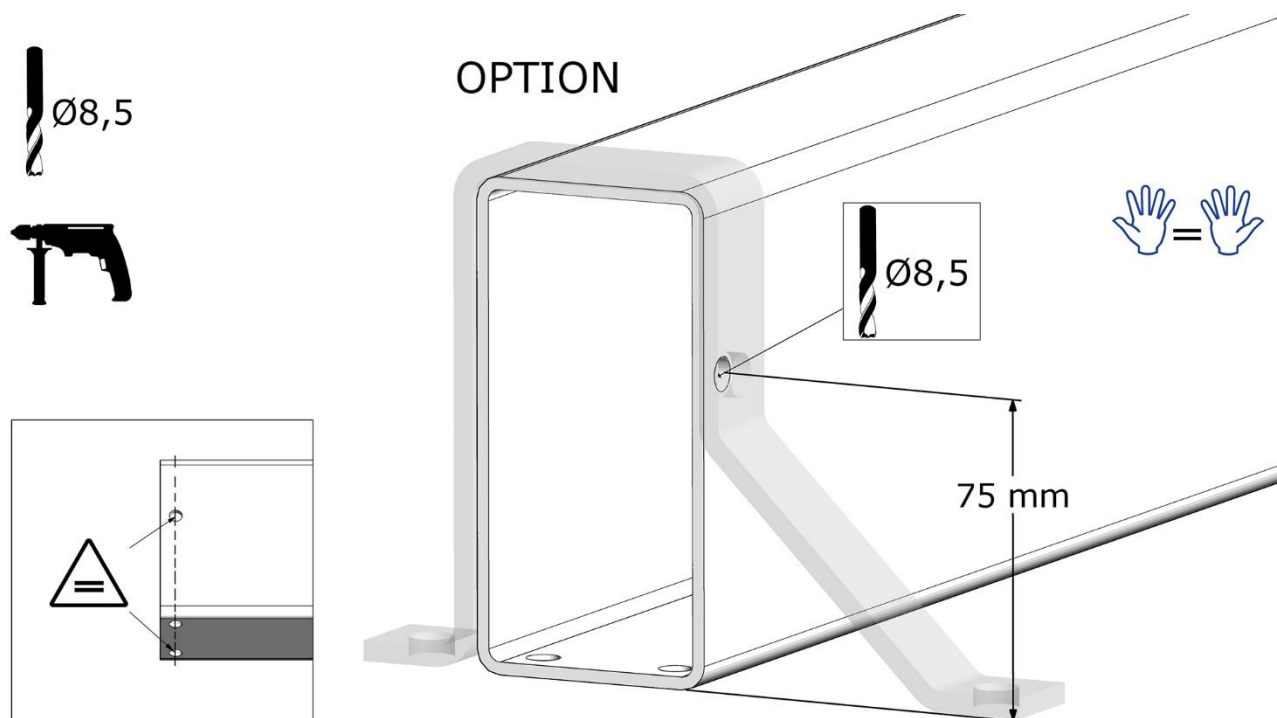
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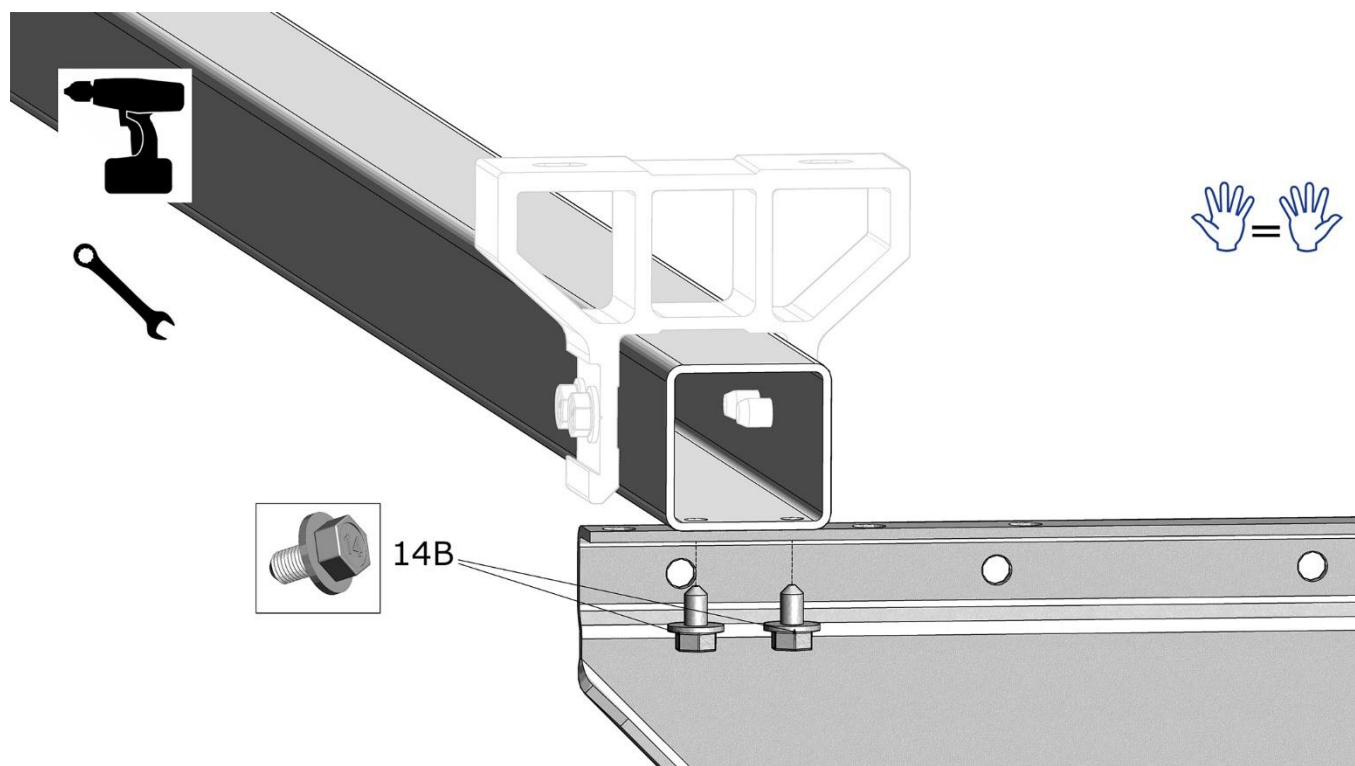
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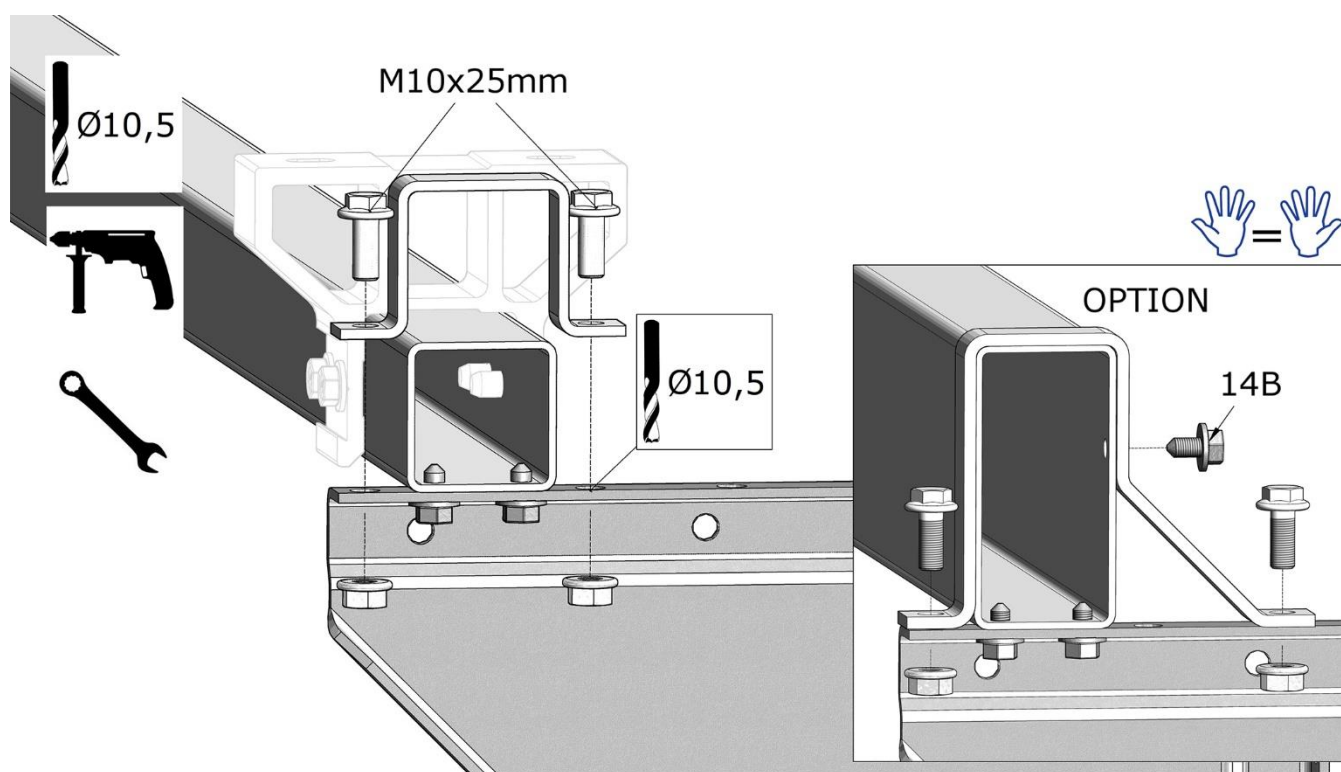
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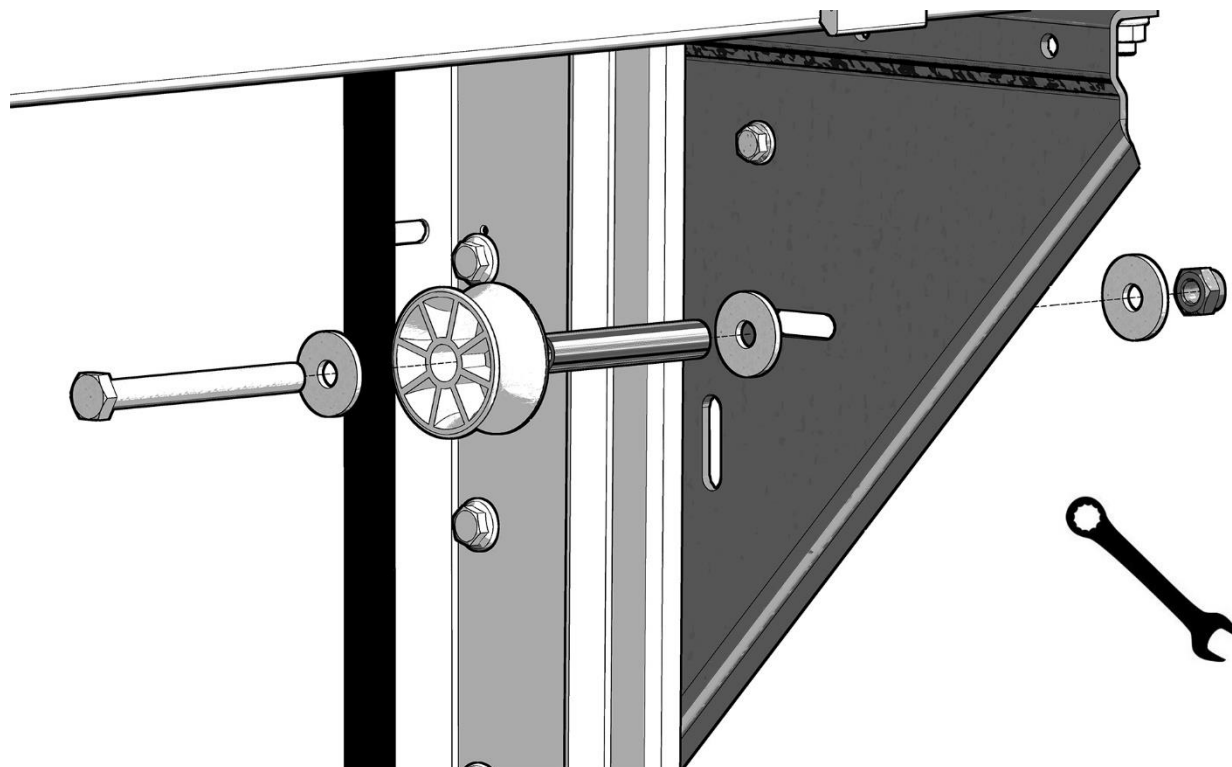
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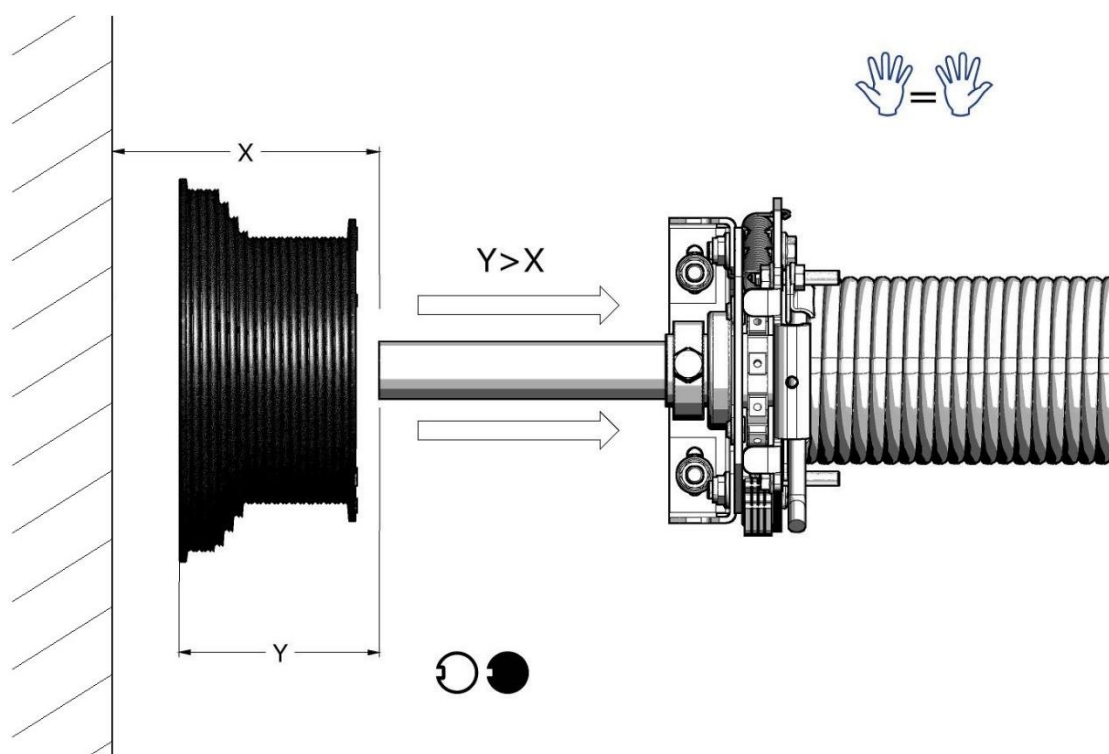
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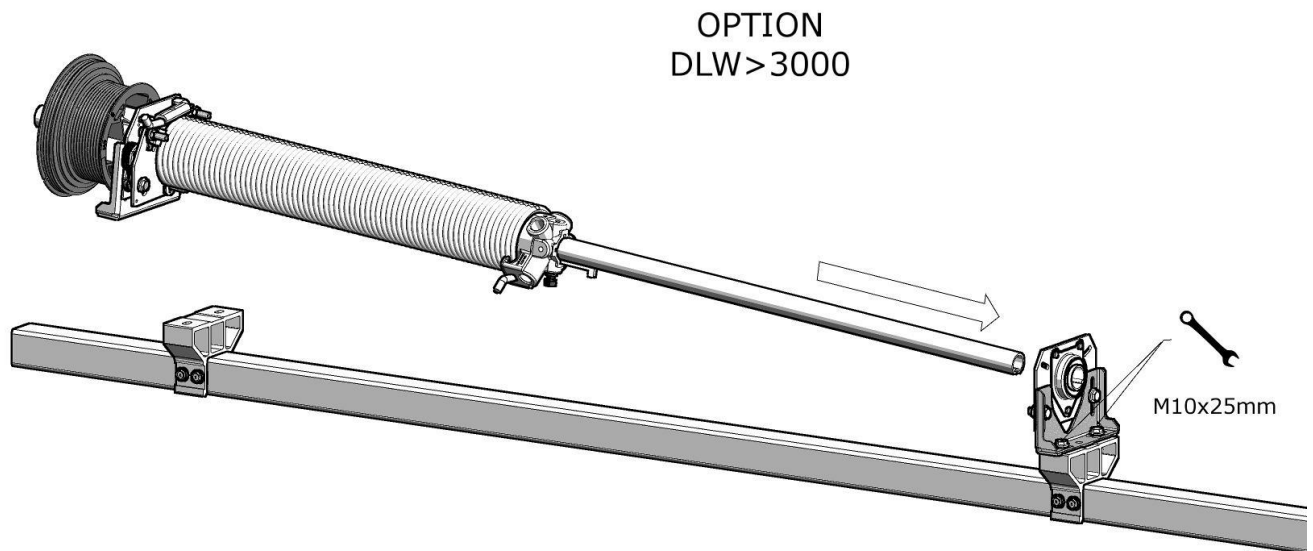
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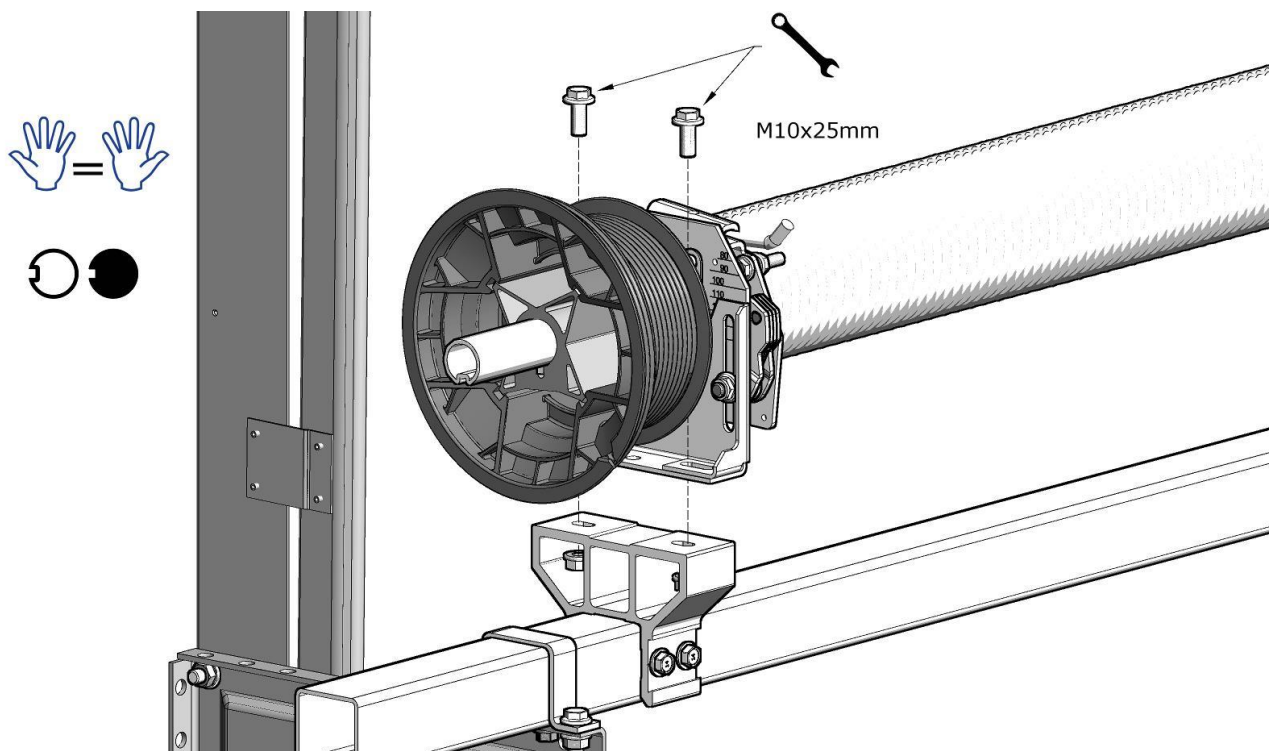
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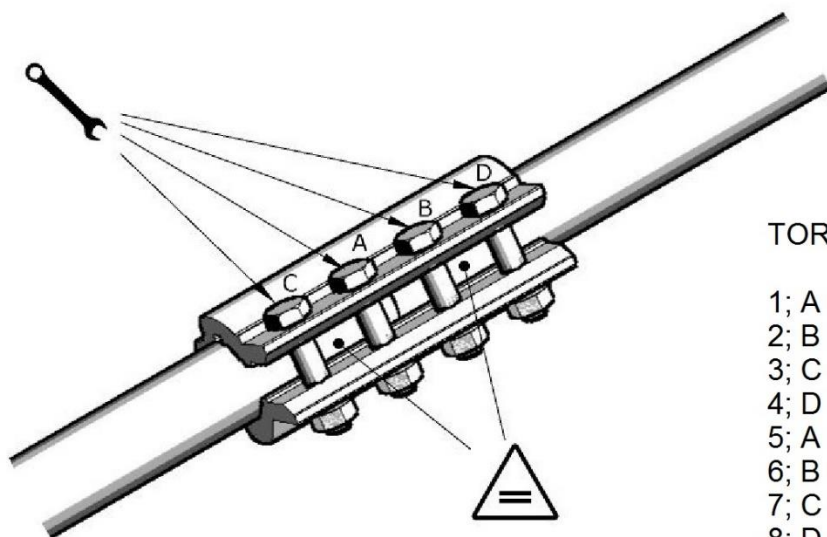
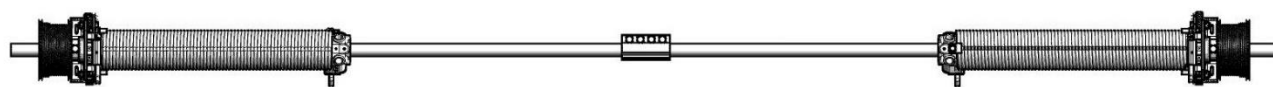
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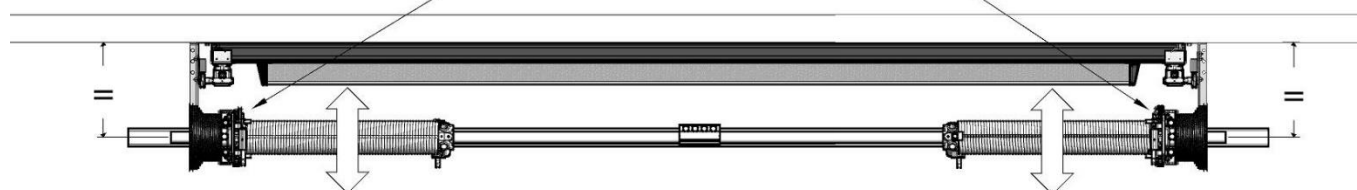
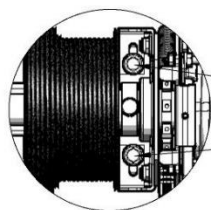
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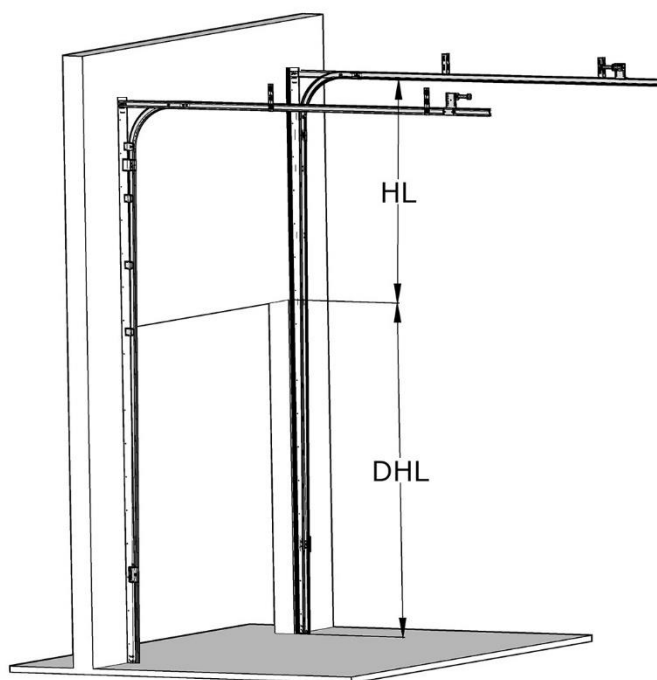
TORQUE SEQUENCE

- 1; A = 20 Nm
- 2; B = 20 Nm
- 3; C = 20 Nm
- 4; D = 20 Nm
- 5; A = 35 Nm (MAX.)
- 6; B = 35 Nm (MAX.)
- 7; C = 35 Nm (MAX.)
- 8; D = 35 Nm (MAX.)

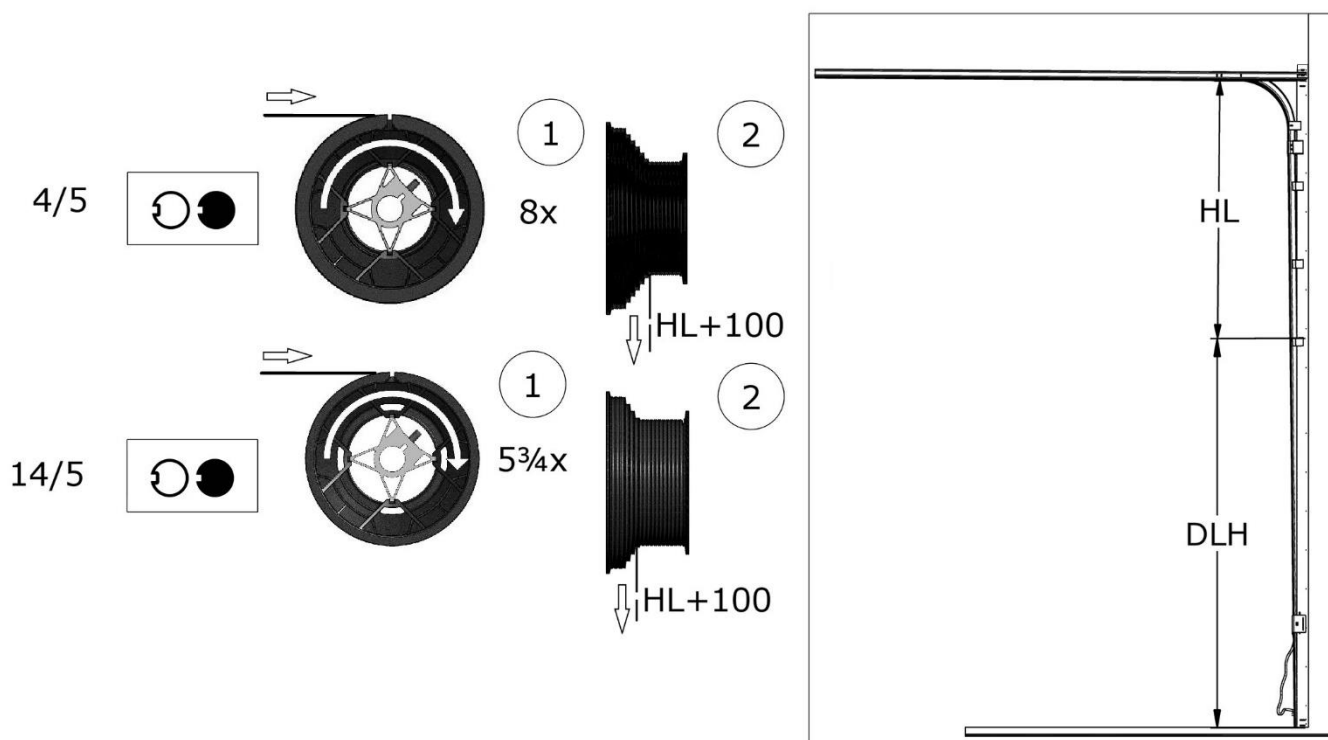
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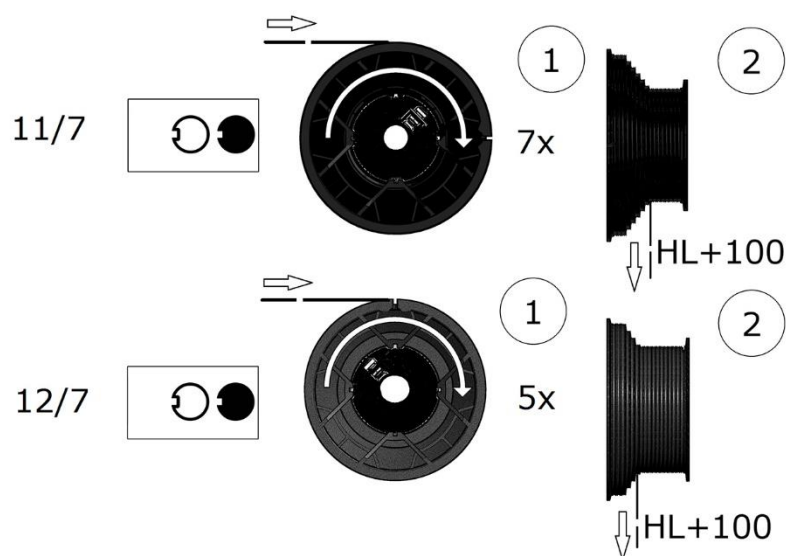
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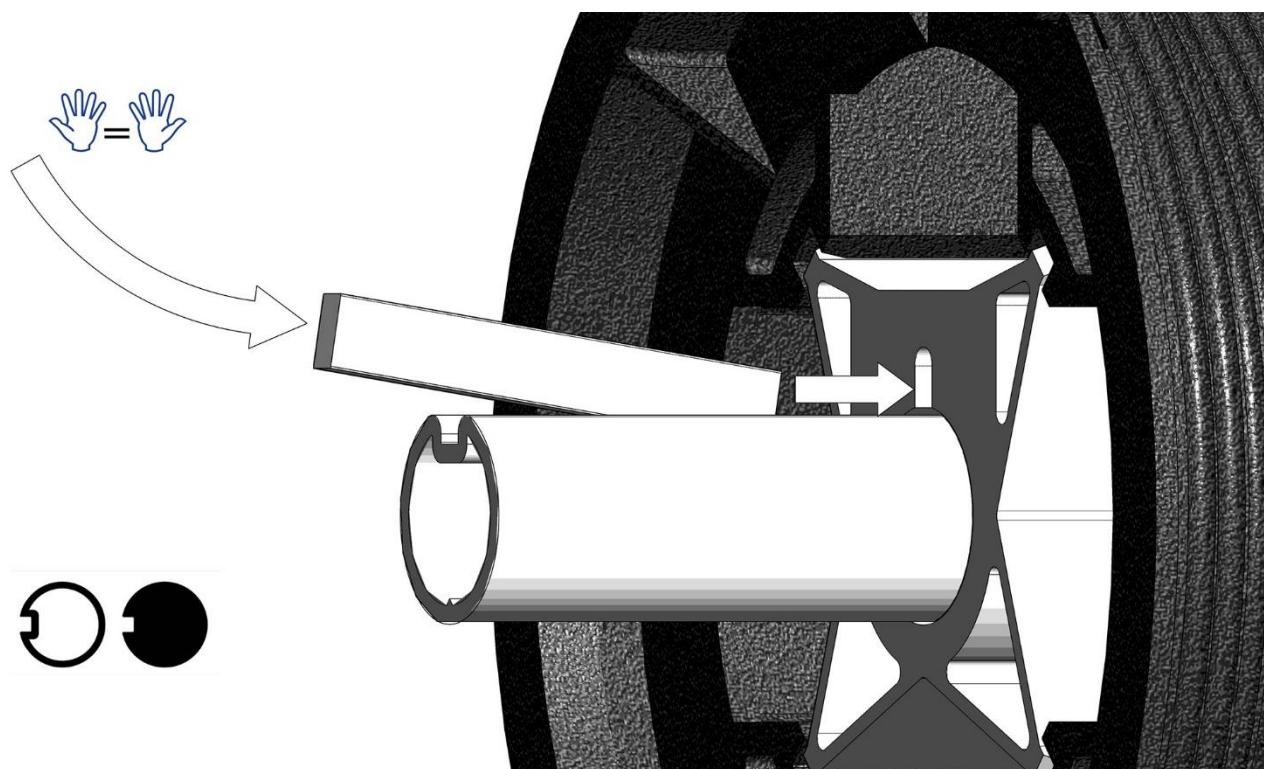
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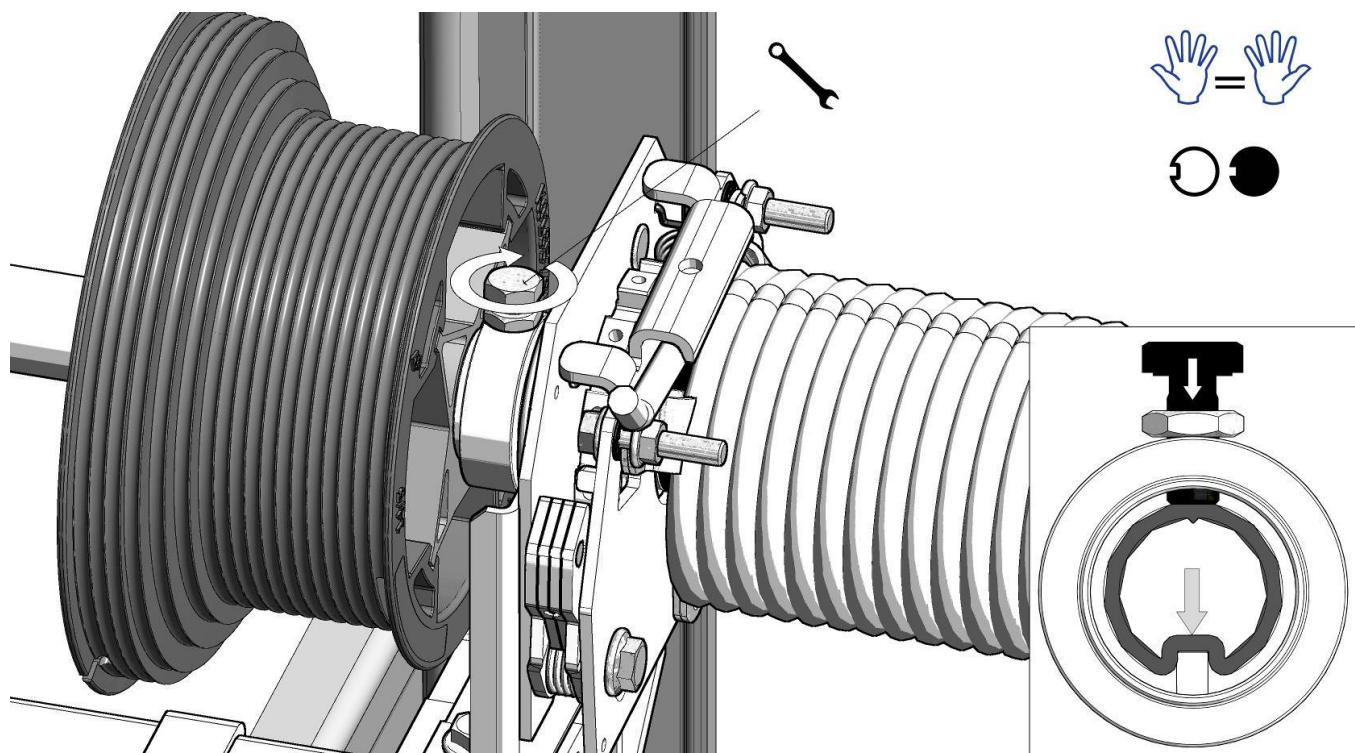
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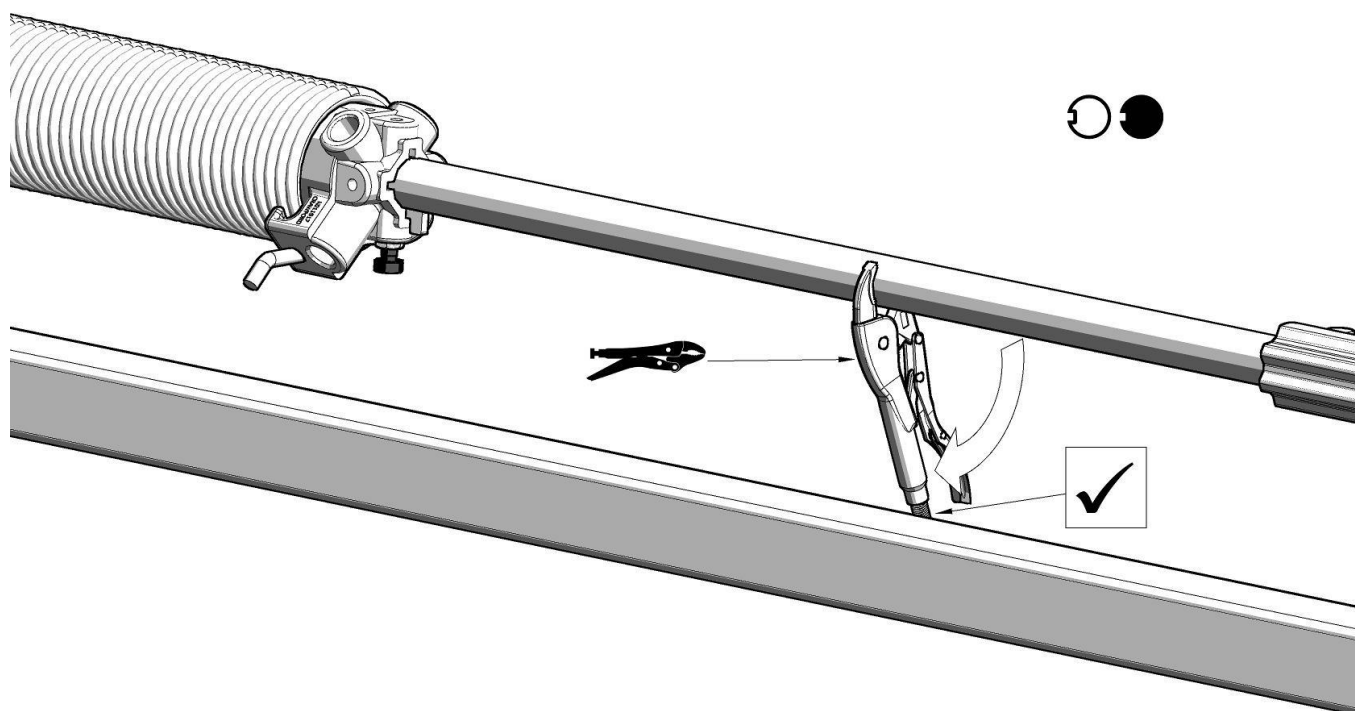
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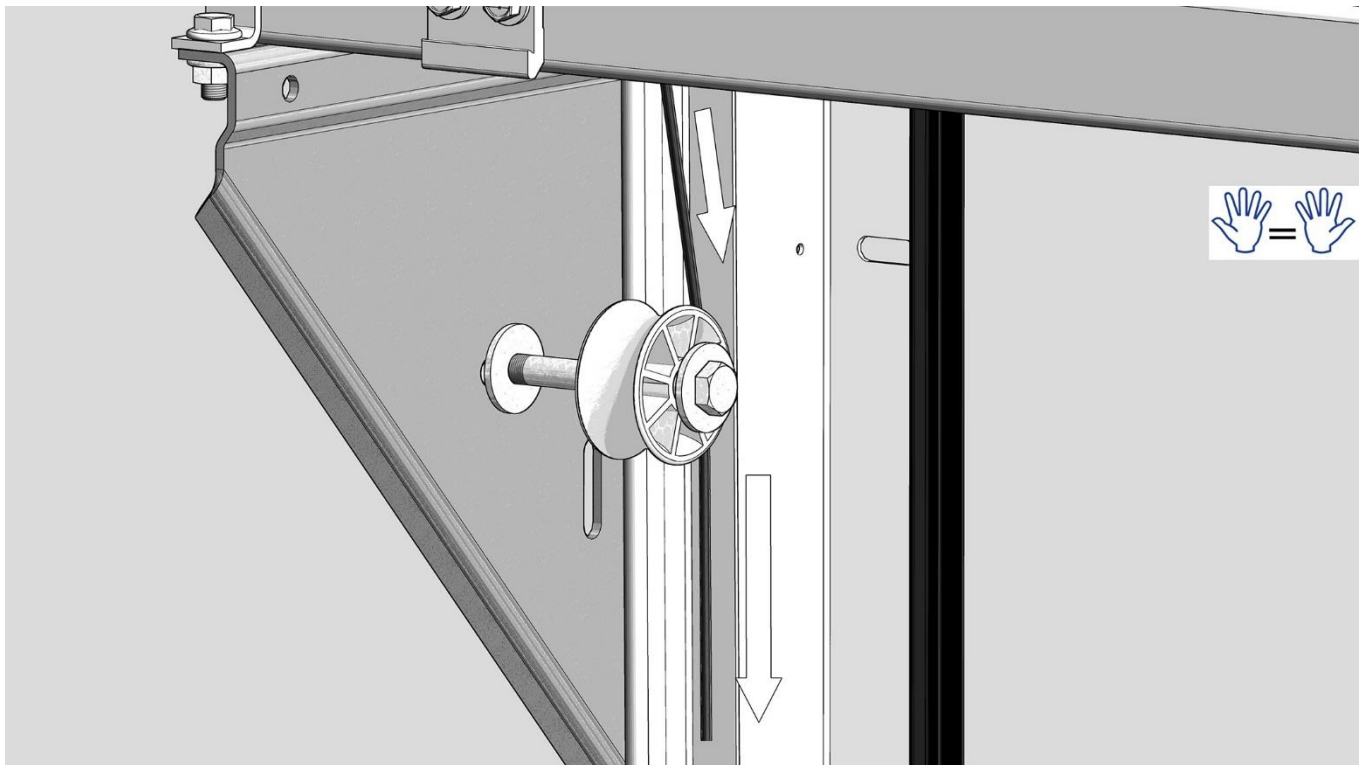
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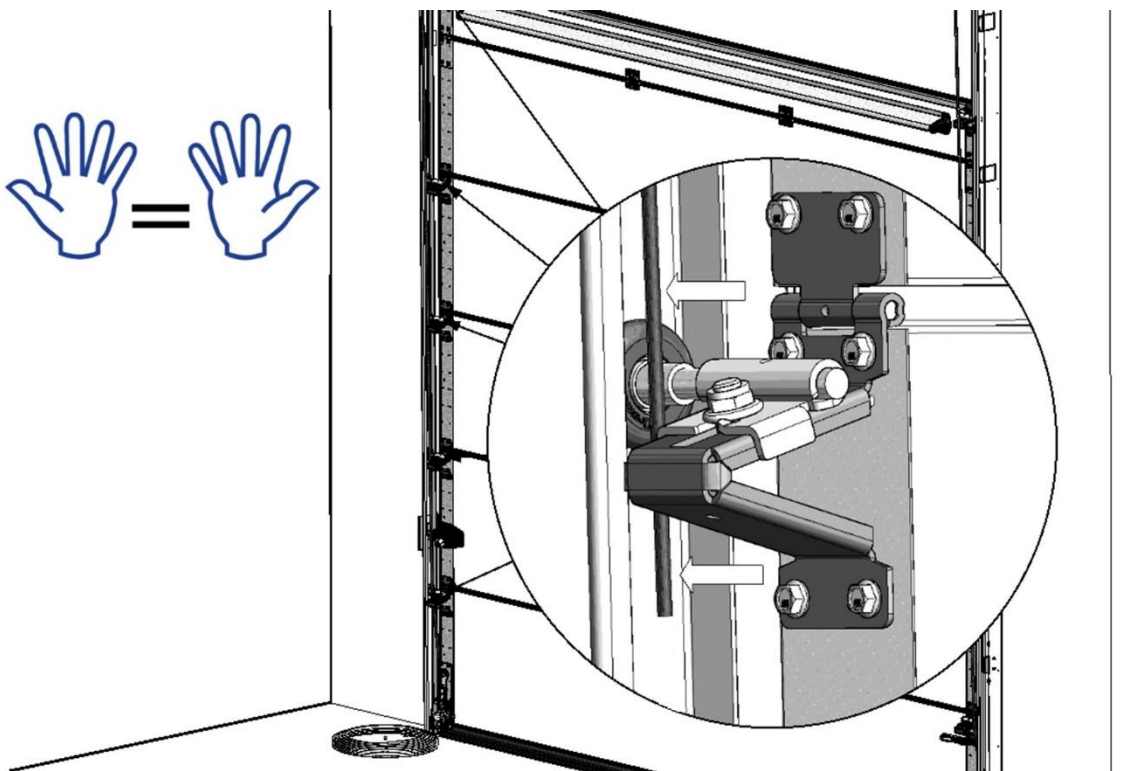
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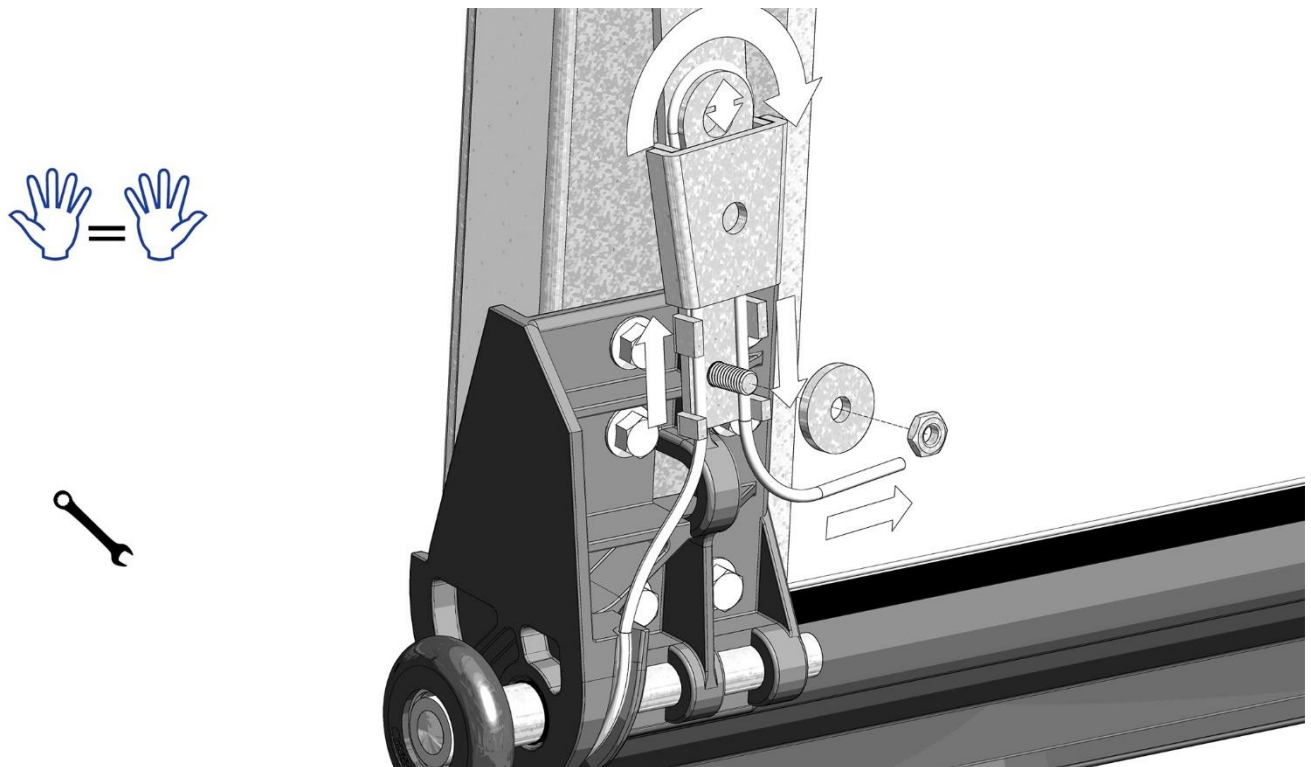
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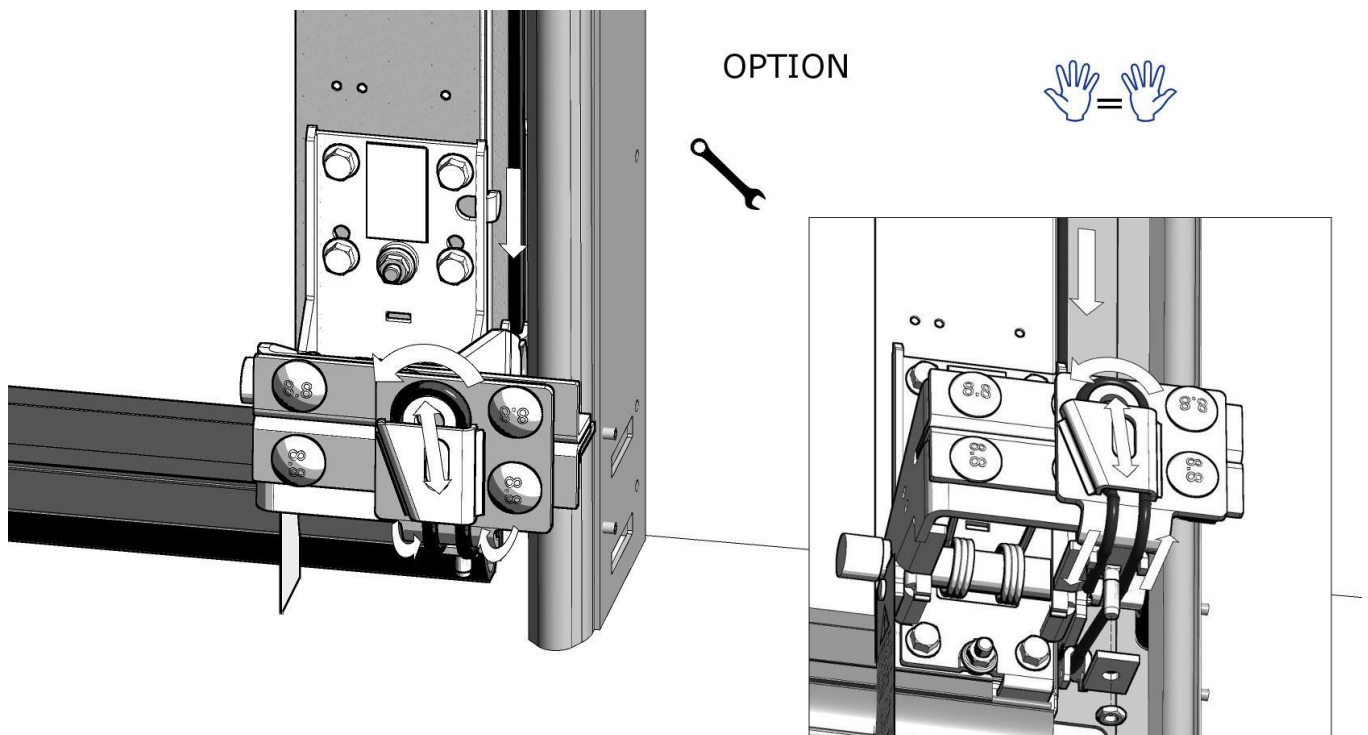
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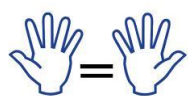
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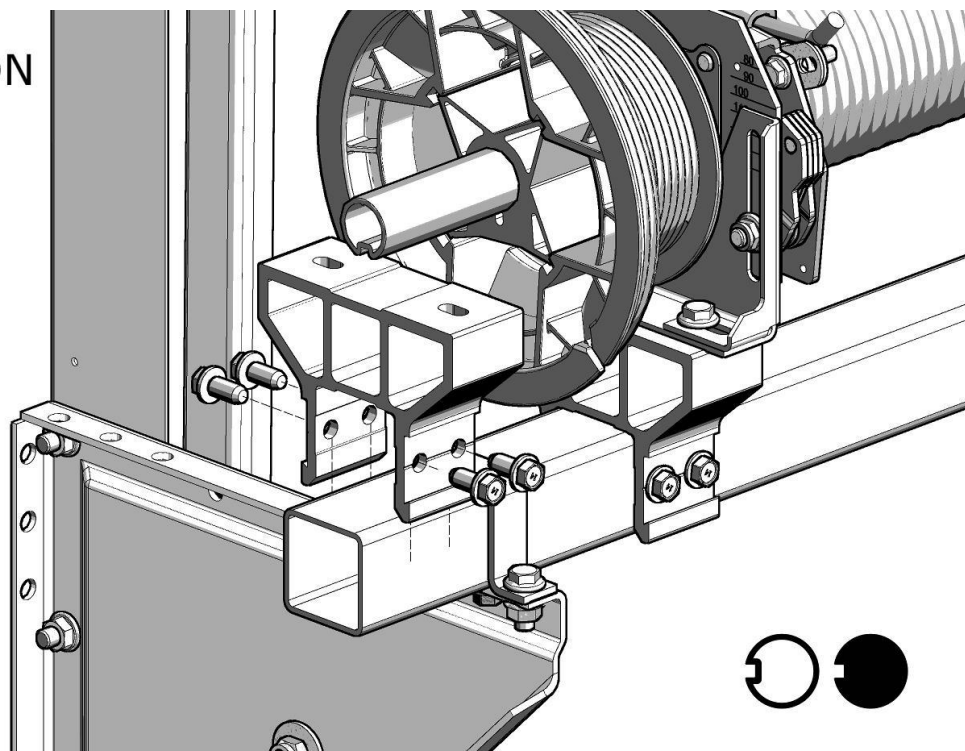
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69



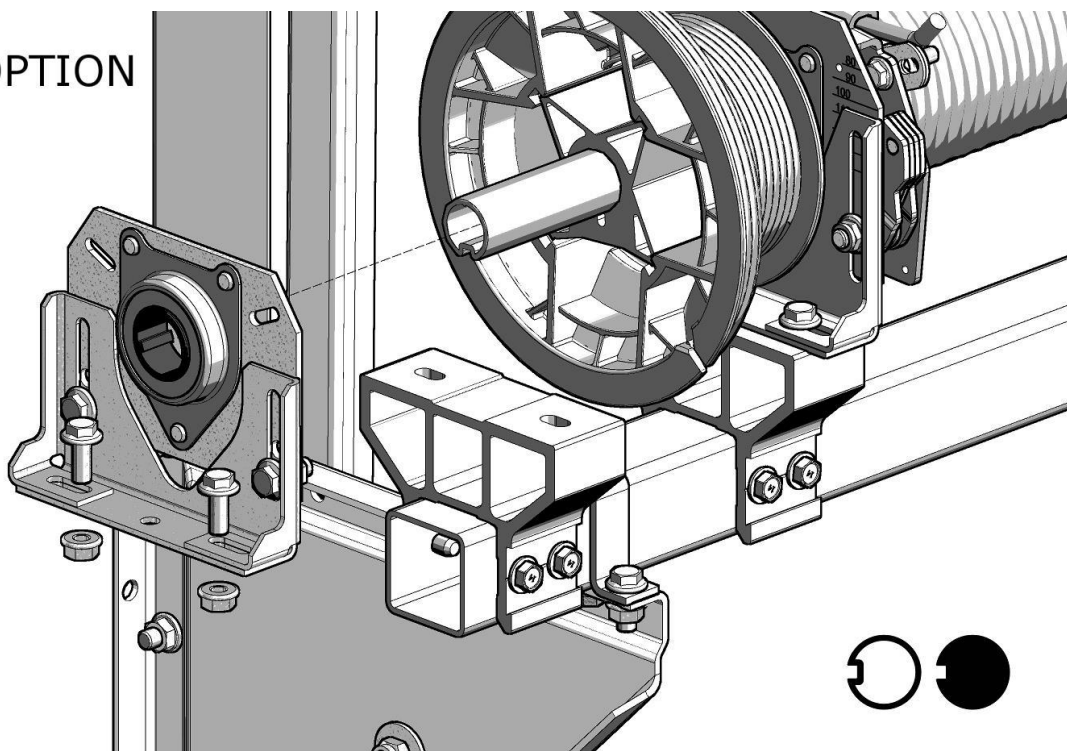
OPTION



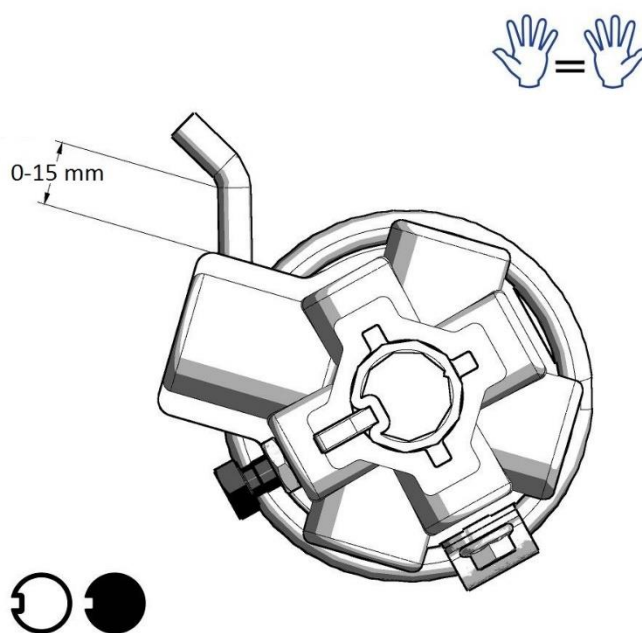
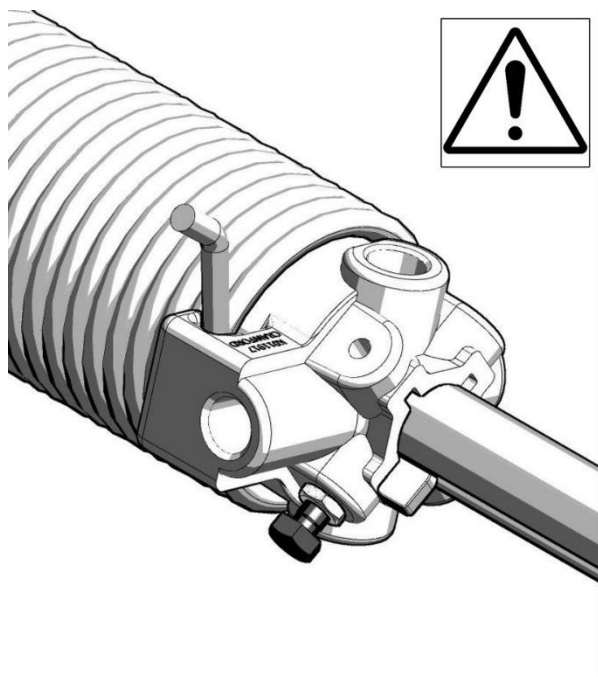
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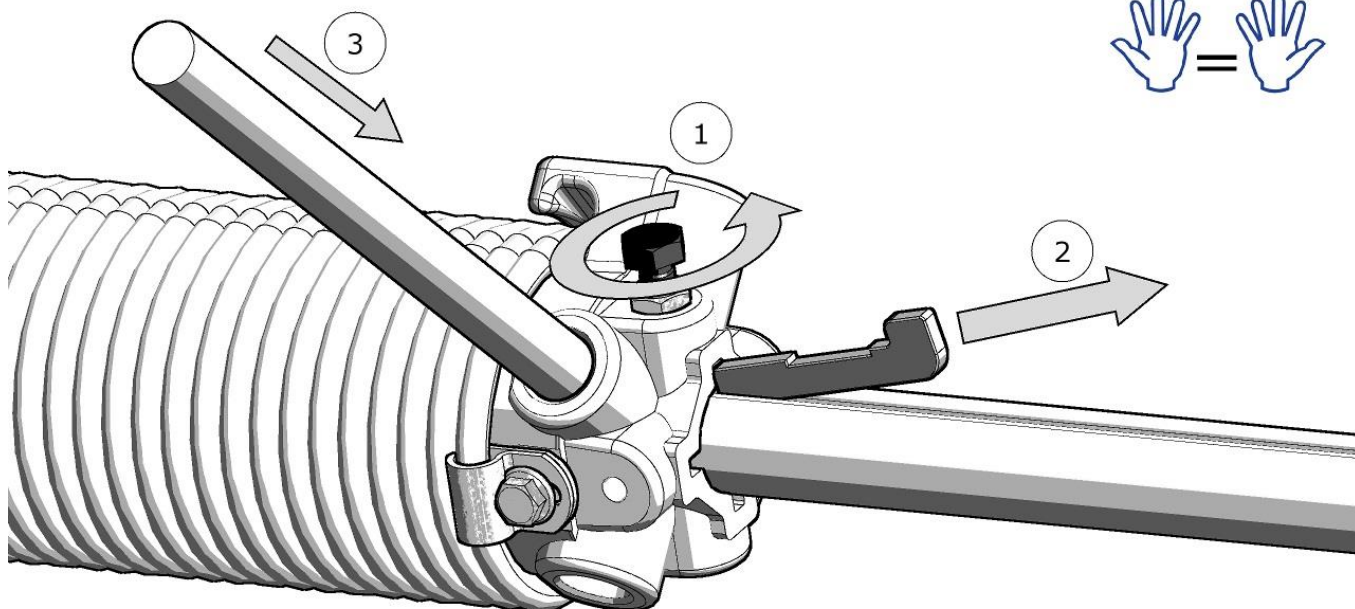
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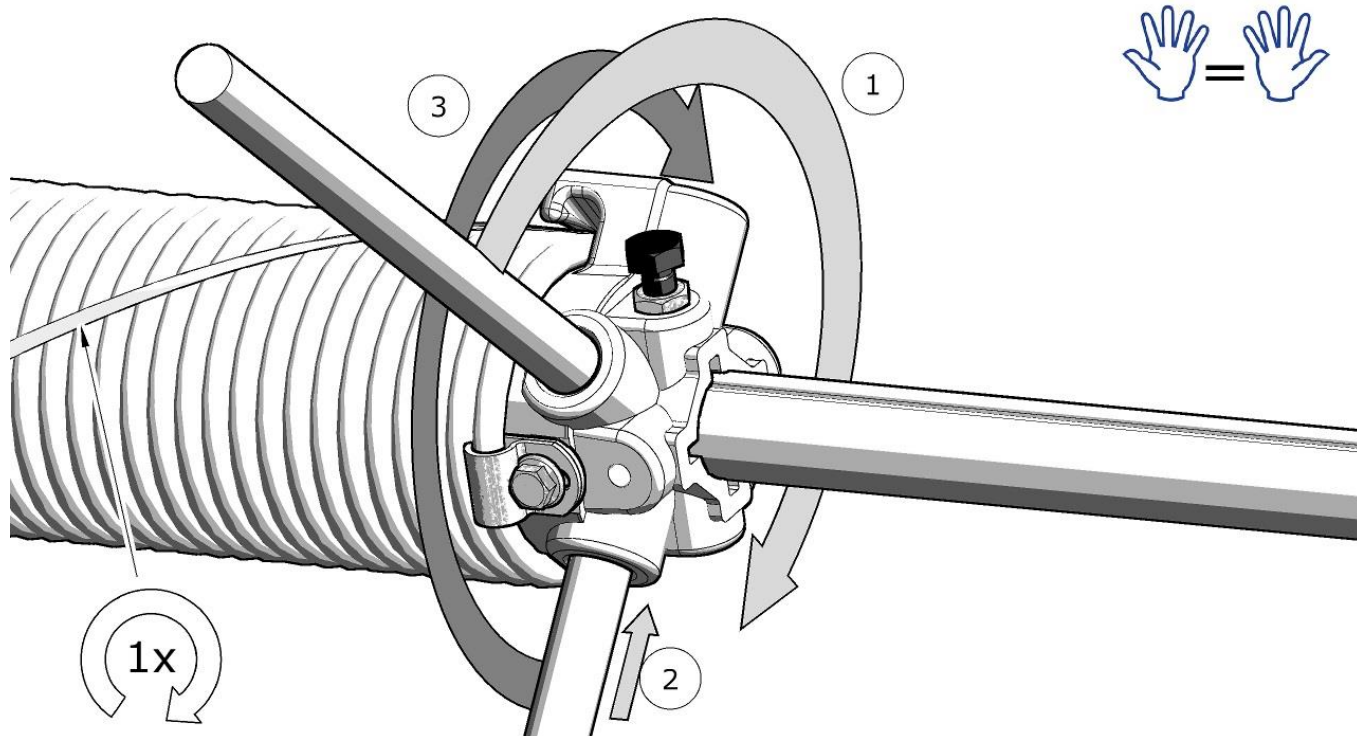
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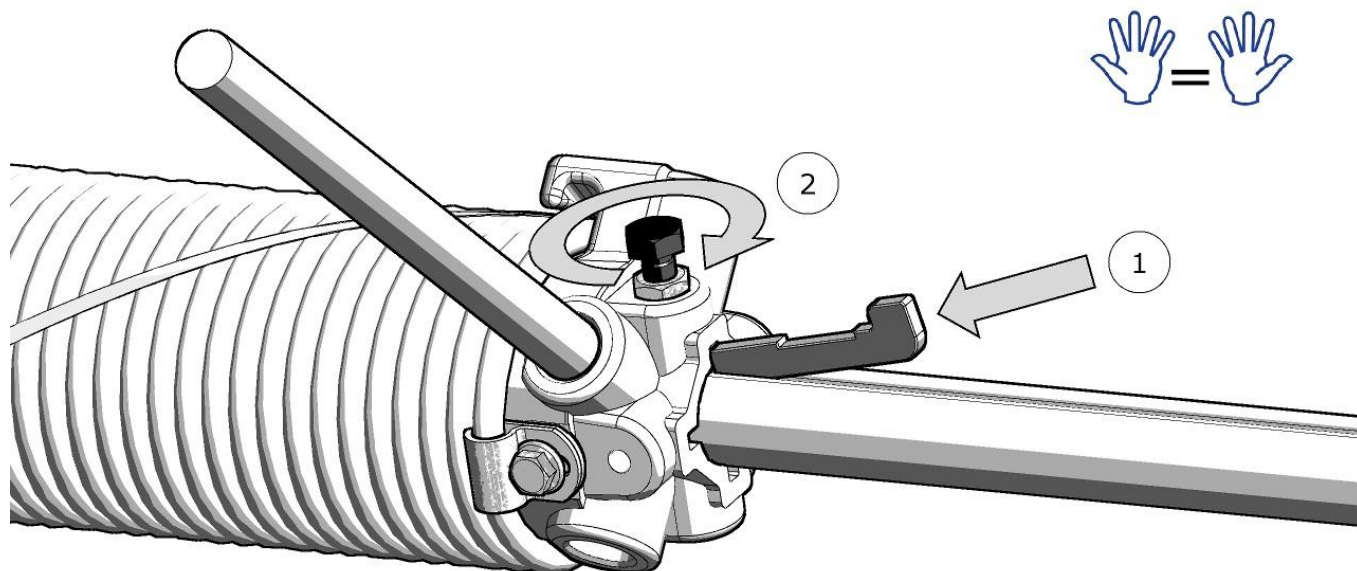
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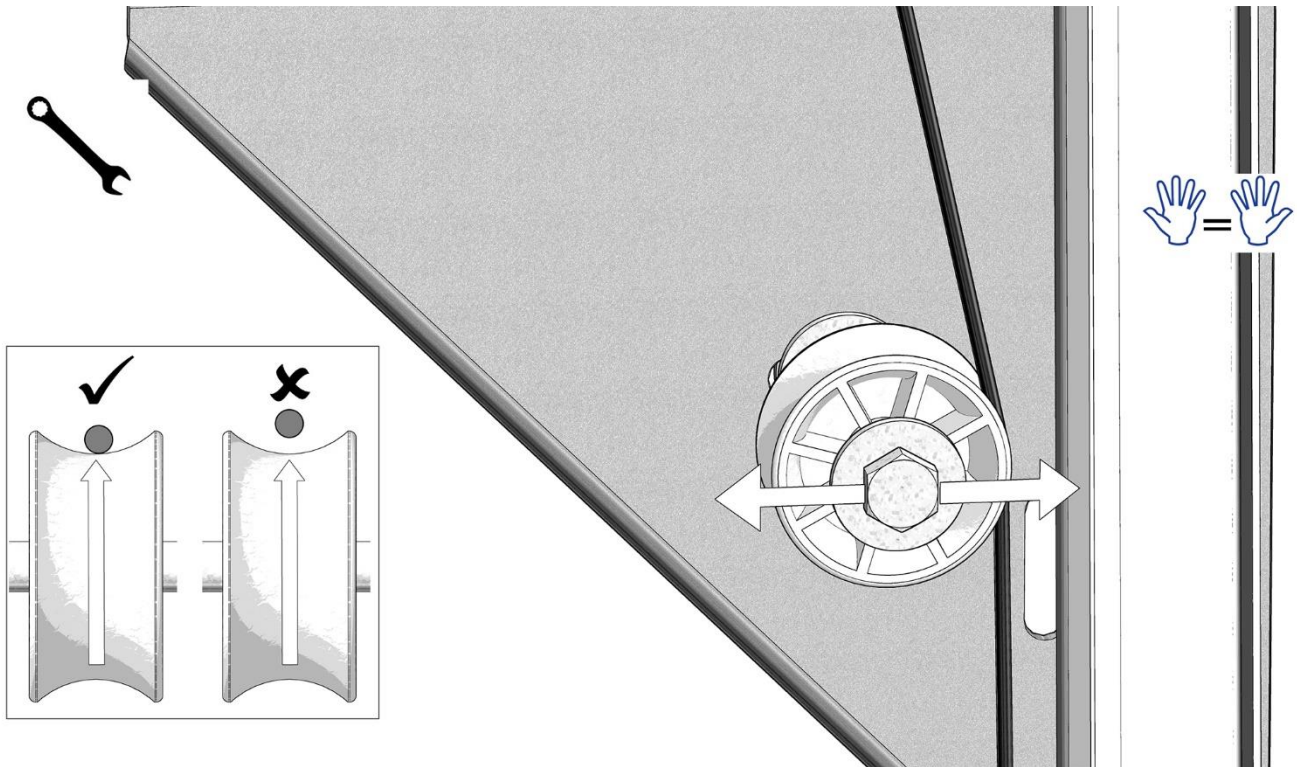
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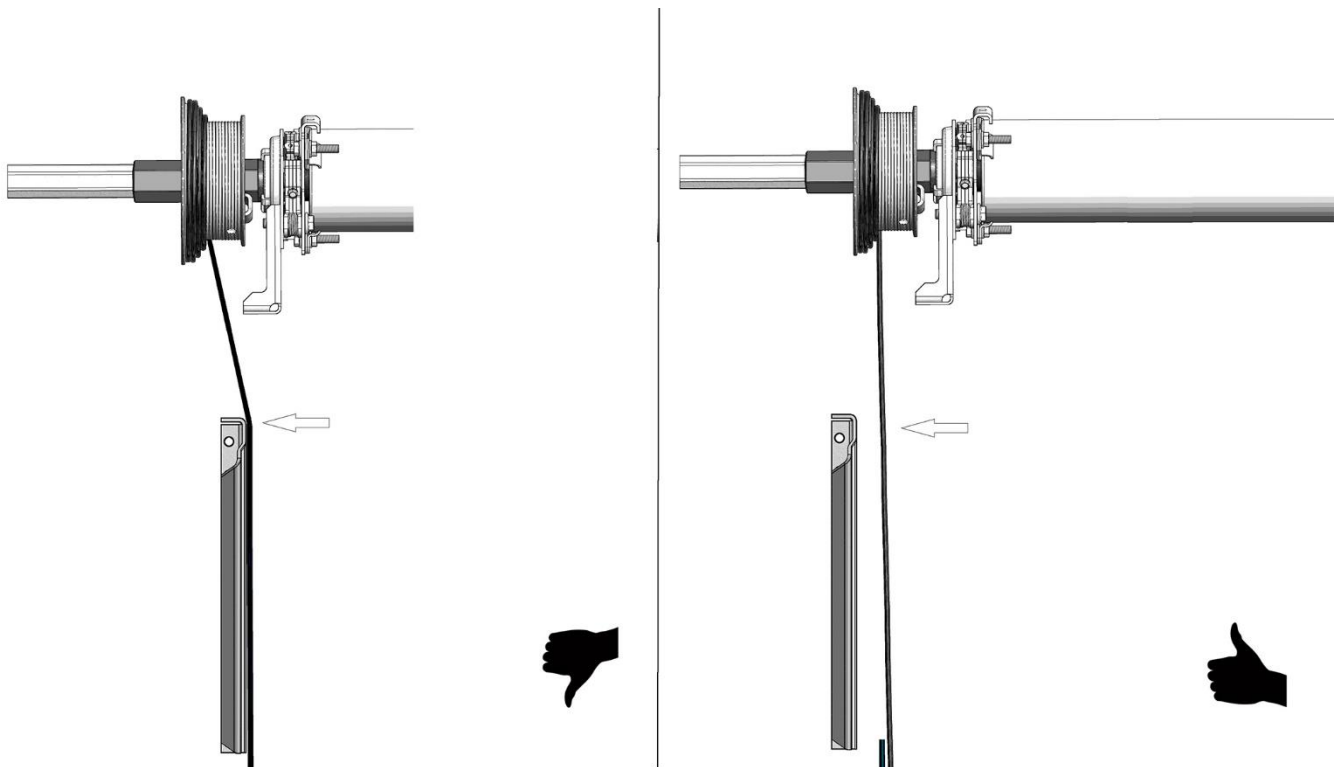
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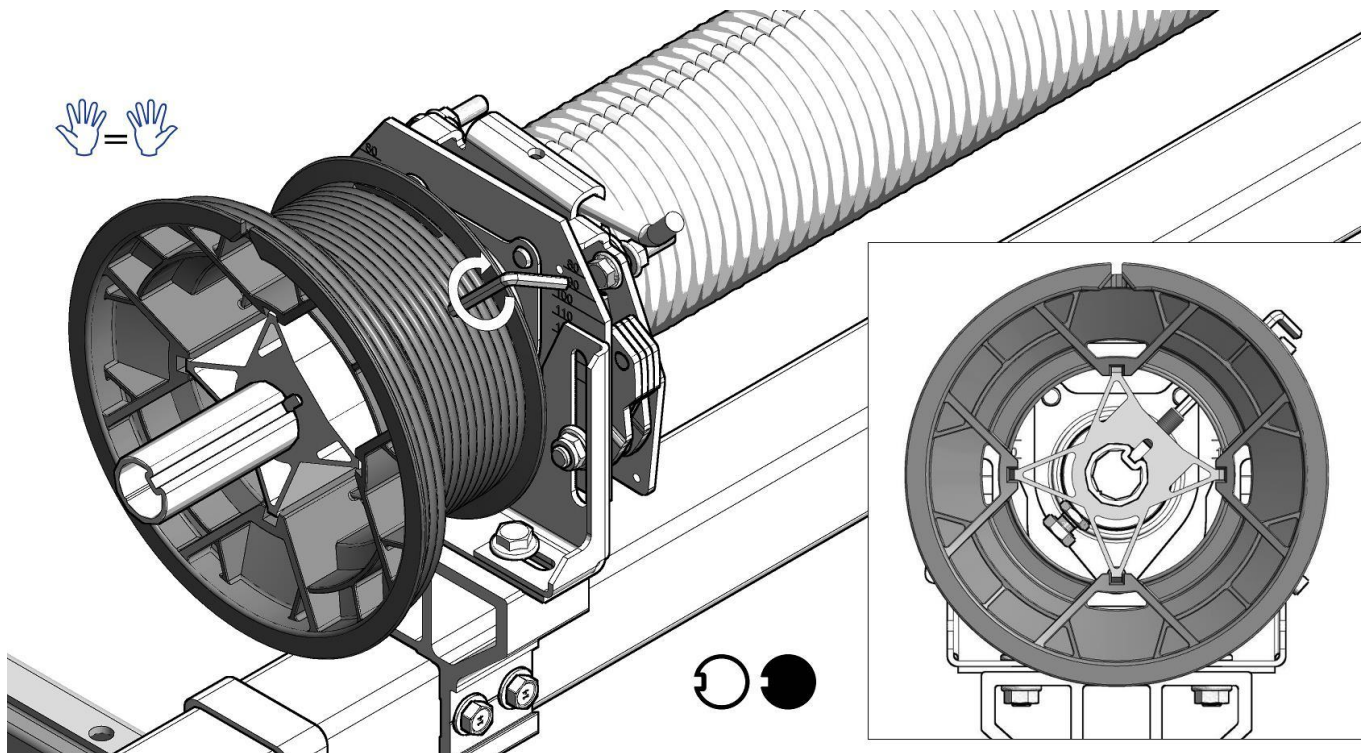
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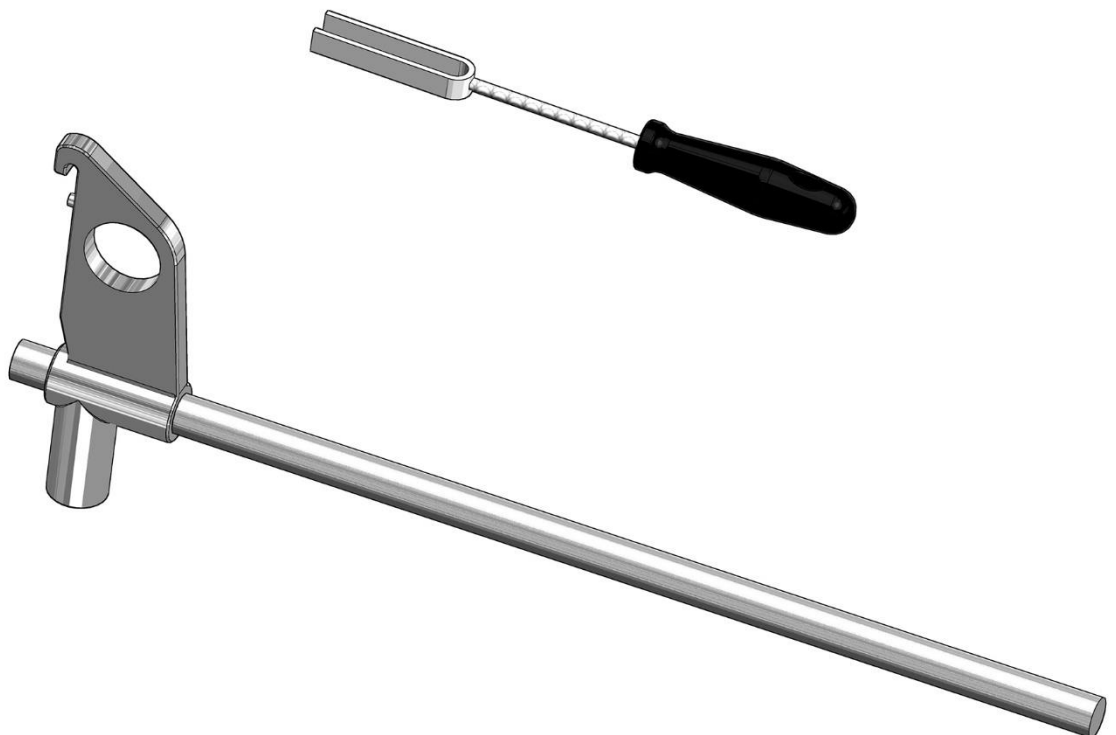
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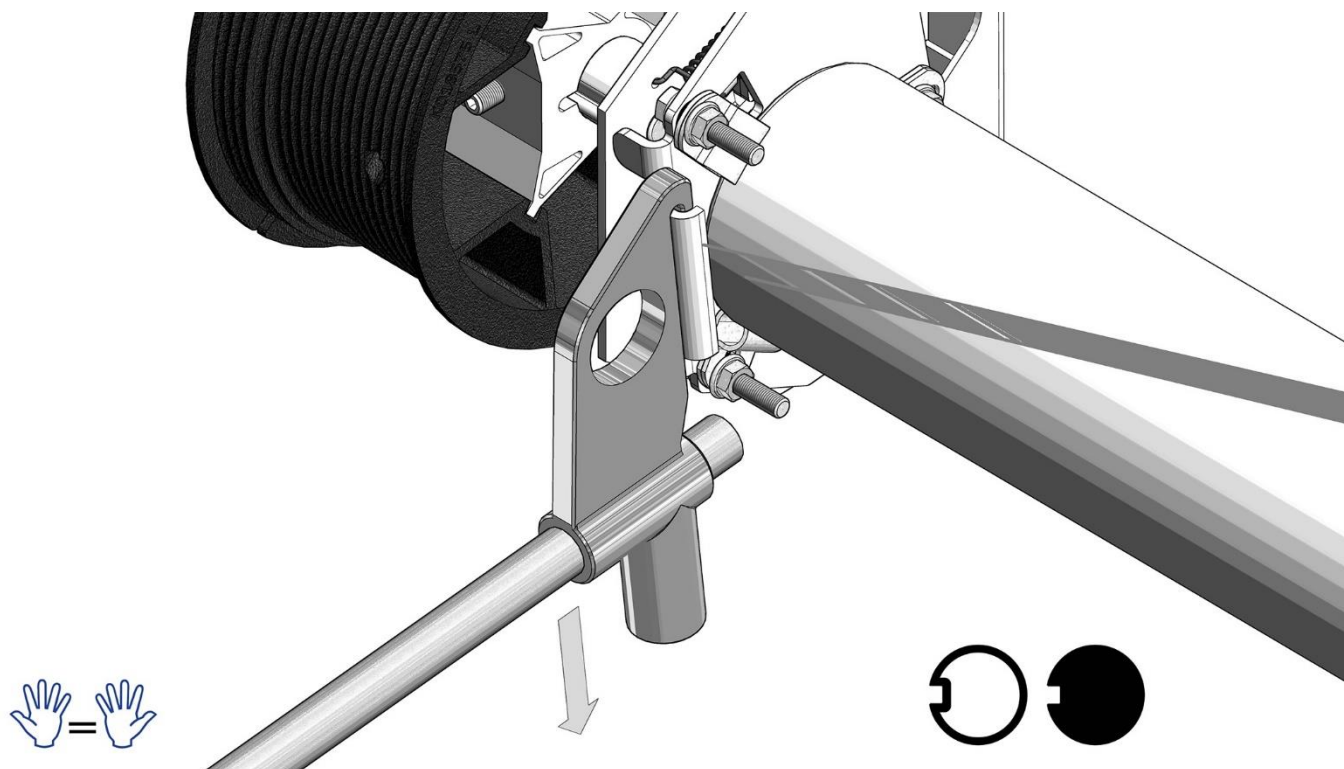
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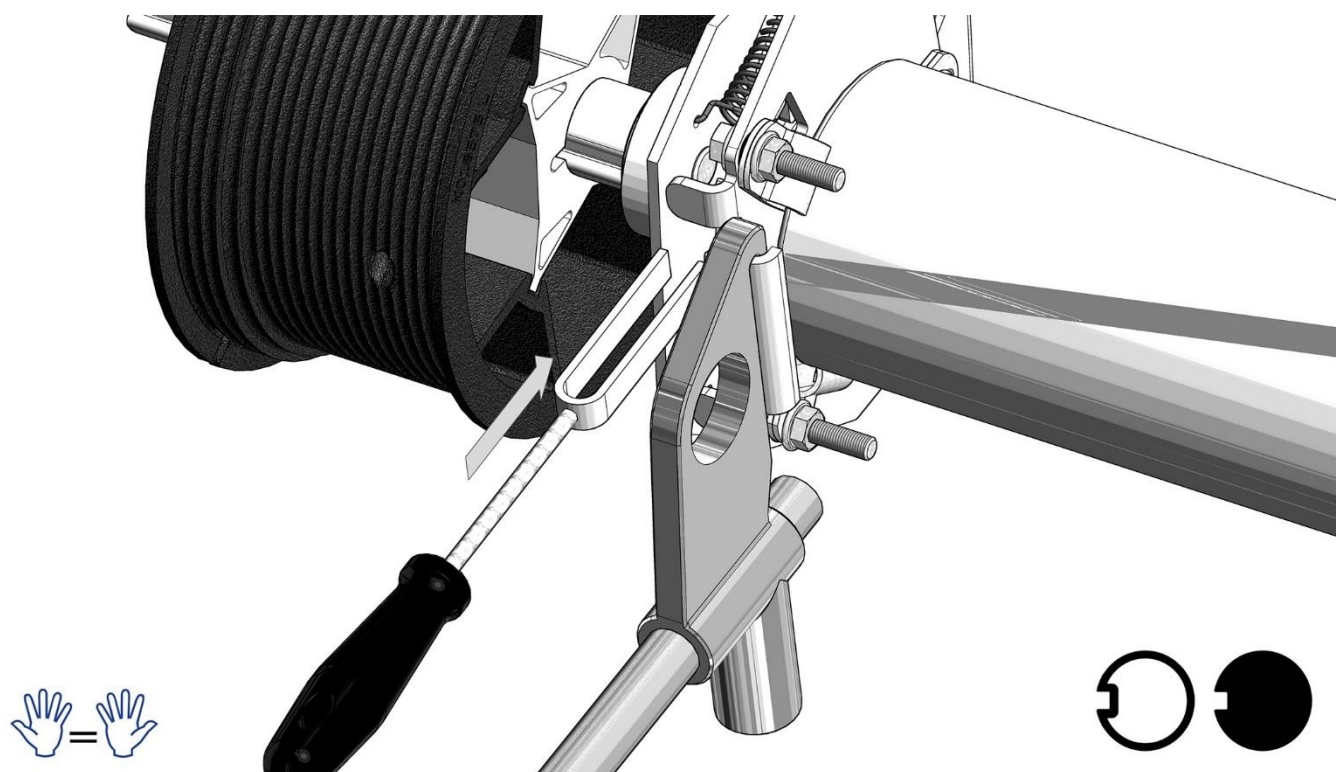
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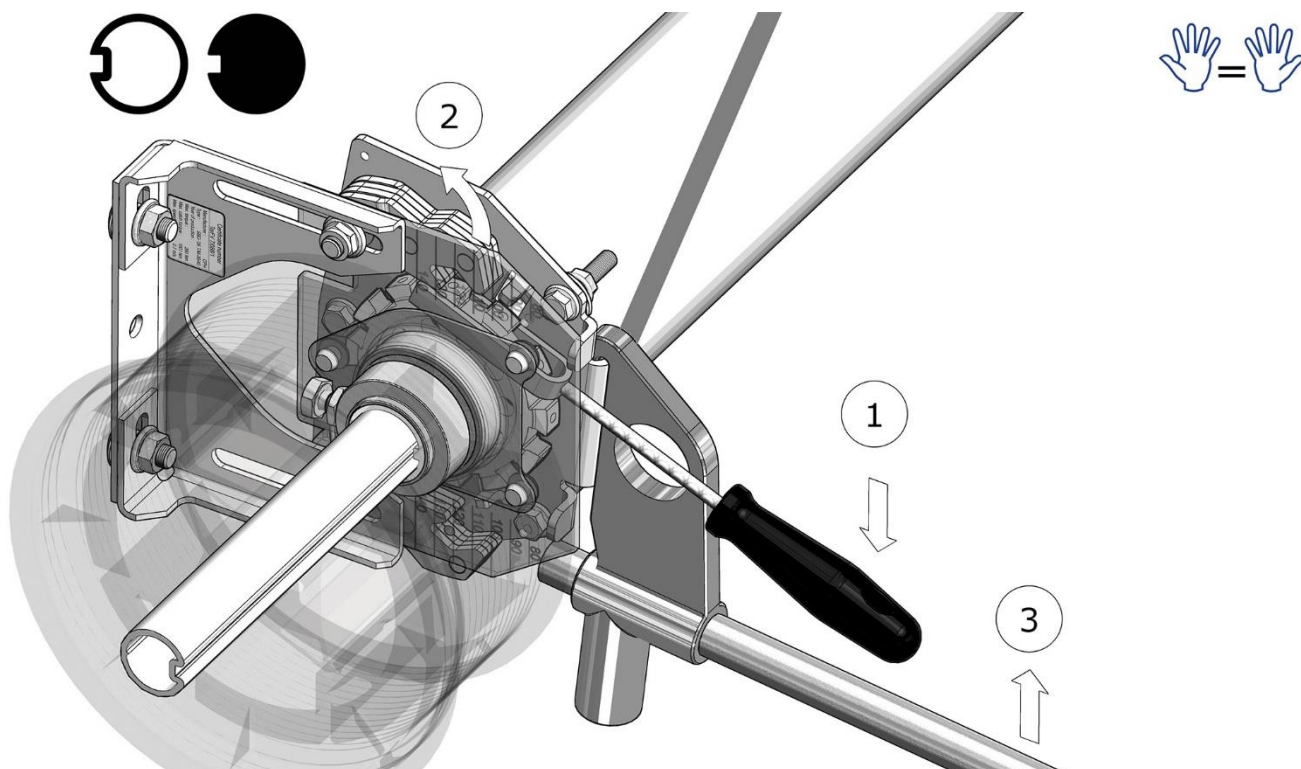
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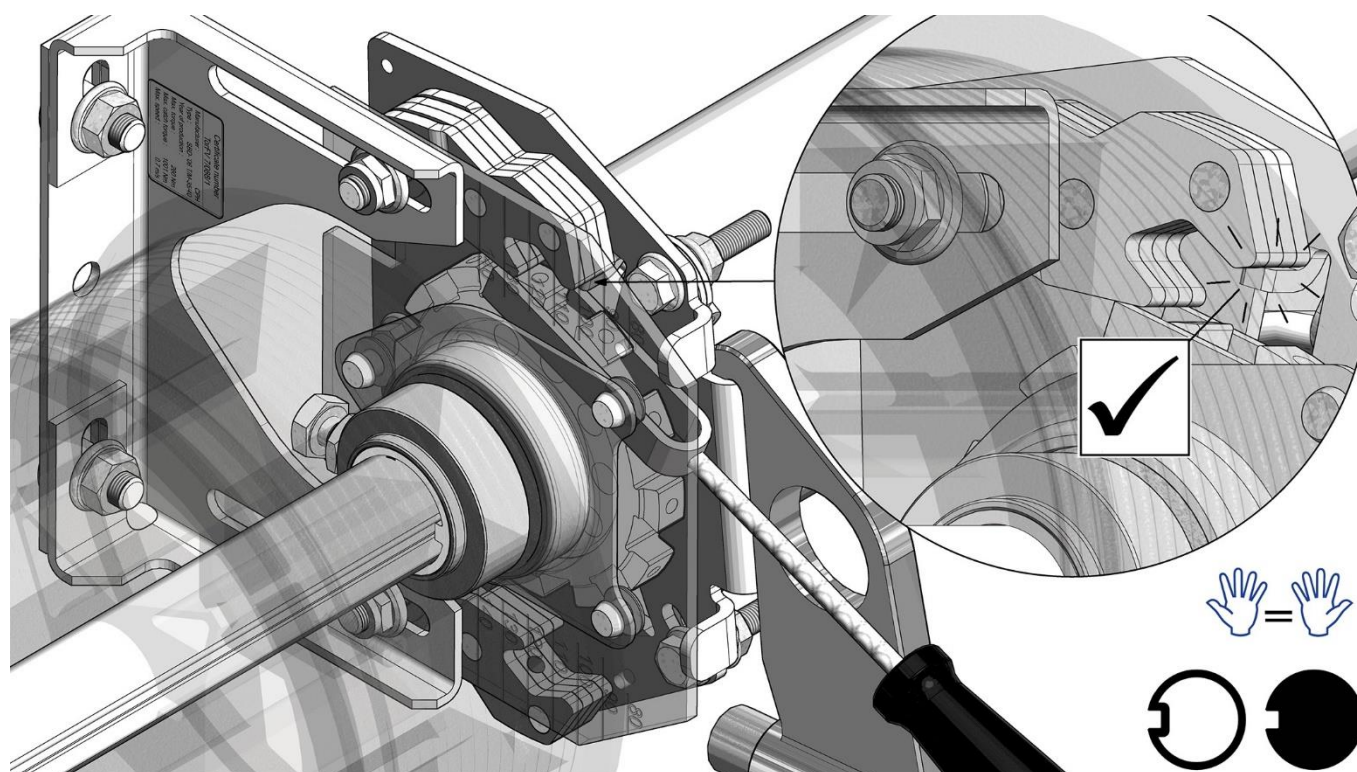
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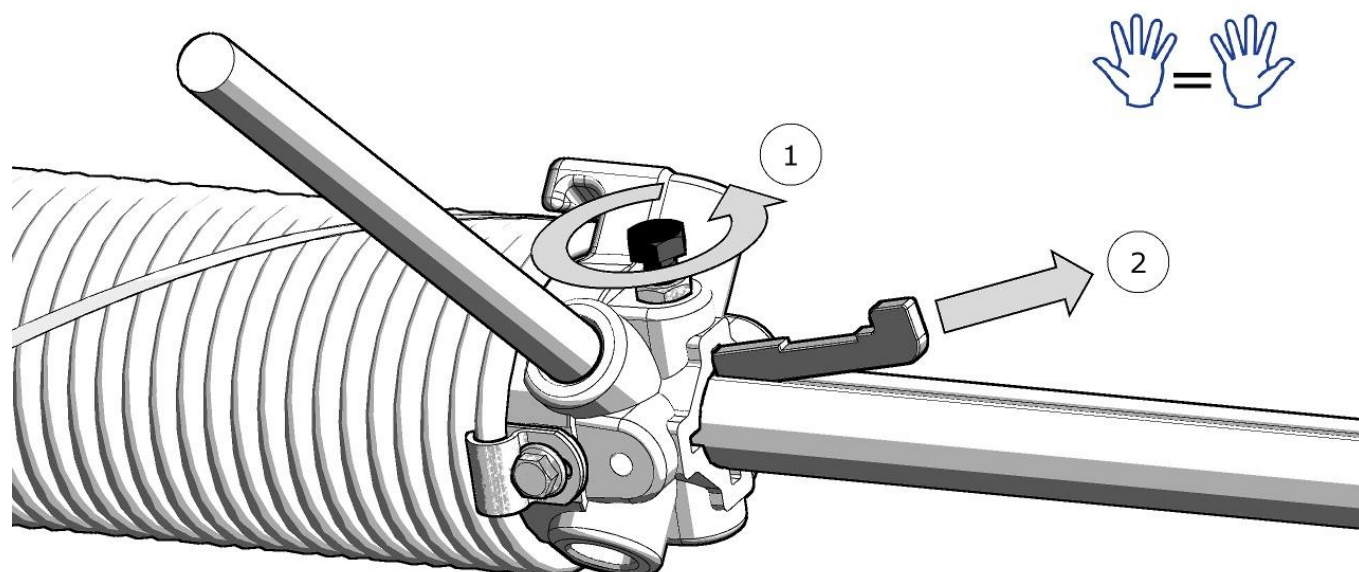
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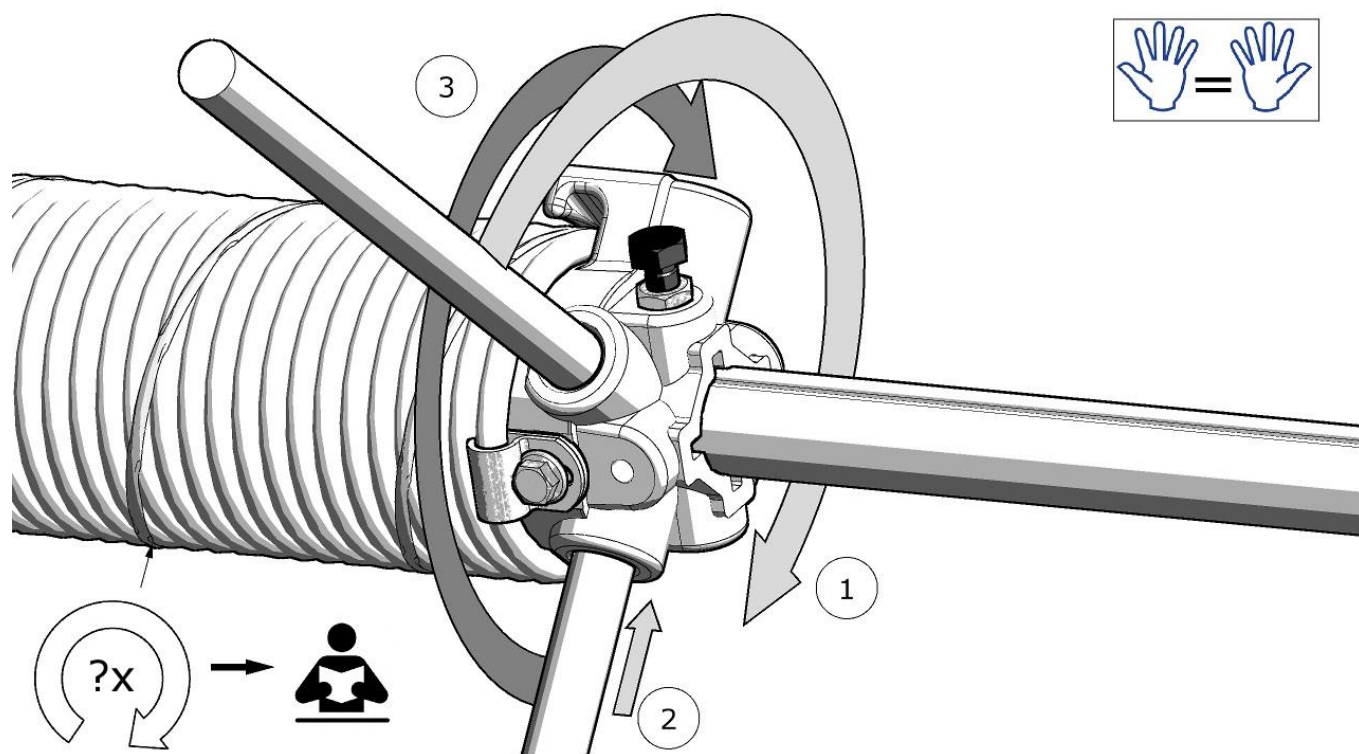
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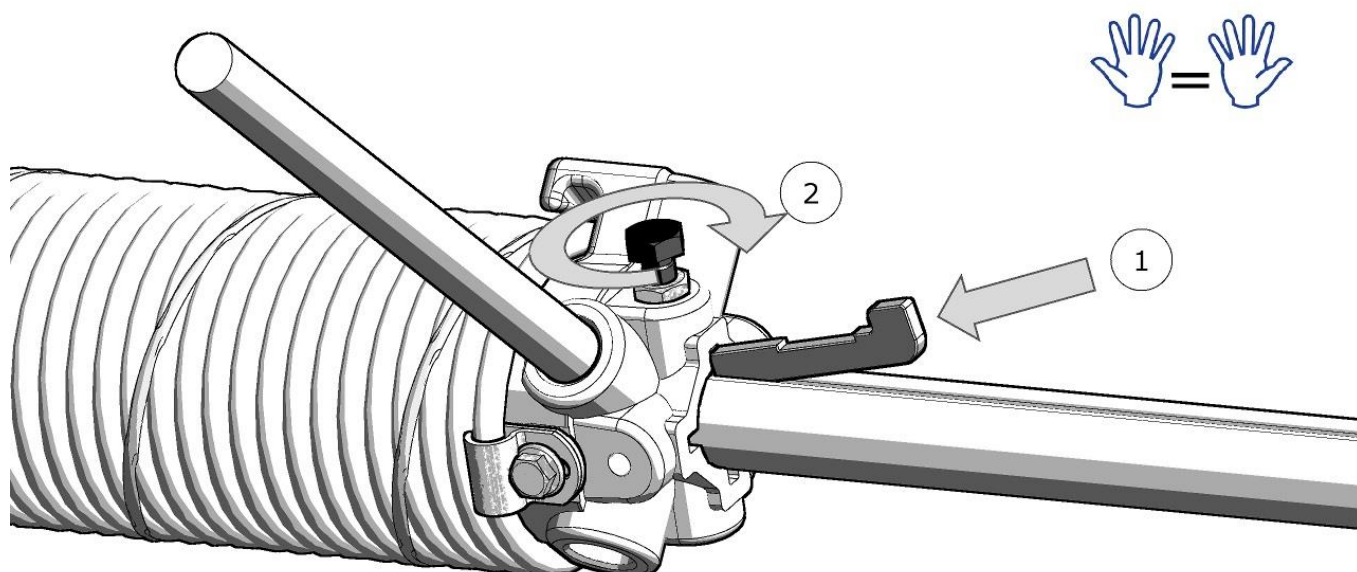
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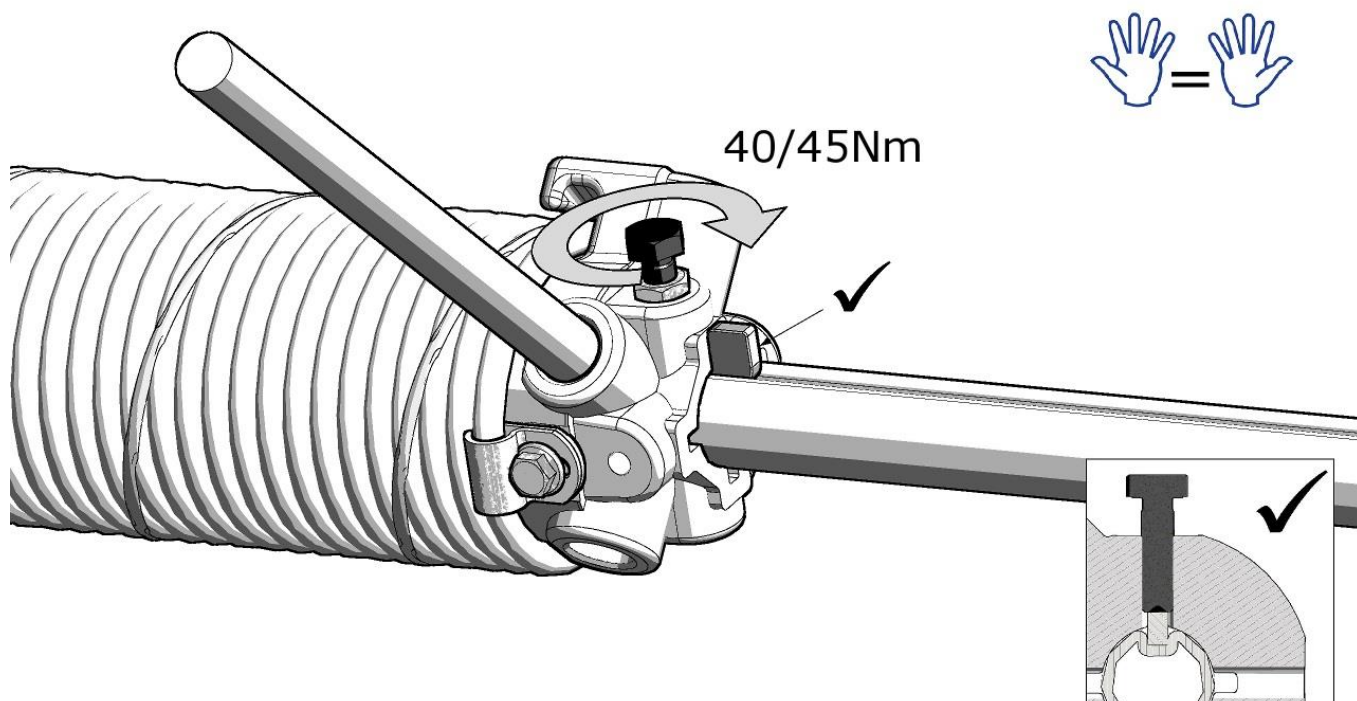
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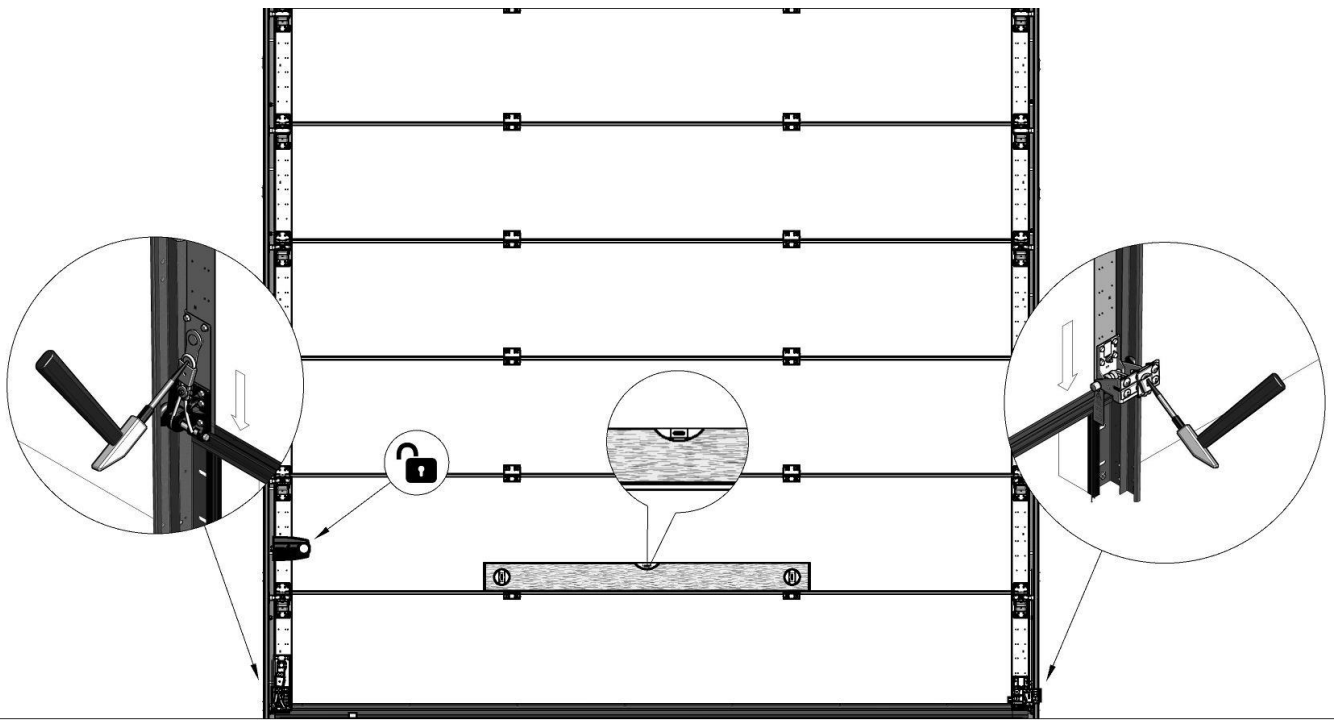
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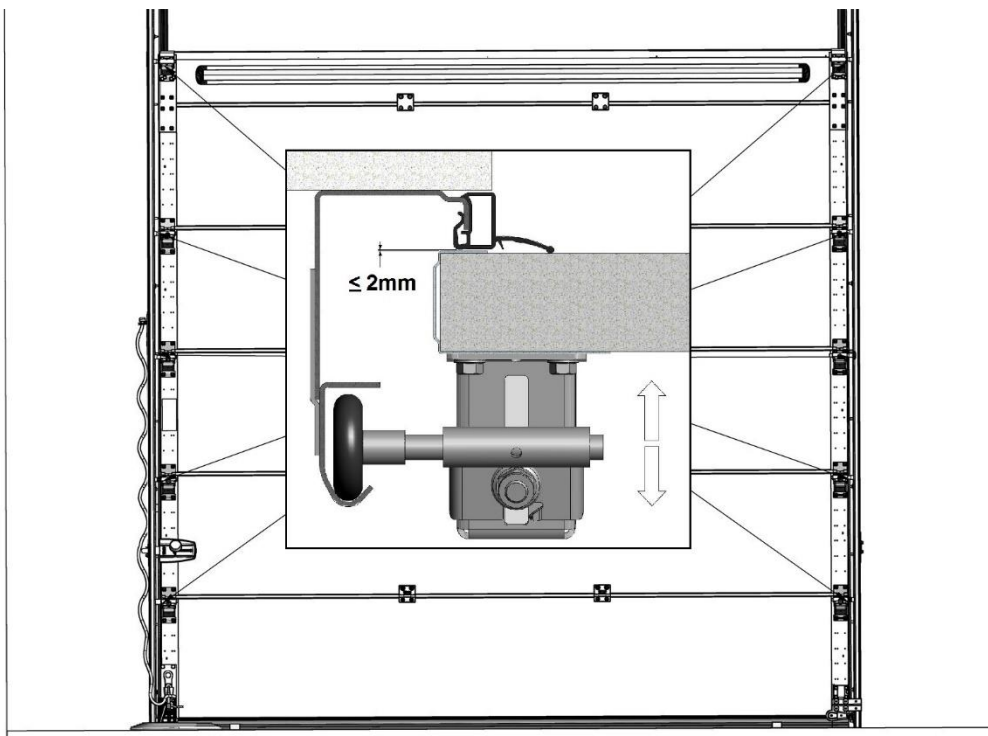
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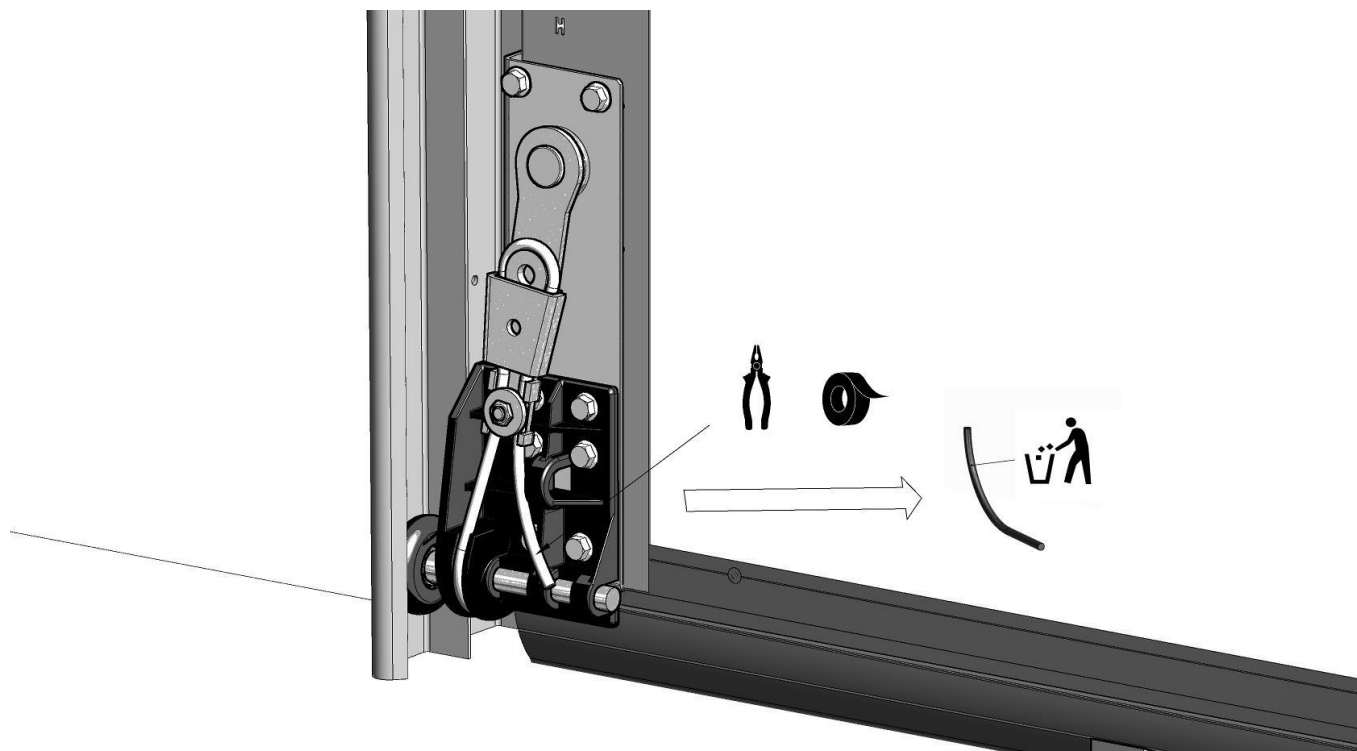
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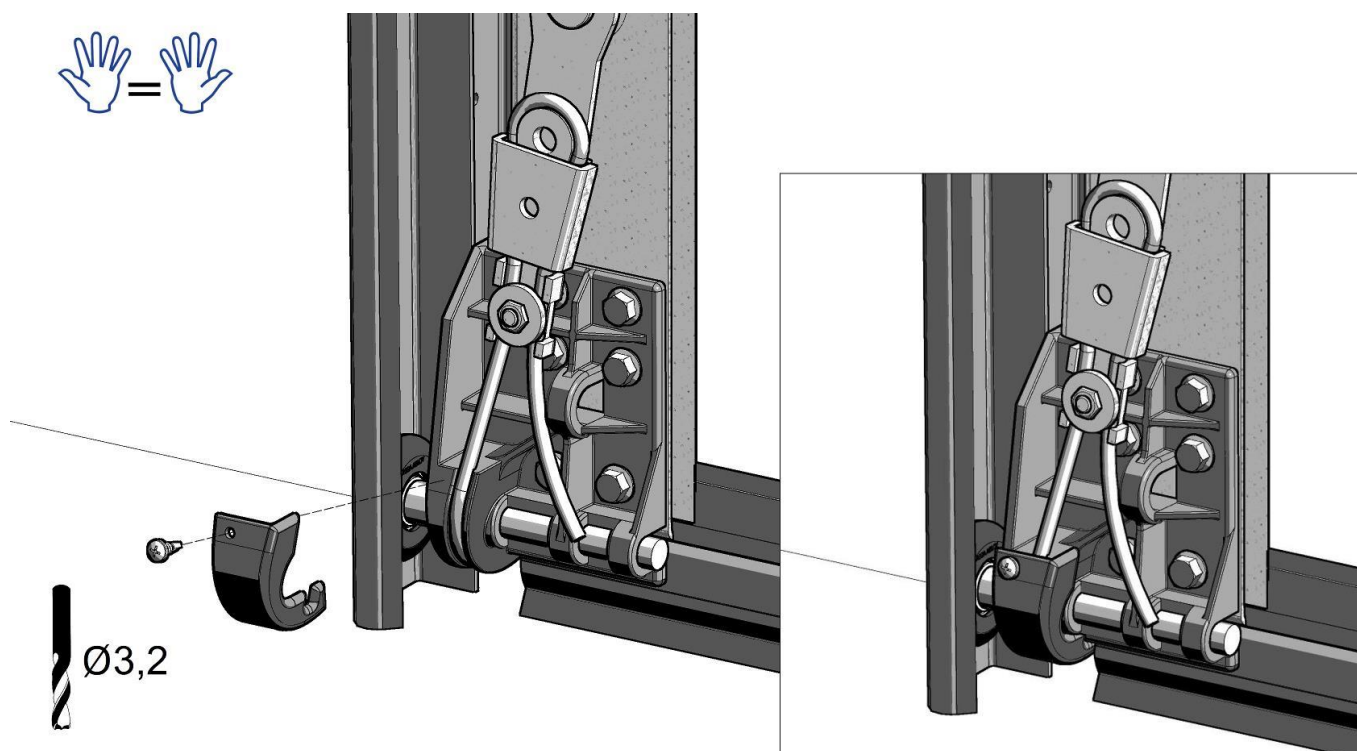
88



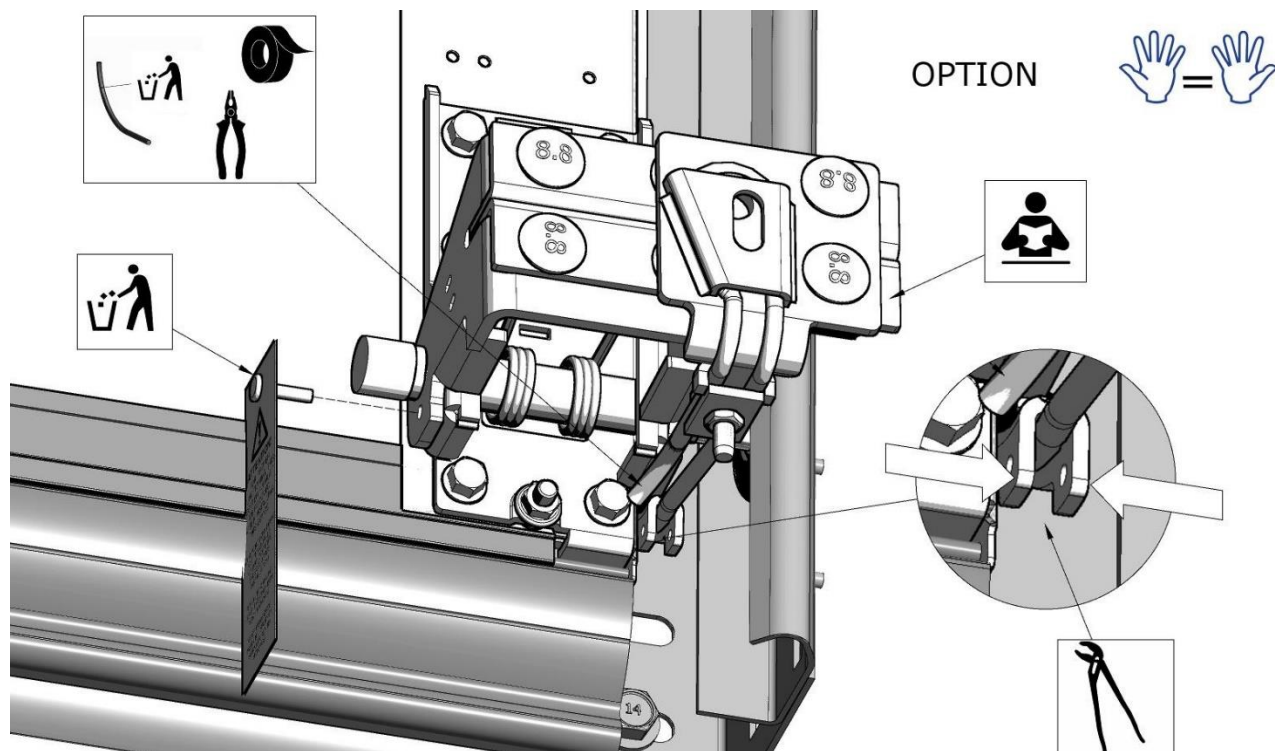
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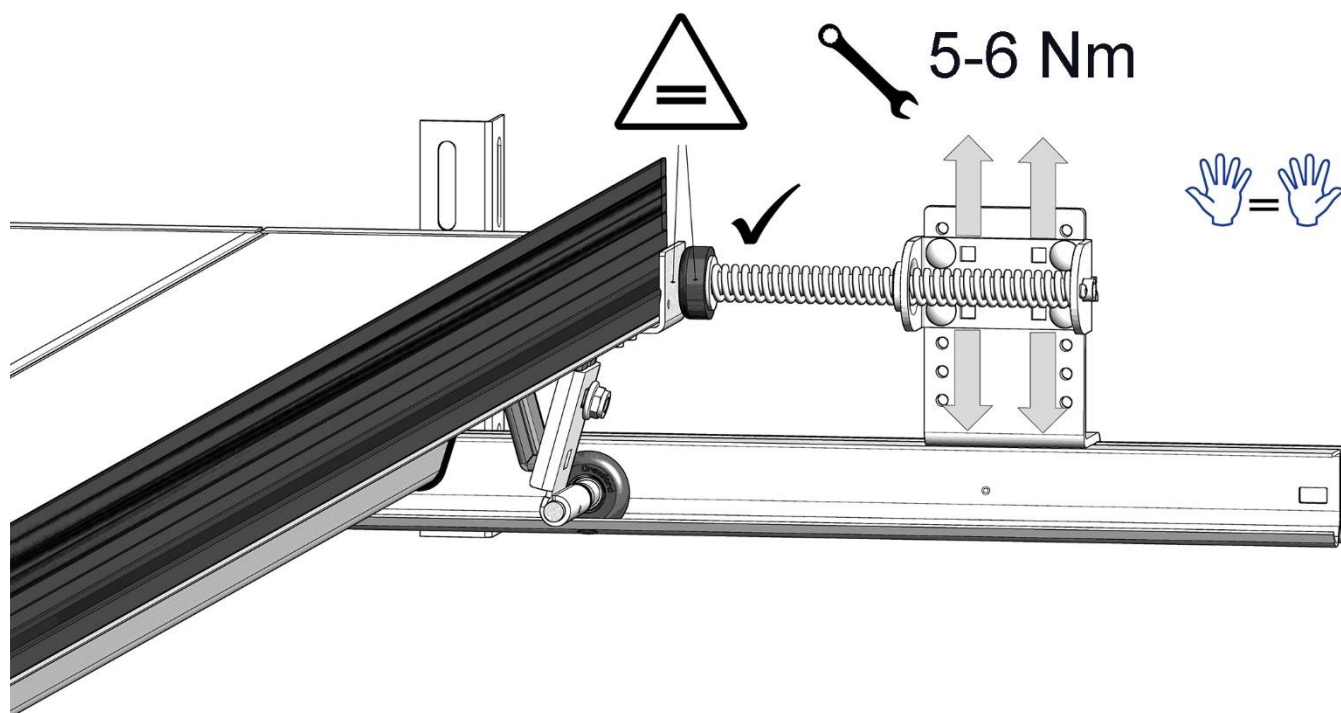
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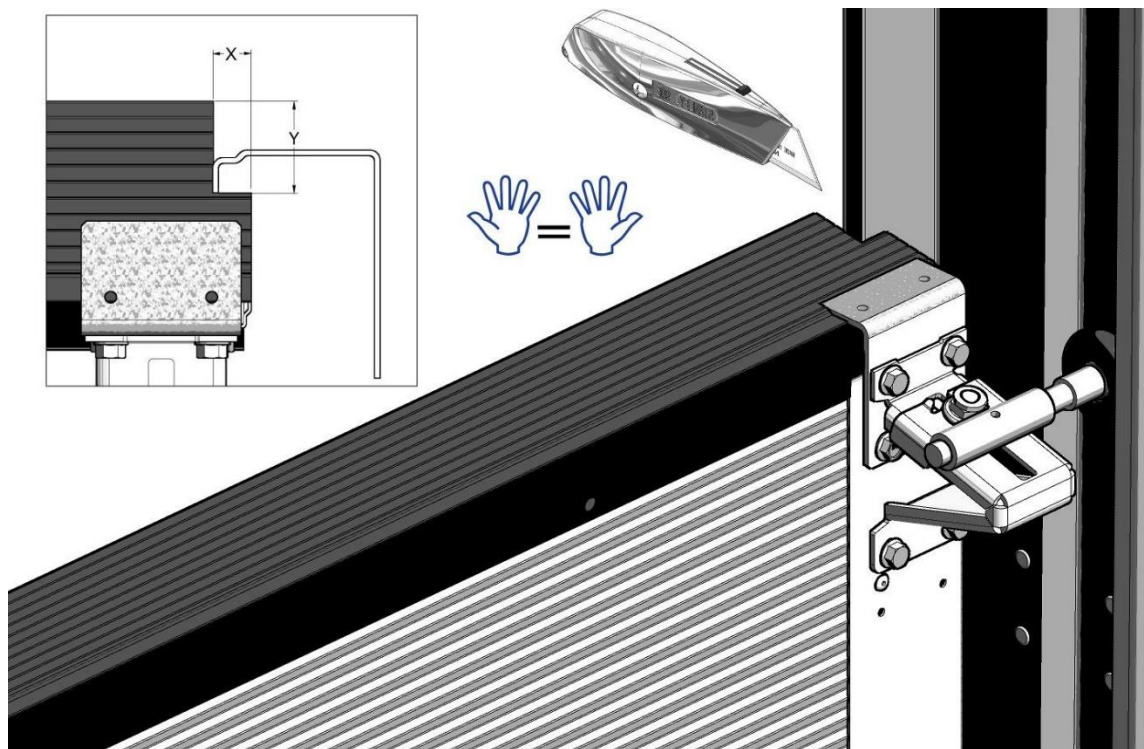
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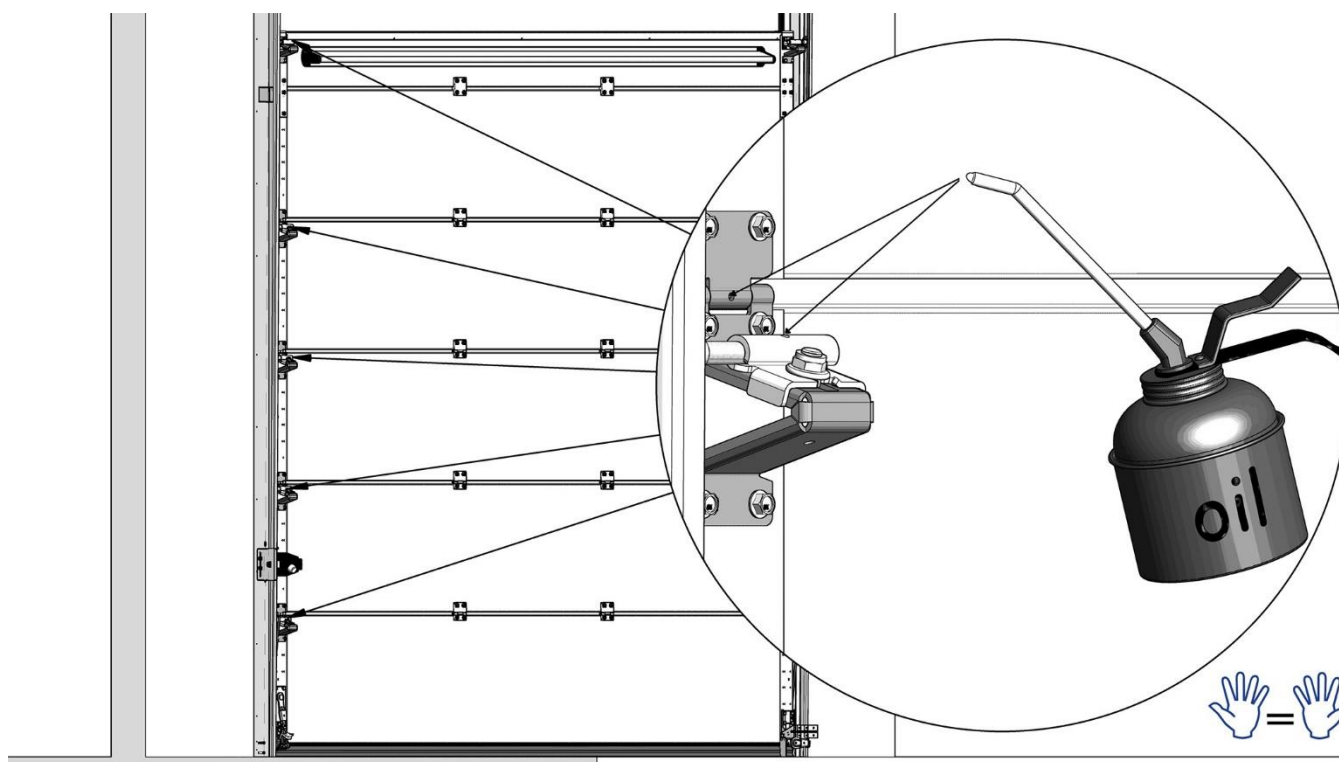
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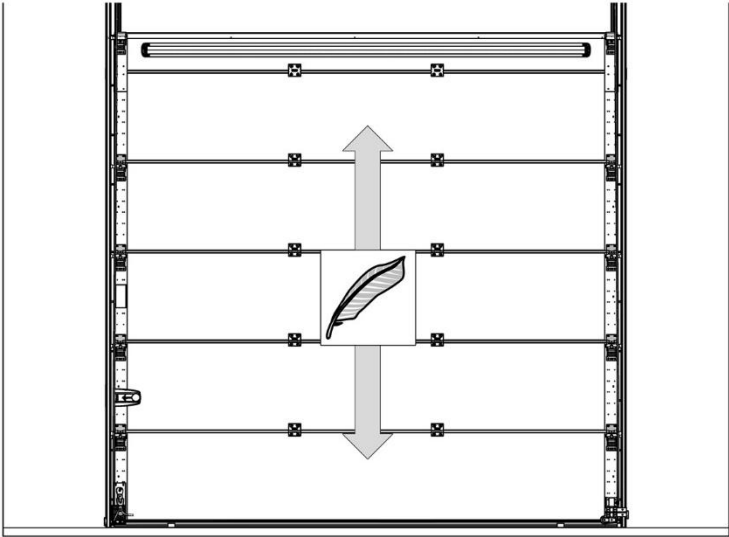
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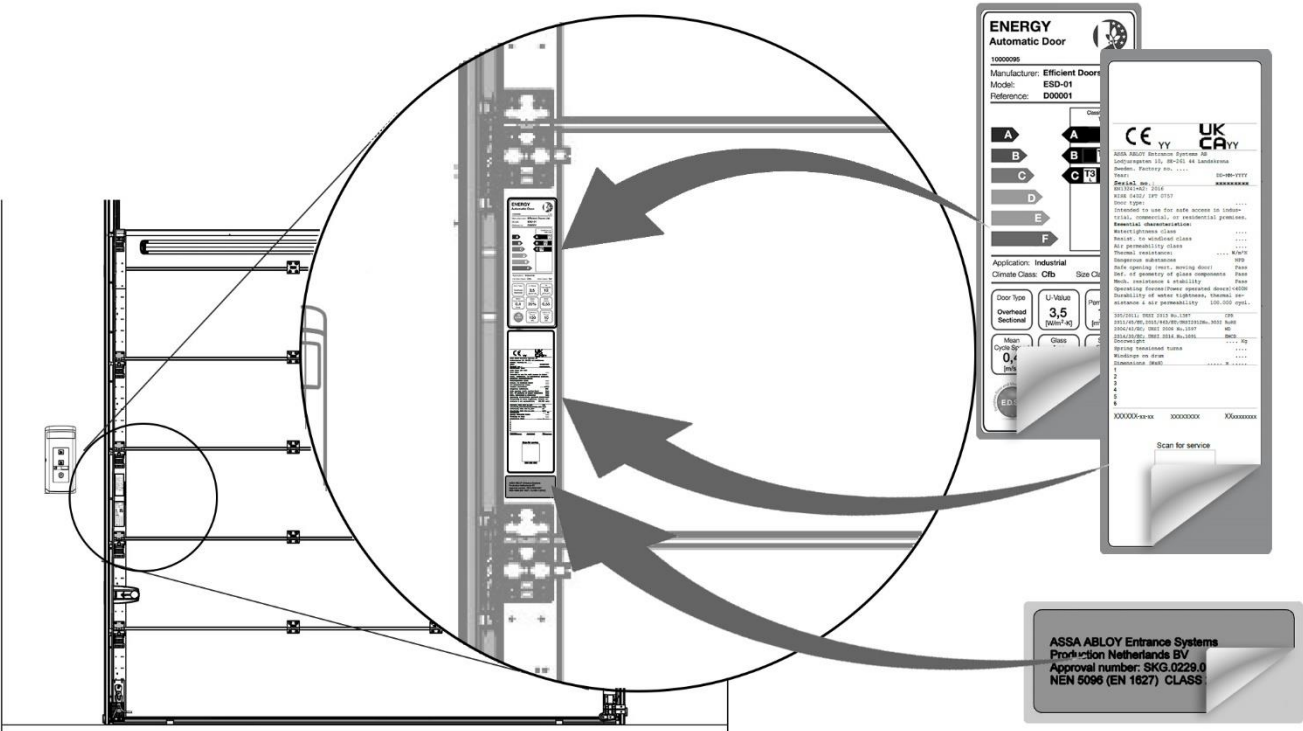
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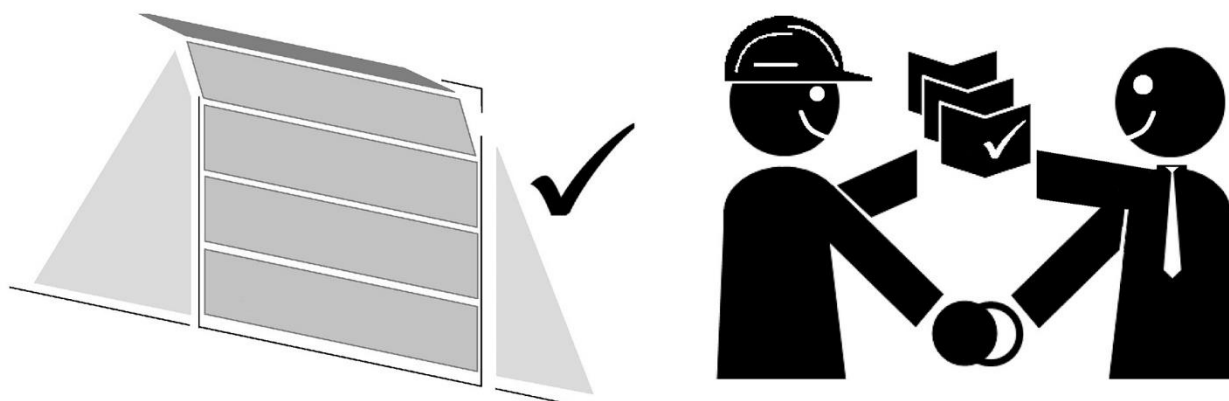
95



96



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